M3 screw must be screwed in place with approx. 1 Nm of torque

M3 TAP DEPTH 5

Hexagonal socket M3 screw

NOTE:
US Surface Finish
X: ±1.25
Z: 630
Unspecified surfaces 250

FIN Surface Finish
X: ±1.25
Z: 63.5
Unspecified surfaces 6.3

MACH. TOLERANCE UNLESS SPEC
2 PLC DECIMALS = ±0.020
3 PLC DECIMALS = ±0.005
ANGLE TOL. = ±0.5°
UNSPECIFIED RADS: ±0.015

<table>
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<tr>
<th>Article code</th>
<th>IEC Frame</th>
<th>Nema Frame</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
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<tr>
<td>3AFP9231552 (W1)</td>
<td>140-210</td>
<td>25</td>
<td>10</td>
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