7835
Hydrazine monitor
Measurement made easy

Advanced transmitter
- Auto-ranging with remote range indication plus two isolated analog outputs offers easy integration into plant control system
- Intuitive HMI and color display simplifies analyzer configuration during commissioning and operation

Integrated constant head unit
- Controls sample flow at optimum level during pressure fluctuations, simplifying installation and commissioning

Automatic pH buffering and temperature compensation
- Maintains accurate measurement during unstable process conditions, ensuring optimal dosing and minimizing chemical usage

Reliable sensor technology
- Repairable electrochemical sensor reduces cost of ownership by shortening routine maintenance times and reducing maintenance costs and stock holding

Sensor diagnostics
- Advanced warning of sensor depletion supports planned maintenance scheduling to increase availability and reduce unscheduled plant down-time
Introduction

The addition of hydrazine into boiler feed water as an oxygen scavenger enables tighter control over dissolved oxygen levels, leading to reductions in corrosion. Reducing corrosion and plant breakdowns results in reduced operating costs.

Hydrazine reduces corrosion in three ways:
1. It reacts with the dissolved oxygen in water to form nitrogen and water.
2. Under high temperature and pressure, it breaks down into ammonia that increases the pH of the water, reducing the risk of corrosion.
3. It reacts with any soft hematite layers on boiler tubes and changes them to a much harder layer of magnetite.

The magnetite layer formed from the hematite helps to protect the boiler tubes from damage in the event of dissolved oxygen surges and provides some protection against dissolved salts. However, unless an excess of hydrazine over and above the amount needed to scavenge the oxygen is present, this layer reverts to hematite and the protection is then lost.

General information

The 7835 Hydrazine Monitor uses an electro-chemical cell for accurate measurement of the amount of hydrazine in boiler water. The information provided by the monitor makes it possible to avoid expensive overdosing of hydrazine and avoid the more costly damage to boiler plant due to the under-dosing of hydrazine.

The 7835 measures hydrazine over 2 ranges that are selected manually or automatically:
- 0 to 100.0 µg/kg
- 0 to 1000.0 µg/kg

The monitor comprises 2, lockable steel enclosures; 1 housing the liquid handling section and the other the electronics section. The electronics section enclosure is protected to IP55 and is separated from the liquid handling section.
Liquid handling section

The major components of the liquid handling section are:

- **Constant head unit**
  - Stabilizes flow conditions during sample pressure changes.

- **Calibration solution container**
  - Contains a known hydrazine solution that is substituted for the sample

- **Solenoid valve**
  - Actuated by the electronics section to introduce the calibration solution to the hydrazine sensor.

- **Hydrazine sensor**
  - Comprises a central ceramic tube fitted in a gel-filled outer jacket. A silver cathode wire is wound round the outer surface of the tube and a spiral platinum anode is inserted down the center. Sample flows up through the tube, over the platinum anode and out to waste. Electrical contact between the two electrodes is made via the ionic transport through the porous ceramic. The resultant current is proportional to the concentration of hydrazine in solution.

- **Buffering system**
  - As optimum sensor performance is achieved under high alkaline pH conditions, 7835 incorporates a reagent solution to adjust the pH of the sample. This solution is introduced into the sample via a porous disc, a method that eliminates moving parts making the pH adjustment reliable and virtually maintenance-free.

![Figure 2: Hydrazine sensor](image-url)
Electronics section

The electronics section receives digital signals from the hydrazine sensor and converts them to a digital TFT display of hydrazine concentration. It also provides current, alarm and remote indication of range outputs as well as supplying power to the liquid handling section. The display indicates the following information:

- **Hydrazine concentration**
  - 0 to 100.0 µg/kg (low range)
  - 0 to 1000.0 µg/kg (high range)

- **Normal operation**
  - Displays hydrazine concentration

- **Calibration**
  - Displays ‘Cal in Progress’

- **Sample temperature**
  - Displays sample temperature in degrees Celsius

- **Alarm settings**
  - Displays high or low alarm settings in µg/kg

- **Calibration concentration**
  - Displays the concentration of the calibration solution

- **Near calibration fail**
  - Displays ‘Cal Near Fail’ when the sensor is about to fail

- **Calibration fail**
  - Displays ‘Cal Failed’

The key pad is used to:
- set the alarm values
- set the calibration solution concentration
- trigger a calibration sequence

The range can be configured to be displayed as either 0 to 100.0 µg/kg (low range) or 0 to 1000.0 µg/kg (high range) with either manual or automatic range change.

2 isolated current outputs provide remote indication of reading and 2 sets of contacts give a remote indication of range: further sets of contacts energize in the event of calibration fail and alarm conditions.
Calibration method

A reservoir located inside the liquid handling section is filled with a standard solution of known hydrazine concentration, the value of which is entered into the transmitter. No further action by the operator is required as the monitor introduces the calibration solution, carries out any adjustments and returns the monitor to the sample mode automatically.

During normal operating conditions the sample enters the constant head unit inside the monitor where the flow is stabilized. Caustic solution is added to the sample via a porous disc before it passes through the sensor cell and out to drain.

During calibration the 3-way solenoid valve is activated and the sample is replaced by a standard solution of known hydrazine concentration.

