

# PRODUCT CONFORMITY CERTIFICATE

This is to certify that the

**AO2000-Fidas24**

Manufactured by:

**ABB Automation GmbH**

ABB Automation GmbH  
Stierstaedter Strasse 5  
60488 Frankfurt am Main  
Germany

has been assessed by CSA Group  
and for the conditions stated on this certificate complies with:

**Environment Agency Guidance**  
**“MCERTS for stack emissions monitoring equipment at industrial installations”**  
**- Continuous emissions monitoring systems (CEMS)**  
**Published 20 October 2020**  
**EN 15267-1:2009, EN15267-2:2009, EN 15267-3:2007**  
**& QAL 1 as defined in EN 14181: 2014**

Certification ranges:

TOC	0 to 15mg/m <sup>3</sup>
	0 to 50mg/m <sup>3</sup>
	0 to 150mg/m <sup>3</sup>
	0 to 500mg/m <sup>3</sup>

Project No.: 80108227  
Certificate No: Sira MC160292/05  
Initial Certification: 29 April 2016  
This Certificate issued: 23 December 2021  
Renewal Date: 28 April 2026



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MCERTS is operated on behalf of the Environment Agency by

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## Approved Site Application

*Any potential user should ensure, in consultation with the manufacturer, that the monitoring system is suitable for the intended application. For general guidance on monitoring techniques refer to the Environment Agency Monitoring Technical Guidance Notes available at [www.mcerts.net](http://www.mcerts.net)*

This instrument is considered suitable for use on waste incineration and large combustion plants. This CEMS has been proven suitable for its measuring task (parameter and composition of the flue gas) by use of the QAL 1 procedure specified in EN14181. The lowest certified range for each determinand shall not be more than 1.5 times the daily average emission limit value (ELV) for incineration plants, and not more than 2.5 times the ELV for other types of applications.

The field test was performed over of more than 3 months in the exhaust gas of a waste incinerator.

## Basis of Certification

This certification is based on the following Test Report(s) and on Sira's assessment and ongoing surveillance of the product and the manufacturing process:

TUV Report Number: 936/21228173/A

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**Product Certified**

The AO2000-Fidas24 consists of the following parts:

1. Sample Probe	2. Heated Filter	3. Heated Sample Line	4. Gas Conditioning	5. Analyser
Model: ABB PFE 3	Model: Ceramic filter, pore size < 0.3µm	Model: ABB 180°C (60m) 6mmID	Model: Aspirator pump integrated	Model: AO2000-Fidas24

Allowable variations could include:

- A different brand or model of sampling system of the same type, provided that there is evidence the alternative system works with similar types of CEM.
- Additional manifolds and heated valves used to allow more than one analyser to share a sampling system.
- The analyser can be used with the AO2020 (rack) and AO2040 (wall) housing.

This certificate applies to all instruments fitted with software 3.4.2 onwards (Analyser software), software version 5.1.4 onwards (Syscon III system software) and serial number 33481014 onwards.

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## Certified Performance

The instrument was evaluated for use under the following conditions:

Ambient Temperature Range: 5°C to +45°C  
Instrument IP rating: IP54

Note: The analyzer is intended for indoor installation and fulfills the protection class requirements ( $\geq$  IP40) as specified in EN15267-3. For outdoor installation the analyzer needs to be mounted into an IP65 environment. If the instrument is supplied with an enclosure then the ambient temperature shall be monitored inside the enclosure to ensure that it stays within the above ambient temperature range.

Results are expressed as error % of certification range 0 to 15mg/m<sup>3</sup>, unless otherwise stated.

Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Response time						
TOC 0 to 15mg/m <sup>3</sup>					40 s	<200s
TOC 0 to 50mg/m <sup>3</sup>					28 s	<200s
TOC 0 to 150mg/m <sup>3</sup>					25 s	<400s
TOC 0 to 500mg/m <sup>3</sup>					25 s	<400s
Repeatability standard deviation at zero point						
TOC	0.0					<2.0%
Repeatability standard deviation at reference point						
TOC	0.10					<2.0%
Lack-of-fit						
TOC 0 to 15mg/m <sup>3</sup>	0.47					<2.0%
TOC 0 to 50mg/m <sup>3</sup>		0.80				<2.0%
TOC 0 to 150mg/m <sup>3</sup>	0.13					<2.0%
TOC 0 to 500mg/m <sup>3</sup>	0.40					<2.0%
Influence of ambient temperature zero point (5°C to +45°C)						
TOC			1.1			<5.0%
Influence of ambient temperature reference point (5°C to +45°C)						
TOC	0.7					<5.0%

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Test	Results expressed as % of the certification range				Other results	MCERTS specification
	<0.5	<1	<2	<5		
Influence of sample gas flow for extractive CEMS zero point TOC			1.3			<2.0%
Influence of sample gas flow for extractive CEMS reference point TOC	0.0					<2.0%
Influence of voltage variations zero point (196V to 230V) TOC	-0.5					<2.0%
Influence of voltage variations reference point (196V to 230V) TOC	0.5					<2.0%
Cross-sensitivity at zero with interferents: O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O, NO, NO <sub>2</sub> , NH <sub>3</sub> , SO <sub>2</sub> , HCl, TOC				3.69		<4.0%
Cross-sensitivity at reference with interferents: O <sub>2</sub> , H <sub>2</sub> O, CO, CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O, NO, NO <sub>2</sub> , NH <sub>3</sub> , SO <sub>2</sub> , HCl, TOC				2.13		<4.0%
Effect of oxygen for TOC CEMS						<2.0%
Response factors for TOC CEMS:						
Methane					1.05	0.9 to 1.2
Aliphatic hydrocarbons					1.08	0.9 to 1.1
Aromatic hydrocarbons					1.00	0.8 to 1.1
Dichloromethane (tetrachloroethane)					1.08	0.75 to 1.15
Aliphatic alcohols					0.81	0.7 to 1.0
Esters and ketones					0.78	0.7 to 1.0
Organic acids					0.52	0.5 to 1.0
Measurement uncertainty TOC					Guidance - at least 25% below max permissible uncertainty 10.0%	<22.5% (30%)

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Test	Results expressed as % of the certification range				Other results	MCERTS Specification
	<0.5	<1	<2	<5		
Calibration function (field) TOC					0.9960	>0.90
Response time (field) TOC					40 s	<200s
Lack of fit (field) TOC	-0.41					<2.0%
Maintenance interval					4 weeks	>8 days
Zero and Span drift requirement	<p>Within the maintenance interval of 4 weeks no compensation for zero and span drift is necessary. The analyser is checked for zero and span drift every 4 weeks using test gases. Zero-point calibration takes place using air or nitrogen. Span-point calibration takes place using propane or another hydrocarbon in air or nitrogen. Automatic adjustment is possible via built-in zero gas and test gas valves.</p>					<p>Clause 6.13 &amp; 10.13</p> <p>Manufacturer shall provide a description of the technique to determine and compensate for zero and span drift.</p>
Change in zero point over maintenance interval TOC				-2.6		<3.0%
Change in reference point over maintenance interval TOC				<3.0		<3.0%
Availability					99.6%	>95%
Reproducibility TOC		0.6				<3.3%

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## Description

The AO2000-Fidas24 is a flame ionization detector which measures the total organic carbon (TOC) in the sample gas. For this purpose organic substances are ionized in a hydrogen flame. The current of these ions is proportional to the organic carbon content. The analyser is heated up to 180 °C and can be directly connected to a heated sample-gas line. Thus no cold spots occur at any point.

## General Notes

1. This certificate is based upon the equipment tested. The Manufacturer is responsible for ensuring that on-going production complies with the standard(s) and performance criteria defined in this certificate. The manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management system shall be subject to regular surveillance according to 'Regulations Applicable to the Holders of CSA Group Testing UK Ltd Certificates'.
2. The design of the product certified is defined in the CSA Group Design Schedule '06 revised' for certificate No. Sira MC160292.
3. If a certified product is found not to comply, CSA Group should be notified immediately at the address shown on this certificate.
4. The certification marks that can be applied to the product or used in publicity material are defined in 'Regulations Applicable to the Holders of CSA Group Testing UK Ltd Certificates'.
5. This document remains the property of CSA Group and shall be returned when requested by CSA Group.

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