CAUTION: It is recommended that the user of this equipment become acquainted with the information in this instruction leaflet before energizing the equipment. Failure to observe this precaution may result in damage to the equipment. Printed circuit modules should not be removed or inserted while the relay is energized unless specific instructions elsewhere in this instruction leaflet state that such action is permissible. Failure to observe this precaution can result in an undesired tripping output and cause component damage.

APPLICATION

The SLB pole failure relay protects against breaker pole failure, i.e. "pole disagreement". Pole failure is here defined as having one or more breaker poles open while one or more poles are closed during non fault conditions. This relay is recommended for "single-breaker" applications. Where “ring-bus” or “breaker-and-a-half” configurations are used the SLB-1 relay is recommended (See IL. 41-775.2.)

Types of Breaker Pole Disagreement

1) Pole disagreement during the attempted clearing of a fault. This “breaker failure” condition is detected by conventional breaker failure relay and is cleared by tripping adjacent breakers in normal manner.

2) Pole failure during a breaker closing. This involves the failure of one or more poles to close during a breaker close operation, not involving a fault. This is detected by the SLB current comparison logic which trips the protected breaker after time delay, T2.

3) Pole failure during a breaker opening operation. This involves the failure of one or two poles to interrupt current during a breaker trip operation, not involving a fault. This is detected by the SLB current comparison logic, which calls for another attempt at tripping the protected breaker after delay T2. This attempt will probably not successfully interrupt the stuck pole(s). Therefore, the current comparison logic will continue to operate and ultimately time-out T3 which either operates 86BF to clear the adjacent breakers or alarms the operator.

The SLB outputs are connected as shown in Q the external schematic diagram 5.

As explained in the Operation section of this leaflet, the current comparison logic of the SLB has an output whenever one or more phase(s) carries current above the III level (6.5 mA) while one or more phase(s) carries current below the I level (20 mA). Though these IL and III settings are factory calibrations and not intended to be changed by the user, other levels can be set in the field if necessary. The IL calibration range is 18 to 60 mA and the I range is 40 to 500 mA.

Optional Relay Application – Alarm Only

In some instances it may be desirable to alarm-only for the pole failure condition. This is illustrated in Fig. 5B, the external schematic for the SLB with one timer. A suggested setting for T2 is approximately one second.

All possible contingencies which may arise during installation, operation or maintenance, and all details and variations of this equipment do not purport to be covered by these instructions. If further information is desired by purchaser regarding this particular installation, operation or maintenance of this equipment, the local ABB representative should be contacted.
CONSTRUCTION & OPERATION

The type SLB relay is a solid state package mounted in FT42 case (See I.L. 41-076). Referring to Fig. 3, the circuitry consists of 3 current to voltage transformers, 3 varistors, 3 sets of full wave rectifiers, 3 filters, 3 sensing circuits, 1 level detector, and a standard output circuit. It contains a 20-volt zener supply that energizes the relay logic. It also contains one (or two) timers for adjustable time delay applications. In addition, a telephone relay circuit (TR1) is included to keep the timer(s) deenergized until the level logic produces a “pole disagreement” output. This eliminates standby power dissipation in the timer power supply circuitry, keeping heat buildup inside the relay case to a minimum. All 3 transformers, TA, TB, TC have a center-tapped secondary which is connected to dc negative for a common ground. The transformer secondaries are connected to individual varistors to keep the secondary voltages at a safe level.

There are 2 sets of full wave rectifiers for each phase. The odd numbered diodes are used to rectify the quantities related to the $I_H$ or high current. These quantities will be compared to a reference at the level detector. The even numbered diodes rectify quantities that will provide a signal for phase current detection. Rectified quantities are then filtered by a capacitor and the input to the current sensors is then kept at a safe value by means of zener diodes.

The level detector is adjusted by means of R45 & R46 to provide a 20-volt output whenever one or more phase current is equal to or greater than the “high-set” level (factory adjusted for 65 mA). This produces an output at TP9 if at least one of the phase currents drops below 20 mA as detected by the related current sensing circuit. The basic current sensing circuit consists of a transistor that is biased into a normally on condition for a phase current equal or greater than 20 mA. This biasing is performed through adjustments of R39, R40, and R41. If any phase current drops below 20 mA the related transistor (Q1, Q2, or Q3) will turn off allowing any output from the level detector to deliver power to the output circuit and thus producing a relay output.

The level detector output is delayed by about 15 ms to avoid undesired tripping due to normal breaker unsymmetries. This delay circuit consists of an R-C circuit, a zener diode, and an output transistor. The output of this time delay circuit is used as the B+ supply for the current sensing circuits. Figs. 5, 6, and 7 show some of the basic circuits described above. The SLB Relay produces telephone relay output which is delayed by means of the timer logic. Standard time delay ranges are 0.1 to 1.0 sec. and 0.2 to 4 seconds. Operation of the timer begins when an input signal to the starting transistors Q3 and Q11 is present at TP9 and an internal telephone relay contact (TR1) in series with the dc control voltage closes. The capacitor (C1) in the RC timing circuit begins to increase in voltage until it is greater than the voltage setting on the brush of the R48 potentiometer. At this point current will flow into the gate of the silicon controlled rectifier (Q2) which will conduct similar to the closing of a switch. This actuates the telephone relay (TR2) in the time set on the front dial.

