

 ABB Oy, Drives Service		<h2>Service Product Description</h2>		Document nbr 4FPS10000249393
				Related to material
Department ESR200	Date 26.6.2013	Revision A	Page 1 (1)	

Drive exchange service for ACS800-01 drives

ABB provides re-manufactured drives and drive modules in exchange for failed, repairable units. Known as exchange units, the drives and drive modules are re-manufactured to the original specification at ABB drive service workshops. Standard exchange units are available for dispatch from stock 24/7. Made-to-order units are dispatched the next working day.

Service provides:

Standard exchange units:

- Standard options
 - Coated boards
 - EMC filters
 - Braking chopper
- Standard software
- Packing
- Dispatch from stock

Made-to-order exchange units:

- Customized options
- I/O modules
- Fieldbus modules
- Software options
- IP class
- Dispatch within 24h

Customer responsibilities

- Proper packing of return unit
- Shipment of return unit to ABB within 30 days after receiving exchange unit
- Customer pays freight of return unit

Other terms

Return unit

- Return unit has to be complete and equivalent to remanufactured unit
- Return unit becomes property of ABB
- Service doesn't provide failure report of return unit

An exchange unit has 1 year warranty.

Drive exchange service is available according to local legislation and terms and conditions.