

ACS 140



ABB

ACS 140

3AKK61443231 R0125 REV A
KR
Effective : 1999.3.1



! ACS140



! ACS140

가
5

ACS140



! 가

[U1, V1, W1(L,N),

U2, V2, W2, Uc+, Uc-]



! ACS140

RO1A,

RO1B, RO2A, RO2B



! ACS140

가 가
Unit

ACS140



!

가

ACS140

가 ON



!

ACS140



!

ACS140

가

! 가

1

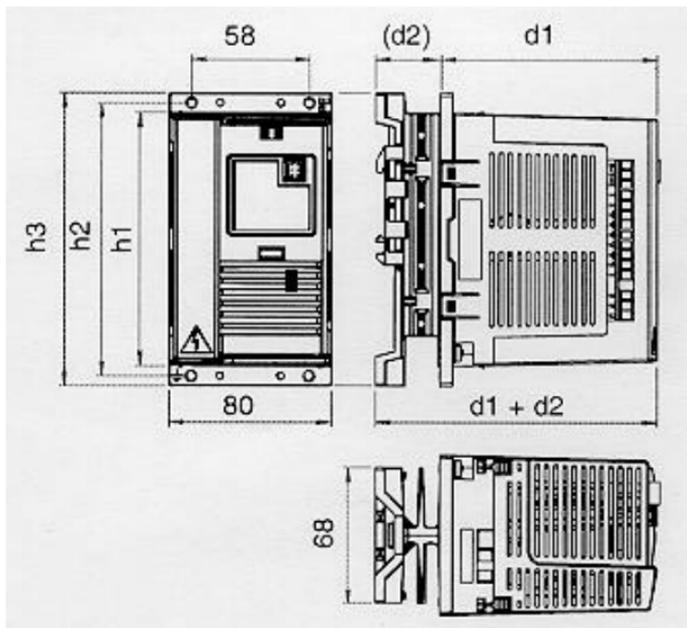
ACS140

가 .	2.6
ACS 140 .	1.1, 1.2
ACS140 .	1.3
“ ” () .	1.5
.	1.4, 1.5, 1.7
.	1.6
ACS140 가 .	1.8
S1 가 가 . (/)	1.9
.	1.4, 1.5
.	1.5, 1.7, 1.9
ACS140 .	1.10
.(power on)	1.11



3

1.1



IP20	200 V Series (mm)						(kg)		
	h1	h2	h3	d1	(d2)	d1+d2	1~	3~	
A	126	136	146	106	32	138	0.9	0.8	
B	126	136	146	106	69	175	1.2	1.1	
C	198	208	218	106	104	210	2.2	2.0	
D	225	235	245	113	115	228	2.7	2.5	
	400 V Series (mm)								
B	126	136	146	106	69	175		1.1	
C	198	208	218	106	104	210		2.0	
D	225	235	245	113	115	228		2.5	

1.2 ACS140

ACS140

ACS140

/

25mm

(Wall-Mounting)

M4

35mm DIN

ACS140

DIN

가

ACS140

(

)

)

(

1.3

4

ACS140

!

5

ACS140

1.4

L, N		7 1.5
U1, V1, W1	3	
PE		3.5 mm ² Cu
U2, V2, W2		: 75m
Uc+, Uc-	DC	()
≡		

ACS140

4

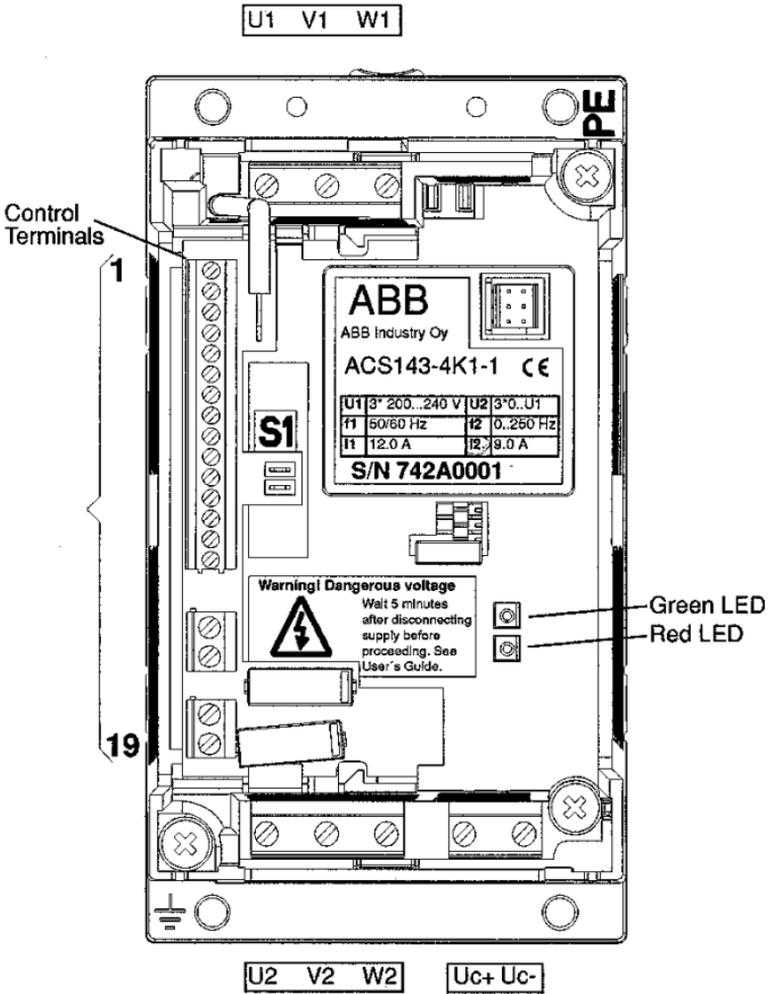
)

(



! ACS140 EMC

1.5



1.6

ACS141=1~
ACS143=3~

ABB
ABB Industry Oy

ACS143-4K1-1 CE

U1	3*230V	U2	3*0..U1
f1	50/60Hz	f2	0...250Hz
I1	12.0A	I2	9.0A

S/N 911A0001

S/N 911A001
9=
11= (week)
A0001=
: 4K1 = 4.1 kVA

1.7

X1		
1	SCR	(Unit .)
2	AI 1	() 가 ¹⁾ : 0-10V(R _i =190kΩ) (S1:1:U) ⇔ 0-f _{nom} 0(4)-20mA(R _i =500) (S1:1:I) ⇔ 0-f _{nom} : 0.1%, : ±1%
3	AGND	(: +10Vdc 10mA
4	10 V	(: ±2% 1MΩ)
5	AI 2	() 가 ¹⁾ : 0-10V(R _i =190kΩ) (S1:1:U) ⇔ 0-f _{nom} 0(4)-20mA(R _i =500) (S1:1:I) ⇔ 0-f _{nom} : 0.1%, : ±1%
6	AGND	(: ±1%
7	AO	0-20mA (가 <500) ⇔ 0-f _{nom}
8	AGND	(, +12Vdc 100mA
9	12 V	()
10	DCOM	ACS140 , 9 DCOM 12V (AGND) ACS140 (12-24Vdc)
DI		Factory(0) (f _{nom} =50Hz)
		Factory(1) (f _{nom} =60Hz)
11	DI 1	Close - 가 가 Open -
12	DI 2	Close- 가
13	DI 3	Jog. Close - Jog . (f=5Hz) Close -
14	DI 4	+12V
15	DI 5	가/ Close - 가/ . (5 / 60) 60
16	DO 1A	1, 가 (:Fault)
17	DO 1B	Fault () open. : 12-250Vac / 30Vdc, 10mA-2A
18	DO 2A	2, 가 (:Running)
19	DO 2B	Running () close. : 12-250Vac / 30Vdc, 10mA-2A

: 1.5kΩ
 0.5-1.5mm²

! DI4 Factory(0) / Factory(1)
 ! ACS140 Close.
 ! 3, 6, 8
 ! ¹⁾ (,) S1:1 (AI1), S1:2 (AI2) . (9)

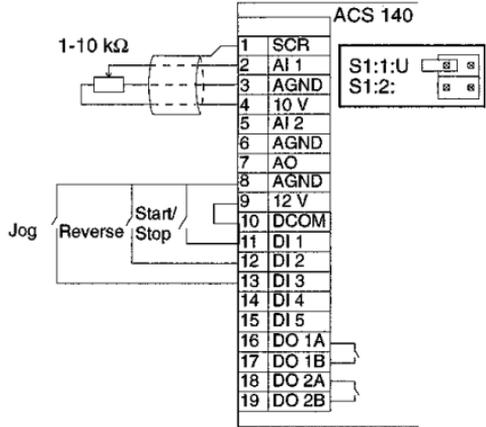
)
 : 0-10V R_i =190kohm : 0(4)-20mA R_i =500ohm
 (R_i:)

1.8

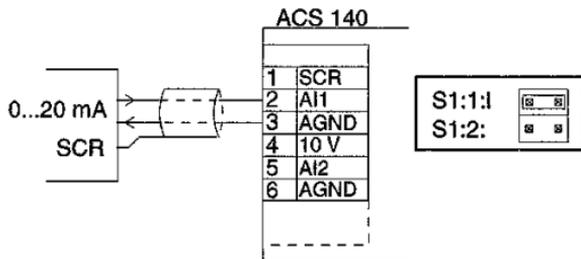
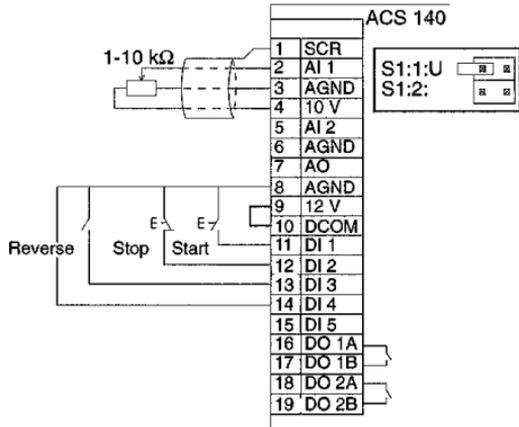
200V~240V 380V-480V 3 50~60Hz
 ACS140
 (1.6, 2.4, 2.5)

1.9

Factory (0) : (: NPN)



Factory (1) : (: PNP)



1.10

가

ACS140

가

1.11 ON

ACS140

가

LED가

.

