Advance® 27
ANSI 27 kV switchgear
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Advance 27
Introduction

Advance® 27 is ABB’s ANSI platform for 27kV rated metal-clad switchgear featuring a narrow footprint and designed and tested per IEEE C37.20.2. Featuring galvanized steel construction, hem bending techniques, and Delrin arc-quenching contacts, Advance 27 is designed with safety, reliability, and durability in mind. Advance 27 is seismic-certified to IBC Region D.

Product highlights
- Fully compliant to IEEE C37.20.2-1999 for metal-clad switchgear construction
- Closed door PT and CPT racking
- Standard 36 inch wide, 92 inch deep, 95 inch tall frame
- Available SmartRack remote racking system for breakers, PT and CPTs
- UL and CSA certified
- Automatic secondary disconnects
- Large Lexan viewing window for viewing breaker status and position
- Modular design and construction
- Available two-high construction
- Available top and bottom cable or bus duct entry
- Galvanized construction for superior rust protection and illumination properties
- Hem bending of 14 gauge steel for strength and rigidity
- Delrin arc-quenching contacts
- ISO 9001 certified manufacturing facilities

Available configuration/competitive footprint
Advance 27 features the most competitive footprint in the market with available two-high configurations. Each switchgear frame measures 36 inches wide, 92 inches deep and 95 inches tall regardless of one or two-high. Each frame includes a separate isolated low voltage compartment that separates relays, meters and other instruments using grounded metal barriers, protecting maintenance personnel from exposure to high voltage.

Delrin arc-quenching contacts
For PT and CPT contacts, ABB uses Delrin arc-quenching contacts. A sleeve with a round conductor probe is inserted into a receptacle with recessed contacts. Due to the unique properties of Delrin, which include self-lubrication, arcs created during load break conditions are extinguished by a gas emitted by the Delrin material as it heats. The recessed contact design also eliminates the need for safety shutters as access to live bus is very difficult.

Galvanized steel construction
ABB Advance 27 is built using galvanized steel construction for increased protection from rust, scratches and corrosion. Galvanized steel is used inside low voltage compartments for its increased illumination properties to provide for better instrument viewing.

Hem bending
Hem bends, being the process of folding a single sheet of steel over upon itself, are used throughout construction of Advance 27 for increased rigidity and reduced arc propagation. This construction technique also protects maintenance personnel and any LV wiring inside the switchgear as it eliminates sharp edges and burs in the metal work.

Advance 27 accessories
- Racking crank
- Test cabinet
- Test jumper
- SmartRack electric racking device
- Lift truck

Advance 27 options
- IR viewing ports
- Ground CTs
- Lightning arresters
- Cable supports
- Ground studs
The AMVAC breaker consists of unique technologies that decreases maintenance requirements, increases reliability and personnel safety. The actuator in the AMVAC breaker requires no maintenance as it is only one moving part that requires no lubrication or adjustment. Magnetic actuation technology eliminates the cause of failure of traditional close and trip coils as it delivers a current limited pulse, as opposed to holding the current on the coils. Because of this unique design, the AMVAC also draws less than 100W during charging and less than 10W at rest.

**Summary of benefits:**
- Proven design since 2003 using a magnetic actuator operating mechanism with one moving part, built in open/close coils and no maintenance on the operating mechanism.
- Switching operations are achieved by exciting one of the two coils which shifts the flux density and causes a force that exceeds the retaining force of the permanent magnets.
- Current to the actuator open and close coils is time limited to approximately 45ms, thus eliminating the possibility to burn up coils common in spring actuated mechanisms.
- Capacitor charging, switching, anti-pumping, interlocking, under voltage release, and armature position details incorporated by an electronic controller.
- Standard 5-year warranty.
- The racking mechanism (truck) is integrated into the breaker and designed to 180 ft-lb torque rating to provide increased reliability and reduced maintenance costs.

**AMVAC breaker ratings**

<table>
<thead>
<tr>
<th>Voltage (kV)</th>
<th>Withstand (kV)</th>
<th>BIL (kV)</th>
<th>Frequency (Hz)</th>
<th>Rated current (A)</th>
<th>Interrupting (kA)</th>
<th>Operation sequence</th>
<th>Interrupting time (cycles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>27</td>
<td>60</td>
<td>125</td>
<td>60</td>
<td>1200</td>
<td>25</td>
<td>O - 0.3 s - CO - 3 min - CO</td>
<td>5</td>
</tr>
<tr>
<td>2000</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**AMVAC breaker dimensions**

<table>
<thead>
<tr>
<th>Rated current</th>
<th>Height</th>
<th>Length</th>
<th>Depth</th>
<th>Poles</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>in</td>
<td>mm</td>
<td>in</td>
<td>mm</td>
<td>lbs</td>
</tr>
<tr>
<td>1200</td>
<td>27.9</td>
<td>708</td>
<td>24.2</td>
<td>10.8</td>
<td>410</td>
</tr>
<tr>
<td>2000</td>
<td>31.1</td>
<td>790</td>
<td>614</td>
<td>275</td>
<td>420</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>186 kg</td>
</tr>
</tbody>
</table>
Advance 27 is designed and tested for use with the ABB SAB-1/1D current transformers for 1200 and 2000 A applications.

