

ABB servo motors

9C series

for ABB high performance machinery drives

Technical catalogue

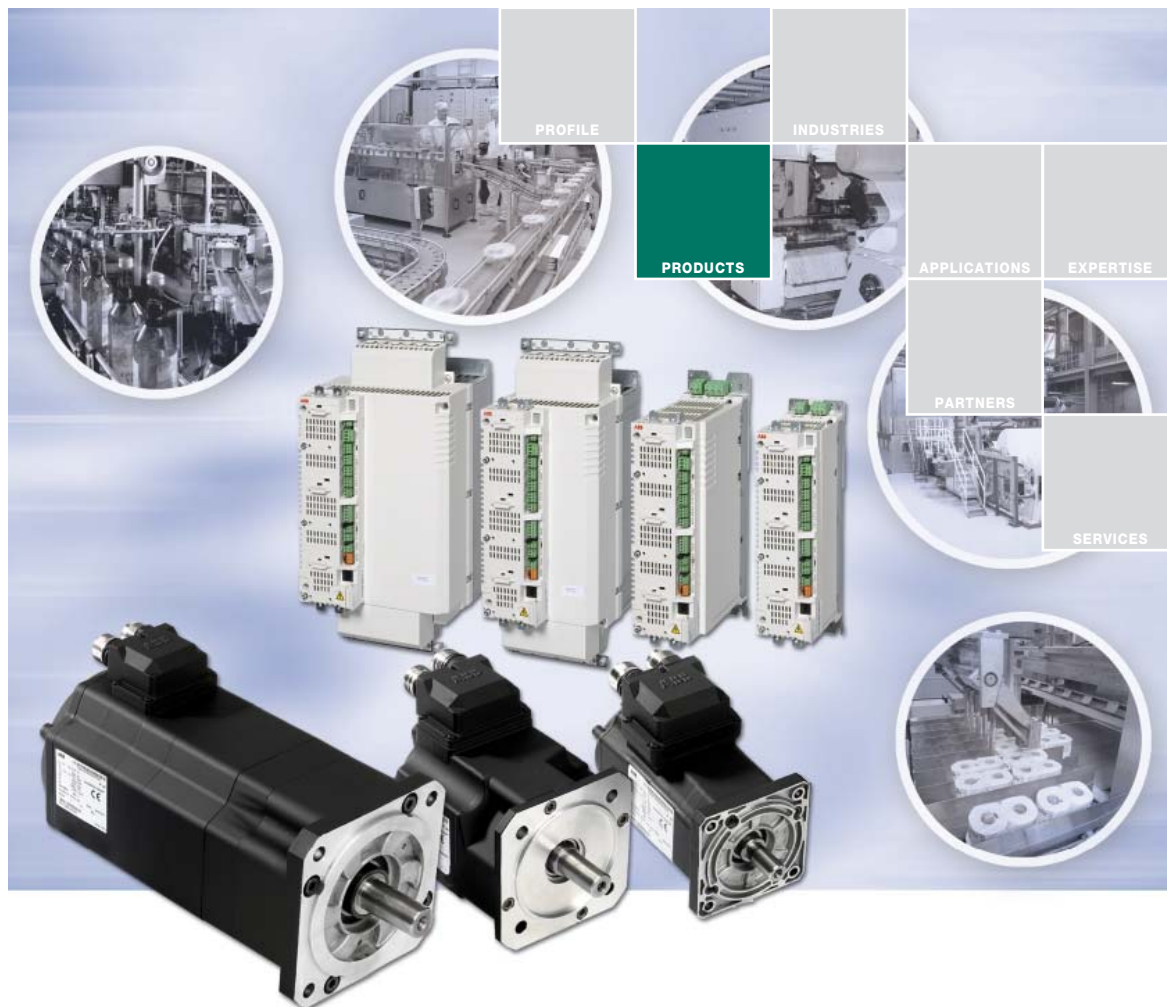




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Matched drive and motor combination

The 9C series servo motor and the ABB high performance machinery drive ACSM1 provide a compact and powerful package for machine building and other applications requiring high precision.

ABB servo motors

The 9C series of ABB servo motors is ideal for operation with the ABB high performance machinery drives. The motors are manufactured using the most advanced technology:

- Concentrated windings
- Encapsulation of windings with epoxy resin under vacuum
- Special composite magnetic material
- Modular structure
- Smart solution on connections
- Low cogging torque

ABB high performance machinery drives

ABB high performance machinery drives provide speed, torque and motion control for demanding applications. They can control induction, synchronous and asynchronous servo and high torque motors with a variety of feedback devices. The compact hardware and various control arrangements ensure optimum solutions for many different needs.

Feature	Advantage	Benefit
9C series AC synchronous servo motors		
Concentrated windings	Low energy consumption Extremely compact	Reduced running costs Space savings, easy to fit in restricted spaces
Encapsulation of windings with epoxy resin under vacuum	Motor winding partial discharge free up to 3 kV Uniform temperature on the motor windings	High product reliability
Special composite material "Soft Magnetic Composite"	Low losses in high frequency	Higher nominal speed
Modular structure	More variants with standard components	Short delivery time
Flexible connection methods	Connectors easy to turn back to front Easy-to-use plug-in connectors or cost-effective internal connections	Maximum connection flexibility Time savings Cost savings
High stall and rated torque	Excellent torque/dimensions ratio	Efficient space usage
Very low rotor inertia	High dynamic performance	High acceleration in very heavy duty cycle
Most common feedback devices available	Resolver Optical multiturn SinCos encoder, Endat 2.1	Cost-effective and very reliable solution in harsh environmental conditions Very high performance
Optional integrated holding brake with high dynamic characteristics	Permanent magnet brake Spring holding brake	Holding brake without any backlash Suitable for dynamic emergency braking
Shaft with keyway - delivery contains half and full key	Full key for belt and pulley transmission or half key for friction coupling transmission	Wide flexibility, one motor for two different applications
Ready-made power and feedback cables	Complete package solution	Guaranteed quality of final installation
Motors delivered from centralized stock	Well organized logistics	Motors available on customer site in a few days

