Monitors both low and high dissolved oxygen concentrations
- making it suitable for measurement during two-shifting and baseload operations on power stations

Customer programmable range
- enables optimum range to be selected to suit chemistry regime

Fast response
- reacts to rapid changes in plant conditions

Automatic calibration
- minimizes manual intervention and protects sensor during calibration

Thermal protection
- protects sensor in the event of cooling water failure

Disposable sensor
- minimizes down time and avoids the need for skilled personnel to carry out sensor refurbishment

Comprehensive diagnostics
- provides sensor condition and instrument status data

An automatic low and high level dissolved oxygen monitor providing maximum information for minimal manual intervention
Introduction

The high costs involved in replacing damaged equipment, coupled with the need to extend the periods between plant overhauls, has resulted in increased importance being placed on preventative maintenance. This principle has been extended to maintaining the quality of feed water running through the process system in order to reduce corrosion damage to boilers and related equipment.

One of the major forms of boiler damage is oxidative corrosion. This occurs when oxygen dissolved in the process water comes into contact with the metal surfaces inside the boiler. During these conditions electrolytic action establishes a potential difference between the oxygen and metal which, if allowed to continue, causes severe pitting and the eventual failure of the metal components.

Some plants, particularly those with once-through boilers, are often operated using chemistry regimes which involve the dosing of oxygen into the boiler feed water to encourage the formation of the smooth haematite. This reduces the pressure drop in the plant resulting in increased plant efficiency.

Whether the need is: to control the oxygen to very low levels; to encourage the formation of a protective layer of magnetite and minimize corrosion damage; or to close oxygen and maintain the concentration between certain limits, it is necessary to pay close attention to oxygen levels and to enable remedial action to be taken to ensure that the oxygen concentration is kept within the plant operating specification. As the oxygen levels tend to vary considerably during the load cycle of a plant and different chemistry regimes call for different oxygen levels to be maintained, an analyzer is required that can cope with both high and low levels of dissolved oxygen. It should also be capable of responding rapidly to changes in dissolved oxygen concentration and allow the customer to program the range to suit the duty and do this with the minimum amount of manual intervention.

General Information

The ABB 9438 Dissolved Oxygen Monitor uses a galvanic-type sensor to accurately measure the levels of dissolved oxygen in the process feed water. It has been designed specifically for online use in power generation and related process plant.

The 9438 is an accurate, automatic, reliable instrument that requires no maintenance and can be customer-programmed to monitor dissolved oxygen between the ranges 0 to 20 µg/kg and 0 to 20 mg/kg.

The 9438 comprises a transmitter, a liquid-handling system with environmental enclosure and a 24 V DC power supply unit for the calibration solenoid valve.

Optional items include:
- Serial data interface
- Second current output

The power supply unit for the calibration solenoid valve is capable of driving the valves of up to four monitors. Customers installing up to this number of monitors in close proximity need order only one monitor which includes a valve power supply unit and the remaining monitors can be ordered without the valve power supply unit.

Some customers may already have a 24 V DC supply available and, in such cases, require only the version without the 24V power supply unit.

The transmitter can be mounted adjacent to the liquid-handling panel or up to 30 m (100 ft) apart. Interconnecting cables are available in lengths of 1.0, 5.0, 10 and 30 m (3, 15, 30 and 100 ft).
The 9438 Series Transmitter

The 9438 Series transmitter provides the operator interface and communications to other devices. The signals from the oxygen and temperature sensors are converted by the transmitter and information is presented on a large, custom-designed, backlit, liquid crystal display (LCD) as a µg/kg or mg/kg value. The lower part of the display incorporates a 16-character alphanumeric section, which provides a variety of data including diagnostics and a ‘sensor condition’ bar graph. The easily-read display is used in conjunction with four tactile membrane key pads to prompt the user through the programming procedures. Included as standard is a four-language software package, displaying information in English, French, German or Spanish.

An automatic calibration facility is provided which opens the solenoid valve on the liquid-handling panel at the appropriate time. The solenoid valve is also activated to divert the sample from the sensor and hence protect it if the sample temperature exceeds 55 °C (131 °F).

The transmitter is equipped with two relays, the first is permanently assigned to the calibration solenoid valve and the second can be configured as:

- Concentration alarm
- Diagnostics alarm
- Auto range change switch

The basic transmitter has one analog current output, with options of a second current output or a serial data interface RS485 Modbus compatible. The current outputs can be ranged separately from the display, and from each other, and have adjustable FSD with a minimum range of 0 to 20 µg/kg up to 0 to 20 mg/kg. The two current outputs, when used in conjunction with the second alarm relay, can provide auto-range changing. The output signals can be customer configured in log, bilinear or linear formats. The main current output is also customer-selectable to provide indication of instrument status/diagnostics by stepping up the indicated value for a period of time, to a value chosen by the customer.