Each breaker primary bushing can accommodate up to two (2) standard accuracy CTs (SAB-1 or SAB-2), for a total possible four (4) current transformers per phase. For high accuracy requirements the bushings can accommodate one (1) CT, for a total of two (2) CTs per phase.

The ABB SAB CTs are available in single and multi-ratio styles with primary ampere ratings from 50 to 5,000 amps. These current transformers are used as a source of current for both relaying and metering. The deeper case SAB-D is used when high burden relaying and metering is required.

The ring-type core is insulated and toroidally wound with a fully distributed secondary winding. The protective case, made of an impact-resistant polycarbonate, is assembled using self-tapping screws.

Secondary terminals are 10-32 brass terminal screws with hardware.

Saturation, overcurrent ratio correction factor and phase-angle curves are available upon request.

IEEE test reports are stored electronically and can be e-mailed in various formats at the time of shipment.

These units meet all applicable IEEE and NEMA standards and are UL Recognized components.

**Product features**
- 600 Volt Indoor
- 10 kV BIL
- 25 through 400 Hertz
- 50-5000 Primary Amperes
- Mechanical Rating:
  - 180 x rated current
- Thermal Rating:
  - 80 x rated current, one second
- Continuous Current Rating Factor:
  - 50-4000 Primary Amperes:
    - 1.33 @ 30°C ambient
    - 1.00 @ 55°C ambient
  - 5000 Primary Amperes:
    - 1.00 @ 30°C ambient
    - 0.50 @ 55°C ambient
- UL Recognized Component; File No. E96461
Product features
− 25 kV, indoor
− 125 kV BIL, 60 Hertz
− Primary volts: 7200 - 27600

Application
The VIZ-12 and VIZ-12G indoor voltage transformers are designed for service in metalclad switchgear and are used for metering, relaying, or control power. Both units are available in single, double, and tapped secondary designs with two accuracy and thermal rating options.

Construction features
The primary and secondary coils are wound using special winding and shielding techniques for improved voltage stress distribution. The coils are designed to withstand continuous operation at either 1.1 or 1.25 times the line-to-line voltage level for Z burden units and the line-to-ground voltage level for Y burden units. For some line-to-ground voltage units, a short-time withstand voltage of 1.9 is available upon request.

Each coil is insulated with mylar film to provide a high dielectric strength between layers. The coils and core are combined to create a complete winding structure that is assembled to a support frame. The entire assembly is vacuum cast in polyurethane for added insulation and protection.

Fuse classifications
These units are available in three fuse classifications: mounted fuse with hardware, unfused with hardware, or unfused without hardware. Optional fuse kits are offered to convert unfused styles to fused styles.

Consult your ABB sales representative concerning overvoltage conditions for designs above the standard rated voltage factor of 1.25.

Baseplate
The baseplate is constructed of corrosion-resistant aluminum and is secured to the encapsulated base support.

Mounting
The VIZ-12 and VIZ-12G can be mounted in upright or cantilever positions.

Test reports
Test reports are stored electronically and can be e-mailed in various formats at the time of shipment.

Standards
This unit can be tested to all applicable IEEE, CSA, or IEC standards as requested.
ABB’s Relion® family of protection and control relays for distribution applications provides the performance, safety, and ease-of-use that switchgear specifiers and users demand. The Relion 615 and 620 series offer complete protection and control for feeders, motors, and transformers in switchgear applications and are characterized by their flexibility and performance in today’s and future distribution schemes.

The IEC61850 implementation in Relion includes fast peer-to-peer communication over the substation bus. GOOSE communication is used between Relion devices in switchgear to form a stable, reliable, and high-speed bus bar protection system, provide fast and dependable auto transfer schemes and zone interlocking. Separate hard-wiring is not needed for the horizontal communication between the switchgear cubicles.

Relion relays for feeder protection offer an optional cable fault detection function that can detect extremely short duration underground faults. These faults are typically undetectable by conventional protection where there is no operation of the breaker. This feature helps users to learn of these events faster, resulting in reduced down time.

ABB’s COM600 Grid Automation Controller can be used as a local HMI to display switchgear single line diagrams and the status of devices such as breakers and protection relays. COM600 also provides gateway functionality to enable switchgear integration into SCADA systems. It can be easily installed as part of the switchgear control devices.
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