PRODUCT ENVIRONMENTAL PROFILE

Environmental Product Declaration

HBRF Isomax S7 Molded Case Circuit Breaker

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PEP ARE COMPLIANT WITH XP C08-100-1 :2016 OR EN 50693:2019 THE ELEMENTS OF THE PRESENT PEP CANNOT BE COMPARED WITH ELEMENTS FROM ANOTHER PROGRAM.	
DOCUMENT IN COMPLIANCE WITH ISO 14025: 2006 « ENVIRONMENTAL LABELS AND DECLARATIONS. TYPE III ENVIRONMENTAL DECLARATIONS »	

EPD Owner	ABB S.p.A. Via Luciano Lama, 33, 20099 Sesto San Giovanni (MI) – Italy www.abb.com
Manufacturer name and address	ABB S.p.A. Via Friuli, 4 - 24044 Dalmine (BG) - Italy
Company contacts	EPD_ELSP@in.abb.com
Reference product	RF E1.2-XT7 -> S7 1250-1600 F F 3P Molded Case Circuit breaker IEC type
Description of the product	RF E1.2-XT7 -> S7 1250-1600 F F 3P Molded Case Circuit breaker is a multifunctional platform able to manage the next generation of electrical plants such as microgrids, evolving into a true Power Manager. RF E1.2-XT7 -> S7 1250-1600 F F 3P is the molded case circuit breaker that matches all the new grid requirements. It enables a direct communication to the new energy management cloud-computing platform ABB Ability™. Energy and Asset Manager
Functional unit	The functional unit to this study is a single circuit breaker (including its packaging and accessories), Protect the installation from overloads and short circuits in a circuit with rated voltage Ue, rated current In, with Np poles, a rated breaking capacity Icu, and the tripping curve Cd in the industrial application area, according to the appropriate use scenario, and during the reference service life of the product of 20 years. This protection is ensured in accordance with the following parameters IEC Type Rated voltage (Ue) [V]: 690 Rated current (In) [A]: 1600 Rated Breaking capacity (Icu) [KA]: 35 Number of poles (Np): 3/4 Tripping Curve (Cd): L, S, I
Other products covered	HBRF Isomax S7 Circuit Breakers of types [IEC] ratings 1250A/ 1600A / 3poles /4poles
Reference lifetime	20 years
Product category	Electrical, Electronic and HVAC-R Products
Use Scenario	The use phase has been modeled based on the sales mix data (2023), and the corresponding low voltage electricity countries mix
Geographical representativeness	Raw materials & Manufacturing: [Europe / Global] Assembly: [Italy] Distribution / Use: [Global] specific sales mix EoL: [Global]
Technological representativeness	Materials and processes data are specific for the production of HBRF Isomax S7 circuit breaker
LCA Study	This study is based on the LCA study described in the LCA report **1SDH002484A1001**
EPD type	Products family declaration
EPD scope	“Cradle to grave”
Year of reported primary data	2023
LCA software	SimaPro 9.6.0.1
LCI database	Ecoinvent v3.10
LCIA methodology	EN 15804:2012+A2:2019

Contents

ABB Purpose & Embedding Sustainability

ABB is a leading global technology company that energizes the transformation of society and industry to achieve a more productive, sustainable future. By connecting software to its electrification, robotics, automation and motion portfolio, ABB pushes the boundaries of technology to drive performance to new levels. With a history of excellence stretching back more than 130 years, ABB's success is driven by about 105 thousand talented employees in over 100 countries.
ABB's Electrification business offers a wide-ranging portfolio of products, digital solutions and services, from substation to socket, enabling safe, smart and sustainable electrification. Offerings encompass digital and connected innovations for low voltage and medium voltage, including EV infrastructure, solar inverters, modular substations, distribution automation, power protection, wiring accessories, switchgear, enclosures, cabling, sensing and control.
ABB is committed to continually promoting and embedding sustainability across its operations and value chain, aspiring to become a role model for others to follow. With its ABB Purpose, ABB is focusing on reducing harmful emissions, preserving natural resources and championing ethical and humane behavior.

General Information

ABB's Dalmine factory represents a centre of excellence in ABB for the development and manufacture of low-voltage circuit breakers. The 150,000 square-meter facility with 800 employees is highly automated and produces more than three million circuit breakers every year. A Lighthouse Plant, selected by the Italian government as a model for digital transformation and Industry 4.0 strategies, Dalmine promotes smart, digitalized, and connected operations, increasing efficiency across the full value chain. Achieving zero production waste to landfill was a whole-factory program. Flexibility, lean production processes, capacity to efficiently and rapidly meet market demands, and process innovation are some of the most significant characteristics of this site

ABB IT-ELSE adopts and implements for its own activities an integrated Quality/Environmental/Health Management System in compliance with the following standards:

- UNI EN ISO 9001/2015 - Quality Management Systems – Requirements
- UNI EN ISO 14001/2015 - Environmental management systems – Specification with guidance for use
- UNI EN ISO 45001:2018 - Occupational Health and Safety Assessment Series – Requirements

Moreover Dalmine plant has in place an energy management system that covers all the activities and that is in compliance with the following standard:

- UNI EN ISO 50001:2018 – Energy Management System – Requirements with guidance for use

ABB offers a wide range of low voltage Molded case Circuit Breakers for any application, also distribution. The primary scope of Low Voltage Circuit Breakers is to isolate parts of an electrical distribution system in the event of abnormal conditions. Abnormal conditions are generally caused by faults on a system which can lead to dangerous situations for both people and the system itself. In addition to providing system protection, circuit breakers enable parts of the electrical distribution to be isolated for operation and maintenance.
In the factory, the different components and subassemblies are assembled on the manufacturing line. All components and subassemblies are produced by ABB's suppliers and are only assembled in the factory.

