

AF12-30-22-.. / AF12Z-30-22-.. 2-stack 3-pole Contactors AC / DC Operated - with Screw Terminals

AF12(Z) contactors are used for controlling power circuits up to 690 V AC and 220 V DC. They are mainly used for controlling 3-phase motors, non-inductive or slightly inductive loads.

- AF..(Z) contactors include an electronic coil interface providing reduced pull-in and holding consumption, particularly for AC control circuits
- Only four coils are needed to cover control voltages between 24...500 V 50/60 Hz or 20...500 V DC.
AF..(Z) offer extended operating limits and are suitable worldwide for different control voltages.
e.g.: the coil 100...250 V 50/60 Hz - DC is suitable for Europe (230 V 50 Hz) and for North America (120 V 60 Hz and 208 V 60 Hz). AF..(Z) contactors can manage large control voltage variations
- AF.Z contactors equipped with a 24...60 V 50/60 Hz - 20...60 V DC coil allow direct control by 24 V DC 500 mA PLC-output
- AF.Z contactors withstand short voltage dips and voltage sags (SEMI F47-0706 compliance)
- AF..(Z) contactors have built-in surge protection and do not require additional surge suppressors
- 2-stack contactors are mounted with a non-removable auxiliary contact block. They have mechanically-linked auxiliary contacts compliant with Annex L of IEC 60947-5-1, including the "Mechanically Linked" symbol on their side
- N.C. auxiliary contacts are mirror contacts in compliance with Annex F of IEC 60947-4-1.



		5.5 kW	
		7.5 hp	

3D CAD outline drawings available on «Control Product 3D» portal

Ordering Details

IEC	UL/CSA	Control voltage		Main contacts	Auxiliary contacts fitted	Type	Order code	EAN	Weight
Rated power	3-phase motor rating	Uc min. ... Uc max.							Pack ^(ing)
400 V	480 V	V 50/60 Hz	V DC						1 piece
kW	hp								kg

2-stack 3-pole Contactors

Rated power	3-phase motor rating	Uc min.	Uc max.	Main contacts	Auxiliary contacts	Type	Order code	EAN	Weight
5.5	7.5	24...60	20...60	3 0	2 2	AF12-30-22-11	1SBL 157 001 R1122	3471523110519	0.320
		48...130	48...130	3 0	2 2	AF12-30-22-12	1SBL 157 001 R1222	3471523110526	0.320
		100...250	100...250	3 0	2 2	AF12-30-22-13	1SBL 157 001 R1322	3471523110533	0.320
		250...500	250...500	3 0	2 2	AF12-30-22-14	1SBL 157 001 R1422	3471523110540	0.360

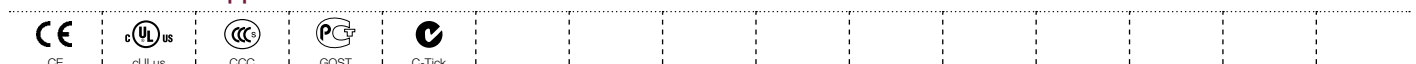
Note: AF12-30-22-11 not suitable for a direct control by PLC-output. AF12-30-22-11 available in some countries: please consult your ABB representative.

2-stack 3-pole Contactors - Low Consumption



Rated power	3-phase motor rating	Uc min.	Uc max.	Main contacts	Auxiliary contacts	Type	Order code	EAN	Weight
5.5	7.5	-	12...20	3 0	2 2	AF12Z-30-22-20	1SBL 156 001 R2022	3471523113701	0.360
		24...60	20...60	3 0	2 2	AF12Z-30-22-21	1SBL 156 001 R2122	3471523113718	0.360
		48...130	48...130	3 0	2 2	AF12Z-30-22-22	1SBL 156 001 R2222	3471523113725	0.360
		100...250	100...250	3 0	2 2	AF12Z-30-22-23	1SBL 156 001 R2322	3471523113732	0.360

Note: Only AF.Z contactors with DC control voltage 12...20 V DC need to respect the connection polarities indicated close to the coil terminals: A1+ for the positive pole and A2- for the negative pole

