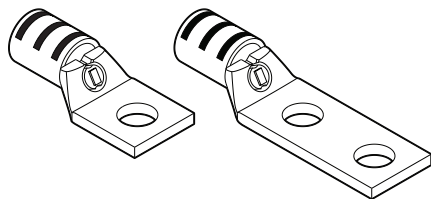

 INSTALLATION INSTRUCTIONS

RFID enabled copper Smart® lugs

Cable size: 3/0 AWG to 750 KCMIL

Color-Keyed®



IMPORTANT

Read and understand all instructions and safety information in this instruction sheet before use. Be aware of proper usage and potential hazards.

	⚠ WARNING ⚠ <ul style="list-style-type: none"> • RISK OF SHOCK, DISCONNECT POWER BEFORE INSTALLATION. • DO NOT CRIMP ON ENERGIZED WIRES.
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⚠ CAUTION ⚠ Using improper installing dies may result in the connector failing in service.

1.0 General Information:

- Designed for use with dieless Smart® Tool+
- Color coded for use with conventional tools and dies
- Made of high conductivity copper with tin plating
- UL and CSA listed for copper code conductor and DLO flex (see table page 2)

2.0 Installing instructions:

1. Strip insulation from conductor to length shown in table (on reverse side). Do not nick or cut conductor strands.
2. **Smart® Tool+:** Scan RFID enabled lug with Smart® Tool+ to set tool compression parameters.
3. Insert stripped conductor fully into lug. Insert lug into tool head and compress at barrel midpoint. Refer to tool instruction manual for additional operational details.
4. **Conventional tools:** Insert stripped conductor into lug. Insert lug into die nest and compress between markings. For multiple compressions begin at markings nearest tongue.

3.0 Insulation methods:

1. **Adhesive pad:** AC5x3 for 3/0 & 4/0 lug. AC5x7 for all other sizes.
2. **Shrink Tubing:** HS4-30 for 3/0 size. HS40-400 for 4/0 through 400 sizes. HS500-1000 for 500 and above sizes.

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Product selection - Copper lugs

Smart® Tool +					Conventional tools				
Part no: (standard & long barrel)		Cable size copper only	Strip length (Inches)	Tool setting	Number of compression*** BTRF-37C16A Smart® Tool +	Number of compressions**			
One hole lug	Two hole lug					Color code	Hex die code	Hydraulic tool	
						6 ton	12, 14, 15 ton		
54111RF 54165RF 54965BERF	54265RF 54864BERF	3/0 AWG Code, 131 kcmil DLO (325/24) Flex	1	Smart® Lug 3/0 AWG Cu	1	Orange	50	2*	1
54112RF 54170RF 54970BERF	54270RF 54866BERF	4/0 AWG Code, 182 kcmil DLO (450/24) Flex	1	Smart® Lug 4/0 AWG Cu	1	Purple	54	2*	1
58163RF 58165R	58265RF	222 kcmil DLO (550/24) Flex	1½	Smart® Lug 250 KCMIL Cu	1	Yellow	62	2*	1
54113RF 54913BERF	54275RF 54868BERF	250 kcmil Code							
-	-	262 kcmil DLO (650/24) Flex	1½	Smart® Lug 300 KCMIL Cu	1	White	66	2*	1
54114RF 54914BERF	54280RF 54870BERF	300 kcmil Code							
-	-	313 kcmil DLO (775/24) Flex	1½	Smart® Lug 350 KCMIL Cu	1	Red	71	2*	1
54115RF 54915BERF	54282RF 54872BERF	350 kcmil Code							
58174RF	-	350 Weld	1½	Smart® Lug 400 KCMIL Cu	1	Blue	76	2*	1
54116RF 54916BERF	54283RF 54874BERF	400 kcmil Code							
58177RF	58277RF	373 kcmil DLO (925/24) Flex	1½	Smart® Lug 925/24 Cu	1	-	80	2*	2*
54118RF 54918BERF	54286RF 54876BERF	500 kcmil Code, 444 kcmil DLO (1100/24) Flex	1½	Smart® Lug 500 KCMIL Cu	1	Brown	87	2*	2*
54120RF 54289RF	54921BERF 54878BERF	600 kcmil Code, 444 kcmil DLO (1100/24) Flex, 535 kcmil DLO (1325/24) Flex	1½	Smart® Lug 600 KCMIL Cu	1	Green	94	2*	2*
-	-	535 kcmil DLO (1325/24) Flex	1½	Smart® Lug 700 KCMIL Cu	1	Pink	99	-	2*
54122RF	54291RF	700 kcmil Code							
54123RF 54922BERF	54223RF 54880BERF	750 kcmil Code, 646 kcmil DLO (1600/24) Flex	1½	Smart® Lug 750 KCMIL Cu	1	Black	106	-	2*

Note: Product must be installed in accordance with applicable national and local electrical codes.

* Indicates number of compressions for standard barrel lugs using half width dies.

** Double number of compressions for long barrel style lugs.

*** One compression required for standard and long barrel. Additional compressions acceptable for long barrel.

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