HBRF Isomax S7 product cluster

RF E1.2-XT7 -> S7 1250-1600 F F 3P IEC molded case circuit breaker is a multifunctional platform able to manage the next generation of electrical plants such as microgrids, evolving into a true Power Manager. HBRF Isomax S7 New IEC is an molded case circuit breaker that matches all the new grid requirements. It enables a direct communication to the new energy management cloud-computing platform ABB Ability™. Energy and Asset Manager

Product cluster HBRF Isomax S7 analyzed in this LCA is IEC type circuit breaker, consisting of a moving part (which is inserted and removed via dedicated guide rails).

- **HBRF Isomax S7 (IEC Type)**

Circuit breaker	RF E1.2-XT7 -> S7 1250-1600 F F 3P IEC
Rated voltage [V]	690
Rated current [A]	1250/1600
Rated short circuit breaking current [kA]	35
Number of poles	3/4

Table 1: Technical characteristics of IEC circuit breakers
(Refer Technical catalogue for complete details).

Constituent Materials

HBRF Isomax S7

The representative product is 1SDR002784A1801 RF E1.2-XT7 -> S7 1250-1600 F F 3P circuit Breaker (IEC Type) which weighs 27.35 kg including its installed accessories, paper documentation and packaging.

Materials	Name	IEC 62474 MC	[g]	Weight %
Metals	Cu and Cu Alloys	M-121	9639.1	37.0%
	Steel	M-119	2923.6	11.2%
	Stainless Steel	M-159	73.6	0.3%
	Precious Metals	M-120	71.8	0.3%
Plastics	Unsaturated Polyester	M-258	5202.7	20.0%
	Polycarbonate	M-320	916.4	3.5%
	Polyamide	M-251	271.3	1.0%
	Elastomer	M-272	266.4	1.0%
	Polyethylene	M-263	165.7	0.6%
	PolyEthyleneTereph-thalate	M-261	98.2	0.4%
	PolyButyleneTereph-thalate	M-205	2.2	<0.1%
Other	Wood	M-341	3400.0	13.1%
	Paper/Cardboard	N/A	2981.3	11.4%
	Miscellaneous	N/A	39.7	0.2%
Total			26051.8	100.0%

Table 3: Weight of materials RF E1.2-XT7 -> S7 1250-1600 F F 3P

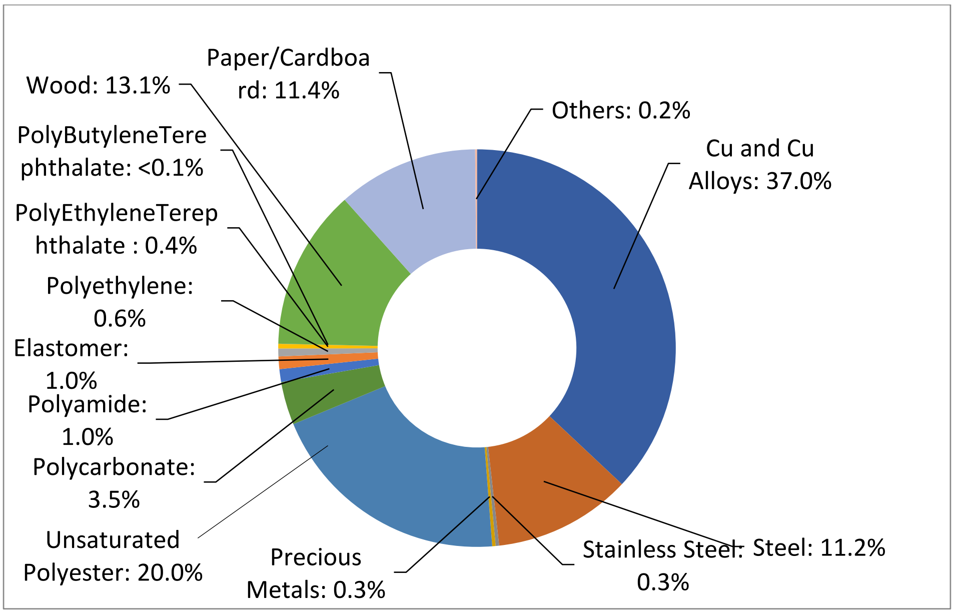

Figure 0: Composition of RF E1.2-XT7 -> S7 1250-1600 F F 3P

Packaging weighs 5000g, with the following substance composition:

Material	**Unit**	**Total**	**%**
Plywood	g	3400	13.1%
CardBoard	g	1600	6.14%
Total	g	**5000**	19.24%

Table 2: Weight of Packaging for RF E1.2-XT7 -> S7 1250-1600 F F 3P

No cut-off criteria have been applied to the analysis of the product and its packaging. Additional packaging for semifinished products along the supply chain have been considered.