Technical specifications



9C series technical details

Type	Continuous torque at zero speed ⁵⁾ T_{cs} [Nm]	Current at continuous torque ^{1) 3) 5)} I_{cs} [A]	Rated torque ⁵⁾ T_{rat} [Nm]	Rated current ^{1) 3) 5)} I_{rat} [A]	Rated speed n_{rat} [r/min]	Rated frequency f_{rat} [Hz]	Mechanical rated power ⁵⁾ P_{rat} [kW]	Peak torque T_{pk} [Nm]	Current at peak torque ^{1) 3)} I_{pk} [A]	Torque constant ^{1) 2) 3)} k_T [Nm/A]	B.e.m.f. between phases at rated speed ^{1) 2) 3)} V [V]	Moment of inertia of rotor ³⁾ J_M [kgcm ²]	Moment of inertia of rotor + brake ³⁾ J_M with brake [kgcm ²]	Weight ^{3) 4)} W [kg]
9C1.1.30.. ..M	1.4	1.3	1.3	1.4	3000	250	0.41	4.1	4.5	1.147	208	0.57	0.62	3.0
9C1.2.30.. ..M	2.3	1.8	2	1.7	3000	250	0.63	6.9	6.1	1.440	261	1.04	1.09	3.9
9C1.3.30.. ..M	3.2	2.7	2.8	2.5	3000	250	0.88	9.6	9.0	1.350	245	1.51	1.56	4.8
9C1.4.30.. ..M	4.2	3.3	3.5	2.9	3000	250	1.10	12.6	11.1	1.440	261	1.99	2.04	5.7
9C1.1.60.. ..M	1.4	2.1	1.2	2.0	6000	500	0.75	4.1	7.1	0.720	261	0.57	0.62	3.0
9C1.2.60.. ..M	2.3	3.6	1.6	2.7	6000	500	1.01	6.9	12.1	0.720	261	1.04	1.09	3.9
9C1.3.60.. ..M	3.2	5.2	2.3	3.9	6000	500	1.45	9.6	17.3	0.702	255	1.51	1.56	4.8
9C1.4.60.. ..M	4.2	6.5	2.5	4.1	6000	500	1.57	12.6	21.6	0.738	268	1.99	2.04	5.7
9C4.1.30.. ..M	4.3	3.0	3.9	2.8	3000	250	1.23	12.9	9.8	1.654	300	4.0	4.7	4.1
9C4.2.30.. ..M	7.5	5.0	6.1	4.3	3000	250	1.92	22.5	16.7	1.704	309	7.6	8.3	7.0
9C4.3.30.. ..M	9.4	6.0	6.9	4.6	3000	250	2.17	28.2	19.9	1.786	324	11.1	11.8	9.9
9C4.4.30.. ..M	12.0	8.2	7.5	5.4	3000	250	2.36	36.0	27.3	1.665	302	14.7	15.4	12.8
9C4.1.40.. ..M	4.3	4.0	3.7	3.6	4000	333	1.55	12.9	13.2	1.232	298	4.0	4.7	4.1
9C4.2.40.. ..M	7.5	6.9	5.4	5.2	4000	333	2.26	22.5	23.1	1.232	298	7.6	8.3	7.0
9C4.3.40.. ..M	9.4	7.8	5.8	5.1	4000	333	2.43	28.2	26.1	1.365	330	11.1	11.8	9.9
9C4.4.40.. ..M	12.0	10.0	6.3	5.5	4000	333	2.64	36.0	33.3	1.365	330	14.7	15.4	12.8
9C5.2.20.. ..M	12.3	5.9	10.3	5.2	2000	166.7	2.16	36.9	19.7	2.365	286.0	21.8	23.6	16
9C5.3.20.. ..M	18.4	9.0	14.8	7.6	2000	166.7	3.10	55.2	29.9	2.328	281.5	31.6	33.4	20
9C5.4.20.. ..M	23.5	11.6	17.1	8.9	2000	166.7	3.58	70.5	38.6	2.306	278.9	41.4	43.2	24
9C5.6.20.. ..M	30.0	12.8	22.0	9.9	2000	166.7	4.61	90.0	42.7	2.661	321.8	61.0	62.8	32
9C5.2.30.. ..M	12.3	9.0	9.0	6.9	3000	250	2.83	36.9	30.0	1.552	281.5	21.8	23.6	16
9C5.3.30.. ..M	18.4	12.1	12.4	8.6	3000	250	3.90	55.2	40.3	1.730	313.7	31.6	33.4	20
9C5.4.30.. ..M	23.5	15.1	14.0	9.4	3000	250	4.40	70.5	50.2	1.774	321.8	41.4	43.2	24
9C5.6.30.. ..M	30.0	19.2	18.0	12.1	3000	250	5.65	90.0	64.1	1.774	321.8	61.0	62.8	32

¹⁾ Voltage and current values shown in table are RMS values.

²⁾ All parts of motor at 20 °C.

³⁾ Tolerance ±10%.

⁴⁾ Weight without a holding brake. Please refer to table on page 5 for the weight of the brake.

⁵⁾ Duty type S1, ambient temperature 40 °C, mounted on steel flange (dim. 300 x 300 x 20 mm), altitude ≤ 1000 m above sea level.

Technical specifications



General specifications

9C series AC synchronous servo motors	
Mounting	IMB5, V1, V3
Cooling	IC-0041 (EN 60034-6)
Motor pole pairs	5
Operating temperature range	0 to 40°C, up to 50 °C (derating of 1% per 1 °C must be applied above 40 °C)
Storage temperature range	-30 to 85 °C
Operating humidity range	85% max w/o condensation
Insulation class	F
Thermal protection	PTC
Compliance	CE, UL pending
Degree of protection	Body: IP65 Shaft: IP54 standard, IP64 with oil seal
Motor feedback	Resolver, one pole pair, size 15. Optical encoder, 1Vpp 512 signal periods per revolution, absolute position, multiturn (Endat) 4096 revolutions. Inductive encoder, 1Vpp 32 signal periods per revolution, absolute position, multiturn (Endat) 4096 revolutions.

Optional holding brake specification

Motor type	Rated voltage [VDC]	Input power [W]	Input current [A]	Braking torque [Nm]	Armature release time [ms]	Armature pull-in time [ms]	Inertia [kgcm ²]	Weight (Approx.) [kg]
9C1	24	6.3	0.26	2.5	50	30	0.102	0.5
9C4	24	19.5	0.81	16	70	30	0.73	1.1
9C5	24	28.0	1.17	30	75	30	1.82	1.8

Note: Release and pull-in time values apply with ABB varistor 5248 122-256 wired into electrical circuit.

Ordering information



9C series type code

9	C	x	x	x	x	0	x	x	0	0	0	x	1	M	0	0
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17

Character	Explanation	Alternatives	Made-to-stock			Made-to-order			Notes
			9C1	9C4	9C5	9C1	9C4	9C5	
1 - 2	Product series	9C	x	x	x	x	x	x	
3	Motor size	1	x			x			
		4		x			x		
		5			x			x	
4	Motor length	1	x	x		x	x		
		2		x	x	x	x	x	
		3	x		x	x	x	x	
		4		x		x	x	x	
		6			x				x
5 - 6	Rated speed	20						x	2000 r/min
		30	x	x	x	x	x	x	3000 r/min
		40					x		4000 r/min
		60				x			6000 r/min
7	Flange	0	x			x			F100
		0		x			x		F115
		0			x			x	F165
8 - 9	Feedback device	R0	x	x	x	x	x	x	Resolver size 15
		E0	x	x	x	x	x	x	Optical encoder EQN1325, 1Vpp 512 signal periods, absolute multiturn position
		E1				x	x	x	Inductive encoder EQI1331, 1Vpp 32 signal periods, absolute multiturn position
10	Connector	0	x	x	x	x	x	x	Signal connector 17 pins and power connector 8 pins
		2				x	x	x	Cable glands for signal and power connections
11	Mechanical and vibration tolerances	0	x	x	x	x	x	x	Class "N" DIN 42955 - "N" DIN 45665
12	Shaft details	0	x	x	x	x	x	x	Shaft with keyway - half key fitted, full key included in the shipment
13	Brake	0	x	x	x	x	x	x	No brake
		1	x	x	x	x	x	x	Spring holding brake
14	Thermal switch	1	x	x	x	x	x	x	PTC type
15	DC bus voltage	M	x	x	x	x	x	x	560 V (drive supply 400 V)
16 - 17	Special execution	00	x	x	x	x	x	x	No special execution

Ordering information for stock items



Resolver motor without brake

Motor type code	Product ordering code
9C1.1.30.0.R0.0.0.0.0.1.M.00	68881358
9C1.3.30.0.R0.0.0.0.0.1.M.00	68881366
9C4.1.30.0.R0.0.0.0.0.1.M.00	68881374
9C4.2.30.0.R0.0.0.0.0.1.M.00	68881382
9C4.4.30.0.R0.0.0.0.0.1.M.00	68959951
9C5.2.30.0.R0.0.0.0.0.1.M.00	68881412
9C5.3.30.0.R0.0.0.0.0.1.M.00	68881421
9C5.6.30.0.R0.0.0.0.0.1.M.00	68881439

Resolver motor with brake

Motor type code	Product ordering code
9C1.1.30.0.R0.0.0.0.1.1.M.00	68881528
9C1.3.30.0.R0.0.0.0.1.1.M.00	68881544
9C4.1.30.0.R0.0.0.0.1.1.M.00	68881552
9C4.2.30.0.R0.0.0.0.1.1.M.00	68881561
9C4.4.30.0.R0.0.0.0.1.1.M.00	68959985
9C5.2.30.0.R0.0.0.0.1.1.M.00	68881587
9C5.3.30.0.R0.0.0.0.1.1.M.00	68881595
9C5.6.30.0.R0.0.0.0.1.1.M.00	68881609

Absolute encoder motor without brake

Motor type code	Product ordering code
9C1.1.30.0.E0.0.0.0.0.1.M.00	68881447
9C1.3.30.0.E0.0.0.0.0.1.M.00	68881455
9C4.1.30.0.E0.0.0.0.0.1.M.00	68881463
9C4.2.30.0.E0.0.0.0.0.1.M.00	68881471
9C4.4.30.0.E0.0.0.0.0.1.M.00	68959969
9C5.2.30.0.E0.0.0.0.0.1.M.00	68881498
9C5.3.30.0.E0.0.0.0.0.1.M.00	68881501
9C5.6.30.0.E0.0.0.0.0.1.M.00	68881510