Certifications and Approvals



Main Pole - Utilization Characteristics according to IEC

Standards	IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1	
Rated operational voltage U_e max.	690 V	
Rated frequency limits	25 ... 400 Hz	
Conventional free-air thermal current I_{th} acc. to IEC 60947-4-1, open contactors, $\theta \leq 40\text{ °C}$	35 A	
with conductor cross-sectional area	6 mm ²	
AC-1 Utilization category for air temperature close to contactor		
I_e / AC-1 rated operational current	$\theta \leq 40\text{ °C}$	28 A
U _e max. $\leq 690\text{ V}$, 50/60 Hz	$\theta \leq 60\text{ °C}$	28 A
	$\theta \leq 70\text{ °C}$	24 A
with conductor cross-sectional area	6 mm ²	
AC-3 Utilization category for air temperature close to contactor $\theta \leq 60\text{ °C}$ (for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz, 3-phase motors)		
I_e / AC-3 max. rated operational current	220-230-240 V	12 A
 3-phase motors	380-400 V	12 A
	415 V	12 A
	440 V	12 A
	500 V	12.5 A
	690 V	9 A
	AC-3 rated operational power	220-230-240 V
 1500 r.p.m. 50 Hz 1800 r.p.m. 60 Hz 3-phase motors	380-400 V	5.5 kW
	415 V	5.5 kW
	440 V	5.5 kW
	500 V	7.5 kW
	690 V	7.5 kW
	Rated making capacity AC-3	10 x I _e AC-3 acc. to IEC 60947-4-1
Rated breaking capacity AC-3	8 x I _e AC-3 acc. to IEC 60947-4-1	
AC-8a Utilization category (without thermal overload relay - U _e 400 V - $\theta \leq 40\text{ °C}$)		
I_e / AC-8a rated operational current	16 A	
AC-8a rated operational power	7.5 kW	
Short-circuit protection for contactors without thermal O/L relay - Motor protection excluded U _e $\leq 500\text{ V AC}$ - gG type fuse	32 A	
Rated short-time withstand current I_{cw} at 40 °C ambient temperature, in free air from a cold state	1 s	300 A
	10 s	150 A
	30 s	80 A
	1 min	60 A
	15 min	35 A
Maximum breaking capacity	at 440 V	250 A
cos $\phi = 0.45$	at 690 V	106 A
Heat dissipation per pole	I_e / AC-1	1 W
	I_e / AC-3	0.2 W
Max. electrical switching frequency	AC-1	600 cycles/h
	AC-3	1200 cycles/h
	AC-2, AC-4	300 cycles/h

Built-in Auxiliary Contacts according to IEC

Rated operational voltage U_e max.		690 V
Conventional free air thermal current $I_{th} - \theta \leq 40$ °C		16 A
Rated frequency limits		25 ... 400 Hz
Rated operational current I_e / AC-15		
acc. to IEC 60947-5-1	24-127 V 50/60 Hz	6 A
	220-240 V 50/60 Hz	4 A
	400-440 V 50/60 Hz	3 A
	500 V 50/60 Hz	2 A
	690 V 50/60 Hz	2 A
Making capacity AC-15		10 x I_e AC-15 acc. to IEC 60947-5-1
Breaking capacity AC-15		10 x I_e AC-15 acc. to IEC 60947-5-1
Rated operational current I_e / DC-13		
acc. to IEC 60947-5-1	24 V DC	16 A / 144 W
	48 V DC	2.8 A / 134 W
	72 V DC	1 A / 72 W
	110 V DC	0.55 A / 60 W
	125 V DC	0.55 A / 69 W
	220 V DC	0.27 A / 60 W
	250 V DC	0.27 A / 68 W
	400 V DC	0.15 A / 60 W
	500 V DC	0.13 A / 65 W
	600 V DC	0.1 A / 60 W
Short-circuit protection gG type fuse		10 A
Rated short-time withstand current I_{cw}	for 1.0 s	100 A
	for 0.1 s	140 A
Minimum switching capacity		12 V / 3 mA
with failure rate acc. to IEC 60947-5-4		10^{-7}
Non-overlapping time between N.O. and N.C. contacts		≥ 2 ms
Heat dissipation per pole at 6 A		0.1 W
Max. electrical switching frequency	AC-15	1200 cycles/h
	DC-13	900 cycles/h