Official declarations LB-DT 17-21D [13] and LB-DT 18-21D [14] states compliance of ABB molded case circuit breakers and air circuit breakers respectively to RoHS II and REACH regulations; annex 1SDL000571R0 [15] provides exemptions considered for RoHS II while annex 1SDL000572R0 [16] lists REACH substances present in a concentration above 0,1% adding reference to products where involved parts are mounted.

LCA background information

Functional unit and Reference Flow

The functional unit is the reference unit used to quantify the performance of the service delivered by a product to the user. The main purpose of the functional unit is to provide a reference to which inputs and outputs are related in the LCA.

The functional unit to this study is a single circuit breaker (including its packaging and accessories), Protect the installation from overloads and short circuits in a circuit with rated voltage Ue, rated current In, with Np poles, a rated breaking capacity Icu, and the tripping curve Cd in the industrial application area, according to the appropriate use scenario, and during the reference service life of the product of 20 years. This protection is ensured in accordance with the following parameters

Rated Voltage (Ue) [V]	690
Rated Current (In) [A]	1600
Number of poles (Np)	3/4
Rated breaking capacity (Icu) [kA]	35
Tripping Curve (Cd)	L, S, I

The Reference Flow of the study is a single circuit breaker (including its packaging and accessories) with mass described in page 6 table 3.

System boundaries and life cycle stages

The life cycle of the Low Voltage Circuit Breaker, an EEPS (Electronic and Electrical Products and Systems), is a “from cradle to grave” analysis and covers the following main life cycle stages: manufacturing, including the relevant acquisition of raw material, preparation of semi-finished goods, etc. and processing steps; distribution; installation, including the relevant steps for the preparation of the product for use; use including the required maintenance steps within the RSL (reference service life of the product) associated to the reference product; end-of-life stage, including the necessary steps until final disposal or recovery of the product system.

The following table shows the stages of the product life cycle and the information stages according to EN 50693:2019 [3] for the evaluation of electronic and electrical products and systems.

Manufacturing	Distribution	Installa-tion	Use	End-of-Life (EoL)
Acquisition of raw materials Transport to manufacturing site Components/parts manufacturing Assembly Packaging EoL treatment of generated waste	Transport to distribu-tor/ logistic center Transport to place of use	Installation EoL treat-ment of generated waste (packaging)	Usage Mainte-nance	Deinstalla-tion Collection and transport EoL treat-ment

Table 4: Phases for the evaluation of construction products according to EN50693:2019 [3].

Temporal and geographical boundaries

The ABB component suppliers are sourced all over the world. All primary data collected are from 2023, which is a representative production year. Secondary data are also representative for this year, as provided by ecoinvent [6].

The selected ecoinvent [6] processes in the LCA model have a global representativeness, due to the unclear origin of each component. In this way, a conservative approach has been adopted.

The distribution phase considers global destinations based on the 2023 sales mix from SAP ERP data; installation impacts align with these distribution locations. End-of-life treatment (Global) follows IEC 62635 and ecoinvent data, while the use phase (Global) is assessed using actual 2023 sales mix data across the entire product range.

Boundaries in the life cycle

As indicated in the PCR capital goods such as buildings, machinery, tools and infrastructure, the packaging for internal transport which cannot be allocated directly to the production of the reference product, may be excluded from the system boundary.

Infrastructures, when present, such as processes deriving from the ecoinvent [6] database have not been excluded.

Data quality

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. Main data sources are the bill of materials & drawings which are available on the ERP (SAP) & Windchill. For all processes for which primary are not available, generic data originating from the ecoinvent database [6], allocation cut-off by classification, are used. The ecoinvent database available in the SimaPro software [7] is used for the calculations.

The data quality characterized by quantitative and qualitative aspects, is presented in Appen-dix 1. Each data quality parameter has been rated according to DQR tables from Chapter

7.19.2.2 of the Product Environmental Footprint Guide v.6.3 to give an indication of geography, technology and temporal representativeness.

Environmental impact indicators

The information obtained from the inventory analysis is aggregated according to the effects related to the various environmental issues. According to "PCR-ed4-EN-2021 09 06" and EN 50693 [3] the environmental impact indicators must be determined using the characterization factors and impact assessment methods specified in EN 15804:2012+A2:2019 [8].

PCR-ed4-EN-2021 09 06 and the EN 50693:2019 [3] standard establish four indicators for climate change: Climate change (total) which includes all greenhouse gases; Climate change (fossil fuels); Climate change (biogenic) which includes the emissions and absorption of biogenic carbon dioxide and biogenic carbon stored in the product; Climate change (land use) - land use and land use transformation. Other indicators as per the PCR[1].

Allocation rules

Allocation coefficients are based on the HBRF Isomax S7 line's occupancy area for electricity and methane consumption as well as the total amount of waste generated by the production line.

The total number of operators was considered for water consumption. All these flows have been allocated and divided by the total number of HBRF Isomax S7 circuit breakers produced in 2023.

Limitations and simplifications

Raw materials life cycle stage includes the extraction of raw materials as well as the transport distances to the manufacturing suppliers. These distances are assumed to be 1000 km as per the PCR. This distance has been added to the one already included in the market processes used for the model, as a result of a conservative choice made by the LCA operators.

Application of grease lubricant on the circuit breakers operating mechanism has been excluded since it is negligible. Surface treatments like galvanizing, tin and silver plating as well as their related transport processes (back and forth from the finishing suppliers) have been considered in the LCA model. Specific phosphate surface treatment, Stearate coating have been excluded by operational choice (mass of the components involved < 0.9% of the final product, thus negligible). Scrap rate is calculated as per PSR [2] guidelines.