2

2.1

ACS140

(3~)
(500ms)

I/O

(110%)
(150%)
(2.2)

ACS140 2

LED 가 , LED

4

LED ; LED ;	
ACS140 : 15 .	가 : 가 /) .(

LED ; ACS 140 LED ;	
가 : (Stop) : (Start) 가 ! ACS140 , ACS140 (가 .)	:/

LED ; ACS 140 LED ;	
: ACS140 ACS140 Off. LED가 off ! , ACS140	:

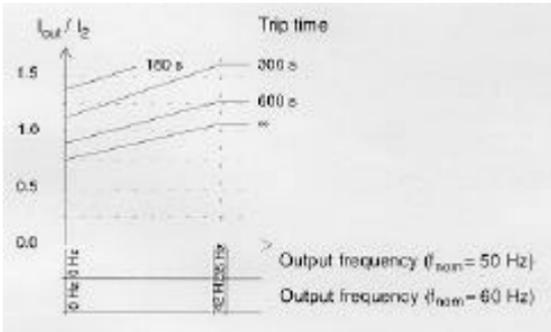
! ACS140

Fault Relay

, ACS140

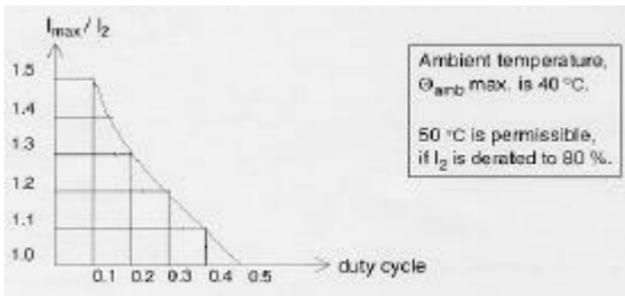
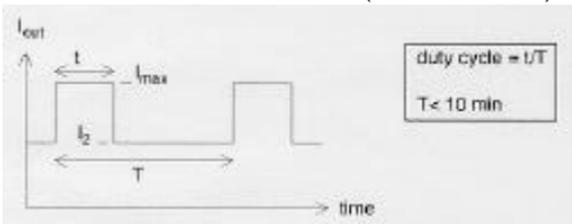
2.2

ACS140 (I₂) (I_{out})가
 , ACS140
 (I_{out}/I₂)



2.3 ACS 140

가 ACS140 . ()



2.4

220V							
P_n	kW	0.37	0.55	0.75	1.1	1.5	2.2
(1~)	ACS141-	K75-1	1K1-1	1K6-1	2K1-1	2K7-1	4K1-1
3 (3~)	ACS143-	K75-1	1K1-1	1K6-1	2K1-1	2K7-1	4K1-1
size		A	B		C		D
U_1	V	200V-240V \pm 10% 50/60Hz (ACS141 : 1~, ACS143 : 3~)					
I_2	A	2.2	3.0	4.3	5.9	7.0	9.0
	A	3.3	4.5	6.5	8.9	10.5	13.5
U_2	V	3 (3~) 0- U_1					
I_1 1~	A	6.9	9.0	10.8	14.8	18.2	22.0
I_1 3~	A	3.2	4.2	5.3	7.2	8.9	12.0
	kHz	4.0 ()		8.0 (*)			
		2.3					
(peak)	A	7.1	9.7	13.8	19.0	23.5	34.5
	Vdc	420 Vdc					
	Vdc	200 Vdc					
()		90			95		
	mm^2	4		0.8Nm			
	mm^2	0.5~1.5(AWG22...AWG16)/					0.4Nm
ACS141- 1~	A	10	10	16	16	20	25
ACS143- 3~	A	6	6	6	10	10	16
	W	13	19	27	39	48	70
	W	14	16	17	18	19	20

* (Option) 가 .

(, 30
10% .).

** UL (class CC / T) IEC269 gG

가 45 가 60
75

400V					
P_n	kW	0.75	1.1	1.5	2.2
3	ACS143-	1K6-3	2K1-3	2K7-3	4K1-3
size		B	C		D
U_1	V	380V-480V $\pm 10\%$ 50/60Hz (ACS143 : 3~)			
I_2	A	2.0	2.8	3.6	4.9
U_2	V	0- U_1			
I_1 3~	A	2.7	4.0	5.1	6.4
	kHz	4.0 ()	8.0 (*)		
		2.3			
(peak)	A	6.6	9.2	11.9	16.3
	Vdc	842 Vdc			
	Vdc	333 Vdc			
()		90	95		
	mm ²	4 / 0.8Nm			
	mm ²	0.5~1.5(AWG22...AWG16)/			0.4Nm
ACS143- 3~	A	6	6	10	10
	W	27	39	48	70
	W	17	18	19	20

* - (Option) 가
, , 30
10%).

** UL (class CC / T) IEC269 gG

*** 가 60
가 45 75

2.5

0 ~ 40
 50 (1/2 80%)
 0 ~ 1000m
) 1000m 100m 1% . (2000m)
 95% (.)
 -40 ~ 70
 -40 ~ 70
 ACS 140
 ()

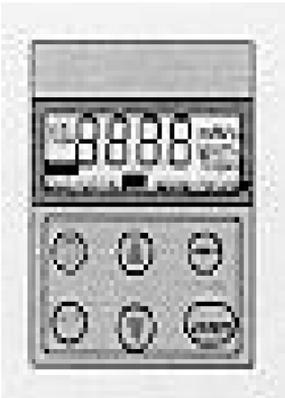
2.6

ACS 140 EU
 EMC 73/23/EEC.
 89/336/EEC.

2.7

ACS140 가
 ACS140 가

2.8



ACS 100-PAN

ACS 100 / 140 -

ACS 100-EXT

(3m)

ACS 100-FLT-
ACS 140-FLT-

RFI

ACS 100-CHK-

/ . A B 220V

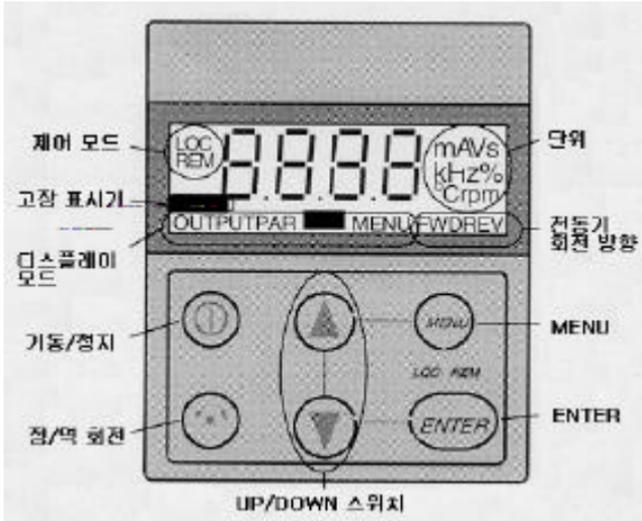
ACS- BRK -

RS485/232

3

3.1 -

(ACS 100-PAN) 가 ACS140



3.2

ACS140 가 REC (X1)

REM , ACS140 LOC

1) REC LOC LCr MENU ENTER (Loc LCr) , ACS140

Loc REC LCr X1 (/) REC

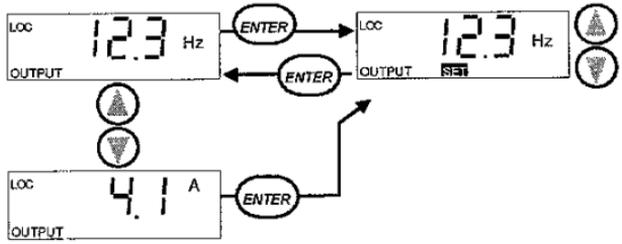
LOC LOC ACS140 - /

2) LOC REM rE MENU ENTER

FWD/REV	FWD: . REV: .
FWD/REV	ACS140 가

3.3 (OUTPUT)

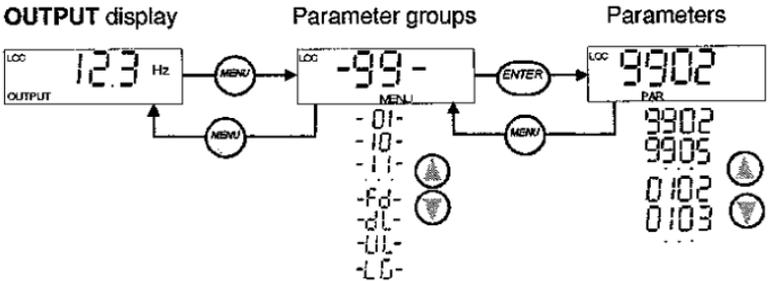
ACS140 가 , 가 , UP
 DOWN 가
 MENU ,
 LOC ENTER
 UP DOWN
 . ENTER
 .



3.4 (MENU)

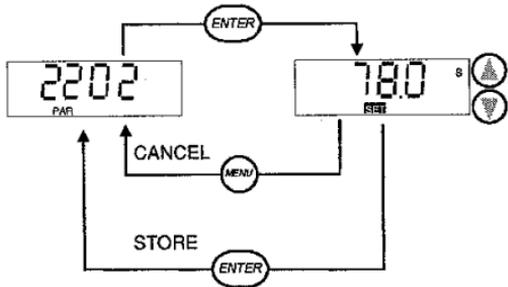
! ACS140

ACS140
 -LG-



3.5

()
 ENTER
 SET 가 ()



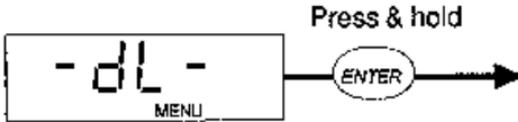
!
 ! SET 가 (Default) , UP/DOWN

3.6 MENU

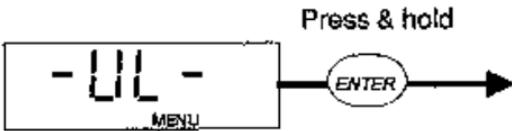
MENU

ENTER

1. (--> ACS140)



2. (ACS140 -->)



! / - ACS140
가 가
1602 PARAMETER LOCK 1(OOPEN)

- 3.



Visible if Full menu is active

3.7 (RESET)

ACS140 LED가 , - LED가
START/STOP

! ACS140 REM

ACS140 LED가 ACS140 Off On

! ACS140

가 "Cleared" (4) LCD

! 15

ACS140

Off / On

Off

(LOC / REM)

4

AL-1~7

AL10~21

LED가

1. (Alarms)

AL 1	/ -
AL 2	가.
AL 3	LOC REM 가.
AL 5	<ul style="list-style-type: none"> • REM , (Start/Stop) • LOC ,
AL 6	가. ()
AL 7	FACTORY
AL 10	.
AL 11	.
AL 12	.
AL 13	. (1003)
AL 14	.
AL 15	Modbus
AL 16	1 (AI1) AI1 가 1301 (MINIMUM AI1) (3001 AI<MIN FUNCTION)
AL 17	2 (AI1) AI2 가 1304 (MINIMUM AI2) (3004 AI<MIN FUNCTION)
AL 18	ACS140 / / ACS140 (3002)
AL 19	ACS140 (95%)
AL 20	.
AL 21	(3009 STALL FUNCTION)

2. (Faults)

FL 1	(Over-current) ACS140 가/ (ACC/ DEC)
FL 2	(DC Over-voltage)
FL 3	(ACS140 Over-temperature) 가 ACS140
FL 4	(Fault current) (200V ACS140 .) (Short circuit)
FL 5	
FL 6	(DC under-voltage)
FL 7	1 (AI1) . AI1 가 1301 (MINIMUM AI1) (3001 AI<MIN FUNCTION)
FL 8	2 (AI1) . AI2 가 1304 (MINIMUM AI2) (3001 AI<MIN FUNCTION)
FL 9	. (3004~3008)
FL 10	ACS140 / / - - ACS140 ACS140 (3002 .) ! Off FL10 ACS140 REM ACS140
FL 11	/ MINIMUM AI1 > MAXIMUM AI1 (1301,1302) MINIMUM AI2 > MAXIMUM AI2 (1304,1305) MINIMUM FREQ. > MAXIMUM FREQ. (2007,2008)
FL 12	. (3009)
FL 13	

FL 14	3003 EXTERNAL FAULT
FL 15	(ACS140 400V)
FL 16	
FL 17	가 (AI)
FL 18 ~ FL 22	
LCD/LED 가	ACS140

! LED가 " FAULT " 가 Off / On
START/STOP

(1604)

5 ACS140

ACS140 가 ,

ACS140 , ACS140 가

34 "7 ACS140 "

ACS140 , S " s "
가

		S
GROUP 99 START-UP DATA		
9902	APPLIC MACRO () 24 : 0 = FACTORY MACRO 4 = MOTOR POT. 1 = ABB STANDARD 5 = HAND-AUTO 2 = 3-WIRE 6 = PID CONTROL 3 = ALTERNATE 7 = PREMAGN : 0 (FACTORY MACRO)	s
9905	MOTOR NOM VOLT () : ACS140 (200V/400V) 200V : 200,208,220,230,240 V 400V : 380,400,415,440,460,480 V : 200V 230V 400V 400V 440V	s