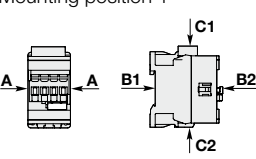
Main Pole - Utilization Characteristics according to UL / NEMA / CSA

Standards		UL 508, CSA C22.2 N°14
Rated operational voltage U_e max.		600 V
NEMA size		0
NEMA continuous amp rating	thermal current	18 A
NEMA maximum H.P. ratings 1-phase, 60 Hz	115 V AC	1 hp
	230 V AC	2 hp
NEMA maximum H.P. ratings 3-phase, 60 Hz	200 V AC	3 hp
	230 V AC	3 hp
	460 V AC	5 hp
	575 V AC	5 hp
UL General use rating		
600 V AC		28 A
With conductor cross-sectional area		AWG 10
80 V DC - 1-pole		28 A
With conductor cross-sectional area		AWG 10
UL maximum 1-phase motor rating		
Amp-rating	120 V AC	16 A
	240 V AC	12 A
Motor power	120 V AC	1 hp
	240 V AC	2 hp
UL maximum 3-phase motor rating		
Amp-rating	200-208 V AC	11 A
	220-240 V AC	9.6 A
	440-480 V AC	11 A
	550-600 V AC	11 A
Motor power	200-208 V AC	3 hp
(for 1500 r.p.m., 50 Hz or 1800 r.p.m., 60 Hz 3-phase motors)	220-240 V AC	3 hp
	440-480 V AC	7.5 hp
	550-600 V AC	10 hp
Short-circuit protection		
for contactors without thermal O/L relay - Motor protection excluded		
Fuse rating		60 A
Fuse type, 600 V		NTD
Max. electrical switching frequency		
for general use		600 cycles/h
for motor use		1200 cycles/h

Built-in Auxiliary Contacts according to UL / CSA

Max. rated operational voltage U_e max.	600 V AC, 600 V DC
Pilot duty	A600, Q600
AC thermal rated current	10 A
AC maximum volt-ampere making	7200 VA
AC maximum volt-ampere breaking	720 VA
DC thermal rated current	2.5 A
DC maximum volt-ampere making-breaking	69 VA

General Technical Data

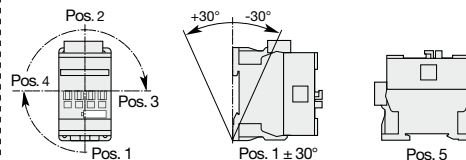
Rated insulation voltage U_i acc. to IEC 60947-4-1	690 V
acc. to UL / CSA	600 V
Rated impulse withstand voltage U_{imp}	6 kV
Electromagnetic compatibility	Devices complying with IEC 60947-1 / EN 60947-1 - Environment A
Ambient air temperature close to contactor	
Operation fitted with thermal overload relay	-25 ... +60 °C
without thermal overload relay	-40 ... +70 °C
Storage	-60 ... +80 °C
Climatic withstand	Category B according to IEC 60947-1 Annex Q
Operating altitude	≤ 3000 m
Mechanical durability	
Number of operating cycles	10 millions operating cycles
Max. switching frequency	3600 cycles/h
Shock withstand acc. IEC 60068-2-27 and EN 60068-2-27	
Mounting position 1	
	
Shock direction	1/2 sinusoidal shock for 11 ms: no change in contact position
A	30 g
B1	25 g Closed position / 5 g Open position
B2	15 g
C1	25 g
C2	25 g
Vibration withstand acc. to IEC 60068-2-6	
	5 ... 300 Hz
	4 g Closed position / 2 g Open position

