NOTES:

- The 1st valve control module is address '0', 2nd module is address '1', etc.
- 2. 'Local Lockout' activated by closed contact.
- 3. 'External Event' activated by closed contact.
- 4. LED Indicators:

Run LED - Blinking indicates on-board PIC

running.

Activity LED – Blinking indicates buss activity.

Mode LED – 00 = Normal 01 = Reset

5. LED Operation:

Register 0.7.7 = 0 – Power Save Mode (LEDs off when MMI disconnected)
Register 0.7.7 = 1 – LEDs on all the time.

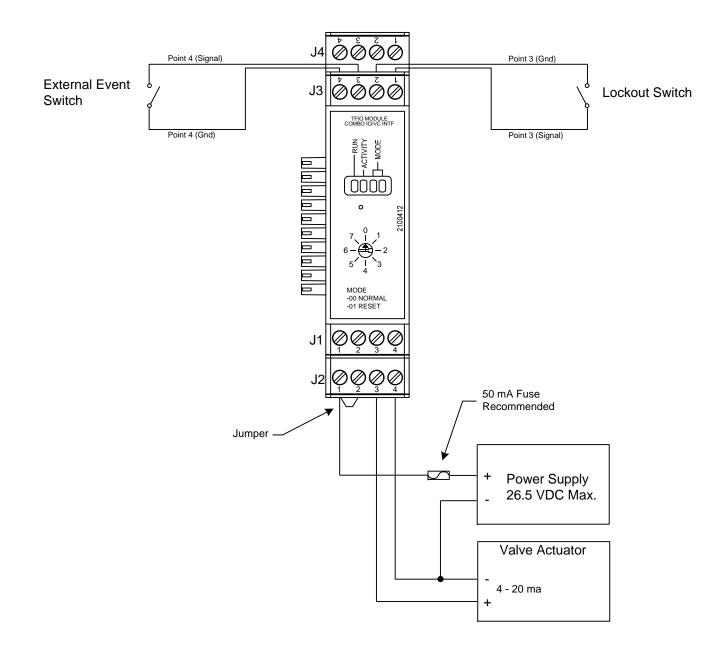


ABB	TOTALFLOW	ACTION	DOC TYPE	TFIO MODULE (COMBO IO/VC)	DWG NO.	REV	SHEET
	Products	L16415	UD	AO VALVE CONTROL (EXTERNAL PWR)	2101837	AA	1 OF 1