9906	MOTOR NOM CURR () : 0.5*In ~ 1.5*In In : ACS140 : In	s
9907	MOTOR NOM FREQ () : 0 ~ 250.0Hz : 50.0Hz 60.0 Hz (.)	s
9908	MOTOR NOM SPEED () : 0 ~ 3600 rpm : 1440 rpm 1720 rpm (.)	s

		S
GROUP 01 OPERATION DATA		
0128	LAST FAULT (7†) (0 = , 19 4 .) : UP, DOWN	
GROUP 10 COMMAND INPUTS		
1003	DIRECTION () : 1= , 2= , 3=REQUEST : 3 (REQUEST)) REQUEST - /	
GROUP 11 REFERENCE SELECT		
1105	EXT REF1 MAX () : 0 ~ 250.0 Hz : 50 Hz 60 Hz (.)	
GROUP 12 COSTANT SPEEDS		
1202	CONSTANT SPEED 1 (1) : 0 ~ 250.0 Hz. (2,3) : 5 Hz	

1202	CONSTANT SPEED 2 (2) : 10 Hz	
1202	CONSTANT SPEED 3 (3) : 15 Hz	
GROUP 13 ANALOGUE INPUT		
1301	MINIMUM AI1 (1) .(:%) : 0 ~ 100 % : 0 %	
GROUP 15 ANALOGUE OUTPUT		
1503	AO CONTENT MAX () 20mA : 0 ~ 250.0 Hz : 50 Hz 60 Hz (.) : 1501 1501	
		S
GROUP 20 LIMITS		
2003	MAX CURRENT () : 0.5*In ~ 1.5*In In : ACS140 : 1.5*In	
2008	MAXIMUM FREQ () : 0 ~ 250.0 Hz : 50 Hz 60 Hz (.)	
GROUP 21 START/STOP		
2102	STOP FUNCTION () 1 = COAST () 2 = RAMP () (: 2203 2205) : 1 (COAST)	
GROUP 21 ACCELER/DECCELER		

2202	ACCELER TIME 1 (가 1) RAMP 1 : 0 Hz (2008) 가 : 0.1 ~ 1800 s (2202 ~ 2205) : 5.0 s	
2203	DECELER TIME 1 (1) RAMP 1 : 0 Hz : 5.0 s	
2204	ACCELER TIME 2 (가 2) RAMP 2 : 0 Hz 가 : 60 s	
2205	DECELER TIME 2 (2) RAMP 2 : 0 Hz : 60 s	
GROUP 26 MOTOR CONTROL ()		
2606	U/f RATIO (U/f) () / 1 = LINEAR () 2 = SQUARE (/) : / , SQUARE : 1 (LINEAR)	s
GROUP 33 INFORMATION		
3301	SW VERSION ()	

6 Application Macro()

가

/

ACS140

ACS140

Factory

:

(9905)

1602

()

52

(DI) Negative logic
 (AI) (U/I - /) S1

	U/I	(S1:1 S1:2)
: 0 ~ 10 Vdc	Open	
: 0 ~ 20 mAdc	Connected	

6-1 - Factory (0)

Factory - 가
 , Factory(0) 50Hz,
 ACS140 /

- 9902 : 0 (DI4 : Open)

(DI, AI) / (I/O) S1 (U/I)
 (DI1,2) • 1- AO : S1;1;U
 (AI1) • 1 : 
 1 (DI3) • 2 :

가/ 1/2 (DI5)

Control Terminals	Function
1 SCR	
2 AI1	External reference 1; 0...10V <=> 0...50Hz
3 AGND	
4 10V	Reference voltage 10VDC
5 AI2	not used
6 AGND	
7 AO	Output frequency 0...20mA <=> 0...50Hz
8 AGND	
9 +12V	+12VDC
10 DCOM	
11 DI1	Start/Stop. Activate to start ACS140
12 DI2	Fwd/Rev. Activate to reverse rotation direction
13 DI3	Constant speed 1. Default: 5Hz
14 DI4	Leave unconnected !*
15 DI5	Ramp pair selection. Activate to select ramp pair2. Defaults: 5s (ramp pair1), 60s (ramp pair2)
16 DO1A	Relay output 1
17 DO1B	Fault: open
18 DO2A	Relay output 2
19 DO2B	Running: closed

* ! ACS140 DI4 Open/Close Factory(0) (DI4-Open) , ACS140

- : 230/400V , 50Hz , 1440rpm
- : 50Hz
- : 50Hz

Factory (0)

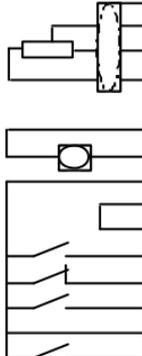
9905 MOTOR NOM VOLT	230/400 V	1105 EXT REF1 MAX	50 Hz
9907 MOTOR NOM FREQ.	50 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1440 rpm	1201 CONST SPEED SEL	3 (DI3)
1001 EXT 1 COMMANDS	2 (DI1,2)	1503 AO CONTENT MAX	50 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	50 Hz
1101 KEYPAD REF SEL	1 (REF 1)	2105 PREMAGN SEL	0 (NOT SEL)
1102 EXT1/EXT2 SEL	6 (EXT 1)	2201 ACC/DEC 1/2 SEL	5 (DI5)
1103 EXT REF1 SELECT	1 (AI1)		

6.2 - Factory (1)

Factory 가 , Factory(1) 60Hz, ACS140 /

- 9902 : 0 (DI4 : Connected) / (I/O)

(DI, AI) (DO, AO) S1 (U/I)

- / , (DI1,2,3) • 1- AO : **S1;1;U**
 - (AI1) • 1 :
 - 가/ 1/2 (DI5) • 2 :
- 

Control Terminals	Function
1 SCR	
2 AI1	External reference 1;0...10V <=> 0...60Hz
3 AGND	
4 10V	Reference voltage 10VDC
5 AI2	not used
6 AGND	
7 AO	Output frequency 0...20mA <=> 0...60Hz
8 AGND	
9 +12V	+12VDC
10 DCOM	
11 DI1	Momentary activation with DI2 activated: Start
12 DI2	Momentary deactivation: Stop
13 DI3	Fwd/Rev: Activate to reverse rotation direction
14 DI4	Has to be connected !*
15 DI5	Ramp pair selection. Activate to select ramp pair2. Defaults: 5s (ramp pair1), 60s (ramp pair2)
16 DO1A	Relay output 1
17 DO1B	Fault: open
18 DO2A	Relay output 2
19 DO2B	Running: closed

* ! ACS140 D4 Open/Close Factory(1) (DI4-Close) , ACS140

- : 230/400V , 60Hz , 1720rpm
- : 60Hz
- : 60Hz

Factory (1)

9905 MOTOR NOM VOLT	230/480 V	1105 EXT REF1 MAX	60 Hz
9907 MOTOR NOM FREQ.	60 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1720 rpm	1201 CONST SPEED SEL	0 (NOT SEL)
1001 EXT 1 COMMANDS	4 (DI1P,2P,P)	1503 AO CONTENT MAX	60 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	60 Hz
1101 KEYPAD REF SEL	1 (REF 1)	2105 PREMAGN SEL	0 (NOT SEL)
1102 EXT1/EXT2 SEL	6 (EXT 1)	2201 ACC/DEC 1/2 SEL	5 (DI5)
1103 EXT REF1 SELECT	1 (AI1)		

6.3 - ABB Standard

Factory(0) , 2

9902 "1"

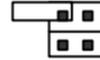
/ (I/O)

(DI, AI)

(DO, AO)

S1 (U/I)

- / , (DI1,2) • 1- AO : S1;1;U
- (AI1) • 1 :
- 1 (DI3,4) • 2 :



1	SCR	
2	AI1	External reference 1:0...10V <=> 0...50Hz
3	AGND	
4	10V	Reference voltage 10VDC
5	AI2	not used
6	AGND	
7	AO	Output frequency 0...20mA <=> 0...50Hz
8	AGND	
9	+12V	+12VDC
10	DCOM	
11	DI1	Start/Stop. Activate to start ACS140
12	DI2	Fwd/Rev Activate to reverse rotation direction
13	DI3	Constant speed selection*
14	DI4	Constant speed selection*
15	DI5	Ramp pair selection. Activate to select ramp pair2.Defaults:5 s / 60 s (ramp pair 2)
16	DO1A	Relay output 1
17	DO1B	Fault: open
18	DO2A	Relay output 2
19	DO2B	Running: closed

* : (0 = open, 1 = connected)

DI3	DI4	
0	0	AI1
1	0	Constant speed 1 (1202)
0	1	Constant speed 2 (1203)
1	1	Constant speed 3 (1204)

ABB Standard

9905 MOTOR NOM VOLT	230/400 V	1105 EXT REF1 MAX	50 Hz
9907 MOTOR NOM FREQ.	50 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1440 rpm	1201 CONST SPEED SEL	7 (DI3,4)
1001 EXT 1 COMMANDS	2 (DI1,2)	1503 AO CONTENT MAX	50 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	50 Hz
1101 KEYPAD REF SEL	1 (REF 1)	2105 PREMAGN SEL	0 (NOT SEL)
1102 EXT1/EXT2 SEL	6 (EXT 1)	2201 ACC/DEC 1/2 SEL	5 (DI5)
1103 EXT REF1 SELECT	1 (AI1)		

6.4 - 3-wire

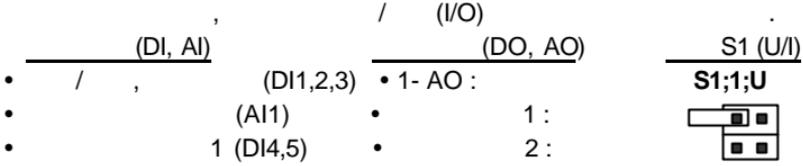
3-wire Factory(1) , 2

ACS140 / (, DI P.B.S.) 가 ,

Factory (1) DI4,5 2

! 60Hz

9902 "2"



Control Terminals	Function
1 SCR	
2 AI1	External reference 1:0...10V <=> 0...60Hz
3 AGND	
4 10V	Reference voltage 10VDC
5 AI2	not used
6 AGND	
7 AO	Output frequency 0...20mA <=> 0...60Hz
8 AGND	
9 +12V	+12VDC
10 DCOM	
11 DI1	Momentary activation with DI2 activated: Start
12 DI2	Momentary deactivation: Stop
13 DI3	Activate to reverse rotation: Fwd/Rev
14 DI4	Constant speed select*
15 DI5	Constant speed select*
16 DO1A	Relay output 1
17 DO1B	Fault: open
18 DO2A	Relay output 2
19 DO2B	Running: closed

* : (0 = open, 1 = connected)

DI4	DI5	
0	0	AI1
1	0	Constant speed 1 (1202)
0	1	Constant speed 2 (1203)
1	1	Constant speed 3 (1204)

3-wire

9905 MOTOR NOM VOLT	230/480 V	1105 EXT REF1 MAX	60 Hz
9907 MOTOR NOM FREQ.	60 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1720 rpm	1201 CONST SPEED SEL	0 (NOT SEL)
1001 EXT 1 COMMANDS	4 (DI1P,2P,P)	1503 AO CONTENT MAX	60 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	60 Hz
1101 KEYPAD REF SEL	1 (REF 1)	2105 PREMAGN SEL	0 (NOT SEL)
1102 EXT1/EXT2 SEL	6 (EXT 1)	2201 ACC/DEC 1/2 SEL	0 (NOT SEL)
1103 EXT REF1 SELECT	1 (AI1)		

6-5 - Alternate

Alternate

/

9902 "3"

(I/O)

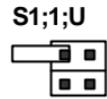
(DI, AI)

(DO, AO)

S1 (U/I)

- / / (DI1,2)
- (AI1)
- (DI3,4)
- 가/ 1/2 (DI5)

