



GEH6247

Handle Replacement Kits

THRPLHDL1, THRPLHDL2, THRPLHDL3,
THRPLHDL4, THRPLHDL6, THRPLHDL7



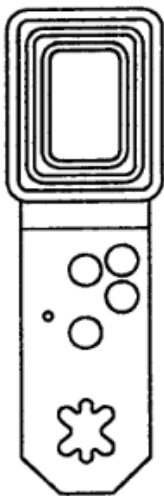
Hazards of electrical shock or burn! Turn off power before working inside this equipment.

Used with:

Heavy Duty Switches

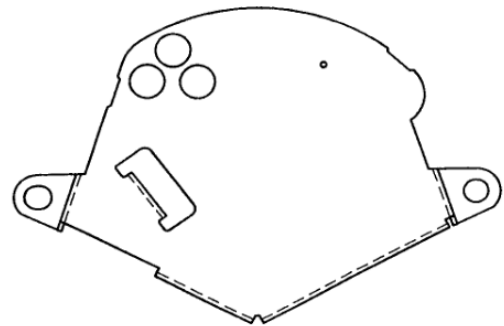
Note: Mounting hardware used from this upgrade kit is dependent upon switch type. Not all hardware will be used to perform an upgrade. Any unused hardware may be discarded when installation of the new parts is completed.

1. Remove the two screws or nuts that secure the pouch to the switch enclosure. Then remove the pouch.
2. Remove the two screws that retain the handle to the mechanism drive. Then remove the operating handle.



New Handle

3. If there is a felt gasket present, lubricate the replacement felt gasket on both sides with Jax Super-Cling Chain lube containing PTFE before installation.
4. Discard all parts that have been removed.
5. Install the new handle in the OFF position with the handle offset away from the enclosure using the two #6 X 3/8" screws supplied. These parts should be tight ended to 9–11 in-lbs. torque. If using #20 X 3/4" screws, torque to 35-50 in-lbs.
6. Place the two 1/4" steel washers over the extruded holes for mounting the pouch and position the new pouch in place. Attach the pouch using either the #10X3/16" screws or the #10 cap nuts supplied. These parts should be tightened to 27-32 in-lbs. torque.



New Pouch