

## Workshop Repair

The highest quality repair for your drive



ABB's dust-free and ESD-protected Drives Service Workshops offer the perfect environment to fully repair your drive. From spares replacements to software updates, all work is full-load tested, backed by a one-to-two-year warranty, depending on chosen repair.



### Genuine spare parts

Using genuine parts ensures your drive operates as designed. The drive or module is repaired according to the original specification.



### Cleaning and load testing

Before repair, the drives are thoroughly cleaned, and after repair, tested with a full-load.



### Warranty for all repairs

For standard repair ABB provides a one-year warranty for the replaced components. For premium repair ABB provides a two-year warranty for the complete single drive or module.



### Global network

A global network of ABB authorized drives service workshops offer a consistent approach to the high-quality repair process.



**Check the service availability for your drive types with your local ABB representative.**

### Need help?

Contact ABB or third party channel company.

<http://new.abb.com/drives/services/>  
[www.abb.com/searchchannels](http://www.abb.com/searchchannels)



# Workshop Repair

## Service delivery



### Drive failure



### Check serial number

Locate the serial number to help quick drive identification.



### Contact your local ABB

ABB provides details of your nearest workshop and proposes right solutions for you.



### Send broken drive to ABB

If standard repair is selected ABB will send you a repair quotation after inspection.



### Workshop repair

ABB repairs your drive only with genuine ABB spare parts. If other maintenance is needed, ABB contacts you with recommendations.



### Repaired drive dispatched

After a full-load test, the repaired drive is packed and dispatched back to you.



### Drive is running



### ABB service report

A detailed service report, including recommendations for future actions, is provided.

For more information, please contact your local ABB representative or visit:

<http://new.abb.com/drives/services/>  
[www.abb.com/searchchannels](http://www.abb.com/searchchannels)

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