Magnet System Characteristics

Coil operating limits acc. to IEC 60947-4-1	AC supply	at $\theta \leq 60$ °C 0.85 x U_c min ... 1.1 x U_c max at $\theta \leq 70$ °C 0.85 x U_c min ... U_c max
	DC supply	at $\theta \leq 60$ °C 0.85 x U_c min ... 1.1 x U_c max at $\theta \leq 70$ °C (AF) 0.85 x U_c min ... U_c max - (AF..Z) 0.85 x U_c min ... 1.1 x U_c max
AC control voltage 50/60 Hz	Rated control circuit voltage U_c	24 ... 500 V AC
	Coil consumption	Average pull-in value (AF) 50 VA - (AF..Z) 16 VA Average holding value (AF) 2.2 VA / 2 W - (AF..Z) 1.7 VA / 1.5 W
DC control voltage	Rated control circuit voltage U_c	12 ... 500 V DC
	Coil consumption	Average pull-in value (AF) 50 W - (AF..Z) 12 ... 16 W Average holding value (AF) 2 W - (AF..Z) 1.7 W
PLC-Output control		(AF..Z) ≥ 500 mA 24 V DC
Drop-out voltage in % of U_c min.		≤ 60 % U_c min
Voltage sag immunity according to SEMI F47-0706		(AF..Z) conditions of use on request
Dips withstand (level 0% according to IEC 61000-4-11) -20 °C ≤ θ ≤ +60 °C		(AF..Z) 22 ms average for $U_c = 24$... 250 V 50/60Hz
Operating time		
between coil energization and:	N.O. contact closing	40 ... 95 ms
	N.C. contact opening	38 ... 90 ms
between coil de-energization and:	N.O. contact opening	11 ... 95 ms
	N.C. contact closing	13 ... 98 ms

Mounting Characteristics

Mounting positions



Max. N.C. built-in and add-on N.C. auxiliary contacts: see accessory fitting details for a 3-pole contactor AF09 ... AF38

Mounting distances

The contactors can be assembled side by side.

Fixing

on rail according to IEC 60715, EN 60715
by screws (not supplied)

35 x 7.5 mm or 35 x 15 mm
2 x M4 screws placed diagonally

Connecting Characteristics








Main terminals



Screw terminals with cable clamp

Connecting capacity (min. ... max.)

Main conductors (poles)








	Rigid	solid ($\leq 4 \text{ mm}^2$)	1 x	1 ... 6 mm ²
		stranded ($\geq 6 \text{ mm}^2$)	2 x	1 ... 6 mm ²
	Flexible with non insulated ferrule		1 x	0.75 ... 6 mm ²
			2 x	0.75 ... 6 mm ²
	Flexible with insulated ferrule		1 x	0.75 ... 4 mm ²
			2 x	0.75 ... 2.5 mm ²
	Bars or lugs		L <	9.6 mm

Capacity according to UL/CSA 1 or 2 x AWG 16 ... 10

Stripping length 10 mm

Auxiliary conductors

(built-in auxiliary terminals + coil terminals)

	Rigid solid		1 x	1 ... 2.5 mm ²
			2 x	1 ... 2.5 mm ²
	Flexible with non insulated ferrule		1 x	0.75 ... 2.5 mm ²
			2 x	0.75 ... 2.5 mm ²
	Flexible with insulated ferrule		1 x	0.75 ... 2.5 mm ²
			2 x	0.75 ... 1.5 mm ²
	Bars or lugs		L <	8 mm

Capacity according to UL/CSA 1 or 2 x AWG 18 ... 14

Stripping length 10 mm

Degree of protection

acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529

Main terminals IP20

Coil terminals IP20

Built-in auxiliary terminals IP20

Screw terminals

(delivered in open position, screws of unused terminals must be tightened)

