INSTALLATION, OPERATION AND MAINTENANCE INSTRUCTIONS

REPAIR PAINTING

Treatment of damaged area

Remove dirt, clean greasy surfaces using aliphatic detergent and a cloth. External surfaces can be cleaned with water, spirit or white spirit.

Pretreatment of damaged area

- remove rust and loose paint with a scraper, wire brush and/or sandpaper
- surfaces to be painted are rubbed slightly with a sandpaper (roughness 400)
- clean the damaged area with a cloth and remove dust with a vacuum cleaner or brush
- immediately prior to the painting remove the grease, oil and salt using a dissolvent (e.g. heavy petrol or paint diluent) or emulsive detergent
- wipe the surface with a clean cloth

Smaller areas can be repair painted, but the result depends on the pretreatment and/or priming

- empty the hardener from a small tin into a bigger canister. The proportion of hardener and paint has been calculated exactly. After mixing the hardener and paint thoroughly, apply the mixture with a paint-brush or sheepskin roller onto the surface to be repaired
- spread the priming putty (alkyd resin based) using a spaddle onto the surface and let it dry overnight. The filled area has to be rubbed slightly again
- after this paint the surface as described above

Painting conditions

- temperature not less than + 10°C and relative humidity max. 80 %
- the paint must be let dry long enough
- safety group of dissolvent 3, inflammability class II