* You can lock the HMI in different ways:
  + Selection key left + selection key right + i-key: will lock the HMI and disable motor control without password
  + “Lock keys” – go into the Option menu – Configure HMI: will lock the “Start, Stop and L/R”-buttons and disable motor control with password
  + Parameter lock in the same menu as above: will lock the parameters with password
  + Service log in in the same menu as above: will unlock everything with the service password.
* The HMI has the highest priority, so if you lock it in local, you will disable motor control completely until the HMI is unlocked with the password.