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**Figure 5**  Sample path during normal operating conditions

**Figure 6**  Sample path during calibration mode
Cell refurbishment

After approximately 3 months (dependent on operating conditions) the sensor current reduces to a level where the calibration fails. When this occurs the sensor must be removed, cleaned and filled with fresh gel. A gel recharge pack with applicator is available.

Maintenance

- Calibration
  - every 1 to 4 weeks (depending on operating conditions)
- Refurbishment
  - once every 3 months
- Change reagent solution
  - every 2 to 4 weeks
- Change monitor tubing
  - once a year

Reagent

5M sodium hydroxide + 5g/liter EDTA
Consumption: 250 ml every 3 months.

Specification

General

Range:
  0 to 100.0, 0 to 1000.0 µg kg\(^{-1}\) with automatic range change
Sample temperature:
  5 to 55 °C (41 to 131 °F)
Sample flow:
  25 to 500 ml min\(^{-1}\) (0.8 to 17 fl oz min\(^{-1}\))
Sample pressure:
  15 millibar (0.217 psi) minimum
Ambient temperature:
  0 to 55 °C (32 to 131 °F)
Accuracy:
  - 5 % of reading or 2 µg kg\(^{-1}\) whichever is the greater for hydrazine concentrations up to 500 µg kg\(^{-1}\)
  - Better than 10 % of reading above 500 µg kg\(^{-1}\)
Response time:
  90 % of a step change in less than 3 minutes
Stability:
  5 % of reading or 2 kg\(^{-1}\) per week, whichever is the greater
Outputs:
  - 2 isolated current outputs in the range 0 to 10, 0 to 20 or 4 to 20 mA
  - 750 Ω maximum impedance
External alarms:
  - 2 normal or fail-safe, high and low concentration alarms
  - Calibration Mode indication
  - Calibration Fail indication
  - All volt-free, 250 V, 2 A non-inductive
Calibration:
  - Manual initiation of automatic calibration sequence
  - Every 1 to 4 weeks depending on operating conditions
...Specification

Environmental data
Transmitter and sensor
Ambient temperature:
0 to 55 °C (32 to 131 °F)
Storage temperature:
-20 to 70 °C (−4 to 158 °F)
Operating humidity:
Up to 95 % RH, non-condensing
Sunlight:
Store and operate out of direct sunlight

Installation information
Mounting
Sensor and transmitter:
• 4 holes: 8.5 mm (0.33 in.) diameter:
  230 mm (9.05 in.) horizontal
  330 mm (13.0 in.) vertical

Weight
Sensor:
11 kg (24 lb.)
Transmitter:
11 kg (24 lb.)

Dimensions
Sensor unit:
300 wide x 400 high x 200 mm deep
(11.8 wide x 15.7 high x 7.9 in. deep)
Transmitter:
300 wide x 300 high x 200 mm deep
(11.8 wide x 11.8 high x 7.9 in. deep)
Maximum distance between sensor and transmitter:
100 m (328 ft.)

Connections to sensor unit
Sample inlet:
6.3 mm (¼ in.) OD compression fitting
Sample waste:
10 mm (0.39 in.) flexible – atmospheric drain
Sample line material:
Stainless steel

Ingress protection
Transmitter:
IP55

Electrical
Electrical cable
Via gland cable:
• size:
  5 to 9 mm (0.2 to 0.35 in.)
Maximum core size:
• mains:
  32 ± 0.2 mm (1.26 ±0.008 in.)
• signal:
  24 ± 0.2 mm (0.94 ±0.008 in.)

Electrical connection
Via 6 glands fitted to gland plate

Power supply requirements
85 to 265 V AC, 50/60 Hz, 50 VA

Remote range indication
2 volt-free contacts rated 250 V AC, 2 A non-inductive

EMC
Emissions
Conforms to EN61326-1:2006

Design and manufacturing standards
• CE mark
• Electrical safety
• BS–EN 61010–1:2001
Electrical connections

Figure 7  Transmitter unit cable gland entries and electrical connections

Figure 8  Power supply connections

Figure 9  Sensor connections
Overall dimensions

Dimensions in mm (in.)

Gland plate

Figure 10  Transmitter unit dimension and installation detail

7835-200 sensor unit

Interconnecting cable gland

6.4 mm (¼ in.) OD stainless steel tube

Ground (earth) stud (M6)

Sample drain – 10 mm (0.4 in.) flexible tube

Figure 11  Sensor unit dimension and installation detail
### Suggested installation layout

Dimensions in mm (in.)

- Transmitter unit with door open
- Transmitter unit
- Sensor unit
- Drain
- Sample input
- 0216–403 inlet valve with ¼ in. swagelock fittings
- 0216–404 sample filter with ¼ in. swagelock fittings

### Ordering information

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**Supplied with monitor:**
- Instruction manual
- Hydrazine sensor 7835 840
- 2 m (78 in.) of interconnecting cable
- Cell recharging pack 7830-061

**Additional options:**
- Sample inlet valve 0216-403 (supplied loose) 30 bar (435 psi) max. input pressure 6 mm (¼ in.) compression fittings.
- Sample filter 0216-404 (supplied loose) 60 micron 6 mm (¼ in.) compression fittings.
- Hydrazine sensor simulator box. A current source to test the functioning of the transmitter unit 9439-950.