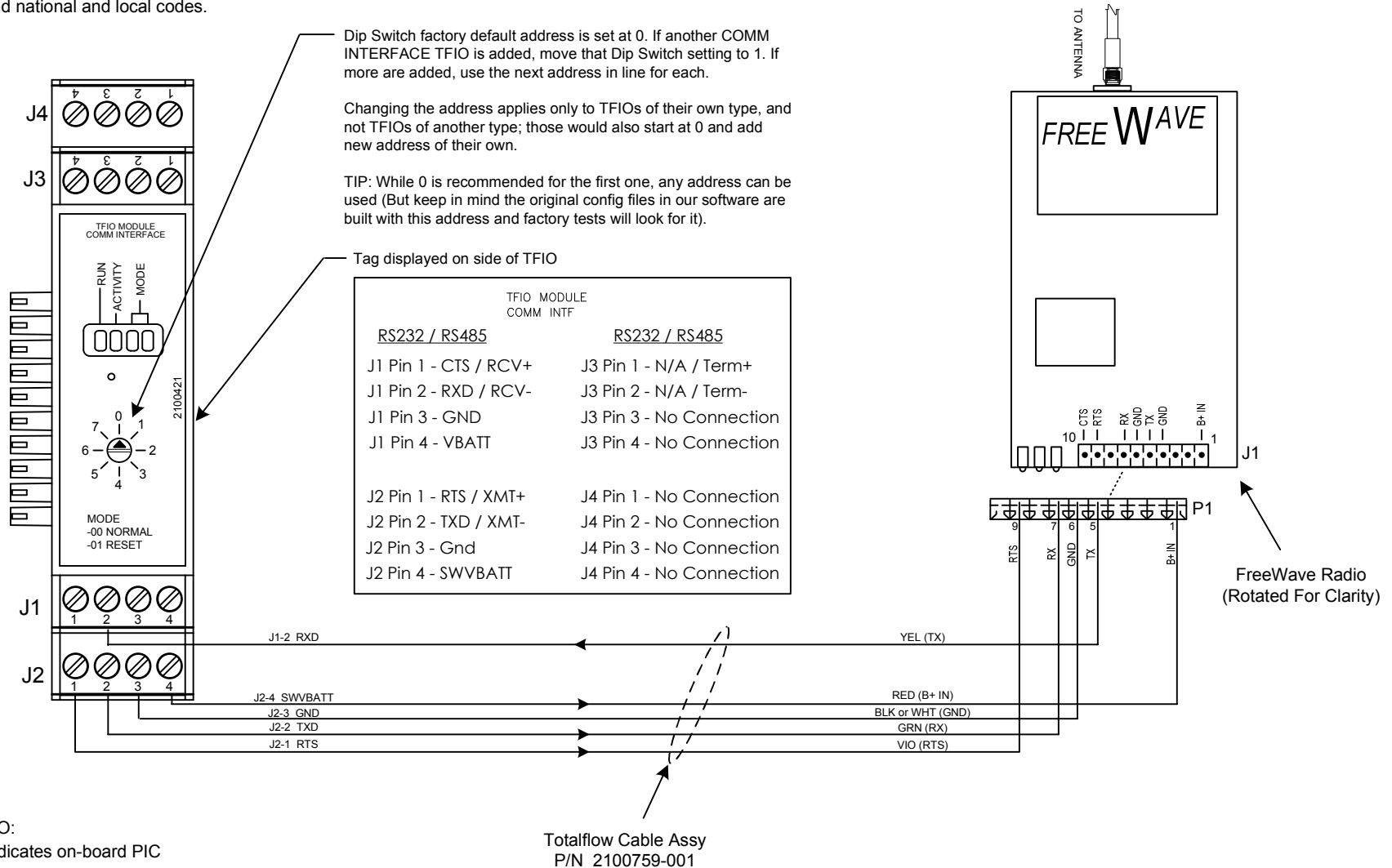


NOTES:

- WARNING:** This drawing does not illustrate completely the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.



- LED Indicators on TFIO:**  
Run LED – Blinking indicates on-board PIC running.  
Activity LED – Blinking indicates buss activity.  
Mode LED – 00 = Normal 01 = Reset
- LED Operation:**  
Register 0.7.7 = 0 – Power Save Mode (LEDs off when MMI disconnected)  
Register 0.7.7 = 1 – LEDs on all the time.
- Must have a Communications application instantiated for each COMM Module**

REF: NA

<b>ABB</b> TOTALFLOW Products	ACTION	DOC TYPE	TITLE	DWG NO.	REV	SHEET
	L19633	UD	TFIO COMM INTERFACE MODULE (2100421) TO FREEWAVE RADIO (RS-232)	2103074	AA	1 OF 1