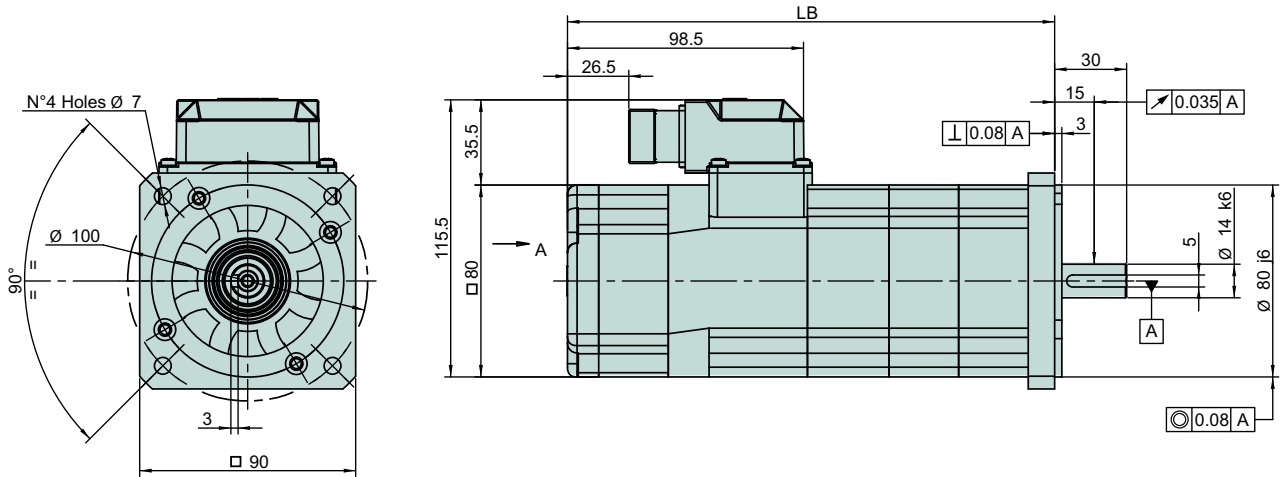
Absolute encoder motor with brake

Motor type code	Product ordering code
9C1.1.30.0.E0.0.0.0.1.1.M.00	68881633
9C1.3.30.0.E0.0.0.0.1.1.M.00	68881650
9C4.1.30.0.E0.0.0.0.1.1.M.00	68881668
9C4.2.30.0.E0.0.0.0.1.1.M.00	68881676
9C4.4.30.0.E0.0.0.0.1.1.M.00	68959993
9C5.2.30.0.E0.0.0.0.1.1.M.00	68881692
9C5.3.30.0.E0.0.0.0.1.1.M.00	68881706
9C5.6.30.0.E0.0.0.0.1.1.M.00	68881714

Dimensions

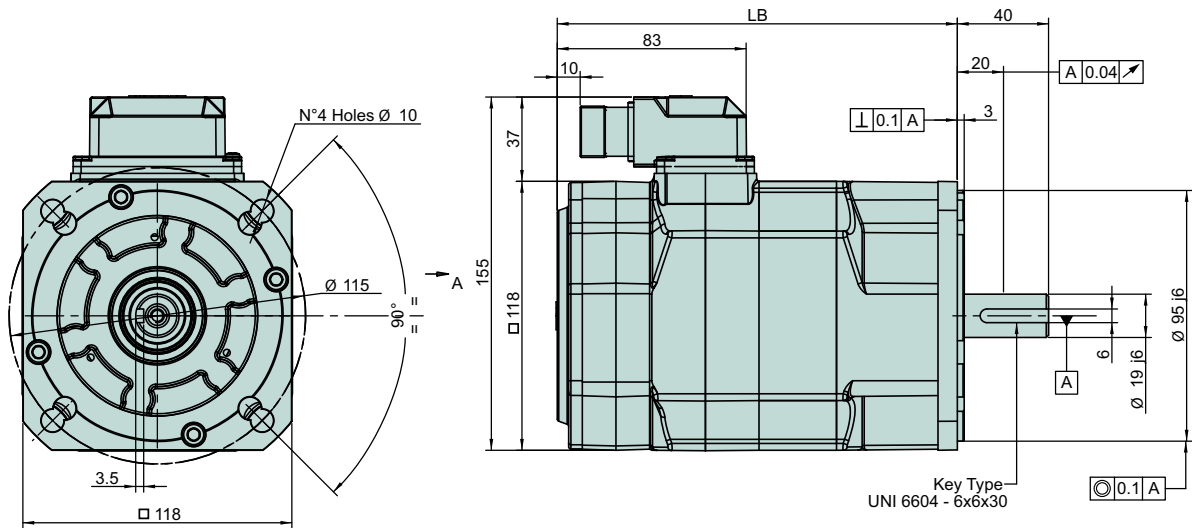


9C1



Motor size	9C1.1	9C1.2	9C1.3	9C1.4
LB with resolver [mm]	142	176	210	244
LB with encoder [mm]	171	205	239	273
LB with brake [mm]	171	205	239	273
LB with brake + encoder [mm]	200	234	268	302

9C4

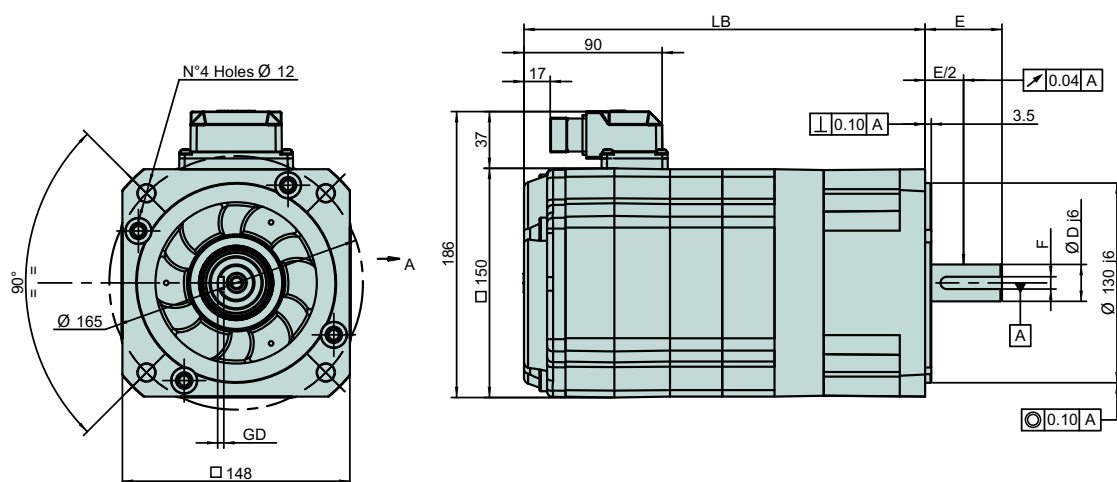


Motor size	9C4.1	9C4.2	9C4.3	9C4.4
LB with resolver [mm]	146	180	214	248
LB with encoder [mm]	175.5	209.5	243.5	277.5
LB with brake [mm]	175.5	209.5	243.5	277.5
LB with brake + encoder [mm]	205	239	273	307

Dimensions



9C5



Motor size	9C5.2	9C5.3	9C5.4	9C5.6
LB with resolver [mm]	261	295	329	397
LB with encoder [mm]	261	295	329	397
D shaft diameter [mm]	24	24	32	32
E shaft length [mm]	50	50	58	58
GD keyway depth [mm]	4	4	5	5
F keyway width [mm]	8	8	10	10
Key type	UNI6604 - 8x7x40		UNI6604 - 10x8x36	

Combined motor and drive performance



Combined motor and drive performance

The following two tables show which ACSM1 drives match which 9C series servo motor. The combined motor and drive performance helps to identify the best combination for your application. The first table lists the made-to-stock models, while the second table lists the made-to-order models of the 9C series of ABB servo motors.