The output contact (TR2) normally energizes a trip circuit, actuating the ICS contact as shown in the external connection diagram.

The rate at which the capacitor charges is determined by the rheostat setting. The charging rate is not a linear function of rheostat setting, since R6 gives a parallel resistive path. This has the effect of expanding the scale for short times and thereby permitting more accurate settings.

CHARACTERISTICS

A. Current Rating

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Continuous</td>
<td>10 Amperes per phase</td>
</tr>
<tr>
<td>One Second</td>
<td>200 Amperes per phase</td>
</tr>
</tbody>
</table>

B. Operating Time *

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time Equal to Timer Settings</td>
<td></td>
</tr>
<tr>
<td>* Level Logic Time Delay &amp; TR1 Relay</td>
<td></td>
</tr>
<tr>
<td>Time Delay Included In Timer Calibration</td>
<td></td>
</tr>
</tbody>
</table>

C. Current Burden Per Phase

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>90 mA</td>
<td>.05 VA</td>
</tr>
<tr>
<td>5 A</td>
<td>11.5 VA</td>
</tr>
</tbody>
</table>
D. DC Burden

Timers Deenergized: 0.10 Amps. continuous
One timer—48 Vdc 0.20 Amps. additional<br>Two timer—48 Vdc 0.40 Amps. additional<br>One timer—125 Vdc 0.15 Amps. additional<br>Two timer—125 Vdc 0.30 Amps. additional<br>
θ = only during SLB relay operation.

E. Tripping Condition

At least one phase conducting 0.065 ampere or more while at least one phase is conducting less than 0.020 amperes.

F. Restraining Conditions

1) Sudden increase of current from 0.0 ampere to any value greater than 0.065 ampere in all phases, whether balanced or not.

2) Any sudden change in current, increase or decrease, balanced or not, as long as the minimum current is greater than 0.065 ampere in all three phases.

3) Simultaneous interruption of three currents, balanced or not.

G. Time Delay Range and Voltage Rating

<table>
<thead>
<tr>
<th>Time Delay Range (Seconds)</th>
<th>Voltage Rating (Volts dc)</th>
</tr>
</thead>
<tbody>
<tr>
<td>.10-1.0</td>
<td>48</td>
</tr>
<tr>
<td>.10-1.0</td>
<td>125</td>
</tr>
<tr>
<td>.10-1.0</td>
<td>250</td>
</tr>
<tr>
<td>0.2-4.0</td>
<td>48</td>
</tr>
<tr>
<td>0.2-4.0</td>
<td>125</td>
</tr>
<tr>
<td>0.2-4.0</td>
<td>250</td>
</tr>
</tbody>
</table>

H. Timer Reset Time

TR drop-out time = 0.1 sec. or less.

Discharge of timing capacitor; C1 is essentially instantaneous, the R-C time constant through R48 being less than 20 milliseconds, in most cases. However, the discharge path through R48 is limited by silicon voltage drops through Q2 and D7, totalling approximately through R48 down to about one volt and then more slowly through R6 down to zero volts.

I. Timer Accuracy

The accuracy of the time delay depends upon the repetition rate of consecutive timings, the supply voltage, and the ambient temperature. Self-heating has a negligible effect on the time accuracy.

(1) Nominal Setting

The first time delay, as measured with the test circuit shown in Fig. 13, taken at 25°C, and rated voltage, will be within ±5% of its setting for settings of 0.2 seconds or less. For settings above 0.2 seconds, this accuracy will be ±3%.

(2) Consecutive Timings

Incomplete capacitor discharge will cause changes in time delay. These changes are a function of discharge rate. Timing accuracy for slow repetitions will be per Table I.

<table>
<thead>
<tr>
<th>Relay Rating</th>
<th>Delay Between Readings</th>
<th>Accuracy as Percent of Setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.1-1.0 seconds</td>
<td>at least 3 seconds</td>
<td>±3%</td>
</tr>
<tr>
<td>0.2-4.0 seconds</td>
<td>at least 5 seconds</td>
<td></td>
</tr>
</tbody>
</table>

Timing accuracy for fast repetitions will be per Table II.

<table>
<thead>
<tr>
<th>Relay Rating</th>
<th>Delay Between Readings</th>
<th>Accuracy as Percent of Setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.1-1.0 seconds</td>
<td>instantaneous</td>
<td>±5%</td>
</tr>
<tr>
<td>0.2-4.0 seconds</td>
<td>instantaneous</td>
<td>±5%</td>
</tr>
</tbody>
</table>
(3) Supply Voltage

Changes in supply voltage, between 80% and 110% of nominal, cause time delay variation of no more than ±3 milliseconds for settings of 0.3 seconds or less, and no more than ±1% for settings above 0.3 seconds.