- 1- AO :
- 1 :
- 2 :



1	SCR	
2	AI1	External reference 1:0...10V <=> 0...50Hz
3	AGND	
4	10V	Reference voltage 10VDC
5	AI2	not used
6	AGND	
7	AO	Output frequency 0...20mA <=> 0...50Hz
8	AGND	
9	+12V	+12VDC
10	DCOM	
11	DI1	Start/Stop. Activate to start ACS140
12	DI2	Fwd/Rev. Activate to reverse rotation direction
13	DI3	Constant speed selection*
14	DI4	Constant speed selection*
15	DI5	Ramp pair selection. Activate to select ramp pair 2. Defaults: 5 s / 60 s (ramp pair 2)
16	DO1A	Relay output 1
17	DO1B	Fault: open
18	DO2A	Relay output 2
19	DO2B	Running: closed

* : (0 = open, 1 = connected)

DI3	DI4	
0	0	AI1
1	0	Constant speed 1 (1202)
0	1	Constant speed 2 (1203)
1	1	Constant speed 3 (1204)

Alternate

9905 MOTOR NOM VOLT	230/400 V	1105 EXT REF1 MAX	50 Hz
9907 MOTOR NOM FREQ.	50 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1440 rpm	1201 CONST SPEED SEL	7 (DI3,4)
1001 EXT 1 COMMANDS	9 (DI1F,2R)	1503 AO CONTENT MAX	50 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	50 Hz
1101 KEYPAD REF SEL	1 (REF 1)	2105 PREMAGN SEL	0 (NOT SEL)
1102 EXT1/EXT2 SEL	6 (EXT 1)	2201 ACC/DEC 1/2 SEL	5 (DI5)
1103 EXT REF1 SELECT	1 (AI1)		

6.6

- Motor Potentiometer

Motor Potentiometer

가

9902 "4"

(I/O)

- (DI, AI) / (DO, AO)
- (DI1,2)
- 가 (DI3)
- (DI4)
- 1 (DI5)
- 1- AO :
- 1 :
- 2 :

Control Terminals	Function
1 SCR	
2 AI1	not used
3 AGND	
4 10V	Reference voltage 10VDC
5 AI2	not used
6 AGND	
7 AO	Output frequency 0...20mA <=> 0...50Hz
8 AGND	
9 +12V	+12VDC
10 DCOM	
11 DI1	Start/Stop. Activate to start ACS140
12 DI2	Fwd/Rev Activate to reverse rotation direction
13 DI3	Reference up: Activate to increase reference*
14 DI4	Reference down: Activate to decrease reference*
15 DI5	Constant speed 1
16 DO1A	Relay output 1 Fault: open
17 DO1B	
18 DO2A	Relay output 2 Running: closed
19 DO2B	

* !

- DI3 DI4 가 open
DI3, DI4 0V 가 가
- DI2 off ACS140
- AI 가

Motor Potentiometer

9905 MOTOR NOM VOLT	230/400 V	1105 EXT REF1 MAX	50 Hz
9907 MOTOR NOM FREQ.	50 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1440 rpm	1201 CONST SPEED SEL	5 (DI5)
1001 EXT 1 COMMANDS	2 (DI1,2)	1503 AO CONTENT MAX	50 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	50 Hz

6.8

- PID Control

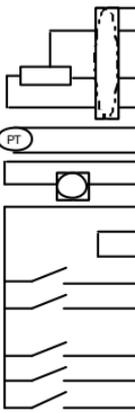
PID Control

(, ,) -

9902 "6"

- / (I/O)
- (DI, AI) (DO, AO) S1 (U/I)
- / (DI1,5)
 - (AI1)
 - (AI2)
 - (DI3)
 - Run enable (DI4)
 - 1- AO :
 - 1 :
 - 2 :
- 

Control Terminals	Function
1 SCR	
2 AI1	EXT1(MANUAL) or EXT2(PID) reference; 0...10V
3 AGND	
4 10V	Reference voltage 10VDC
5 AI2	Actual signal ; 0...20mA(PID)
6 AGND	
7 AO	Output frequency 0...20mA <=> 0...50Hz
8 AGND	
9 +12V	+12VDC
10 DCOM	
11 DI1	Start/Stop. Activate to start ACS140(Manual)
12 DI2	EXT1/EXT2 Select Activate to select PID control
13 DI3	Constant speed †not used if PID control
14 DI4	Run enable deactivation always stop ACS140
15 DI5	Start/Stop. Activate to start ACS140(PID)
16 DO1A	Relay output 1
17 DO1B	Fault: open
18 DO2A	Relay output 2
19 DO2B	Running: closed



- !
- 25 Critical frequencies ()
- 12 Constant speed ()
- 40 PID Control

PID Control

9905 MOTOR NOM VOLT	230/400 V	1105 EXT REF1 MAX	50 Hz
---------------------	-----------	-------------------	-------

9907 MOTOR NOM FREQ.	50 Hz	1106 EXT REF2SELECT	1 (AI1)
9908 MOTOR NOM SPEED	1440 rpm	1201 CONST SPEED SEL	3 (DI3)
1001 EXT 1 COMMANDS	1 (DI1)	1503 AO CONTENT MAX	50 Hz
1002 EXT 2 COMMANDS	6 (DI5)	1601 RUN ENABLE	4 (DI4)
1003 DIRECTION	1 (FORWARD)	2008 MAXIMUM FREQ	50 Hz
1101 KEYPAD REF SEL	1 (REF 1)	2105 PREMAGN SEL	0 (NOT SEL)
1102 EXT1/EXT2 SEL	2 (DI2)	2201 ACC/DEC 1/2 SEL	0 (NOT SEL)
1103 EXT REF1 SELECT	1 (AI1)		

6.9 - Premagnetise

9902 "7"

- _____ (DI, AI) / _____ (DO, AO) _____ S1 (U/I)
 • / / (DI1,2) • 1- AO : **S1;1;U**
 • (AI1) • 1 : 
 • (DI3,4) • 2 :
 • Premagnetise (DI5)

Control Terminals	Function
1 SCR	
2 AI1	External reference 1:0...10V <=> 0...50Hz
3 AGND	
4 10V	Reference voltage 10VDC
5 AI2	not used
6 AGND	
7 AO	Output frequency 0...20mA <=> 0...50Hz
8 AGND	
9 +12V	+12VDC
10 DCOM	
11 DI1	Start/Stop. Activate to start ACS140
12 DI2	Fwd/Rev. Activate to reverse rotation direction
13 DI3	Constant speed selection*
14 DI4	Constant speed selection*
15 DI5	Premagnetise: Activate to start premagnetising
16 DO1A	Relay output 1
17 DO1B	Fault: open
18 DO2A	Relay output 2
19 DO2B	Running: closed

* : (0 = open, 1 = connected)

DI3	DI4	
0	0	AI1
1	0	Constant speed 1 (1202)
0	1	Constant speed 2 (1203)
1	1	Constant speed 3 (1204)

Premagnetise -

9905 MOTOR NOM VOLT	230/400 V	1105 EXT REF1 MAX	50 Hz
9907 MOTOR NOM FREQ.	50 Hz	1106 EXT REF2SELECT	0 (KEYPAD)
9908 MOTOR NOM SPEED	1440 rpm	1201 CONST SPEED SEL	7 (DI3,4)
1001 EXT 1 COMMANDS	2 (DI1,2)	1503 AO CONTENT MAX	50 Hz
1002 EXT 2 COMMANDS	0 (NOT SEL)	1601 RUN ENABLE	0 (NOT SEL)
1003 DIRECTION	3 (REQUEST)	2008 MAXIMUM FREQ	50 Hz
1101 KEYPAD REF SEL	1 (REF1)	2105 PREMAGN SEL	5 (DI5)
1102 EXT1/EXT2 SEL	6 (EXT1)	2201 ACC/DEC 1/2 SEL	0 (NOT SEL)
1103 EXT REF1 SELECT	1 (KEYPAD)		

7 ACS140

ACS140

" -LG-"

ACS140 가 가

S = ACS140 가

M = (*)

3 ACS140

					S	M
Group 99						
START-UP DATA ()						
9902	APPLIC MACRO	0-7	1	0(FACTORY)	✓	
9905	MOTOR NOM VOLT	200,208,220, 230,240,380, 400,415,440, 460,480 V		*	✓	✓
9906	MOTOR NOM CURR	0.5*In-1.5*In	0.1A	In	✓	
9907	MOTOR NOM FREQ	0-250Hz	1Hz	*	✓	✓
9908	MOTOR NOM SPEED	0-3600 rpm	1rpm	*	✓	✓
Group 01						
OPERATING DATA ()						
0102	SPEED	0-9999rpm	1rpm	-		
0103	OUTPUT FREQ	0-250Hz	0.1Hz	-		
0104	CURRENT	-	0.1A	-		
0106	POWER	-	0.1KW	-		
0107	DC BUS VOLTAGE	0-999.9V	0.1V	-		
0109	OUTPUT VOLTAGE	0-480V	0.1V	-		
0110	ACS140 TEMP	0-150	0.1	-		
0111	EXT REF1	0-250Hz	0.1Hz	-		
0112	EXT REF2	0-100%	0.1%	-		
0113	CTRL LOCATION	0-2	1	-		
0114	RUN TIME	0-99.99kh	0.01kh	-		
0115	kWh COUNTER	0-99.99kWh	1kWh	-		
0116	APPL BLK OUTPUT	0-100%	0.1%	-		
0117	DI1-DI4 STATUS	0000-1111		-		
0118	AI1	0-100%	0.1%	-		
0119	AI2	0-100%	0.1%	-		
0121	DI5 & RELAYS	0000-0111		-		
0122	AO	0-20mA	0.1mA	-		

0124	ACTUAL VALUE1	0-100%	0.1%	-			
0125	ACTUAL VALUE2	0-100%	0.1%	-			
0126	CONTROL DEV	-100-100%	0.1%	-			
0128	LAST FAULT	0-22	1	0		-	
0129	PREVIOUS FAULT	0-22	1	0		-	
0129	OLDEST FAULT	0-22	1	0		-	
Group 10							
COMMAND INPUTS ()							
1001	EXT1 COMMANDS	0-10	1	*		✓	✓
1002	EXT2 COMMANDS	0-10	1	*		✓	✓
1003	DIRECTION	1-3	1	*		✓	✓

						S	M
Group 11							
REFERENCE SELECT ()							
1101	KEYPAD REF SEL	1-2	1	*			✓
1102	EXT1/EXT2 SEL	1-8	1	*		✓	✓
1103	EXT REF1 SELECT	0-8	1	*		✓	✓
1104	EXT REF1 MIN	0-250Hz	1Hz	0Hz			
1105	EXT REF1 MAX	0-250Hz	1Hz	*			✓
1106	EXT REF2 SELECT	0-8	1	*		✓	✓
1107	EXT REF2 MIN	0-100%	1%	0%			
1105	EXT REF2 MAX	0-100%	1%	100%			
Group 12							
CONSTANT SPEEDS ()							
1201	CONST SPEED SEL	1-10	1	*		✓	✓
1202	CONSTANT SPEED1	1-250Hz	0.1Hz	5Hz			
1203	CONSTANT SPEED2	1-250Hz	0.1Hz	10Hz			
1204	CONSTANT SPEED3	1-250Hz	0.1Hz	15Hz			
1205	CONSTANT SPEED4	1-250Hz	0.1Hz	20Hz			
1206	CONSTANT SPEED5	1-250Hz	0.1Hz	25Hz			
1207	CONSTANT SPEED6	1-250Hz	0.1Hz	40Hz			
1208	CONSTANT SPEED7	1-250Hz	0.1Hz	50Hz			
Group 13							
ANALOGUE INPUTS ()							
1301	MINIMUM AI1	0-100%	1%	0%			
1302	MAXIMUM AI1	0-100%	1%	100%			
1303	FILTER AI1	0-10s	0.1s	0.1s			
1304	MINIMUM AI2	0-100%	1%	0%			
1305	MAXIMUM AI2	0-100%	1%	100%			
1306	FILTER AI2	0-10s	0.1s	0.1s			
Group 14							
RELAY OUTPUTS ()							
1401	RELAY OUTPUT1	0-11	1	3(Fault)			
1402	RELAY OUTPUT2	0-11	1	2(RUN)			
Group 15							
ANALOGUE OUTPUTS ()							
1501	AO CONTENT	102-130	1	103			
1502	AO CONTENT MIN	x-y	z	0.0Hz			
1503	AO CONTENT MAX	x-y	z	*			✓
1504	MINIMUM AO	0.0-20.0mA	0.1mA	0mA			