Highlights of ACSM1

- For demanding applications
- For synchronous and asynchronous motors
- Wide range of feedback interfaces
- Memory unit for easy drive management
- Safe torque-off function as standard

Made-to-stock models

Motor type	$T_{rat}^{(1)}$ [Nm]	$T_{pk}^{(2)}$ [Nm]	$I_{rat}^{(3)}$ [A]	$I_{pk}^{(4)}$ [A]	Drive type	$I_{2cont8k}^{(6)}$ cyclic load	$I_{2max}^{(7)}$ [A]	Combined $T_{rat}^{(8)}$ [Nm]	Combined $T_{pk}^{(9)}$ [Nm]
9C1.1.30	1.3	4.1	1.4	4.6	ACSM1-04Ax ⁵¹ -02A5-4	1.9	5.3	1.3	4.1
	2.8	9.6	2.5	9.3	ACSM1-04Ax ⁵¹ -02A5-4	1.9	5.3	2.1	5.5
9C1.3.30	2.8	9.6	2.5	9.3	ACSM1-04Ax ⁵¹ -03A0-4	2.3	6.3	2.5	6.5
	2.8	9.6	2.5	9.3	ACSM1-04Ax ⁵¹ -04A0-4	3.0	8.4	2.8	8.7
	2.8	9.6	2.5	9.3	ACSM1-04Ax ⁵¹ -05A0-4	3.8	10.5	2.8	9.6
9C4.1.30	3.9	12.9	2.8	9.8	ACSM1-04Ax ⁵¹ -03A0-4	2.3	6.3	3.1	8.3
	3.9	12.9	2.8	9.8	ACSM1-04Ax ⁵¹ -04A0-4	3.0	8.4	3.9	11.1
	3.9	12.9	2.8	9.8	ACSM1-04Ax ⁵¹ -05A0-4	3.8	10.5	3.9	12.9
9C4.2.30	6.1	22.5	4.3	16.7	ACSM1-04Ax ⁵¹ -04A0-4	3.0	8.4	4.3	11.3
	6.1	22.5	4.3	16.7	ACSM1-04Ax ⁵¹ -05A0-4	3.8	10.5	5.3	14.1
	6.1	22.5	4.3	16.7	ACSM1-04Ax ⁵¹ -07A0-4	4.1	14.7	5.9	19.8
	6.1	22.5	4.3	16.7	ACSM1-04Ax ⁵¹ -09A5-4	7.1	16.6	6.1	22.4
9C4.4.30	7.5	36.0	5.4	27.3	ACSM1-04Ax ⁵¹ -012A-4	9.0	21.0	7.5	27.7
	7.5	36.0	5.4	27.3	ACSM1-04Ax ⁵¹ -016A-4	9.8	28.0	7.5	36.0
	7.5	36.0	5.4	27.3	ACSM1-04Ax ⁵¹ -024A-4	18.0	42.0	7.5	36.0
9C5.2.30	9.0	36.9	6.9	30.0	ACSM1-04Ax ⁵¹ -09A5-4	7.1	16.6	9.0	20.4
	9.0	36.9	6.9	30.0	ACSM1-04Ax ⁵¹ -012A-4	9.0	21.0	9.0	25.8
	9.0	36.9	6.9	30.0	ACSM1-04Ax ⁵¹ -016A-4	9.8	28.0	9.0	34.4
	9.0	36.9	6.9	30.0	ACSM1-04Ax ⁵¹ -024A-4	18.0	42.0	9.0	36.9
9C5.3.30	12.4	55.2	8.6	40.3	ACSM1-04Ax ⁵¹ -09A5-4	7.1	16.6	10.3	22.7
	12.4	55.2	8.6	40.3	ACSM1-04Ax ⁵¹ -012A-4	9.0	21.0	12.4	28.8
	12.4	55.2	8.6	40.3	ACSM1-04Ax ⁵¹ -016A-4	9.8	28.0	12.4	38.4
	12.4	55.2	8.6	40.3	ACSM1-04Ax ⁵¹ -024A-4	18.0	42.0	12.4	55.2
9C5.6.30	18.0	90.0	12.1	64.1	ACSM1-04Ax ⁵¹ -016A-4	9.8	28.0	14.5	39.3
	18.0	90.0	12.1	64.1	ACSM1-04Ax ⁵¹ -024A-4	18.0	42.0	18.0	59.0
	18.0	90.0	12.1	64.1	ACSM1-04Ax ⁵¹ -031A-4	23.3	54.0	18.0	75.8
	18.0	90.0	12.1	64.1	ACSM1-04Ax ⁵¹ -040A-4	26.3	70.0	18.0	90.0

- 1) Rated torque of the motor
- 2) Intermittent peak torque of the motor
- 3) Rated current of motor
- 4) Intermittent peak current of the motor
- 5) Control type (torque, speed, motion) of the drive

- 6) Continuous output current of ACSM1 at a switching frequency of 8 kHz at 40 °C (104 °F)
- 7) Maximum short time output current of ACSM1
- 8) Combined rated torque
- 9) Combined intermittent peak torque

Note!
The combined motor and drive performance in the table assumes 8 kHz switching frequency with cyclic load. The combined values are subject to ACSM1 supply voltage, ambient temperature and installation altitude de-ratings.

