

# ABB Drive Services

## Workshop repair service

The highest level of corrective maintenance for your low voltage drive.

### Fully functioning drives deliver maximum productivity

To assist our customers in achieving higher drive reliability, lower operational costs, and a longer drive life, the ABB Drive Services Workshop provides timely, high-quality, and cost-effective in-house repair services for most ABB low voltage drives in the active or classic life cycle phase.



### Cleaning and load testing

Before repair, the drives are thoroughly inspected and cleaned. After repair, the drives are full-load motor tested at 40° C.



### Genuine spare parts

Using genuine ABB parts ensures your drive operates as designed. The drive or module is repaired according to the original factory specification.



### One year warranty

ABB provides a one year warranty on the complete drive, not just the replaced components.



### Global network

A global network of ABB authorized drive service workshops offer a consistent approach to the high-quality repair process.

# ABB Workshop repair service

## Complete scope of service

Our drive repair services are performed by ISO-certified repair professionals and each repair service includes:

- Technical inspection
- Diagnostics and trouble shooting
- Disassembly and cleaning, as needed
- Replacement of all defective and marginal components with genuine ABB parts
- Re-assembly of drive back to factory specifications
- Functional testing and operational testing
- Drive full-load testing for ~ 4 hours in 40°C environment (Load testing up to 500HP)
- Final repair inspection
- Updated repair detail report online in Installed Base
- Drive packaged and returned to customer
- 12 month warranty on drive module, not just replaced components

## Lead time

Turnaround time for repairs is typically 7-10 business days from receipt of the drive at our drive services workshop. Due to parts availability, some drives in the classic life cycle may require additional time. For these drives, the customer will be contacted.

## Benefits

- Flat rate repair pricing
- Minimal customer downtime
- Increased drive reliability
- Extended product life
- Genuine ABB certified parts
- ISO-certified repair
- Upgrade to the latest software version

## Ask us about other available workshop services:

- Classic drive upgrades
- Drive exchange

For more information, please contact your local ABB representative or visit:

[www.abb.com/drives](http://www.abb.com/drives)



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