1505	MAXIMUM AI2	0.0-20.0mA	0.1mA	20mA			
1506	FILTER AO	0-10s	0.1s	0.1s			
Group 16							
SYSTEM CONTROLS ()							
1601	RUN ENABLE	0-6	1	*		✓	✓
1602	PARAMETER LOCK	0-2	1	1(OOPEN)			
1603	FAULT RESET SEL	0-7	1	6(START/ STOP)		✓	
Group 20							
LIMITS ()							
2003	MAX CURRENT	0.5*In-1.5*In	0.1A	1.5*In			
2005	OVERVOLT CTRL	0-1	1	1(ENABLE)			
2006	UNDERVOLT CTRL	0-2	1	1(ENABLE TIME)			
2007	MINIMUM FREQ	0-250Hz	1Hz	0Hz			
2008	MAXIMUM FREQ	0-250Hz	1Hz	*		✓	✓

						S	M
Group 21							
START/STOP (/)							
2101	START FUNCTION	1-4	1	1(RAMP)			
2102	STOP FUNCTION	1-2	1	1(COAST)			
2103	TORQ BOOST CURR	0.5*In-2.0*In	0.1A	1.2*In			
2104	STOP DC INJ TIME	0-250s	0.1;1s	0s			
2105	PREMAGN SEL	0-6	1	*		✓	✓
2106	PREMAGN MAX TIME	0-25.0s	0.1s	2.0s			
Group 22							
ACCEL/DECEL (7H/)							
2201	ACC/DEC 1/2 SEL	0-5	1	*		✓	✓
2202	ACCELER TIME 1	0.1-1800s	0.1;1s	5s			
2203	DECELER TIME 1	0.1-1800s	0.1;1s	5s			
2204	ACCELER TIME 2	0.1-1800s	0.1;1s	60s			
2205	DECELER TIME 2	0.1-1800s	0.1;1s	60s			
2206	RAMP SHAPE	0-3	1	0(LINEAR)			
Group 25							
CRITICAL FREQ ()							
2501	CRIT FREQ SEL	0-1	1	0(OFF)			
2502	CRIT FREQ 1 LO	0-250Hz	1Hz	0Hz			
2503	CRIT FREQ 1 HI	0-250Hz	1Hz	0Hz			
2504	CRIT FREQ 2 LO	0-250Hz	1Hz	0Hz			
2505	CRIT FREQ 2 HI	0-250Hz	1Hz	0Hz			
Group 26							
MOTOR CONTROL ()							
2603	IR COMPENSATION	0-30V	1	10V		✓	
2604	IR COMP RANGE	0-250Hz	1Hz	50Hz		✓	
2605	LOW NOISE	0-1	1	0 (STANDARD)		✓	
2606	U/F RATIO	1-2	1	1(LINEAR)			
Group 30							
FAULT FUNCTIONS ()							
3001	AI<MIN FUNCTION	0-3	1	1(FAULT)			
3002	PANEL LOSS	1-3	1	1(FAULT)			

3003	EXTERNAL FAULT	0-5	1	0(NOT SEL)			
3004	MOT THERM PROT	0-2	1	1(FAULT)			
3005	MOT THERM TIME	256-9999s	1s	500s			
3006	MOT LOAD CURVE	50-150%	1%	100%			
3007	ZERO SPEED LOAD	25-150%	1%	70%			
3008	BREAK POINT	1-250Hz	1Hz	35Hz			
3009	STALL FUNCTION	0-2	1	0(NOT SEL)			
3010	STALL CURRENT	0.5*In-1.5*In	0.1A	1.2*In			
3011	STALL FREQ HI	0.5-50Hz	0.1Hz	20Hz			
3012	STALL TIME	10...400s	1s	20s			

Group 31

AUTOMATIC RESET ()

3101	NR OF TRIALS	0-5	1	0			
3102	TRIAL TIME	1.0-180.0s	0.1s	30s			
3103	DELAY TIME	0.0-3.0s	0.1s	0s			
3104	AR OVERCURRENT	0-1	1	0(DISABLE)			
3105	AR OVERVOLTAGE	0-1	1	0(DISABLE)			
3106	AR UNDERVOLTAGE	0-1	1	0(DISABLE)			
3107	AR AI<MIN	0-1	1	0(DISABLE)			

						S	M
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Group 32

SUPERVISION ()

3201	SUPERV 1 PARAM	102-130	1	103			
3202	SUPERV 1 LIM LO	x-y	z	0			
3203	SUPERV 1 LIM HI	x-y	z	0			
3204	SUPERV 2 PARAM	102-130	1	103			
3205	SUPERV 2 LIM LO	x-y	z	0			
3206	SUPERV 2 LIM HI	x-y	z	0			

Group 33

INFORMATION (ACS140)

3301	SW VERSION	0.0.0.0- f.f.f.f	-	-			
3302	TEST DATE	yy.ww	-	-			

Group 40

PID-CONTROL (PID-)

4001	PID GAIN	0.1-100	0.1	1.0			
4002	PID INTEG TIME	0.1-320s	0.1s	60s			
4003	PID DERIV TIME	0-10s	0.1s	0s			
4004	PID DERIV FILTER	0-10s	0.1s	1s			
4005	ERROR VALUE INV	0-1	1	0(NO)			
4006	ACTUAL VAL SEL	1-9	1	1(ACT1)		✓	
4007	ACT1 INPUT SEL	1-2	1	2(AI2)		✓	
4008	ACT2 INPUT SEL	1-2	1	2(AI2)		✓	
4009	ACT1 MINIMUM	-1000-1000%	1%	0%			
4010	ACT1 MAXIMUM	-1000-1000%	1%	100%			
4011	ACT2 MINIMUM	-1000-1000%	1%	0%			
4012	ACT2 MAXIMUM	-1000-1000%	1%	100%			
4013	PID SLEEP DELAY	0.0-3600s	0.1;1s	60s			
4014	PID SLEEP LEVEL	0.0-120Hz	0.1Hz	0Hz			
4015	WAKE-UP LEVEL	0.0-100%	0.1%	0%			

Group 40

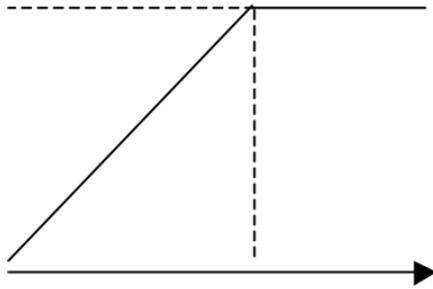
SERIALCOMM ()



99 : Start-up Data ()

ACS140

9902	ALLPIC MACRO 24 6
9905	MOTOR NOM VOLT , ACS140 , ACS140
9906	MOTOR NOM CURR : 0.5*In...1.5*In
9907	MOTOR NOM FREQ 8
9908	MOTOR NOM SPEED



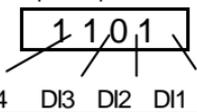
1 ACS 140

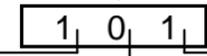
01 : Operating Data ()

(,)

,) .

0102	SPEED () . (: rpm)
0103	OUTPUT FREQ (: Hz))
0104	CURRENT (: A))
0106	POWER (: kW) ! _ (ACS100-PAN)
0107	DC BUS VOLTAGE () . (: Vdc)
0109	OUTPUT VOLTAGE ()

0110	ACS140 TEMP ACS140
0111	EXT REF1 1 . (: Hz)
0112	EXT REF2 2 . (: %)
0113	CTRL LOCATION 0 = LOCAL 1 = EXT1 2 = EXT2
0114	RUN TIME . (: kh)
0115	kWh COUNTER . (: kWh)
0116	APPL BLK OUTPUT) PID Control . (: %)
0117	DI1-DI4 STATUS (DI1-4) 가 “1”, 가 가 “0”  DI4 DI3 DI2 DI1
0118	AI1 1 . (: %)
0119	AI2 2 . (: %)

0121	DI5 & RELAYS (DI5) DI5 DI1-4 : On - “1”, Off - “0”  DI5 2 1
0122	AO . (: mA)
0124	ACTUAL VALUE 1 1 (: %) : PID
0125	ACTUAL VALUE 2 2 (: %) : PID
0126	CONTROL DEV PID . (= -)
0128	LAST FAULT 가 . (19 4 .)

) UP, DOWN
0129	PREVIOUSAST FAULT (19 4)) UP, DOWN
0130	OLDEST FAULT (19 4)) UP, DOWN

10 : Command Input()

ACS140 - 2 (EXT1/EXT2) , ,
가 가 . 1102 EXT1/EXT2 SEL

1001	EXT1 COMMANDS 1(EXT1) ACS140 (/ /) , 0 = NOT SEL (.) 1 = DI1 (- DI1 Close, -DI1 Open) 2 = DI1,2 (/ - DI1, - DI2)
------	--

	<p>1003 DIRECTION REQUEST</p> <p>3 = DI1P,2P (/ .) DI1() Open, DI2() Close</p> <p>4 = DI1P,2P,3 (/ - DI1,2 , DI3-) 1003 DIRECTION REQUEST</p> <p>5 = DI1P,2P,3P -DI1, -DI2, -DI3(). 1003 DIRECTION REQUEST</p> <p>6 = DI5 (- DI5 Close, -DI5 Open)</p> <p>7 = DI5,4 (/ - DI5, -DI4) 1003 DIRECTION REQUEST</p> <p>8 = KEYPAD - / /</p> <p>9 = DI1F,2R : DI1 - Close, DI2 - Open : DI1 - Open, DI2 - Close</p> <p>10 = COMM (/ .)</p> <p>* ! 1,3,6</p> <p>** ! 가 가 가</p>
1002	<p>EXT2 COMMANDS 2(EXT2)</p> <p>1001 EXT1 COMMANDS</p>
1003	<p>DIRECTION 1 = 2 = 3 = REQUEST (/)</p>

11 : Reference Select ()

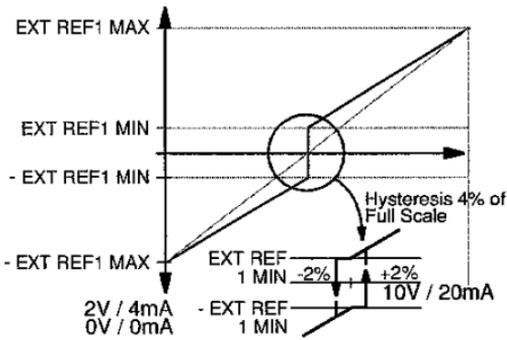
- 2
1102 EXT1/EXT2 SEL

1101	<p>KEYPAD REF SEL LOCAL -</p> <p>1 = REF1 (Hz)</p>
------	---

	2 = REF2 (%)
1102	EXT1/EXT2 SEL REM , EXT1/EXT2 . (DI, AI) / / 1...5 = DI1...DI5 2가 . 가 1 deactivated=EXT1 activated=EXT2 . 6 = EXT1 1(EXT1) . EXT1 , (, ,) 1002 1006 . 7 = EXT2 2(EXT2)가 . EXT2 , (, ,) 1002 1006 . 8 = COMM 1,2(EXT1,2) .

