TCP/IP
port configuration
Step1
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1. **Configuration of TCP/IP card**

Select **Setup, Peripherals.**

Select **Slot 1** or **Slot 2**, according to the position of the card.

Right-click to edit the properties:

- **Select IFC ETTP**
2. **Configuration of address TCP/IP**

Select *TCP/IP Connection1*

Right-click to edit the Connections & Properties:

- Choose **Connection** and *IFC ETTP*

- Choose **Properties**

  - Give a **Connection name**.

  - Give an **IP Address** and **Subnet mask** corresponding to your network.
3. **Send Program**

⚠️ At first time, you must use serial transfer (CAB5) in order to send the program.

Before to send a program you must modify the communication parameters.
Select **Transfer**, **Project**... or directly icon 🎨.

Select **Setting**.
- **Use TCP/IP transfer** to transfer the program.
Select **Send** to send a program.

Verify the address TCP/IP (**Host address**) and OK.