Main terminals M3.5

Coil terminals M3.5

Built-in auxiliary terminals M3.5

Screwdriver type

Flat $\varnothing 5.5$ / Pozidriv 2

Tightening torque

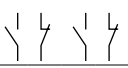
Main pole terminals 1.5 Nm / 13 lb.in

Coil terminals 1.2 Nm / 11 lb.in

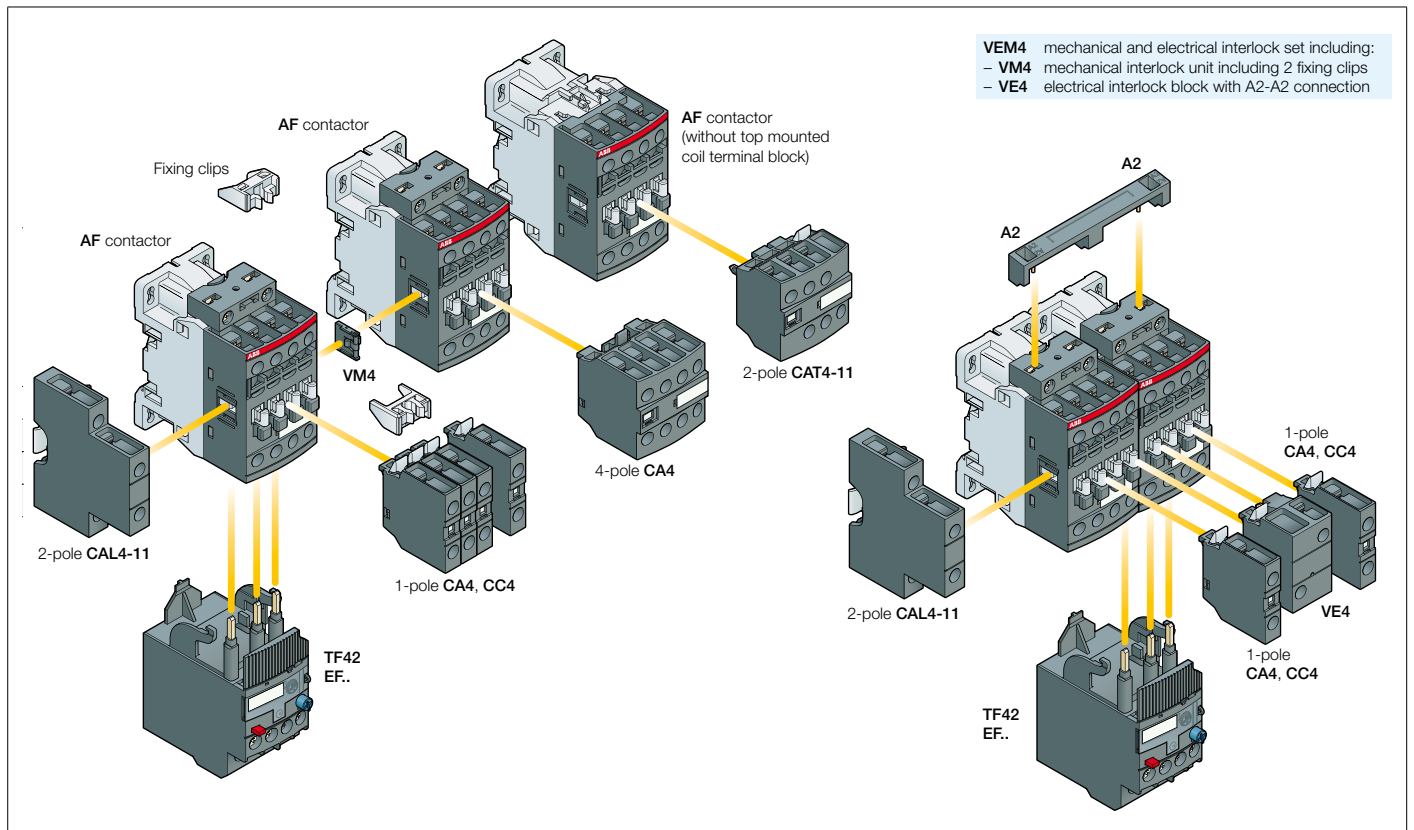
Built-in auxiliary terminals 1.2 Nm / 11 lb.in