1103	EXT REF1 SELECT EXT REF1 . 0 = KEYPAD (- .) 1 = AI1 (1(AI1) .)

2 = AI2 (2(AI2))
 3 = AI1/JOIST, 4 = AI2/JOIST
 () 가
 AI1(AI2) 2 , AI
 , AI
 1003 DIRECTION
 : 0.3V(0.6mA)
 0...10V
 0V(0mA)
 1301
 MINIMUM AI1 "0.3" , 3001 AI<MIN
 FUNCTION "1" (FAULT)
 +0.3V 4mA 가



2

5 = DI3U,DI4D(R)

DI3 가(Up), DI4 (Down)
 (R) 가 , 0Hz
 가 2204 ACCELER TIME2

6 = DI3U,DI4D 7 = DI4U,DI5D
 , 가

8 = COMM

12 : Constant Speed ()

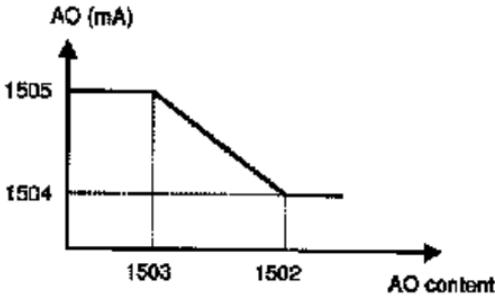
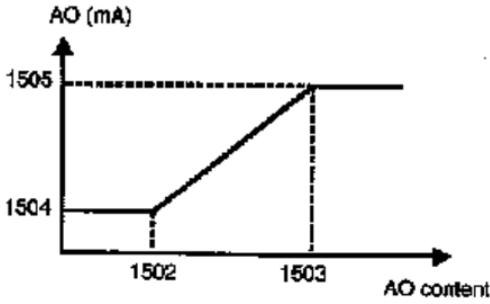
ACS140 0-250Hz 7 ()
 , PID (Constant Speed)
 . (PID Control)
 ! , 1208 CONST SPEED7
 . (3001, 3002)

1201	<p>CONST SPEED SEL () 1~7 .</p> <p>0 = NOT SEL</p> <p>1...5 = DI1...DI5 1 DI1-DI5</p> <p>6 = DI1,2 1~3 (DI1-DI2)</p> <p>4. DI1,DI2 . (0=0V, 1=12V)</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 20%;">DI1</th> <th style="width: 20%;">DI2</th> <th style="width: 60%;"></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;">0</td> <td></td> </tr> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">0</td> <td>Constant speed1 (1202)</td> </tr> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;">1</td> <td>Constant speed2 (1203)</td> </tr> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">1</td> <td>Constant speed3 (1204)</td> </tr> </tbody> </table> <p>7 = DI3,4 1~3 DI3-DI4 . (DI1, DI2)</p> <p>8 = DI4,5 1~3 DI3-DI4 . (DI1, DI2)</p> <p>9 = DI1,2,3 1~7 DI1-DI3</p> <p>5. DI1,2,3 (0=0V, 1=12V)</p>	DI1	DI2		0	0		1	0	Constant speed1 (1202)	0	1	Constant speed2 (1203)	1	1	Constant speed3 (1204)
DI1	DI2															
0	0															
1	0	Constant speed1 (1202)														
0	1	Constant speed2 (1203)														
1	1	Constant speed3 (1204)														

	AI2(%) . (44 3 .)
1305	MAXIMUM AI2 1105 EXT REF1 MAX (1108 EXT REF2 MAX) AI2(%) . (44 3)
1306	FILTER AI2 AI2 . (1303 FILTER AI1 .)

14 : Relay Outputs ()

1401	RELAY OUTPUT 1 1(RO1) . (1 () .) 0 = NOT SEL .. 1 = READY ACS140 (Run enable ON , ,) . 2 = RUN ACS140 () . 3 = FAULT(-1) Trip() . 4 = FAULT Trip() . 5 = ALARM (AL10-12) . 6 = REVERSED 가 . 7 = SUPERV1 OVER 3201 3203 . (60 Group 32 Supervision .)
------	--



5

(Scaling)

16 : System Control ()

1601	<p>RUN ENABLE 가 (Run enable)</p> <p>0 = NOT SEL Run enable 가</p> <p>1...5 = DI1...DI5 가 가 Run enable On Run enable Off ACS140 Run enable Off 가</p> <p>6 = Run enable</p>
1602	PARAMETER LOCK

	<p>0 = (LOCK) 가 ,) (/ /) . (, 가 .)</p> <p>1 = (OPEN). 가 .</p> <p>2 = NOT SAVED</p> <p>! REM 1602 "0"(Lock) !</p>
1603	<p>FAULT RESET SEL</p> <p>! _</p> <p>0 = KEYPAD ONLY (RESET) 가 .</p> <p>1...5 = DI1...DI5 (RESET)</p> <p>6 = START/STOP (Stop) 가 가 .</p> <p>7 = COMM</p>

20 : Limits ()

2003	<p>MAX CURRENT</p> <p>1.5*In</p>
2005	<p>OVERVOLT CTRL</p> <p>()</p> <p>! () ,</p>

	<p>"0"</p> <p>0 = DISABLE()</p> <p>1 = ENABLE()</p>
2006	<p>UNDervOLT CTRL</p> <p>0 = DISABLE().</p> <p>1 = ENABLE(TIME) ; 500ms</p> <p>2 = ENABLE (.)</p>
2007	<p>MINIMUM FREQ</p> <p>!</p>
2008	<p>MAXIIMUM FREQ</p>

21 : Start/Stop (/)

ACS140

2101	<p>START FUNCTION</p> <p>1 = RAMP</p> <p>가 . 0Hz</p>
------	---

	<p>2 = FLYING START 가 (Flying start,)</p> <p>3 = TORQUE BOOST 가 (, 0-20Hz 20Hz 가 20Hz</p> <p>4 = FLY + BOOST Flying start() Torque boost()</p>
--	--

2102	<p>STOP FUNCTION</p> <p>1 = COAST 가 ACS140 가</p> <p>2 = RAMP 가 (2203 2205)</p>
------	--

2103	<p>TORQ BOOST CURR (2101) TORQ BOOST , ! 가</p>
------	--

2104	<p>STOP DC INJ TIME (DC Hold) (DC Braking) (2102) "COAST()" (DC Braking) , "RAMP" (DC HOLD) ! 가</p>
------	--

2105	<p>PREMAGN SEL PREMAGNETISING PREMAGNETISING</p>
------	---

	0 =	.
	1...5 = DI1...DI5	
		PREMAGNETISING .
	6 = CONST	
	가	
		.(.)
	2106 PRAMAGN MAX TIME	

22 : Accel/Decel (가/)

가/

2

가/

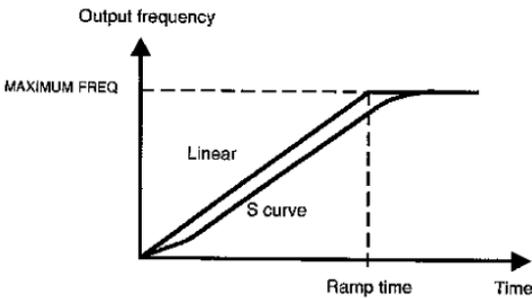
가

,

s

가/

2201	ACC/DEC 1/2 SEL 가/ 1(ACCELER TIME1 / DECELER TIME1) 가/ 2(ACCELER TIME2 / DECELER TIME2) 0 = NOT SEL 가/ 1 .. 1...5 = DI1...DI5 가/ 1 2 0V = 가/ 1 12V = 가/ 2가
2202	ACCELER TIME 1 0Hz (0Hz Maximum Frequency)
2203	DECELER TIME 1 0Hz (Maximum Frequency 0Hz)
2204	ACCELER TIME 2 0Hz (0Hz Maximum Frequency)
2205	DECELER TIME 2 0Hz (Maximum Frequency 0Hz)
2206	RAMP SHAPE 가/ 0 = LINEAR 1 = FAST S CURVE 2 = MEDIUM CURVE 3 = SLOW S CURVE



6 가/

25 : Critical Freq ()

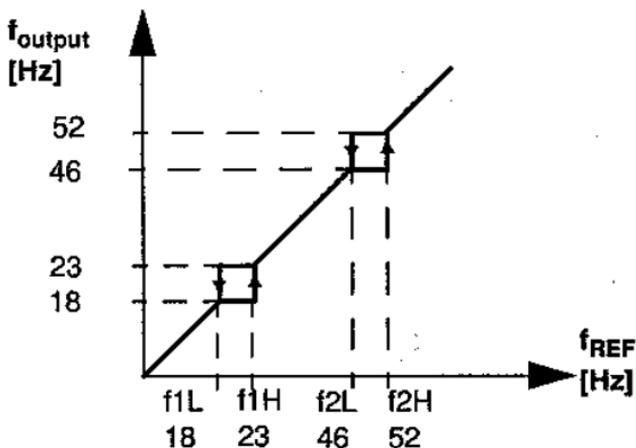
2501	CRIT FREQ SEL 0 = OFF 1 = ON
2502	CRIT FREQ1 LO 1 (Start) ! CRIT FREQ1 LO CRIT FREQ1 HI
2503	CRIT FREQ1 HI 1 (End)
2504	CRIT FREQ2 LO 2 (Start) ! CRIT FREQ2 LO CRIT FREQ2 HI
2505	CRIT FREQ2 HI 2 (End)

: 가 18-23(Hz),46-52(Hz)

2501 CRIT FREQ SEL = 1 (ON)

2502 CRIT FREQ1 LO = 18(Hz), 2503 CRIT FREQ1 HI = 23(Hz)

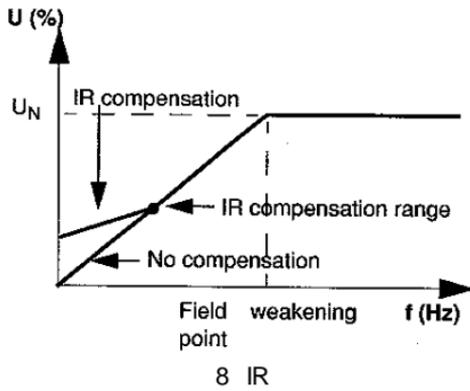
2504 CRIT FREQ2 LO = 46(Hz), 2505 CRIT FREQ1 HI = 52(Hz)



26 : Motor Control ()

ACS140

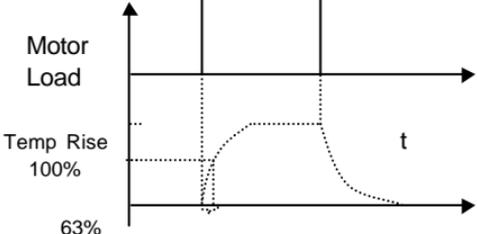
2603	IR COMPENSATION																																												
<p>0 Hz IR</p> <p>IR 1 ()</p> <p>가 가</p> <p>! IR 가</p> <p>. (6)</p> <p>6. IR</p>																																													
<table border="1" style="width:100%; text-align:center;"> <tr> <td></td> <td colspan="6">200V Units</td> <td colspan="5">400V Units</td> </tr> <tr> <td>P_N [kW]</td> <td>0.37</td> <td>0.55</td> <td>0.75</td> <td>1.1</td> <td>1.5</td> <td>2.2</td> <td>0.75</td> <td>1.1</td> <td>1.5</td> <td>2.2</td> </tr> <tr> <td>IR_{COMP} [A]</td> <td>25</td> <td>21</td> <td>18</td> <td>16</td> <td>14</td> <td>13</td> <td>30</td> <td>27</td> <td>25</td> <td>23</td> </tr> </table>													200V Units						400V Units					P _N [kW]	0.37	0.55	0.75	1.1	1.5	2.2	0.75	1.1	1.5	2.2	IR _{COMP} [A]	25	21	18	16	14	13	30	27	25	23
	200V Units						400V Units																																						
P _N [kW]	0.37	0.55	0.75	1.1	1.5	2.2	0.75	1.1	1.5	2.2																																			
IR _{COMP} [A]	25	21	18	16	14	13	30	27	25	23																																			
2604	IR COMP RANGE																																												
<p>IR . (; 0Hz ~)</p>																																													
2605	LOW NOISE																																												
<p>0 = STANDARD (: 4kHz)</p> <p>1 = LOW NOISE (: 8kHz,)</p> <p>! LOW NOISE , ACS140 ½ (30)</p> <p>0.9 * ½ (40)</p>																																													
2606	U/F RATIO																																												
<p>1 = LINEAR 2 = SQUARE</p> <p>LINEAR , SQUARE</p> <p>.(SQUARE LINERAR .)</p>																																													