Printed circuit boards (PCB) have been modelled with a representative cluster dataset including: every single component, the unpopulated board as well as the surface mounting technology (SMD) process. For some components with no equivalent on ecoinvent database[6], the dataset "Electronic component, passive, unspecified {GLO}| market for | Cut-off, S" was used.

Energy Models

LCA Stage	EN 15804:2012 +A2:2019 module	Energy model	Notes
	A1-A2	Electricity, {RER}| market group for | Cut-off	Based on materials and suppliers locations

Raw material extraction and processing		Electricity, {GLO}| market group for | Cut-off	
Manufacturing	A3	Electricity, {IT}| market for | Cut-off	Specific Energy model for ABB Dalmine manufacturing plant, 100% renewable
Installation (Packaging EoL)	A5	Electricity, {GLO}| market group for | Cut-off	
Use Stage	B1	Electricity, [country]x | market for | Cut-off, S **	Low voltage, based on 2023 country sales mix
EoL	C1-C4	Electricity, {GLO}| market group for | Cut-off	

Table 5: Energy models used in each LCA stage

** Please refer the use phase page 13 for further description

Inventory analysis

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. For data collection, Bills of Material (BOM) extracted from ABB's internal SAP software were used. They are a list of all the components and assemblies that constitute the finished product, organized by level. Each item is matched with its code, quantity, weight and supplier. The BOMs were then processed, adding material, surface area and other weight data, taken from technical drawings. Finally, the manufacturing process and surface treatment were assigned, according to information provided by R&D personnel. Road distances between the suppliers and ABB were calculated using Google Maps, and marine distances using Distances & Time (Searates).

All primary data collected from ABB are from 2023, which was a representative production year. The ecoinvent cut-off by classification system processes [6] are used to represent the LCA model

Due to the large amounts of components in the Circuit Breaker, raw material inputs have been modelled with data from ecoinvent[6] representing either a European [RER] or Global [RoW] market coverage based on the supplier’s location. These datasets are assumed to be representative.

Manufacturing stage

The Circuit Breakers are composed of a multitude of components, all of which are made from of numerous materials. Most of the inputs to the products’ manufacturing stage are already produced component parts.

All the circuit breaker’s components have been modelled according to their specific raw materials and manufacturing processes.

The single use packaging as well as paper documentation are also included in the analysis in the manufacturing stage. ABB receives packaging components from outside suppliers and packages the circuit breakers before shipping them.

Most of the inputs to the products’ manufacturing stage are already produced component parts from the supply chain. In the ABB manufacturing plant, the different components and subassemblies are assembled into the circuit breaker. All the semi-finished and ancillary products are produced by ABB’s suppliers.

The entire supplier's network has been modelled with the calculation of each transportation stage, from the first manufacturing supplier to the next.

All the distances from the last subassembly suppliers' factories to the ABB manufacturing facility have been calculated.
In the ABB factory, the different components and subassemblies are assembled into the circuit breaker. All the semi-finished and ancillary products are produced by ABB's suppliers.

The energy mix used for the production phase is representative for ABB Dalmine production site and includes renewable energy only (Hydroelectric + Solar).

The complete energy mix has been modeled considering the GSE report on energy origins provided to ABB for the year 2023.

Distribution

The transport distances from ABB manufacturing plant to the distribution centers (regional distribution centers / local sales organizations) have been calculated considering the specific reference products sales mix data from 2023 (SAP ERP sales data as a source).
Reference product distribution is representative of the entire size and equivalent to distribution of other products listed in the extrapolation tables.

The other parameter affecting the environmental impact for this LCA stage is the total mass of the product (including its packaging). Different mass values for each specific configuration covered by this study have been considered in the model.

An additional 10% distance by road has been considered to cover the last distribution stage to the end customer (usage location).

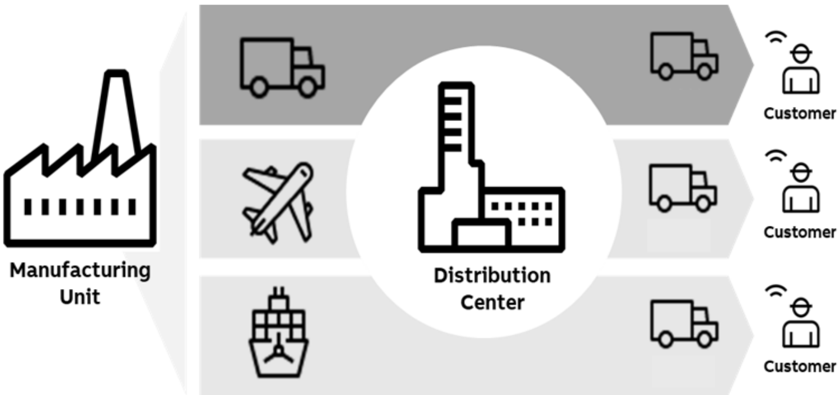

Figure 2: Distribution methodology.

Installation

The installation phase only implies manual activities, and no energy is consumed. This phase also includes the disposal of the packaging of the Low Voltage Circuit Breaker.

All the components needed to install the product (e.g. IP30 flange, lifting plates, etc.) have been included in the analysis.