Combined motor and drive performance



Made-to-order models

Motor type	$T_{rat}^{(1)}$ [Nm]	$T_{pk}^{(2)}$ [Nm]	$I_{rat}^{(3)}$ [A]	$I_{pk}^{(4)}$ [A]	Drive type	$I_{2contIk}^{(6)}$ cyclic load	$I_{2max}^{(7)}$ [A]	Combined $T_{rat}^{(8)}$ [Nm]	Combined $T_{pk}^{(9)}$ [Nm]
9C1.1.60	1.2	4.1	2.0	7.3	ACSM1-04Ax [®] -02A5-4	1.9	5.3	1.1	3.0
	1.2	4.1	2.0	7.3	ACSM1-04Ax [®] -03A0-4	2.3	6.3	1.2	3.5
	1.2	4.1	2.0	7.3	ACSM1-04Ax [®] -04A0-4	3.0	8.4	1.2	4.1
9C1.2.30	2.0	6.9	1.7	6.3	ACSM1-04Ax [®] -02A5-4	1.9	5.3	2.0	5.8
	2.0	6.9	1.7	6.3	ACSM1-04Ax [®] -03A0-4	2.3	6.3	2.0	6.9
9C1.2.60	1.6	6.9	2.7	12.5	ACSM1-04Ax [®] -02A5-4	1.9	5.3	1.1	2.9
	1.6	6.9	2.7	12.5	ACSM1-04Ax [®] -03A0-4	2.3	6.3	1.3	3.5
	1.6	6.9	2.7	12.5	ACSM1-04Ax [®] -04A0-4	3.0	8.4	1.6	4.6
	1.6	6.9	2.7	12.5	ACSM1-04Ax [®] -05A0-4	3.8	10.5	1.6	5.8
	1.6	6.9	2.7	12.5	ACSM1-04Ax [®] -07A0-4	4.1	14.7	1.6	6.9
9C1.3.60	2.3	9.6	3.9	17.9	ACSM1-04Ax [®] -04A0-4	3.0	8.4	1.8	4.5
	2.3	9.6	3.9	17.9	ACSM1-04Ax [®] -05A0-4	3.8	10.5	2.2	5.6
	2.3	9.6	3.9	17.9	ACSM1-04Ax [®] -07A0-4	4.1	14.7	2.3	7.9
	2.3	9.6	3.9	17.9	ACSM1-04Ax [®] -09A5-4	7.1	16.6	2.3	8.9
	2.3	9.6	3.9	17.9	ACSM1-04Ax [®] -012A-4	9.0	21.0	2.3	9.6
9C1.4.30	3.5	12.6	2.9	11.4	ACSM1-04Ax [®] -03A0-4	2.3	6.3	2.7	7.0
	3.5	12.6	2.9	11.4	ACSM1-04Ax [®] -04A0-4	3.0	8.4	3.5	9.3
	3.5	12.6	2.9	11.4	ACSM1-04Ax [®] -05A0-4	3.8	10.5	3.5	11.6
	3.5	12.6	2.9	11.4	ACSM1-04Ax [®] -07A0-4	4.1	14.7	3.5	12.6
9C1.4.60	2.5	12.6	4.1	22.3	ACSM1-04Ax [®] -04A0-4	3.0	8.4	1.8	4.7
	2.5	12.6	4.1	22.3	ACSM1-04Ax [®] -05A0-4	3.8	10.5	2.3	5.9
	2.5	12.6	4.1	22.3	ACSM1-04Ax [®] -07A0-4	4.1	14.7	2.5	8.3
	2.5	12.6	4.1	22.3	ACSM1-04Ax [®] -09A5-4	7.1	16.6	2.5	9.4
	2.5	12.6	4.1	22.3	ACSM1-04Ax [®] -012A-4	9.0	21.0	2.5	11.9
9C4.1.40	3.7	12.9	3.6	13.2	ACSM1-04Ax [®] -016A-4	9.8	28.0	2.5	12.6
	3.7	12.9	3.6	13.2	ACSM1-04Ax [®] -04A0-4	3.0	8.4	3.1	8.2
	3.7	12.9	3.6	13.2	ACSM1-04Ax [®] -05A0-4	3.8	10.5	3.7	10.3
9C4.3.30	3.7	12.9	3.6	13.2	ACSM1-04Ax [®] -07A0-4	4.1	14.7	3.7	12.9
	6.9	28.2	4.6	19.9	ACSM1-04Ax [®] -05A0-4	3.8	10.5	5.6	14.9
	6.9	28.2	4.6	19.9	ACSM1-04Ax [®] -07A0-4	4.1	14.7	6.2	20.8
	6.9	28.2	4.6	19.9	ACSM1-04Ax [®] -09A5-4	7.1	16.6	6.9	23.5
9C4.2.40	6.9	28.2	4.6	19.9	ACSM1-04Ax [®] -012A-4	9.0	21.0	6.9	28.2
	5.4	22.5	5.2	23.1	ACSM1-04Ax [®] -07A0-4	4.1	14.7	4.3	14.3
	5.4	22.5	5.2	23.1	ACSM1-04Ax [®] -09A5-4	7.1	16.6	5.4	16.2
	5.4	22.5	5.2	23.1	ACSM1-04Ax [®] -012A-4	9.0	21.0	5.4	20.5
	5.4	22.5	5.2	23.1	ACSM1-04Ax [®] -016A-4	9.8	28.0	5.4	22.5
9C4.3.40	5.8	28.2	5.1	26.1	ACSM1-04Ax [®] -07A0-4	4.1	14.7	4.7	15.9
	5.8	28.2	5.1	26.1	ACSM1-04Ax [®] -09A5-4	7.1	16.6	5.8	17.9
	5.8	28.2	5.1	26.1	ACSM1-04Ax [®] -012A-4	9.0	21.0	5.8	22.7
	5.8	28.2	5.1	26.1	ACSM1-04Ax [®] -016A-4	9.8	28.0	5.8	28.2
9C4.4.40	6.3	36.0	5.5	33.3	ACSM1-04Ax [®] -07A0-4	4.1	14.7	4.7	15.9
	6.3	36.0	5.5	33.3	ACSM1-04Ax [®] -09A5-4	7.1	16.6	6.3	17.9
	6.3	36.0	5.5	33.3	ACSM1-04Ax [®] -012A-4	9.0	21.0	6.3	22.7
	6.3	36.0	5.5	33.3	ACSM1-04Ax [®] -016A-4	9.8	28.0	6.3	30.3
	6.3	36.0	5.5	33.3	ACSM1-04Ax [®] -024A-4	18.0	42.0	6.3	36.0
9C5.2.20	10.3	36.9	5.2	19.7	ACSM1-04Ax [®] -07A0-4	4.1	14.7	8.2	27.5
	10.3	36.9	5.2	19.7	ACSM1-04Ax [®] -09A5-4	7.1	16.6	10.3	31.1
	10.3	36.9	5.2	19.7	ACSM1-04Ax [®] -012A-4	9.0	21.0	10.3	36.9
9C5.3.20	14.8	55.2	7.6	29.9	ACSM1-04Ax [®] -09A5-4	7.1	16.6	13.9	30.6
	14.8	55.2	7.6	29.9	ACSM1-04Ax [®] -012A-4	9.0	21.0	14.8	38.8
	14.8	55.2	7.6	29.9	ACSM1-04Ax [®] -016A-4	9.8	28.0	14.8	51.7
	14.8	55.2	7.6	29.9	ACSM1-04Ax [®] -024A-4	18.0	42.0	14.8	55.2
9C5.4.20	17.1	70.5	8.9	38.6	ACSM1-04Ax [®] -09A5-4	7.1	16.6	13.7	30.3
	17.1	70.5	8.9	38.6	ACSM1-04Ax [®] -012A-4	9.0	21.0	17.1	38.4
	17.1	70.5	8.9	38.6	ACSM1-04Ax [®] -016A-4	9.8	28.0	17.1	51.1
	17.1	70.5	8.9	38.6	ACSM1-04Ax [®] -024A-4	18.0	42.0	17.1	70.5
9C5.4.30	14.0	70.5	9.4	50.2	ACSM1-04Ax [®] -012A-4	9.0	21.0	13.4	29.5
	14.0	70.5	9.4	50.2	ACSM1-04Ax [®] -016A-4	9.8	28.0	14.0	39.3
	14.0	70.5	9.4	50.2	ACSM1-04Ax [®] -024A-4	18.0	42.0	14.0	59.0
	14.0	70.5	9.4	50.2	ACSM1-04Ax [®] -031A-4	23.3	54.0	14.0	70.5
9C5.6.20	22.0	90.0	9.9	42.7	ACSM1-04Ax [®] -016A-4	9.8	28.0	21.7	59.0
	22.0	90.0	9.9	42.7	ACSM1-04Ax [®] -024A-4	18.0	42.0	22.0	88.5
	22.0	90.0	9.9	42.7	ACSM1-04Ax [®] -031A-4	23.3	54.0	22.0	90.0

- 1) Rated torque of the motor
- 2) Intermittent peak torque of the motor
- 3) Rated current of motor
- 4) Intermittent peak current of the motor
- 5) Control type (torque, speed, motion) of the drive
- 6) Continuous output current of ACSM1 at a switching frequency of 8 kHz at 40 °C (104 °F)
- 7) Maximum short time output current of ACSM1
- 8) Combined rated torque
- 9) Combined intermittent peak torque

Note!
The combined motor and drive performance in the table assumes 8 kHz switching frequency with cyclic load. The combined values are subject to ACSM1 supply voltage, ambient temperature and installation altitude de-ratings.



Ready-made motor cables for ACSM1

Cable properties

- Polyurethane (PUR) outer sheath with good flexibility and low adhesion
- Flame retardant and halogen-free
- Resistant to abrasion and oil
- Conformity to the DESINA[®] -standard
- Motor power cables include brake control leads

Motor power cable

Product code	Conductor diam. [mm ²]	Length [m]	Cable
68822742	1.5	5	(4x1,5+(2x1,0))
68823285	1.5	10	(4x1,5+(2x1,0))
68823307	1.5	15	(4x1,5+(2x1,0))
68823323	1.5	20	(4x1,5+(2x1,0))
68823331	1.5	25	(4x1,5+(2x1,0))
68867029	2.5	5	(4x2,5+(2x1,0))
68867037	2.5	10	(4x2,5+(2x1,0))
68867053	2.5	15	(4x2,5+(2x1,0))
68867061	2.5	20	(4x2,5+(2x1,0))
68867070	2.5	25	(4x2,5+(2x1,0))
68867088	4.0	5	(4x4,0+(2x1,0))
68867096	4.0	10	(4x4,0+(2x1,0))
68867100	4.0	15	(4x4,0+(2x1,0))
68867118	4.0	20	(4x4,0+(2x1,0))
68867126	4.0	25	(4x4,0+(2x1,0))