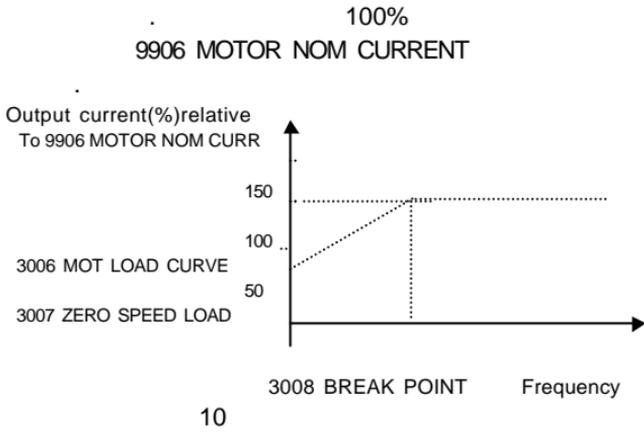
30 : Fault Function ()

ACS140 (-)
 ACS140 (Alarm) (Fault) (Alarm)
 ACS140 (Trip) (Fault)가
 3004-3008
 (Stall protection) 3009 stall stall

<p>3001</p>	<p>AI<MIN FUNCTION AI 가 AI 0 = NOT SEL () 1 = FAULT (.) 2 = CONST SPEED 7 (1208 .) 3 = LAST SPEED (10) ! "CONST SPEED7" "LAST" 가</p>
<p>3002</p>	<p>PANEL LOSS ACS140 - , 1 = FAULT (.) 2 = CONST SPEED 7</p>

	<p>(1208) 3 = LAST SPEED (10) ! "CONST SPEED7" "LAST" 가</p>
3003	<p>EXTERNAL FAULT</p> <p>0 = NOT SEL () 1...5 = DI1...DI5 (DI1-DI5) 0V (Coast stop)</p>
3004	<p>MOTOR THERM PROT</p> <p>0 = NOT SEL () 1 = FAULT ((100%)) 2 = WARNING ((100%))</p>
3005	<p>MOTOR THERM TIME</p> <p>가 63% 9 UL NEMA = $t_6 \cdot 35$ 가 6 NEMA class10 350s, class20 700s, Class30 1050s</p>  <p>Motor Load</p> <p>Temp Rise 100% 63%</p> <p>Mot therm time t</p>

3006 MOT LOAD CURVE



3007 ZERO SPEED LOAD

0 (10)

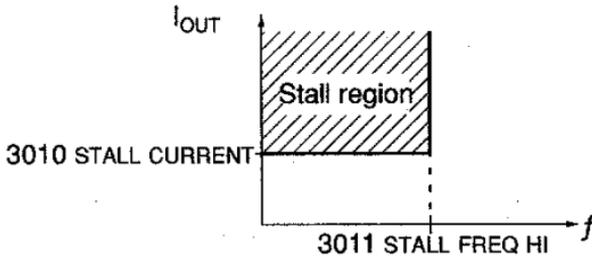
3008 BREAK POINT

(Break Point) (10)

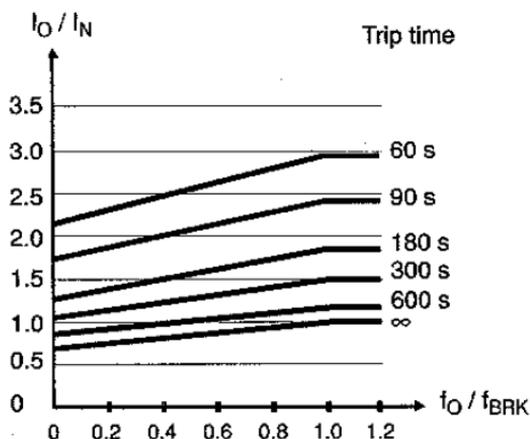
3009 STALL FUNCTION

가 (11)
)
0 = NOT SEL (.)
1 = FAULT
2 = WARNING

(3012) 1/2



3010	STALL CURRENT .(11)
3011	STALL FREQ HI () .(11)
3012	STALL TIME



I_O = out current

I_N = nominal current of the motor

f_o = output frequency

f_{BRK} = break point frequency (parameter 3008 BREAK POINT)

12

31 : Automatic Reset ()

(Trip)

(Reset)

! , 3107 AR AI<MIN "ENABLE"
(3102) ACS140

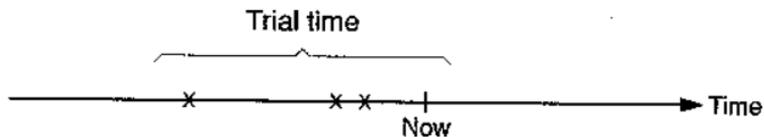
AI

가

가

3101	NR OF TRIALS 3102 TRIAL TIME
3102	TRIALS TIME ACS140
3103	DELAY TIME

	"0"
3104	AR OVERCURRENT
3105	AR OVERVOLTAGE
3106	AR UNDERVOLTAGE
3107	AR AI<MIN
	0 = . 1 =



x = Automatic reset

()

13

(, 3101 "4"
가 가 .)

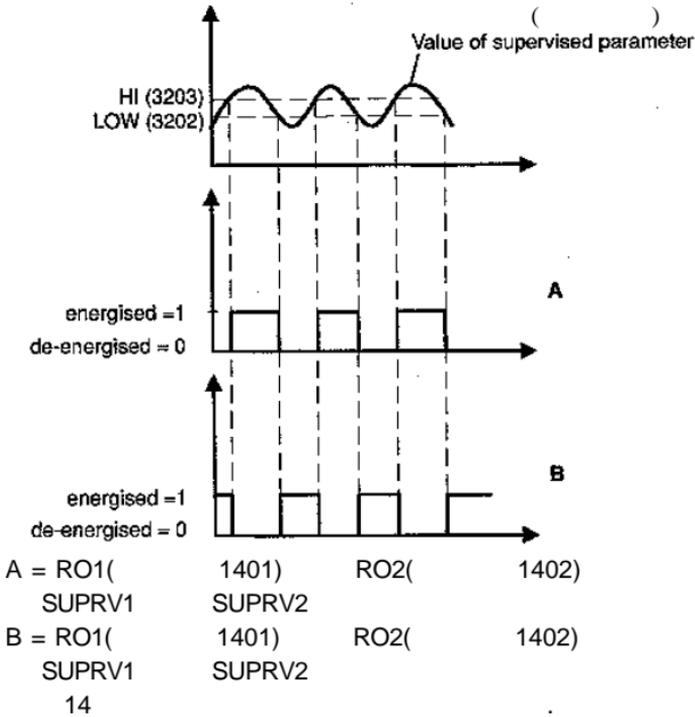
32 : Supervision ()

ACS140

(1401,1402)
(1) 2

3201	SUPERV 1 PARAM 1 (.)
3202	SUPERV 1 LIM LO 1(3201)
3202	SUPERV 1 LIM HI 1(3201)
3204	SUPERV 2 PARAM 2 (.)
3205	SUPERV 2 LIM LO 2(3204)

3206	SUPERV 2 LIM HI 1(3204)
------	------------------------------------



33 : Information ()

3301	SW VERSION ACS140
3302	TEST DATE ACS140 (.)

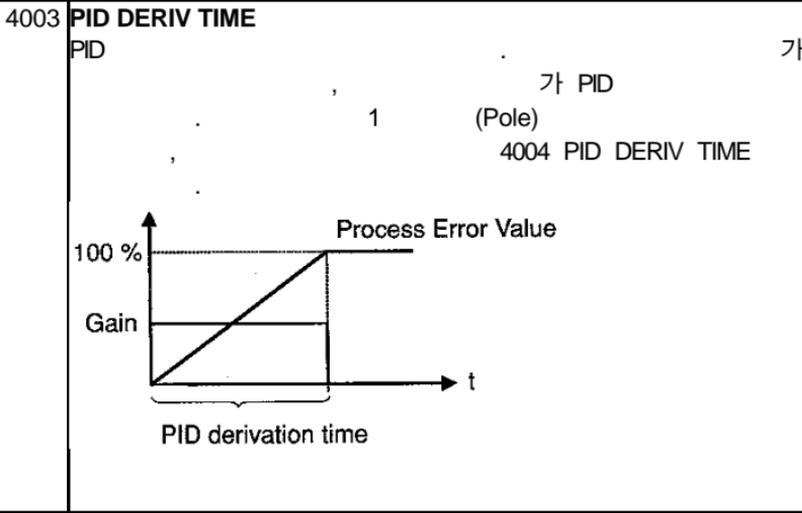
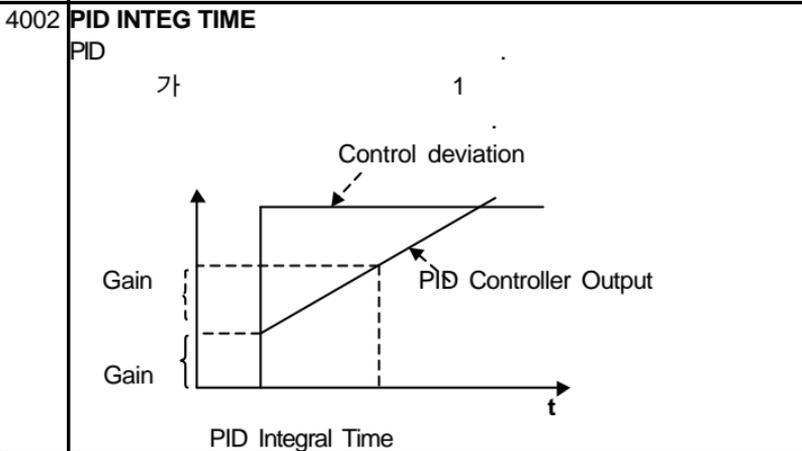
40 : PID Control (PID)

PID (PID Controller) (, , ,)

68 20()

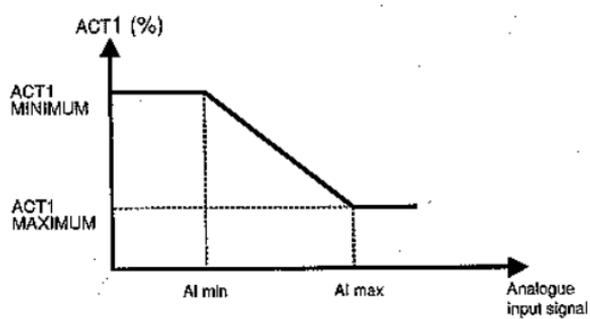
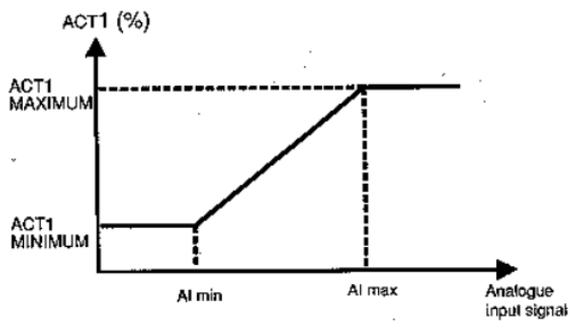
4001	PID GAIN PID 0.1~100% 1 , 가 10% PID 10%
------	---

