

CUSTOMER SIDE:

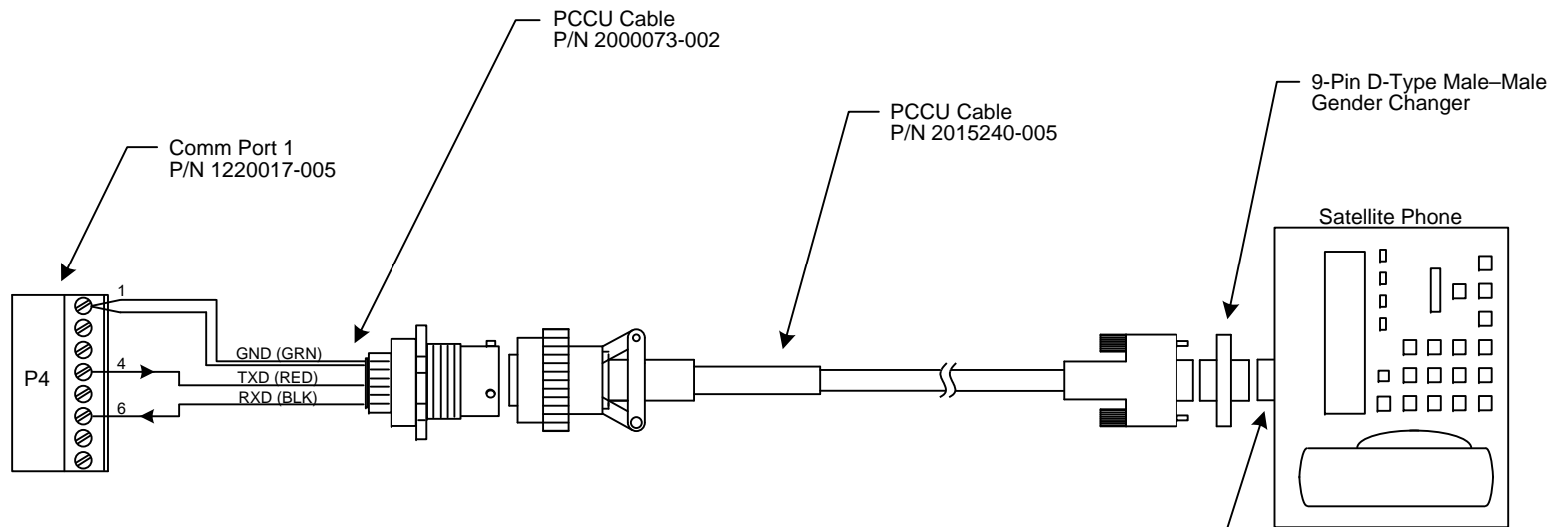
1. Communication Settings For Device:

- 9600 Baud
- Totalflow Protocol
- Listen Cycle = 0
- Interface = RS232
- Data Bits = 8
- Stop Bits = 1
- Parity = None

2. Satellite phone should be set up correctly when received. If not working properly, use HyperTerminal in Windows to verify and/or change the follow parameters.

AT&V (Displays stored configuration profile)
 AT&W (Stores active configuration profile)

AT&D0
 AT&C1
 AT+ICF=3
 AT+WKSIZE=15
 ATWRTL=120,240
 ATWTTL=120,240
 ATWRATE=2400,9600
 ATWXR=2
 ATWS45=1
 ATE1
 ATQ0
 ATV1
 ATX4
 ATS0=1
 ATS2=43
 ATS4=10
 ATS5=8
 ATS12=50



NOTE: Include 1 RS232 Module
 P/N 2015192-001

HOST SIDE (TOTALFLOW):

1. Device Settings:

- 9600 Baud
- Modem
- Link Time = 0
- Remote Device Timeout = 30 sec.
- Packet Size = 1 KB
- Block Size = 256 KB
- Stop Bits = 1
- Parity = None
- Max Time to Wait for CPC = 500 sec.

2. CPC Settings:

- Regular Modem Settings
- Character Timeout = 20 sec.
- Wait For Connect = 45
- Hang-Up Delay = 60
- Max. Modem Speed = 9600
- Port delays may not be necessary

ABB	TOTALFLOW	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	Products	L16476	UD	XFC COMM 1 (2100204 BD) TO NERA M4 SATELLITE PHONE	2101909	AA	1 OF 1