For the disposal of the packaging after installation of the circuit breaker at the end of its life, a transport distance of 100 km (according to PSR [2]) was assumed. The actual disposal site is unknown and is managed by the customer. The disposal scenario of the packaging was calculated based on the 2021 Eurostat data available and the PSR [2] guidelines. Further, for a non-European scope the waste shall be treated as 100% incineration with no energy recovery.

Use

During the use phase, circuit breakers dissipate some electricity due to power losses. The respective energy for each specific configuration of the entire product family has been calculated according to the data provided in the catalogue of the circuit breaker and following the PCR [1] & PSR [2] rules:

The Energy model used for this phase was built based on the 2023 actual sales mix data for the entire product range (SAP ERP sales data as a source). This approach has been taken since this list of countries will be the most representative also for the other products listed in the extrapolation tables.

From Ecoinvent [6] database, the low voltage electricity country mix for each country(x) has been selected with its respective percentage on the total sales mix (Electricity, low voltage [country]x | market for | Cut-off, S).

Parameters		
Iu	[A]	1600
Iu	[%]	50
h/year	[h]	8760
RSL	[years]	20
Time operating coefficient	[%]	30

Table 6: Use phase parameters

The formula for the calculation of the electricity consumed is shown below and it is described as follows, where P_{use} is the power consumed by the switch at a given value of current:

$$E_{use}\,[kWh] = \frac{P_{use} * 8760 * RSL * \alpha}{1000}$$

The above calculations have been performed according to the number of poles (3) on which relevant current flows during use phase.

Since no maintenance happens during the use phase, the environmental impacts linked to this procedure have been considered as null in the analysis.

End of life

The end-of-life stage is modelled according to PCR [1] and IEC/TR 62635 [9]. The percentages for end-of-life treatments of materials are taken from IEC/TR 62635 [9].

Since no specific data is available, the transport distances from the place of use to the place of disposal are assumed to be 1000 km (local/domestic transport by lorry, according to PCR [1]). Dis-assembly manuals can be provided to the customer to support product disposal.

All circuit moving and fixed parts are labelled with WEEE logo.

Environmental impacts

The following table show the environmental impact indicators of the life cycle of a single RF E1.2-XT7 -> S7 1250-1600 F F 3P New IEC molded case circuit breaker, as indicated by PCR [1] and EN 50693:2019 [3]. The indicators are divided into the contribution of the processes to the different stages (manufacturing, distribution, installation, use and end-of-life).

Impact category	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
GWP-total	kg CO2 eq.	1.34E+03	2.20E+02	1.03E+02	6.04E+00	9.92E+02	1.78E+01
GWP-fossil	kg CO2 eq.	1.27E+03	2.25E+02	1.03E+02	3.26E-01	9.20E+02	1.74E+01
GWP-biogenic	kg CO2 eq.	7.02E+01	-4.64E+00	3.96E-02	5.72E+00	6.87E+01	3.17E-01
GWP-luluc	kg CO2 eq.	2.89E+00	3.12E-01	2.56E-02	4.91E-05	2.54E+00	1.26E-02
ODP	kg CFC11 eq.	2.11E-05	6.34E-06	1.91E-06	1.94E-09	1.28E-05	9.71E-08
AP	mol H+ eq.	1.30E+01	9.00E+00	4.15E-01	7.82E-04	3.51E+00	1.02E-01
EP-freshwater	kg P eq.	1.59E-01	5.16E-02	5.95E-04	1.46E-06	1.06E-01	6.25E-04
EP-marine	kg N eq.	1.30E+00	6.01E-01	1.59E-01	6.06E-04	5.20E-01	1.72E-02
EP-terrestrial	mol N eq.	1.63E+01	8.18E+00	1.74E+00	3.33E-03	6.19E+00	1.86E-01
POCP	kg NMVOC eq.	5.02E+00	2.33E+00	6.32E-01	1.15E-03	2.00E+00	5.77E-02
ADP-m&m	kg Sb eq.	1.91E-01	1.78E-01	1.92E-04	2.90E-07	1.25E-02	1.01E-05
ADP-fossil	MJ	2.07E+04	3.16E+03	1.45E+03	1.68E+00	1.59E+04	1.84E+02
WDP	m3 of equiv.	3.67E+02	1.63E+02	5.36E+00	8.49E+00	1.90E+02	8.26E-01
PENRE	MJ	2.06E+04	3.04E+03	1.45E+03	1.68E+00	1.59E+04	1.84E+02
PENRM	MJ	1.23E+02	1.23E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	2.07E+04	3.16E+03	1.45E+03	1.68E+00	1.59E+04	1.84E+02
PERE	MJ	6.62E+03	5.73E+02	1.68E+01	2.87E-02	6.01E+03	1.99E+01
PERM	MJ	8.68E+01	8.68E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	6.71E+03	6.60E+02	1.68E+01	2.87E-02	6.01E+03	1.99E+01
SM	Kg	1.13E-01	1.13E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PET	MJ	2.74E+04	3.82E+03	1.47E+03	1.70E+00	2.19E+04	2.04E+02
FW	m3	1.90E+01	4.18E+00	1.70E-01	1.98E-01	1.44E+01	4.41E-02
HWD	kg	9.30E-02	3.76E-02	9.68E-03	1.18E-05	4.53E-02	4.38E-04
N-HWD	Kg	2.16E+02	3.32E+01	8.49E+01	4.78E+00	7.14E+01	2.17E+01
RWD	Kg	8.79E-02	6.34E-03	3.30E-04	4.62E-07	8.10E-02	2.69E-04
CfR	Kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MfR	Kg	2.17E+01	5.19E+00	0.00E+00	3.21E+00	0.00E+00	1.33E+01
MfER	Kg	2.02E+00	0.00E+00	0.00E+00	1.70E+00	0.00E+00	3.19E-01
EN	MJ by energy	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PM	disease inc.	4.97E-05	2.60E-05	7.21E-06	1.30E-08	1.50E-05	1.57E-06
IRP	kBq U-235 eq	1.08E+02	9.39E+00	4.91E-01	7.23E-04	9.82E+01	4.03E-01
ETP-fw	CTUe	1.86E+04	1.42E+04	2.65E+02	1.16E+01	4.08E+03	6.28E+01
HTP-c	CTUh	5.54E-06	2.88E-06	4.54E-07	9.65E-10	2.17E-06	3.32E-08
HTP-nc	CTUh	1.03E-04	8.73E-05	9.90E-07	6.43E-09	1.43E-05	1.27E-07
SQP	Pt	1.10E+04	4.29E+03	1.03E+03	1.94E+00	5.58E+03	9.85E+01

