WARNING: To ensure that drive is not unexpectedly started, turn off and lock out or tag power source before proceeding. Failure to observe these precautions could result in bodily injury.

WARNING: Ensure that all guards are properly installed before proceeding. Exercise extreme care to avoid contacting rotating parts. Failure to observe these precautions could result in bodily injury.

INSTALLATION:

1. Remove belt guard and attaching hardware from box and ensure all parts are available.
2. Remove the front cover by removing the nuts from the four corner studs. Position back section over the motor and reducer shafts.
3. The guard has four mounting straps. Attach the lower straps to the corresponding housing assembly bolts.
4. Attach the two upper straps to the holes provided on the front motor mount support.
5. Install sheaves and belts and adjust accordingly.
6. Install front cover over four corner mounting studs, secure with nuts and washers provided.
7. Check operation of machine.