

## Course description

# G331

# ACS600/DCS600 multidrive control section with AC80 startup, maintenance and service

### Course Duration

The course duration is 2 days.

### Course type

Classroom course

### Course Goal

The goal of this course is to teach students to start-up, adjust, operate, maintain, troubleshoot and repair the Control Section of ACS600 multidrive systems.

### Student Profile

This course is intended for electricians, technicians, and engineers who maintain the Control Section of ACS600 multidrive systems.

### Prerequisites

- Basic knowledge of electronics
- Experience in using a Windows PC
- Course G330

Please refer to the accompanying figure for the course name and duration.

### Description

This course belongs to a learning path. Please see the accompanying figure of possible learning paths.

### Course Objectives

Upon completion of this course, students will be able to:

- Locate and correct faults, trace input and output signals of the AC80
- Make backups and restore application programs

### Main Topics

- System components and functions
- Using and interpreting system documents
- AC80 software principles
- FCB (Function Chart Builder) program operation in measurement and fault tracing
- Backup and restore
- Fault tracing methods

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## Agenda

# G331

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## Day 1

- 09:00 Introduction to the AC 80 control system
- 09:30 Installation of the AC 80 control system
  - HW settings of the AC 80 control system
- 10:00 Coffee break
- 10:15 System software package of the AC 80
  - loading exercises
- 12:00 Lunch
- 13:00 Application program of the AC 80 control System
  - structure
  - Function blocks generally
  - DB elements generally
- 14:00 Coffee break
- 14:15 FCB- tool
  - editing & measuring
  - code handling
- 16:00 End of day 1

## Day 2

- 08:30 Links between the AC 80 control system and devices
- 09:00 Coffee break
- 09:15 Control of drives
  - DriveBus
  - exercise
- 10:00 Control using ModuleBus
  - Electrical link
  - exercise
- 11:00 Control using AF 100
  - exercise
- 12:00 Lunch
- 13:00 Fault tracing exercises and/or, depending on the course participants' needs, following alternative subjects may be handled:  
  
Configuration of the link between the GOP-1 control panel and a printer
  - GOP
  - CDP 80
  - Printer
  - Demo program (GOP and two drives)(or)  
Configuration of the optical ModuleBus link
  - editing & measuring exercise
- 14:00 Coffee break
- 14:15 Course wrap-up
- 15:00 End of the course

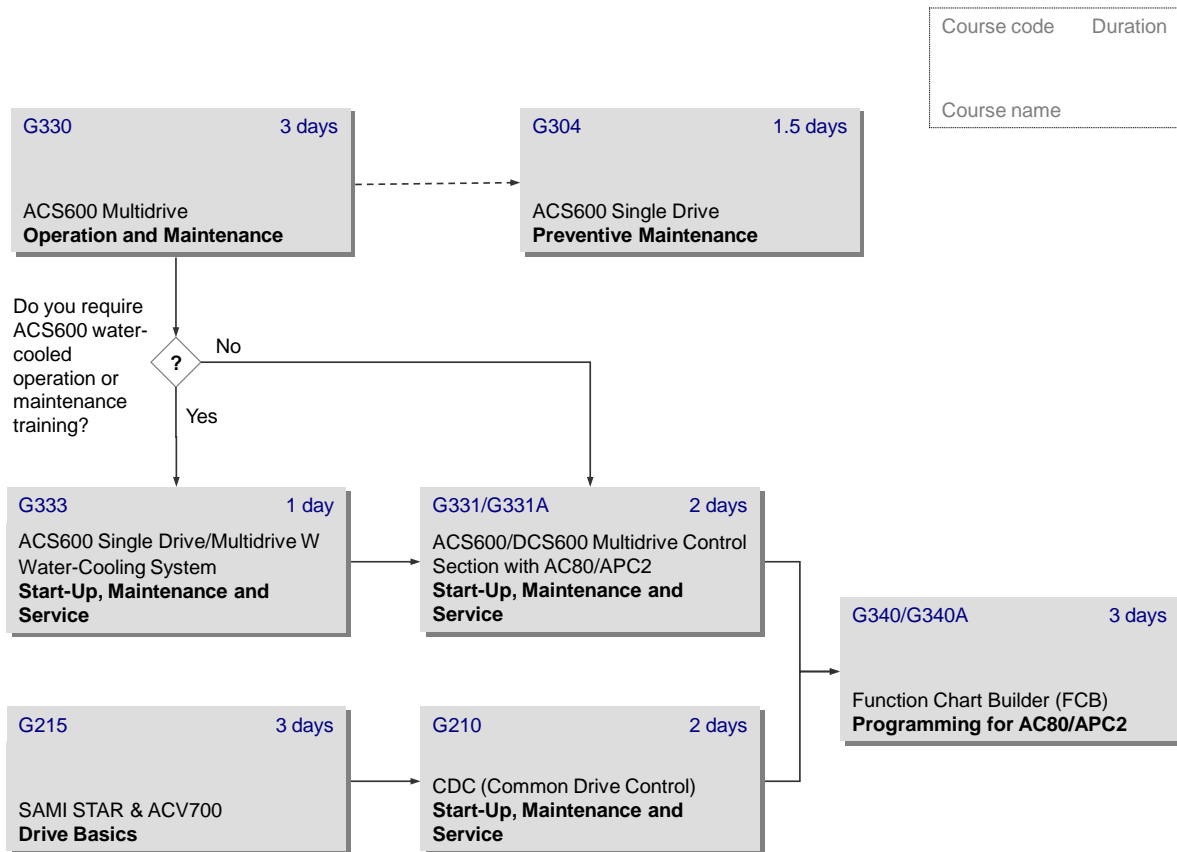
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## Learning Path

# ACS600

## Learning paths



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Learning Path

# DC drives Learning paths

## DC Drive Learning Paths

Course code	Duration
Course name	

G320	3 days
DCS500 <b>Operation and Maintenance</b>	

G530	3 days
DCS600 <b>Operation and Maintenance</b>	

G230	2 days
DCV700 <b>Operation and Maintenance</b>	

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