Table 7: Impact indicators for RF E1.2-XT7 -> S7 1250-1600 F F 3P

Impact category	Unit	Total
Biogenic Carbon content of the product	kg	7.64E-02
Biogenic Carbon content of the associated packaging	kg	3.6E+00

Table 8: Impact indicators for RF E1.2-XT7 -> S7 1250-1600 F F 3P

Environmental impact indicators

GWP-total	Global Warming Potential total (Climate change)
GWP-fossil	Global Warming Potential fossil
GWP-biogenic	Global Warming Potential biogenic
GWP-luluc	Global Warming Potential land use and land use change
ODP	Depletion potential of the stratospheric ozone layer
AP	Acidification potential
EP-freshwater	Eutrophication potential - freshwater compartment
EP-marine	Eutrophication potential - fraction of nutrients reaching marine end compartment
EP-terrestrial	Eutrophication potential -Accumulated Exceedance
POCP	Formation potential of tropospheric ozone
ADP-m&m	Abiotic Depletion for non-fossil resources potential
ADP-fossil	Abiotic Depletion for fossil resources potential, WDP
WDP	Water deprivation potential.

Resource use indicators

PENRE	Use of non-renewable primary energy excluding renewable primary energy resources used as raw material
PENRM	Use of non-renewable primary energy resources used as raw material
PENRT	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PERE	Use of renewable primary energy excluding non-renewable primary energy resources used as raw material
PERM	Use of renewable primary energy resources used as raw material
PERT	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)

Secondary materials, water and energy resources

SM	Use of secondary materials
RSF	Use of renewable secondary fuels
NRSF	Use of non-renewable secondary fuels
FW	FW: Net use of fresh water

Waste category indicators

HWD	Hazardous waste disposed
N-HWD	Non-hazardous waste disposed
RWD	Radioactive waste disposed

Output flow indicators

MfR	Materials for recycling
MfER	Materials for energy recovery

Other indicators

Efp	Emissions of Fine particles
IrHH	Ionizing radiation, human health
ETX FW	Ecotoxicity, freshwater
HTX CE	Human toxicity, carcinogenic effects
HTX N-CE	Human toxicity, non-carcinogenic effects
IrLS	Impact related to Land use / soil quality

Extrapolation for Homogeneous environmental family

This LCA covers different build configurations than the representative product. All the analyzed configurations have the same main functionality, product standards and manufacturing technology.

The different life cycle stages can be extrapolated to other products of the same homogeneous environmental family by applying a rule of proportionality to the parameters in the following tables, divided by different life cycle stages.

For products other than the reference product, covered in this LCA, the environmental impacts for each phase of the life cycles are obtained by multiplying the impacts of the reference product by the factors listed in the tables below. The extrapolation factors are calculated based on each variant BOMs analysis and their impact categories.

Product	GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater	EP-marine	EP-terrestrial	POCP	ADP-minerals & metals	ADP-fossil	WDP
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.33	1.32	0.97	1.30	1.22	1.33	1.33	1.32	1.33	1.33	1.33	1.32	1.31
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.08	1.08	0.99	1.08	1.04	1.11	1.09	1.08	1.09	1.09	1.08	1.08	1.10
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.44	1.43	0.95	1.40	1.27	1.48	1.45	1.43	1.44	1.45	1.43	1.43	1.45
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.13	1.12	0.98	1.15	0.79	1.27	1.21	1.19	1.21	1.20	1.18	1.12	1.23
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.50	1.49	0.92	1.50	0.97	1.70	1.61	1.57	1.60	1.59	1.57	1.48	1.62
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.13	1.12	0.98	1.15	0.79	1.27	1.21	1.19	1.21	1.20	1.18	1.12	1.23
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.50	1.49	0.92	1.50	0.97	1.70	1.61	1.57	1.60	1.59	1.57	1.48	1.62
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.31	1.31	0.96	1.29	1.16	1.32	1.32	1.31	1.32	1.32	1.32	1.31	1.30
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.08	1.07	0.99	1.07	1.03	1.11	1.09	1.08	1.09	1.09	1.08	1.07	1.09
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.41	1.40	0.94	1.39	1.20	1.46	1.43	1.42	1.43	1.43	1.42	1.41	1.43
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.18	1.17	0.93	1.18	1.05	1.30	1.24	1.22	1.23	1.23	1.20	1.16	1.26
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.55	1.53	0.88	1.54	1.23	1.72	1.63	1.61	1.63	1.63	1.59	1.52	1.65
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.18	1.17	0.93	1.18	1.05	1.30	1.24	1.22	1.23	1.23	1.20	1.16	1.26
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.55	1.53	0.88	1.54	1.23	1.72	1.63	1.61	1.63	1.63	1.59	1.52	1.65
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.02	1.02	1.05	0.97	0.93	0.96	0.92	0.93	0.93	0.96	0.86	1.06	1.02

RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.26	1.26	0.92	1.23	1.04	1.27	1.21	1.21	1.22	1.23	1.14	1.26	1.27
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.15	1.15	0.99	1.09	1.29	1.10	1.03	1.05	1.05	1.08	0.96	1.18	1.15
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.44	1.42	0.86	1.38	1.45	1.45	1.36	1.37	1.38	1.39	1.27	1.41	1.44
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.26	1.25	0.94	1.20	1.31	1.31	1.19	1.19	1.21	1.23	1.08	1.27	1.33
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.58	1.56	0.80	1.53	1.49	1.72	1.56	1.56	1.58	1.59	1.44	1.52	1.68
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.26	1.25	0.94	1.20	1.31	1.31	1.19	1.19	1.21	1.23	1.08	1.27	1.33
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.58	1.56	0.80	1.53	1.49	1.72	1.56	1.56	1.58	1.59	1.44	1.52	1.68

Table 9a: Extrapolation factors for HBRF Isomax S7 Molded Case Circuit Breaker
Reference product RF E1.2-XT7 -> S7 1250-1600 F F 3P: - Manufacturing

Switch Disconnector	LCA Stage	Factor
RF E1.2-XT7 -> S7 1250-1600 F F 3P	**Distribution**	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P		1.23
RF E1.2-XT7 -> S7 1250-1600 F EF 3P		1.07
RF E1.2-XT7 -> S7 1250-1600 F EF 4P		1.32
RF E1.2-XT7 -> S7 1250-1600 F HR 3P		1.14
RF E1.2-XT7 -> S7 1250-1600 F HR 4P		1.42
RF E1.2-XT7 -> S7 1250-1600 F VR 3P		1.14
RF E1.2-XT7 -> S7 1250-1600 F VR 4P		1.42
RF E1.2-XT7 -> S7 1250-1600 F F 3P		1.07
RF E1.2-XT7 -> S7 1250-1600 F F 4P		1.31
RF E1.2-XT7 -> S7 1250-1600 F EF 3P		1.14
RF E1.2-XT7 -> S7 1250-1600 F EF 4P		1.40
RF E1.2-XT7 -> S7 1250-1600 F HR 3P		1.22
RF E1.2-XT7 -> S7 1250-1600 F HR 4P		1.50
RF E1.2-XT7 -> S7 1250-1600 F VR 3P		1.22
RF E1.2-XT7 -> S7 1250-1600 F VR 4P		1.50
RF E1.2-XT7 -> S7 1250-1600 F F 3P		1.24
RF E1.2-XT7 -> S7 1250-1600 F F 4P		1.36
RF E1.2-XT7 -> S7 1250-1600 F EF 3P		1.31
RF E1.2-XT7 -> S7 1250-1600 F EF 4P		1.45
RF E1.2-XT7 -> S7 1250-1600 F HR 3P		1.38
RF E1.2-XT7 -> S7 1250-1600 F HR 4P		1.54
RF E1.2-XT7 -> S7 1250-1600 F VR 3P		1.38
RF E1.2-XT7 -> S7 1250-1600 F VR 4P		1.54

Table 9b: Extrapolation factors for HBRF Isomax S7 Molded Case Circuit Breaker
Reference product: RF E1.2-XT7 -> S7 1250-1600 F F 3P – Distribution

Product	GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater	EP-marine	EP-terrestrial	POCP	ADP-minerals & metals	ADP-fossil	WDP
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.01	0.59	1.04	1.02	1.01	1.00	1.01	1.04	1.00	1.01	1.01	1.01	1.00

Table 9c: Extrapolation factors for HBRF Isomax S7 Molded Case Circuit Breaker

Reference product: RF E1.2-XT7 -> S7 1250-1600 F F 3P – Installation

Description	Number of poles	Rated Current, In[A]	Puse[W]	Euse[kWh]	Factor
RF E1.2-XT7 -> S7 1250-1600 F F	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F EF	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F HR	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F VR	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F F	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F EF	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F HR	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F VR	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F F	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F EF	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F HR	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1
RF E1.2-XT7 -> S7 1250-1600 F VR	3/4	1250	30.78	1617.8625	0.61
		1600	50.43	2650.7059 2	1

Table 9d: Extrapolation factors for HBRF Isomax S7 Molded Case Circuit Breaker
Reference product: RF E1.2-XT7 -> S7 1250-1600 F F 3P - Use Phase