Accessory Fitting Details for a 3-pole Contactor

Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

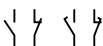
Main poles	Built-in auxiliary contacts	Front-mounted accessories				Electrical and mechanical interlock set (between 2 contactors)	Side-mounted accessories		
		Auxiliary contact blocks					Auxiliary contact blocks		
		1-pole CA4		2-pole CAT4-11	4-pole CA4	VEM4	Left side	Right side	
		1-pole CC4						2-pole CAL4-11	
Max. N.C. built-in and add-on N.C. auxiliary contacts: 4 N.C. max. on positions 1, 2, 3, 4 and 3 N.C. max. on positions 1 ±30°, 5									
3	0	2	2	▶	-	-	-	1	-

Overview of main accessories (other accessories available)



Main Accessories

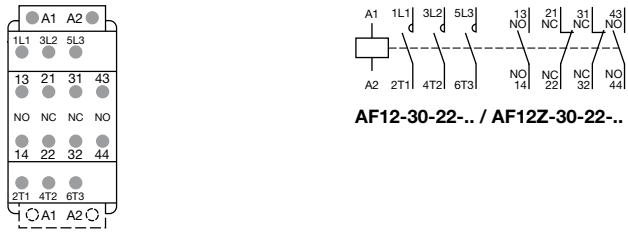
Ordering Details

Description		Auxiliary contacts 	Type	Order code	EAN	Pack ^(ing) piece	Weight kg (1 pce)
Additional auxiliary contact blocks	Side-mounted instantaneous auxiliary contact blocks	1 1 - -	CAL4-11	1SBN 010 120 R1011	3471523130043	1	0.040
		1 1 - -	CAL4-11-T	1SBN 010 120 T1011	3471523130418	10	0.040
Interlocks	Mechanical interlock unit		VM4	1SBN 030 105 T1000	3471523130609	10	0.005
	Fixing clips		BB4	1SBN 110 120 W1000	3471523130722	50	0.002
Connection accessories for starting	Connecting links with manual motor starters		BEA16-4	1SBN 081 306 T1000	3471523130739	10	0.025
	Connection sets for reversing contactors		BER16-4	1SBN 081 311 R1000	3471523130777	1	0.045
Additional coil terminal block	Additional coil terminal block		LDC4	1SBN 070 156 T1000	3471523130678	10	0.010
Protective covers	Protective covers		BX4-CA	1SBN 110 109 W1000	3471523130715	50	0.001
Function markers	Function markers		BA4	1SNA 235 156 R2700	3472592351568	16	0.011
			HTP500-BA4	1SNA 235 712 R2400	3472592357126	1	0.220
			SPRC 1	1SNA 360 010 R1500	3472593600108	1	0.290

Note: VM4 includes 2 fixing clips (BB4) to maintain together both contactors.

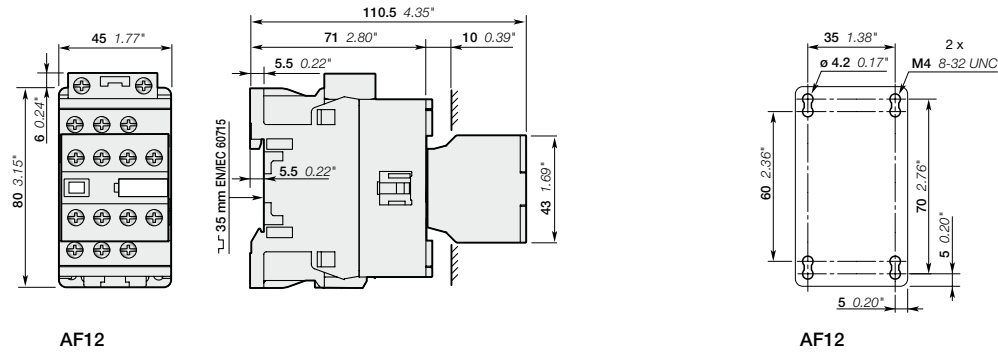
Terminal Marking and Positioning

Standard devices without addition of auxiliary contacts



AF12-30-22-.. / AF12Z-30-22-..

Dimensions mm, inches



Note: contactor lateral distance to grounded component 2 mm 0.08" min.

Contact us

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You can find the address of your local sales organisation
on the ABB home page
<http://www.abb.com/contacts> -> Low Voltage products

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