Lean Rear Carrier Assembly
- 50,000 to 100,000 rear carriers p.a.
- Cycle Time: 90 seconds
- 3 ABB Test/Gage machines

- 10 Auto and semi-automatic stations
- 4 Manual stations
- 30 Meters of ABB MS-7 conveyor
High Volume Carrier Assembly
• 500,000 rear carriers p.a.
• Cycle Time: 18 seconds
• 5 Robots
• 23 Auto and semi-automatic stations

• 8 Manual stations
• 5 ABB Dynamic backlash machines
• 180 Meters of ABB MS-7 conveyor
• 100 Differential carrier assembly pallets