7	(=50Hz)	
PID	10%	50%
0.5	2.5 Hz	12.5 Hz
1.0	5 Hz	25 Hz
3.0	15 Hz	50 Hz *
* 2008		



4004	PID DERIV FILTER
4005	ERROR VALUE INV
	NO (), PID YES
	가 가
	0 = NO
	1 = YES
4006	ACTUAL VAL SEL

	<p>PID (ACT)</p> <p>ACT1, ACT2 4007, 4008</p> <p>1 = ACT1 2 = ACT1-ACT2 3 = ACT1+ACT2</p> <p>4 = ACT1*ACT2 5 = ACT1/ACT2</p> <p>6 = MIN(AI1,AI2) AI1 AI2 ACT</p> <p>7 = MAX(AI1,AI2) AI1 AI2 ACT</p> <p>8 = sq(AI1-AI2) (AI1- AI2) ACT</p> <p>9 = sq(AI1)+sq(AI2).. AI1, AI2 ACT</p>
4007	ACT1 INPUT SEL
4008	ACT2 INPUT SEL
	<p>ACT1, ACT2 AI1 AI2</p> <p>1 = AI1</p> <p>2 = AI2</p>
4009	ACT1 MIN
4011	ACT2 MIN
	<p>0% ACT1 ACT2 %</p> <p>-1000% ~ 1000%</p> <p>(15 13 .)</p>
4010	ACT1 MAX
4012	ACT2 MAX
	<p>100% ACT1 ACT2 %</p> <p>-1000% ~ 1000%</p> <p>(15 13 .)</p>
4013	PID SLEEP DELAY (SLEEP LEVEL)
4014	PID SLEEP LEVEL (SLEEP LEVEL)
4015	WAKE-UP LEVEL (SLEEP)
	<p>, 가 (4014)</p> <p>(4103) (Sleep)</p> <p>(4105) (Wake up)</p> <p>. (16)</p> <p>! 4005 ERROR LEVE VALUE INV 가 YES</p> <p>SLEEP LEVEL</p>

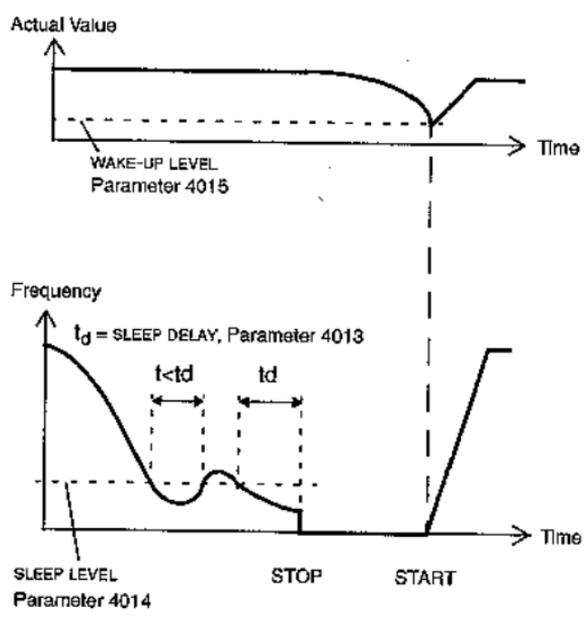


15

1301

, 1302

1304, 1305



16 SLEEP

52 : Serial Communication ()

ACS140

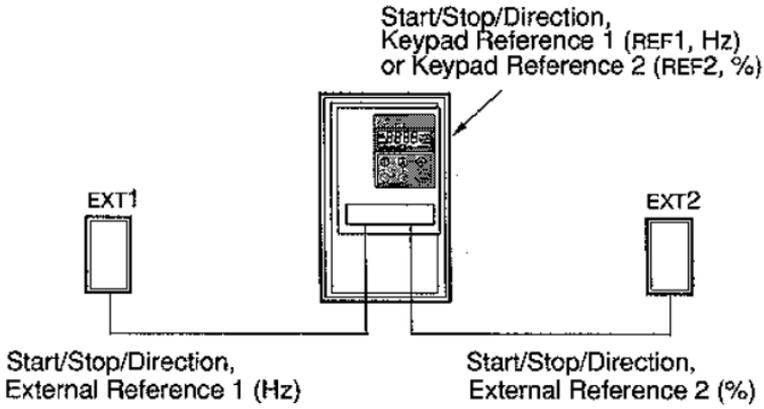
Modicon Modbus
ACS140 RS485/RS232

A. (LOCAL /REMOTE)

ACS140

17

2



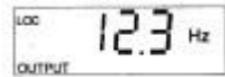
17 ACS140

B. (LOCAL)

ACS140

Local

LOC



1101 KEYPD REF SEL

REF1(Hz)

REF2 (%)

PID

REF2 %

PID

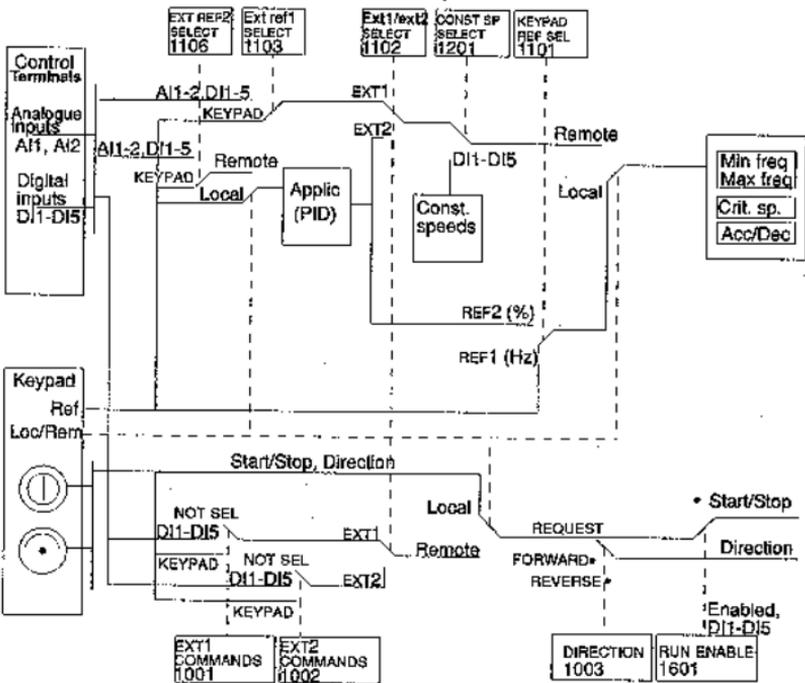
2008 MAXIMUM FREQ 100%

REF2(%)

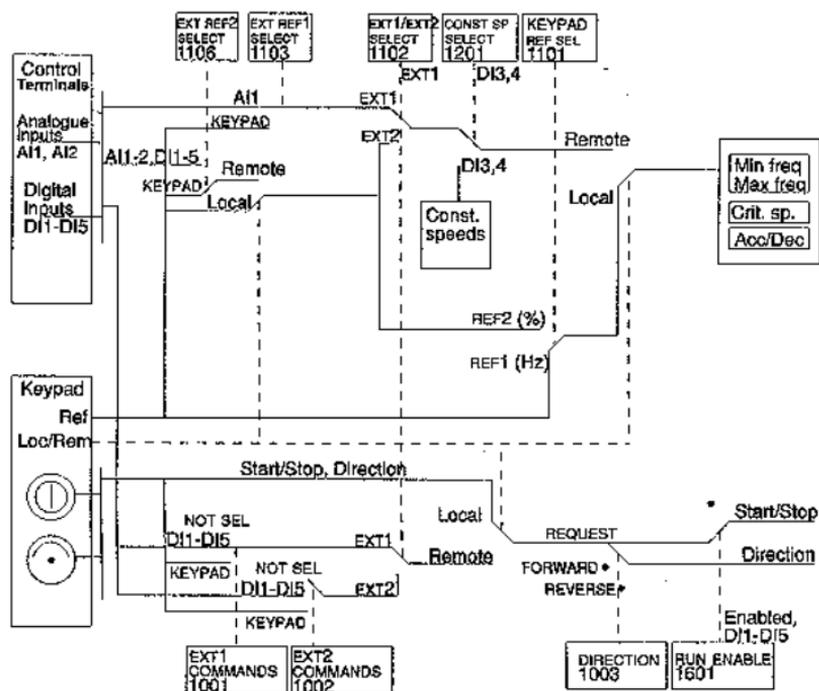
C. (Remote)

ACS140 (REM)

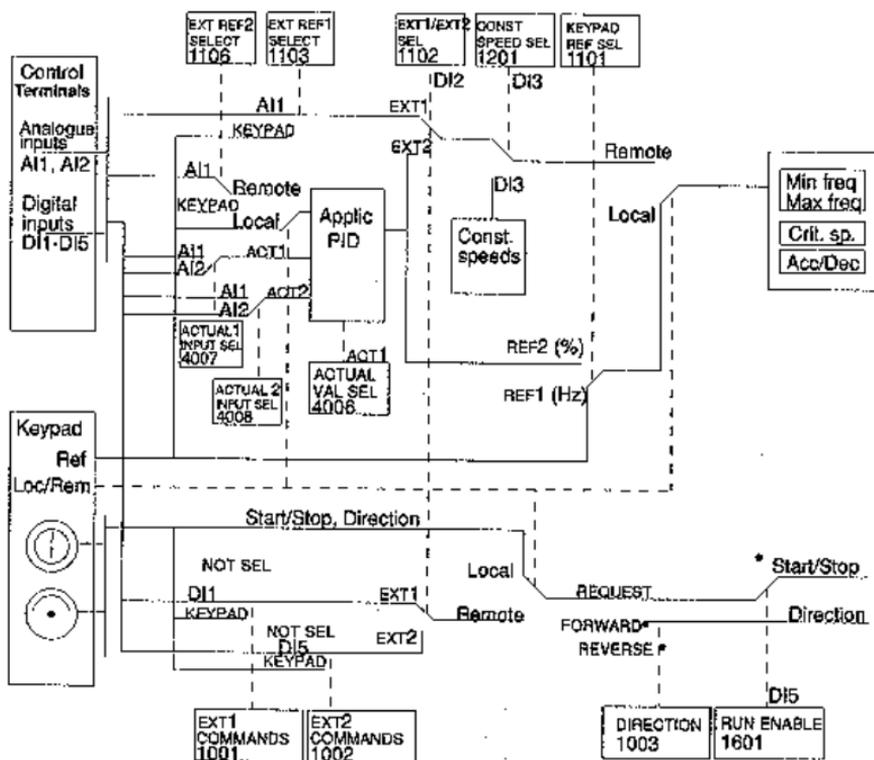
	EXT1	EXT2	1102 EXT1/EXT2 SELECT	
1				
EXT1	/	/		1001
EXT1 COMMANDS			(REFERENCE)	
			1103 EXT REF1 SELECT	
EXT2	/	/		1002
EXT2 COMMANDS			(REFERENCE)	
(%)			1106 EXT REF2 SELECT	
(REM)			(Constant Speed)	1201
CONST SELECT				
			7 가	
			1203 CONST SPEED 1 ... 1208 CONST SPEED 7	



D.



19. ABB standard, Alternate Premagnetise



20. PID



: (0417) 529-2162~8 : (0417) 529-2150,2190
: 157-33(8F)
: (02) 528-2785,2794,2795,2796 : (02) 546-8517
: 080-528-4000