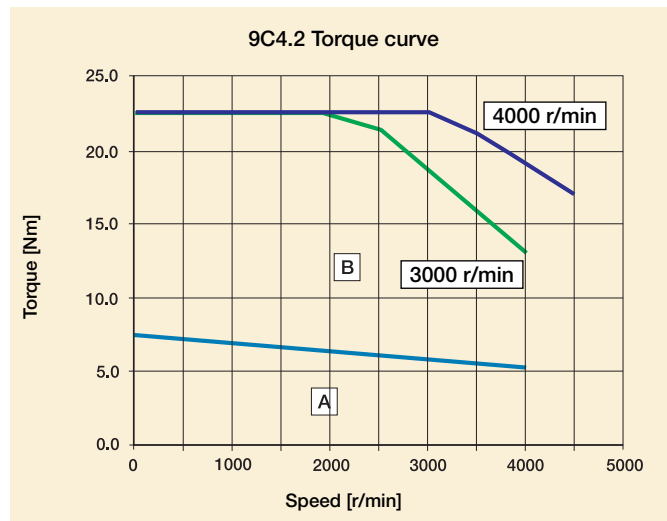
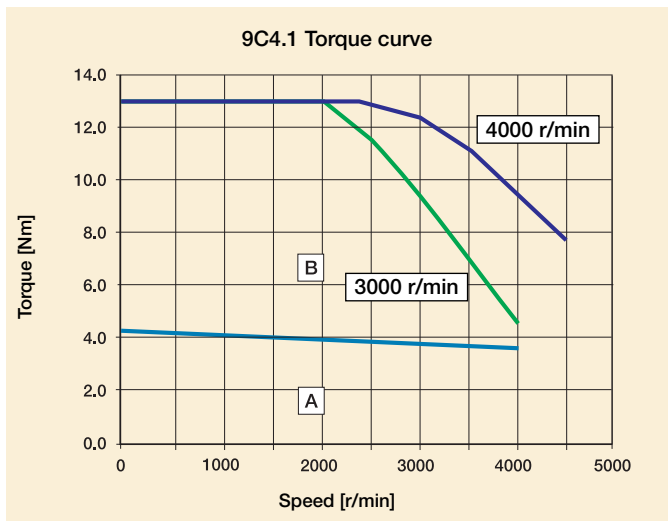
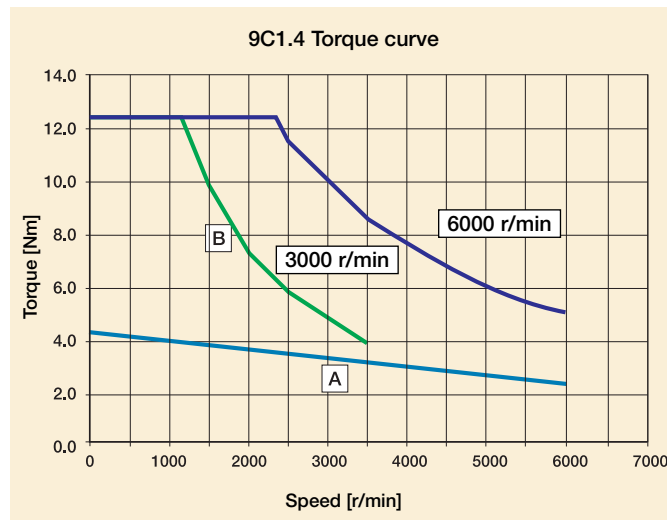
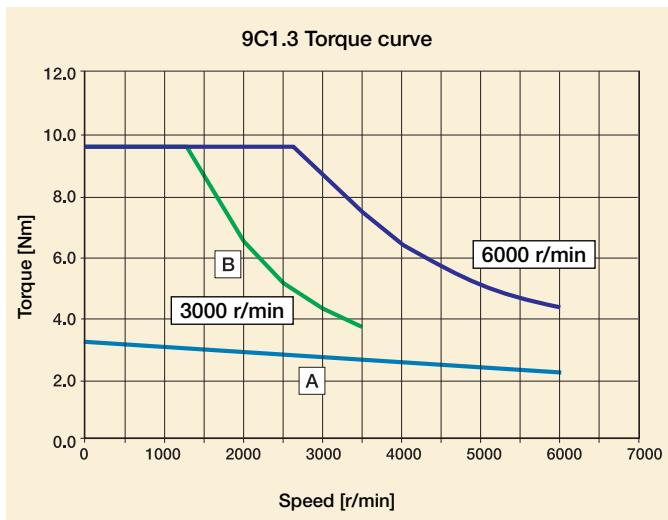
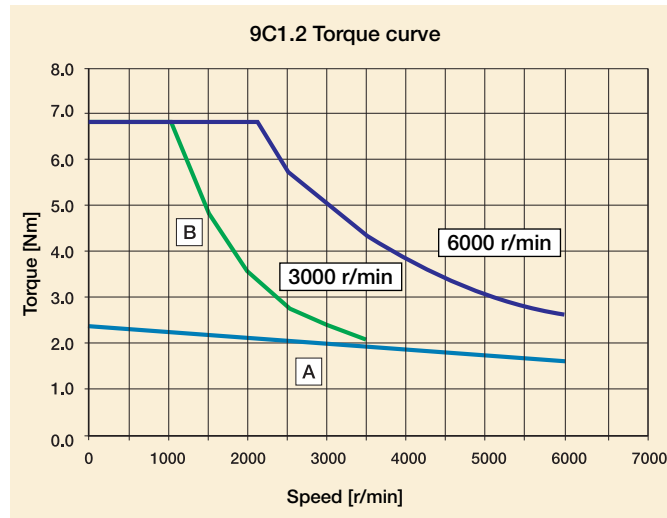
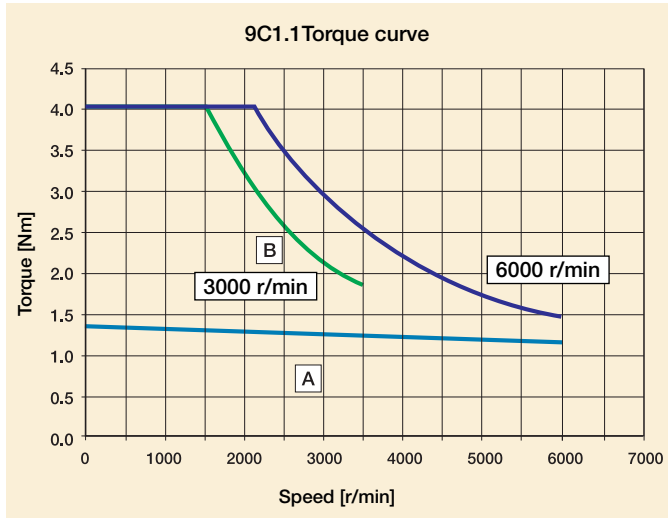
Resolver feedback cable

Product code	Length [m]	Cable
68861721	5	(3x(2x0,14)+(2x0,14))
68861730	10	(3x(2x0,14)+(2x0,14))
68861748	15	(3x(2x0,14)+(2x0,14))
68861756	20	(3x(2x0,14)+(2x0,14))
68861764	25	(3x(2x0,14)+(2x0,14))

Encoder feedback cable

Product code	Length [m]	Cable
68959187	5	(8x2x0,25)
68959209	10	(8x2x0,25)
68959217	15	(8x2x0,25)
68959225	20	(8x2x0,25)
68959233	25	(8x2x0,25)

