

**Addendum to ACH550-PCR/PDR User's Manual Rev B (3AUA0000031590)  
 ACH550-CC/CD User's Manual Rev B (3AUA0000014757)  
 ACS550-PC/PD User's Manual Rev E (3AUA0000012131)  
 ACS550-CC User's Manual Rev B (3AUA0000014758)**

**Maximum Wire Size Capacities and Tightening Torques for Packaged Drive Connection Terminals**

The change of some of the circuit breaker and disconnect switch incoming power terminals used in ACH550 and ACS550 Drive with Disconnect and Drive with Bypass Packaged Drives results in a change to the maximum wire sizes and tightening torques shown in the above referenced User's Manuals.

		Base Drive Frame Size	Power Wiring Data				
HP	Type Code <sup>1</sup>		Circuit Breaker UL Type/ NEMA 1&12	Circuit Breaker UL Type/ NEMA 3R	Disconnect Switch UL Type/ NEMA 1&12	Disconnect Switch UL Type/ NEMA 3R	Overload Relay (Bypass Units)
208/240 Volt							
75	ACx550-xx-221A-2	R6	2 x 500 MCM 274 in-lbs	2 x 500 MCM 274 in-lbs	2 x 500 MCM 274 in-lbs	2 x 500 MCM 274 in-lbs	2 x 500 MCM 375 in-lbs
100	ACx550-xx-248A-2	R6					
480 Volt							
200	ACx550-xx-246A-4	R6	2 x 500 MCM 274 in-lbs	2 x 500 MCM 274 in-lbs	2 x 500 MCM 274 in-lbs	2 x 500 MCM 274 in-lbs	2 x 500 MCM 375 in-lbs
250	ACx550-xx-316A-4	R8					

1. "ACx550-xx" represents ACH550-PCR, -PDR, -CC, -CD and ACS550-PC, -PD, -CC.

