



TOTALFLOW

Technical Bulletin 91

6400/6700 Pipe Mounting Bracket Notice

Totalflow Technical Bulletin

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ABB Automation Inc.

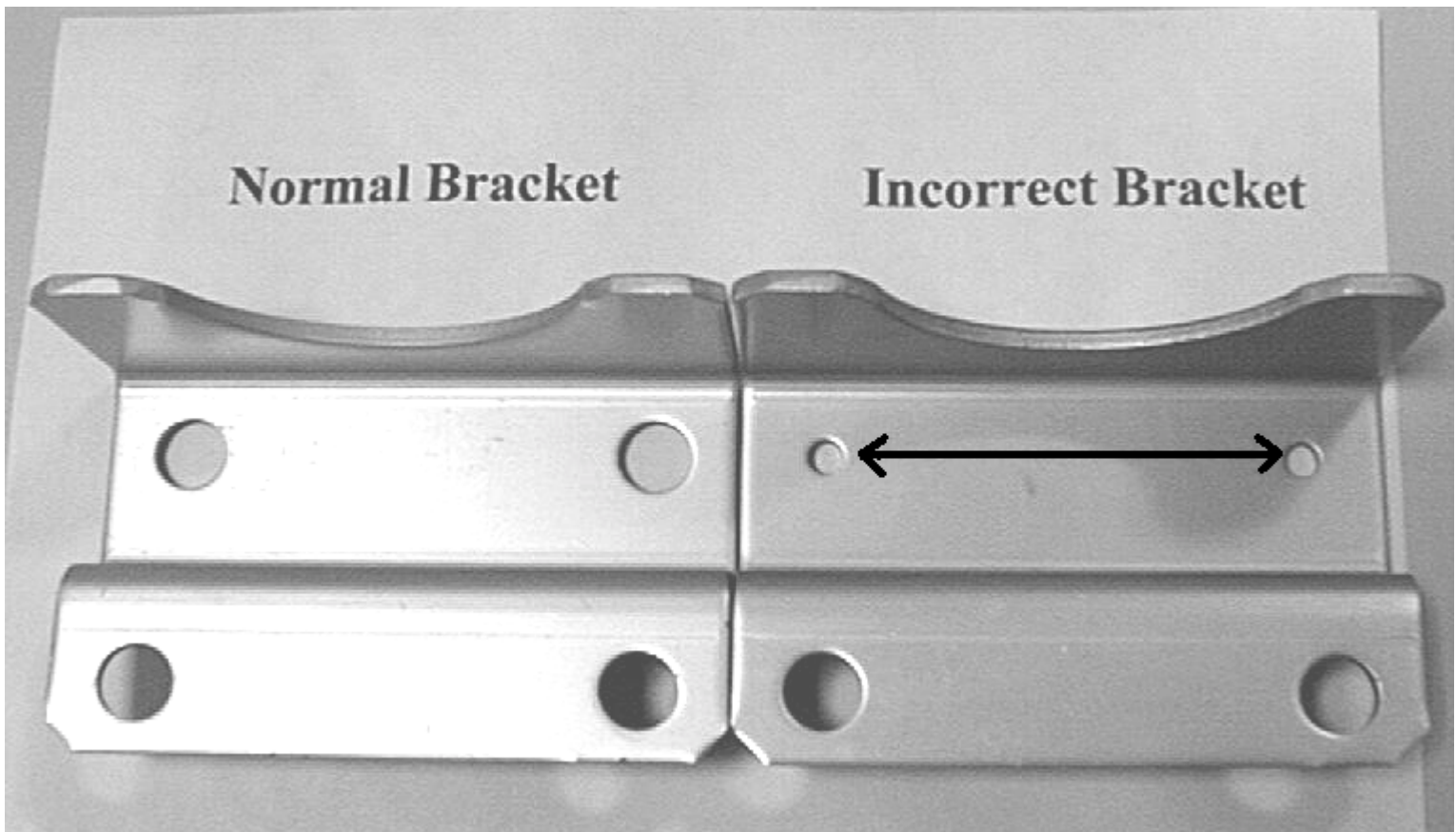
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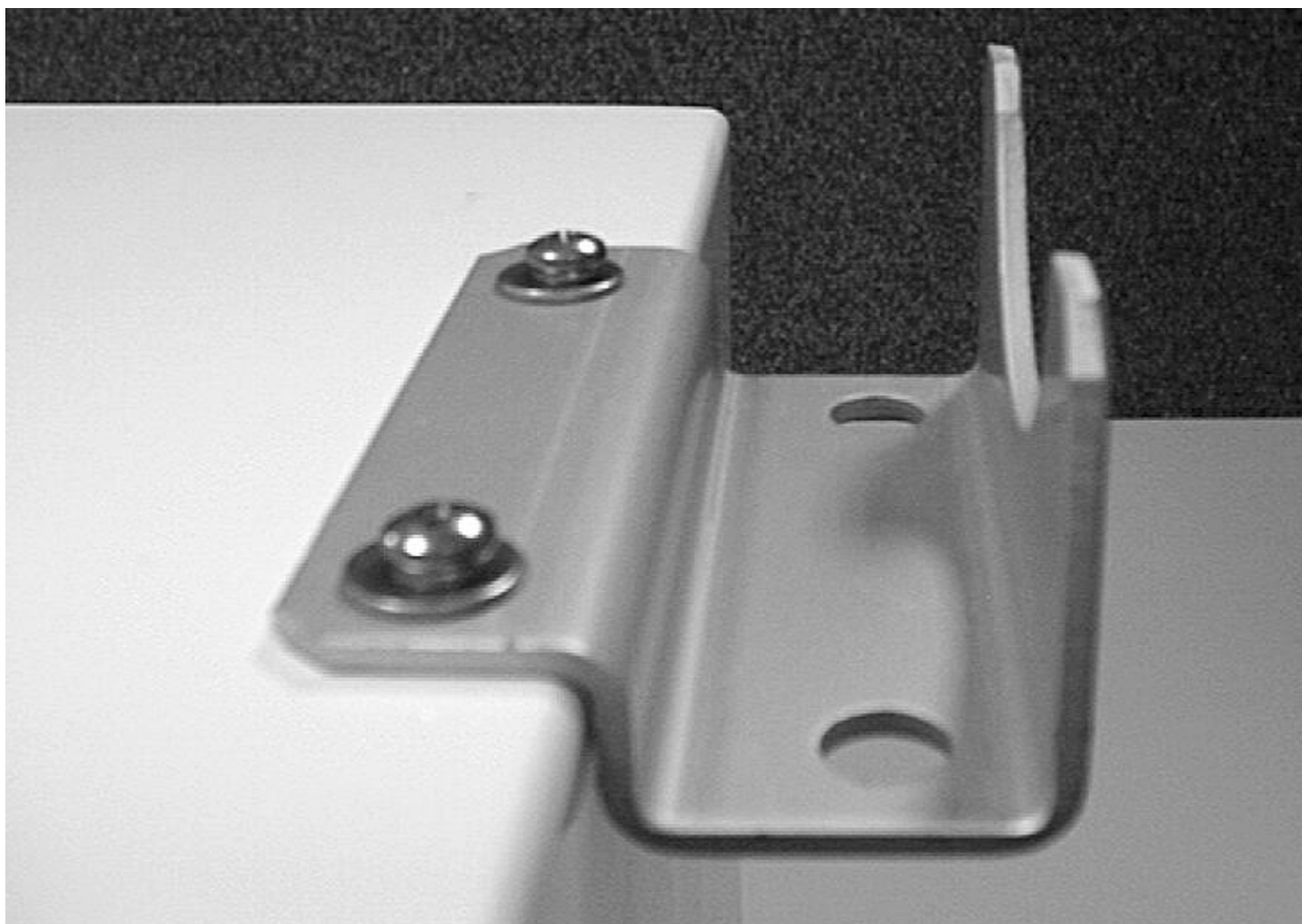
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1. **Purpose:** To alert customers of a manufacturing defect of the pipe mounting brackets that attach to the 6400 and 6700 enclosures.
2. **Description:** Approximately 800 pipe mounting brackets were received by Totalflow and shipped in 400 units of 6400 or 6700 enclosures. The brackets in question had the enclosure mounting holes and the U-Clamp pipe mounting holes reversed.



3. **Conclusion:** The bracket can be used "as is" by rotating the bracket 180 degrees from the direction depicted on the installation drawing. See attached pictures. If this is unsuitable for customer use, please contact Totalflow Parts and new brackets will shipped.

Normal Installation of Pipe Mounting Brackets



Alternate Installation of Incorrect Pipe Mounting Brackets