Liquid-Handling Panel

The liquid-handling panel utilizes the well proven 9435-300, disposable, capsular sensor in a custom-designed flow cell. Also included on the panel is a flow regulating valve, temperature sensor, flow indicator and solenoid calibration/drain valve.

Liquid-Handling Enclosure

For additional protection and security the liquid-handling panel is in an environmental enclosure.
Sample Flows
During calibration, or if the sample temperature exceeds 55 °C (131 °F), the solenoid valve is opened to divert the sample from the sensor to drain.

Solenoid Valve Power Supply Unit
Customers installing up to four monitors in close proximity require only one monitor with power supply unit fitted and the remainder without.

Some customers may already have a 24 V DC supply available and in such cases require only the version without the 24V power supply unit.

The cable from the power supply unit to the 9438 Transmitter/Solenoid Valve is not supplied by ABB.

Dissolved Oxygen Sensor
The sensor is a disposable galvanic cell comprising a lead anode and a silver cathode in an alkaline electrolyte. The cell reactions are:

at the anode;
\[ \text{Pb} \rightarrow \text{Pb}^{2+} + 2e^- \]

at the cathode;
\[ \text{O}_2 + 2\text{H}_2\text{O} + 4e^- \rightarrow 4\text{OH}^- \]

When exhausted, the capsular sensor can be quickly and easily replaced. Sensor life is dependent on process conditions.
Specification – System

Electrodes
Programmable within the ranges 0 to 20.0 µg/kg and 0 to 20 mg/kg

Accuracy
±5 % of reading or ±1 µg/kg, whichever is the greater

Response time
90 % of a step change in 1 minute

Resolution
0.1 µg/kg

Stability
±5 % of reading or ±1 µg/kg per week, whichever is the greater
Not applicable when autocalibration is in operation

Temperature compensation
5 to 55 ºC (41 to 131 ºF) automatic using Pt1000 resistance thermometer

Salinity correction
Preset within the range 0 to 80 PPT

Barometric pressure correction
Preset within the range 500 to 800 mm Hg

Sample flow
100 to 400 ml/min

Sample pressure
Maximum 2 bar

Sample temperature
5 to 55 ºC (41 to 131 ºF)

Sensor ambient temperature
0 to 55 ºC (32 to 131 ºF)

Autocalibration frequency
1, 7 or 28 days

Environmental Data

Operating temperature limits
~20 to 55 ºC (~4 to 131 ºF)

Operating humidity limits
Up to 95 % RH non-condensing

Storage temperature limits
Liquid-handling panel
–25 to 70 ºC (~-13 to 158 ºF)
Sensor
0 to 55 ºC (32 to 131 ºF)
Transmitter
–25 to 70 ºC (~-13 to 158 ºF)
Solenoide valve power supply
–25 to 70 ºC (~-13 to 158 ºF)

Protection

Liquid handling panel
IP65
IP54 Liquid-handling panel enclosure

Transmitter
Panel-mount IP66/NEMA4X
Wall-mount IP66/NEMA4X front
Solenoide valve power supply IP65

Power requirements

System
Power consumption <21 VA

Transmitter
Power supply 100 to 130 V or 200 to 260 V, 50/60 Hz
Power consumption <10 VA

Insulation, mains to earth
2kV RMS

Solenoid valve
Power supply 90 to 132 V or 180 to 264 V, 47/63 Hz
Power consumption <11 VA
## Mechanical Data

### Mounting
- **Transmitter**: Wall or panel
- **Liquid-handling panel/enclosure**: Wall
- **Solenoid valve power supply**: Wall

### Overall Dimensions
- **Liquid handling panel**
  - With environmental enclosure: 250 x 440 x 160 mm (9.84 x 17.32 x 6.3 in)
  - Without unions and without environmental enclosure: 100 approx. x 310 x 118 mm (3.94 approx. x 12.2 x 4.65 in)
- **Transmitter**
  - Wall-mount: 160 x 214 x 68 mm (6.29 x 8.43 x 2.68 in)
  - Panel-mount: 96 x 96 x 191 mm (3.78 x 3.78 x 7.52 in)
  - Panel cut-out: 92 x 92 mm (3.62 x 3.62 in)
  - Solenoid valve power supply: 92 x 92 mm (3.62 x 3.62 in)

