INSTALLATION, OPERATION AND MAINTENANCE INSTRUCTIONS

FINISHING WORKS

Identification of circuits, fuses, switches, terminals etc.

Marking of MCBs and DII-fuses can be made on the list in the pocket located inside the door or by the apparatus opening.

PC Excel application program can be used for labels, which are printed on paper and cut to fit into the pocket.

Apparatus markings are shown in the assembly drawing of switchboard.

Other markings

Ensure that such labels as main switch, N/PE-disconnection label and earthing marks are easily identified.

NOTE!

Do not use self-adhesive labels on painted surfaces, as they can leave traces.

Ventilation

- plug for condensed water is mounted in the factory, with the exception of boxes with enclosure class IP 54/ IP65, in which the plug and ventilation valve are delivered detached with the switchboard
- if required by the environmental conditions, the plug is mounted by drilling a hole (⌀ 9,8 mm), which is closed by the plug from outside.

Other procedures

- it is recommended to detach the lifting eyes after installation
- repair painting is used for scratched surfaces (see 1TFL 328 242)
- clean the switchboard from mounting wastes

NOTE!

Prior to the cleaning, make sure that the switchboard is dead. After cabling works chips can be removed with a vacuum cleaner. Avoid the use of compressed air.