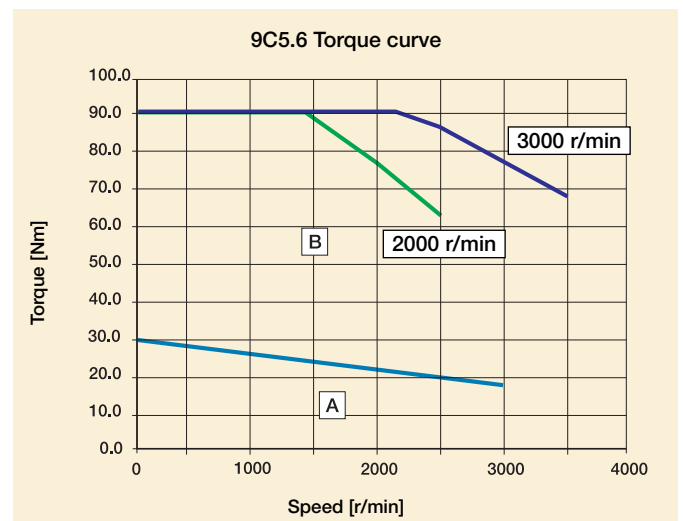
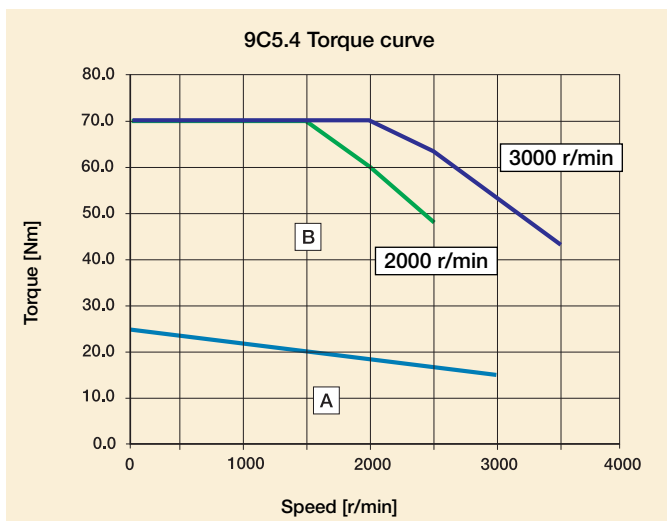
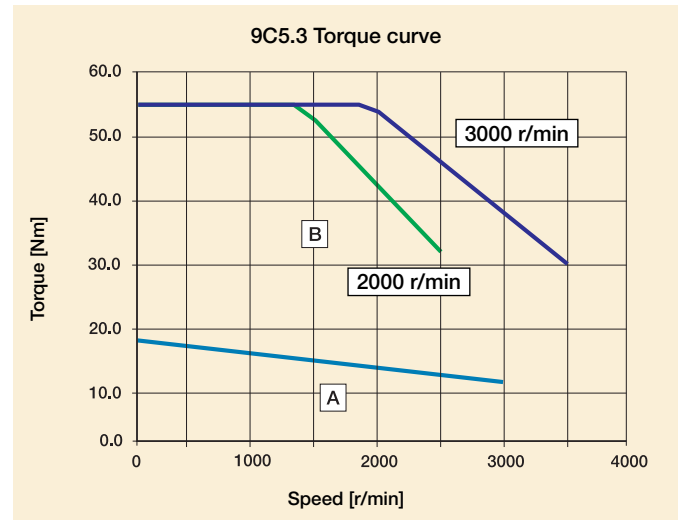
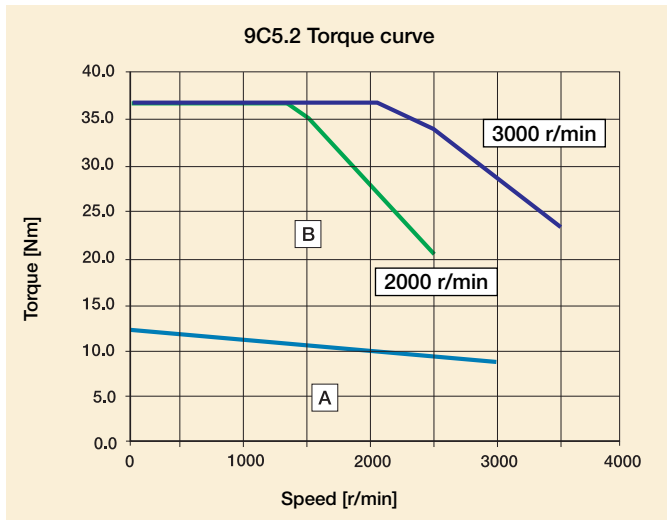
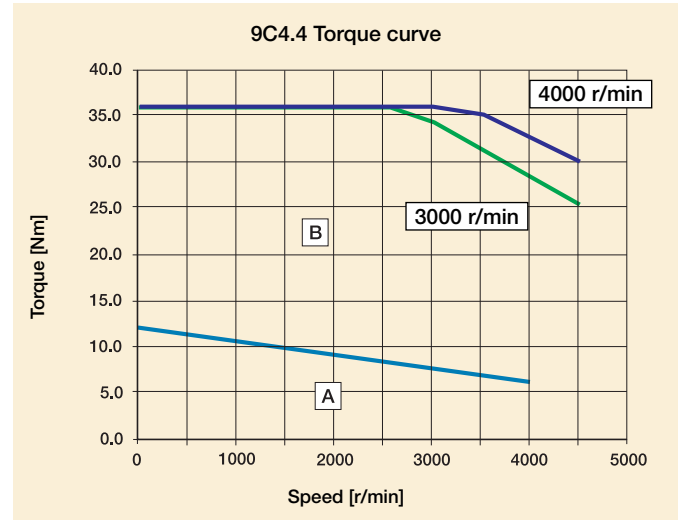
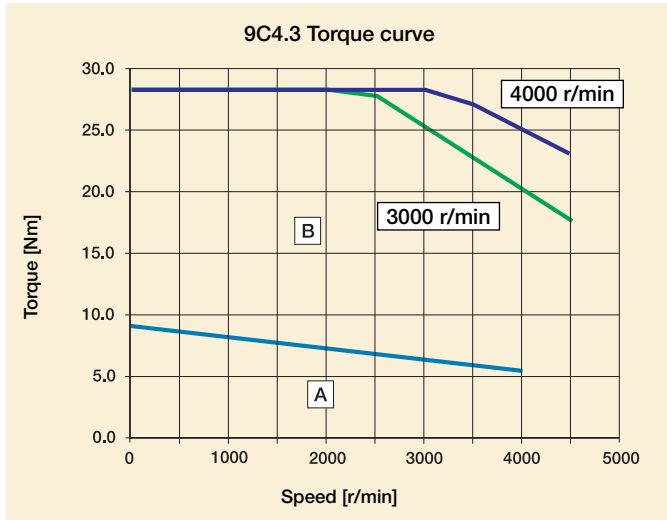
Motor speed/torque curves



- A** Continuous operation zone
- B** Intermittent operation zone

Note!
All performance data is measured at duty type S1, ambient temperature 40 °C,
mounted on steel flange (dim. 300 x 300 x 20 mm), altitude ≤ 1000 m above sea level.

Motor speed/torque curves



- A** Continuous operation zone
- B** Intermittent operation zone

Note!
 All performance data is measured at duty type S1, ambient temperature 40 °C,
 mounted on steel flange (dim. 300 x 300 x 20 mm), altitude ≤ 1000 m above sea level.

Contact and web information

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Albania (Tirana)
Tel: +355 241 492
Fax: +355 4 234 368

Croatia (Zagreb)
Tel: +385 1 600 8550
Fax: +385 1 619 5111

Israel (Haifa)
Tel: +972 4 850 2111
Fax: +972 4 850 2112

Oman (Muscat)
Tel: +968 2456 7410
Fax: +968 2456 7406

Sri Lanka (Colombo)
Tel: +94 11 2399304/6
Fax: +94 11 2399303

Algeria
Tel: +213 21 553 860
Fax: +212 2224 6171

Czech Republic (Prague)
Tel: +420 234 322 327
e-mail: motorsdrives@cz.abb.com

Italy (Milan)
Tel: +39 02 2414 3085
Fax: +39 02 2414 3979

Pakistan (Lahore)
Tel: +92 42 6315 882-85
Fax: +92 42 6368 565

Sweden (Västerås)
Tel: +46 (0)21 32 5000
Fax: +46 (0)21 14 8671

Argentina (Valentin Alsina)
Tel: +54 11 4229 5500
Fax: +54 11 4229 5784

Denmark (Skovlunde)
Tel: +45 44 504 345
Fax: +45 44 504 365

Ivory Coast (Abidjan)
Tel: +225 21 21 7575
Fax: +225 21 35 0414

Panama (Panama City)
Tel: +507 209 5400, 2095408
Fax: +507 209 5401

Switzerland (Zürich)
Tel: +41 (0)58 586 0000
Fax: +41 (0)58 586 0603

Australia (Victoria - Notting Hill)
Tel: +1800 222 435
Tel: +61 3 8544 0000
e-mail: drives@au.abb.com

