COURSE DESCRIPTION

G723 ACS1000 & ACS2000
Service & Commissioning

Course goal
The goal of this course is to introduce and instruct the service and commissioning engineer to the ACS1000 and ACS2000. To allow them to learn in a safe and instructive environment the techniques required to carry out the correct procedure during commissioning, servicing and maintaining the ACS1000 and ACS2000.

Main learning objectives
Upon completion of this course, the participants will be able to:
— Understand the drive system topology
— Carry out basic commissioning, service and maintenance work as well as fault tracing
— Set and tune application and motor control parameters
— Locate and replace faulty hardware components
— Using MV Drive Portal database to update the knowledge of the drive
— Start the certification program for commissioning; after completion of the certification program the participants are allowed to commission the medium voltage drive system.

Participant profile
Commissioning and service engineers, testing and maintenance personnel of ABB or certified technical partners

Prerequisites
— Good engineering knowledge of AC drives and motors
— Personal computer knowledge
— Laptop with DriveDebug and DriveWindow loaded, fiber optic programming tool (RUSB-02 or PCMCIA equivalent)
— Successful completion of the e-learning courses G711e and G781e

Topics e-learning courses G711e and G781e
Generalities
— ABB medium voltage drives family overview
— Inverter topology, DTC control
— Options and typical applications

Control hardware ACS1000/2000
— Main circuit diagrams
— Component and PCB functions
— PCB settings and configuration

Power hardware description
— Air and water cooled ACS1000
— ACS1000i
— ACS2000

Protection concept
— Fault classes
— Protective reactions

Topics classroom course
Generalities
— MV data base instruction
— Software compatibility and downloading sequence
— How to use software tools
— How to give a short customer training after commissioning

Demonstration drive
— Component recognition and location
— Starting/stoping procedures
— Motor runs and tuning
**Drive commissioning**
- Cold commissioning procedure
- Tests and reports
- Calculation of motor parameters

**Software description**
- Software structure, parameter’s description
- Application programming
- Fieldbus programming (interfacing with overriding system)
- Setting and tuning motor control parameters

**Fault-tracing and troubleshooting**
- Alarm and fault indications
- Measuring and replacing power components

**Course type**
This is a face to face class room training with maximum 8 participants.

**Course outline**

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<th>DAY 2 (ACS1000)</th>
<th>DAY 3 (GENERAL)</th>
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<td>— Component recognition and location</td>
<td>— Insulation resistance measurements</td>
<td>— MV data base instruction</td>
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<td>— Operation of the drive</td>
<td>— Preventive maintenance</td>
<td>— Software compatibility and downloading</td>
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<td>— Software structure, parameter’s description</td>
<td>— Checking/ exchanging semiconductors</td>
<td>— How to use software tools</td>
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<td>— Pass codes, service parameters</td>
<td>— Troubleshooting</td>
<td>— How to give short customer training</td>
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**Methods**
- e-learnings, internet-based courses
- lectures and demonstrations
- Practical exercise with training equipment

**Follow-up training**
- ACS1000 and ACS2000 Expert Days

**Duration**
ca. 4 days e-learning
5 days classroom training

**To register:**
Please apply online (signup required):
ABB MyLearning/G723

Additional course dates are available on request.

Please note: The course is only carried out if at least 4 participants have been booked.

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_Hands-on training_

_Classroom training_