### Weights
- **Liquid handling panel**
  - With sensor fitted and with environmental enclosure: 3.9 kg (8.6 lb)
  - With sensor fitted, without environmental enclosure: 1.3 kg (2.87 lb)
- **Transmitter**
  - Wall-mount: 2 kg (4.41 lb)
  - Panel-mount: 1.5 kg (3.31 lb)
  - Solenoid valve power supply: 0.7 kg (1.54 lb)

### Sample connections
- Compression fitting to accept either 6 mm OD tubing or 1/4 in OD tubing – to be specified when ordering
### Specification – Transmitter

**Transmitter Display**

- **Measured value**: 5-digit x 7-segment back-lit LCD
- **Information**: 16-character, single line, dot matrix, back-lit LCD
- **Insulation, contacts to earth**: 2 kV RMS

**Set Point and Relay**

- **No. of set points**: One
- **Set point adjustment**: Programmable as a concentration or diagnostics alarm
- **Set point hysteresis**: ±1 % of FSD (fixed) Sensor: 0 to 55 °C (32 to 131 °F)
- **Local set point annunciation**: Red LED
- **No. of relays**: Two – one permanently assigned to the calibration solenoid valve
- **Relay contacts**: Single pole changeover
  - **Rating**: 250 V AC, 250 V DC max.
  - **3 A AC, 3 A DC max.**
  - **Loading**: 750 VA, 30 W max. (non-inductive)
  - **75 VA, 3 W max. (inductive)**

**Retransmission**

- **No. of retransmission signals**: One, fully isolated current output
  - 0 to 10, 0 to 20 or 4 to 20 mA programmable
- **Optional second current output**: 0 to 10, 0 to 20 or 4 to 20 mA programmable
- **Maximum load resistance**: 500 Ω (20 mA maximum)
- **Serial communication**: RS422/RS485 (optional, with one current output signal)

### Specification – Solenoid Valve PSU

- **Typical cable specification**: 3-core round 0.5 mm²
  - Min. current rating: 3 A
  - Construction: 16/0.2 mm
  - Nom. diameter: 5.5 to 8.5 mm
- **Voltage requirements**: 90 to 132 V AC or 180 to 264 V AC, 47 to 63 Hz
- **Power consumption**: <60 VA max.
- **Output power**: 24 V @ 2.5 A, 60 W max. from all outputs
- **Holdup time**: 6 ms at full load 115/230 V AC
- **Line regulation**: 0.3 % over operating range
- **Load regulation**: 0.5 % from min. load to full load

*Note.* Cable from the PSU to the valve is not supplied by ABB
Electrical Connections

Wall-mount Transmitter

Panel-mount Transmitter
Solenoid Valve Power Supply Unit

To 9438 Transmitter Solenoid Valve Relay (4 max.)

Earth Terminal in Lid

110/115 V AC
230/240 V AC
Mains Cable In

Earth bonding stud. (Enclosure must be bonded to earth via this stud.)

Switched Output to Solenoid Valve

To Solenoid Valve on Flowcell Assembly (4 Valves Max.)

Solenoid Valve Powered via PSU

9438 Transmitter

PSU (Up to 4 Solenoids)

Solenoid Valve

Switched Output to Solenoid Valve

110/240 V AC Mains Supply

Solenoid Valve Powered from User-supplied 24 V DC Source

9438 Transmitter

Relay 2
C NC

Solenoid Valve

24 V DC Supply
Overall Dimensions

**Liquid Handling Panel**

Dimensions in mm (in)

- 100 (3.93)
- 85 (3.35)
- 175 (6.89)
- 305 (12)

Compression fitting to accept either 6 mm or 1/4 in OD tubing (to be specified when ordering)

**Liquid Handling Enclosure**

Dimensions in mm (in)

- 100 (3.93)
- 190 (7.48)
- 305 (12)

Secure the enclosure to a vertical surface using the four fixing holes and suitable screws/bolts

160 mm space required below sensor panel, to allow for the opening of the environmental cover

**Wall-mount Transmitter**

Dimensions in mm (in)

- 250 (9.84)
- 214 (8.43)
- 232 (9.13)
- 69 (2.72)

**Panel-mount Transmitter**

Dimensions in mm (in)

- 96 (3.78)
- 12 (0.47)
- 191 (7.52)
- 92 (3.62)

Panel Cut-out

92 ±0.8 (3.62 ±0.03)

92 ±0.8 (3.62 ±0.03)

**Solenoid Valve Power Supply Unit**

Dimensions in mm (in)

- 214 (8.43)
- 232 (9.13)
- 136 (5.35)
- 145 (5.7)

Note. Make allowance for cable bends
## Ordering Information

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