Product	GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater	EP-marine	EP-terrestrial	POCP	ADP-minerals & metals	ADP-fossil	WDP
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.33	1.33	1.29	1.33	1.32	1.33	1.33	1.33	1.33	1.32	1.32	1.33	1.32
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.11	1.11	1.10	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.10	1.11	1.12
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.47	1.47	1.42	1.48	1.46	1.48	1.48	1.47	1.47	1.47	1.45	1.47	1.49
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.25	1.25	1.26	1.28	1.21	1.28	1.29	1.24	1.25	1.24	1.16	1.26	1.54
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.66	1.66	1.63	1.71	1.61	1.70	1.72	1.64	1.65	1.64	1.54	1.67	2.05
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.25	1.25	1.26	1.28	1.21	1.28	1.29	1.24	1.25	1.24	1.16	1.26	1.54
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.66	1.66	1.63	1.71	1.61	1.70	1.72	1.64	1.65	1.64	1.54	1.67	2.05
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.31	1.32	1.28	1.32	1.30	1.32	1.32	1.31	1.31	1.31	1.29	1.31	1.30
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.11	1.11	1.10	1.11	1.10	1.11	1.11	1.10	1.10	1.10	1.09	1.11	1.11
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.46	1.46	1.41	1.46	1.44	1.46	1.47	1.45	1.45	1.45	1.42	1.45	1.45
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.28	1.28	1.28	1.32	1.27	1.31	1.32	1.28	1.29	1.29	1.23	1.30	1.62
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.69	1.70	1.66	1.74	1.66	1.73	1.75	1.69	1.70	1.69	1.60	1.71	2.13
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.28	1.28	1.28	1.32	1.27	1.31	1.32	1.28	1.29	1.29	1.23	1.30	1.62
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.69	1.70	1.66	1.74	1.66	1.73	1.75	1.69	1.70	1.69	1.60	1.71	2.13
RF E1.2-XT7 -> S7 1250-1600 F F 3P	1.05	1.05	0.97	0.99	1.06	0.99	0.98	1.03	1.02	1.03	1.11	1.01	0.46
RF E1.2-XT7 -> S7 1250-1600 F F 4P	1.29	1.29	1.25	1.29	1.31	1.29	1.28	1.30	1.30	1.30	1.32	1.29	1.28
RF E1.2-XT7 -> S7 1250-1600 F EF 3P	1.20	1.20	1.10	1.14	1.2261	1.14	1.12	1.18	1.18	1.19261	1.29	1.17	0.62
RF E1.2-XT7 -> S7 1250-1600 F EF 4P	1.48	1.49	1.41	1.48	1.51834	1.49	1.48	1.50	1.50	1.50682	1.54	1.50	1.55
RF E1.2-XT7 -> S7 1250-1600 F HR 3P	1.38	1.38	1.29	1.35	1.40131	1.35	1.34	1.37	1.38	1.38334	1.44	1.37	1.17
RF E1.2-XT7 -> S7 1250-1600 F HR 4P	1.73	1.73	1.67	1.77	1.75131	1.77	1.77	1.75	1.76	1.76069	1.74	1.76	2.29
RF E1.2-XT7 -> S7 1250-1600 F VR 3P	1.38	1.38	1.29	1.35	1.40131	1.35	1.34	1.37	1.38	1.38334	1.44	1.37	1.17
RF E1.2-XT7 -> S7 1250-1600 F VR 4P	1.73	1.73	1.67	1.77	1.75131	1.77	1.77	1.75	1.76	1.76069	1.74	1.76	2.29

Table 9e: Extrapolation factors for HBRF Isomax S7 Molded Case Circuit Breaker

Reference product: RF E1.2-XT7 -> S7 1250-1600 F F 3P - End of Life

Additional environmental information

According to the waste treatment scenario calculation in Simapro[7], based on the recycling rate in the technical report IEC/TR 62635 Edition 1.0 [9] Table D.6, the following recyclability potentials were calculated. The recyclability potential is calculated based on the product weight (excluding packaging).

	RF E1.2-XT7 -> S7 1250-1600 F F 3P
Recyclability potential	67.8%

Table 10: Recyclability potential of RF E1.2-XT7 -> S7 1250-1600 F F 3P

References

[1] PCR “PEP-PCR-ed4-EN-2021_09_06” - Product Category Rules for Electrical, Electronic and HVAC-R Products (published: 6th September 2022)

[2] PSR “PSR-0005-ed3.1-EN-2023 12 08” - SPECIFIC RULES FOR Electrical switchgear and control gear Solutions (Circuit breakers)

[3] EN 50693:2019 - Product category rules for life cycle assessments of electronic and electrical products and systems

[4] ISO 14040:2006 - Environmental management -Life cycle assessment - Principles and framework

[5] ISO 14044:2006 - Environmental management - Life cycle assessment - Requirements and guidelines

[6] ecoinvent v3.10. ecoinvent database version 3.10 - (https://ecoinvent.org/)

[7] SimaPro Software version 9.6.0.1 - PRé Sustainability

[8] UNI EN 15804:2012+A2:2019: Sustainability of constructions - Environmental product declarations (September 2019)

[9] IEC/TR 62635 - Guidelines for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment - Edition 1.0 2012-10

[10] https://www.ecosystemspa.com/

[11] LB-DT 17-21D - RoHS II (MCCBs and ACBs)

[12] LB-DT 18-21D - REACH (MCCBs and ACBs)

[13] 1SDL000571R0 Ver 01 - RoHS Exemptions (MCCBs and ACBs)

[14] 1SDL000572R0 Ver 01 - SVHC present in excess of 0.1% (MCCBs and ACBs)