1.) Lay unit with installation side facing up.

**CAUTION**
Failure to do so will result in lubricant loss.

2.) Remove four existing bolts and lock washers and discard.

3.) Do not remove bearing support.

**CAUTION**
Removal of bearing support may result in lubricant loss.

4.) Position torque arm as required.

5.) Mount torque arm with the four bolts and washers provided in the kit.

**CAUTION**
Failure to use provided fasteners may result in stripped threads.

6.) Install bolts and washers as shown below.

7.) Uniformly tighten four torque arm bolts as listed below:
Lubricated: 41in-lb maximum.
Unlubricated: 72in-lb maximum.

**CAUTION**
Overtightening of the bolts may result in stripped threads.