Dominican Republic (Santo Domingo)
Tel: +809 562 9010
Fax: +809 562 9011

Japan (Tokyo)
Tel: +81(0)3 5784 6010
Fax: +81(0)3 5784 6275

Peru (Lima)
Tel: +51 1 415 5100
Fax: +51 1 561 2902

Syrian Arab Republic
Tel: +9626 5620181 ext. 502
Fax: +9626 5621369

Austria (Vienna)
Tel: +43 1 60109 0
Fax: +43 1 60109 8312

Ecuador (Quito)
Tel: +593 2 2500 645
Fax: +593 2 2500 650

Jordan (Amman)
Tel: +962 6 562 0181
Fax: +962 6 5621369

The Philippines (Metro Manila)
Tel: +63 2 821 7777
Fax: +63 2 823 0309, 824 4637

Taiwan (Taipei)
Tel: +886 2 2577 6090
Fax: +886 2 2577 9467, 2577 9434

Azerbaijan (Baku)
Tel: +994 12 598 54 75
Fax: +994 12 493 73 56

Egypt (Cairo)
Tel: +202 2 6251630
drives@eg.abb.com

Kazakhstan (Almaty)
Tel: +7 3272 583838
Fax: +7 3272 583839

Poland (Lodz)
Tel: +48 42 299 3000
Fax: +48 42 299 3340

Tanzania (Dar es Salaam)
Tel: +255 51 2136750, 2136751, 2136752
Fax: +255 51 2136749

Bahrain (Manama)
Tel: +973 725 377
Fax: +973 725 332

El Salvador (San Salvador)
Tel: +503 2264 5471
Fax: +503 2264 2497

Kenya (Nairobi)
Tel: +254 20 828811/13 to 20
Fax: +254 20 828812/21

Portugal (Oeiras)
Tel: +351 21 425 6000
Fax: +351 21 425 6390, 425 6354

Thailand (Bangkok)
Tel: +66 (0)2665 1000
Fax: +66 (0)2665 1042

Bangladesh (Dhaka)
Tel: +88 02 8856468
Fax: +88 02 8850906

Estonia (Tallinn)
Tel: +372 6801 800
e-mail: info@ee.abb.com

Kuwait (Kuwait city)
Tel: +965 2428626 ext. 106
Fax: +965 2403139

Qatar (Doha)
Tel: +974 4253888
Fax: +974 4312630

Tunisia (Tunis)
Tel: +216 71 860 366
Fax: +216 71 860 255

Belarus (Minsk)
Tel: +375 228 12 40, 228 12 42
Fax: +375 228 12 43

Ethiopia (Addis Abeba)
Tel: +251 1 669506, 669507
Fax: +251 1 669511

Latvia (Riga)
Tel: +371 7 063 600
Fax: +371 7 063 601

Romania (Bucharest)
Tel: +40 21 310 4377
Fax: +40 21 310 4383

Turkey (Istanbul)
Tel: +90 216 528 2200
Fax: +90 216 365 2944

Belgium (Zaventem)
Tel: +32 2 718 6320
Fax: +32 2 718 6664

Finland (Helsinki)
Tel: +358 10 22 11
Tel: +358 10 222 1999
Fax: +358 10 222 2913

Lithuania (Vilnius)
Tel: +370 5 273 8300
Fax: +370 5 273 8333

Russia (Moscow)
Tel: +7 495 960 22 00
Fax: +7 495 960 22 20

Uganda (Nakasero, Kampala)
Tel: +256 41 348 800
Fax: +256 41 348 799

Bolivia (La Paz)
Tel: +591 2 278 8181
Fax: +591 2 278 8184

France (Montluel)
Tel: +33 (0)4 37 40 40 00
Fax: +33 (0)4 37 40 40 72

Luxembourg (Leudelange)
Tel: +352 493 116
Fax: +352 492 859

Saudi-Arabia (Al Khobar)
Tel: +966 (0)3 882 9394, ext. 240, 254, 247
Fax: +966 (0)3 882 4603

Ukraine (Kiev)
Tel: +380 44 495 22 11
Fax: +380 44 495 22 10

Bosnia Herzegovina (Tuzla)
Tel: +387 35 246 020
Fax: +387 35 255 098

Germany (Ladenburg)
Tel: +01805 222 580 (Service)
Tel: +49 (0)6203 717 717
Fax: +49 (0)6203 717 600

Macedonia (Skopje)
Tel: +389 23 118 010
Fax: +389 23 118 774

Senegal (Dakar)
Tel: +221 832 1242, 832 3466
Fax: +221 832 2057, 832 1239

The United Arab Emirates (Dubai)
Tel: +971 4 3147500, 3401777
Fax: +971 4 3401771, 3401539

Brazil (Osasco)
Tel: 0800 014 9111
Tel: +55 11 3688 9282
Fax: +55 11 3688 9421

Greece (Athens)
Tel: +30 210 289 1 651
Fax: +30 210 289 1 792

Malaysia (Kuala Lumpur)
Tel: +603 5628 4888
Fax: +603 5635 8200

Serbia (Belgrade)
Tel: +381 11 3094 320, 3094 300
Fax: +381 11 3094 343

United Kingdom (Daresbury, Warrington)
Tel: +44 1925 741 111
Fax: +44 1925 741 693

Bulgaria (Sofia)
Tel: +359 2 807 5500
Fax: +359 2 807 5599

Guatemala (Guatemala City)
Tel: +502 2 363 3814
Fax: +502 2 363 3624

Mauritius (Port-Louis)
Tel: +230 208 7644, 211 8624
Fax: +230 211 4077

Singapore (Singapore)
Tel: +65 6776 5711
Fax: +65 6778 0222

Uruguay (Montevideo)
Tel: +598 2 707 7300
Tel: +598 2 707 7466

Canada (Montreal)
Tel: +1 514 420 3100
Fax: +1 514 420 3138

Hungary (Budapest)
Tel: +36 1 443 2224
Fax: +36 1 443 2144

Mexico (Mexico City)
Tel: +52 (55) 5328 1400 ext. 3008
Fax: +52 (55) 5328 7467

Slovakia (Banska Bystrica)
Tel: +421 48 410 2324
Fax: +421 48 410 2325

USA (New Berlin)
Tel: +1 800 752 0696
Tel: +1 262 785 3200
Fax: +1 262 785 0397

Chile (Santiago)
Tel: +56 2 471 4391
Fax: +56 2 471 4399

India (Bangalore)
Tel: +91 80 2294 9585
Fax: +91 80 2294 9389

Morocco (Casablanca)
Tel: +212 2 234 5540
Fax: +212 2 234 2099

Slovenia (Ljubljana)
Tel: +386 1 2445 440
Fax: +386 1 2445 490

Venezuela (Caracas)
Tel: +58 212 2031949
Fax: +58 212 237 6270

China (Beijing)
Tel: +86 10 5821 7788
Fax: +86 10 5821 7618

Indonesia (Jakarta)
Tel: +62 21 2551 5555
e-mail: automation@id.abb.com

The Netherlands (Rotterdam)
Tel: +31 (0)10 407 8886
e-mail: freqconv@nl.abb.com

South Africa (Johannesburg)
Tel: +27 11 617 2000
Fax: +27 11 908 2061

Vietnam (Hochiminh)
Tel: +84 8 8237 972
Fax: +84 8 8237 970

Colombia (Bogotá)
Tel: +57 1 417 8000
Fax: +57 1 413 4086

Iran (Tehran)
Tel: +98 21 2222 5120
Fax: +98 21 2222 5157

New Zealand (Auckland)
Tel: +64 9 356 2160
Fax: +64 9 357 0019

South Korea (Seoul)
Tel: +82 2 528 2794
Fax: +82 2 528 2338

Zimbabwe (Harare)
Tel: +263 4 369 070
Fax: +263 4 369 084

Costa Rica (San Jose)
Tel: +506 288 5484
Fax: +506 288 5482

Ireland (Dublin)
Tel: +353 1 405 7300
Fax: +353 1 405 7307

Nigeria (Ikeja, Lagos)
Tel: +234 1 4937 347
Fax: +234 1 4937 329

Spain (Barcelona)
Tel: +34 (9)3 728 8700
Fax: +34 (9)3 728 8743

Norway (Oslo)
Tel: +47 03500
motor@no.abb.com



ABB Oy
Drives
P. O. Box 184
FI - 00381 Helsinki
Finland
Telephone +358 10 22 11
Telefax +358 10 222 2287
Internet www.abb.com/drives



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