(4) Ambient Temperature

Changes in ambient temperature cause changes in time delay. This variation in time delay is a direct function of capacitance change with temperature. Typical variation of time delay with temperature is shown in Figure 10.

SETTINGS

A. Current Levels

The $I_H$ level is adjustable from 40 to 500 mA. The $I_L$ level is adjustable from 18 to 60 mA. A setting of 20 mA is recommended. $I_H$ should be set sufficiently high that it will not operate at light load when one phase current is below the $I_L$ setting. It should be set no higher than necessary.

B. Timer Settings

A current comparison output condition could occur during a “breaker failure” in which case it is imperative that adjacent breakers be quickly cleared in order to maintain system stability. This is achieved through conventional breaker failure protection which incorporates a timer, device 62, which is set as fast as is required to maintain stability. This is very often a low setting (12 cycles or less) and is sometimes as low as nine cycles. The pole failure timers (T2 and T3) can be set considerably higher than the breaker failure timer, since system stability is not endangered. A suggested setting for T2 is one second.

The T3 timer, which either trips adjacent breakers via 86BF or optionally alarms to notify the operator that one of the breaker poles is stuck closed, should be set to coordinate with T2 with a comfortable margin. A suggested setting for T3 is two seconds.

Proper time delay is selected by turning the knob of potentiometers R47 and R50 (dialed).

C. Indicating Contactor Switch (ICS)

The only setting required on the ICS unit is the selection of the 0.2 or 2.0 ampere tap. This selection is made by connecting the lead located in front of the tap block to the desired setting by means of the connecting screw. The tap should be chosen to be compatible with the trip current that will flow through the coil. The ICS unit contacts will close and the operation indicator target will drop for any current above tap value.

EXTERNAL CONNECTIONS

Fig. 4 shows the external connections for the type SLB relay.

RECEIVING ACCEPTANCE

Make a visual inspection to make sure that there are no loose connections, broken resistors, or broken resistor wires.

Relay Check

A. Refer to Figs. 3 or 4.

B. Connect per test Fig. 14 and apply rated dc voltage.

C. Apply $I_A = 15$ mA, $I_B = I_C = 100$ mA. 18-20 volts peak output should be observed at logic PCB terminal #19, and telephone relay TR2 (and TR3 for 2 timer relays) should operate.

D. Apply $I_B = 15$ mA, $I_A = I_C = 100$ mA, and check relay output per step C.

E. Apply $I_C = 15$ mA, $I_A = I_B = 100$ mA, and check relay output per part C.
Timing Check

SLB timers and their dials are calibrated and set at the factory and should not be disturbed in the field. However, the maximum calibration point on the timer dial(s) may be checked to insure that the timers are operating properly.

The recommended test circuit for this check is shown in Fig. 13.

A. Connect per test Fig. 13 and apply rated dc voltage. Switch (S1) should be in the closed position.

B. Set \( I_A, I_B, \) & \( I_C = 1.0 \) amperes. Reset the electronic timer to zero.

C. Set SLB timer dial at the maximum calibration mark and open switch (S1). The electronic timer should display the time set on the SLB timer dial to within ±3%.

D. Allow a minimum of 10 seconds between repeat readings.

E. Return setting to value desired for the application.

INSTALLATION

The relays should be mounted on switchboard panels or their equivalent in a location free from dirt, moisture, excessive vibration and heat. Mount the relay vertically by means of the rear mounting stud or studs for the type FT projection case or by means of the four mounting holes on the flange for the semi-flush type FT case. Either the stud or the mounting screws may be utilized for grounding the relay. External toothed washers are provided for use in the locations shown on the outline and drilling plan to facilitate making a good electrical connection between the relay case, its mounting screws or studs, and the relay panel. Ground wires are affixed to the mounting screws or studs as required for poorly grounded or insulating panels. Other electrical connections may be made directly to the terminals by means of screws for steel panel mounting or to the terminal stud furnished with the relay for thick panel mounting. The terminal stud may be easily removed or inserted by locking two nuts on the stud and then turning the proper nut with a wrench.

For detail information on the FT case refer to I.L. 41-076.

ROUTINE MAINTENANCE

All relays should be checked at least once every year at such time intervals as may be dictated by experience to be suitable to the particular application.

CALIBRATION

Use the following procedure for calibrating the relay if the relay adjustments have been changed or disturbed. This procedure should not be used unless it is apparent the relay is not in proper working order.

A. Level Detector (Refer to Fig. 12)

1. Connect per test diagram Fig. 14 and apply rated dc voltage.

2. Apply \( I_B = I_C = 0, I_A = 65 \) mA or any other desired value for \( I_H \) up to 500 mA.

3. Monitor relay output at TP9 (current board Fig. 12 top left) and adjust R45 (trim-pot — same board) until full relay output (18-20 volts) each is just observed on an oscilloscope.

4. Reduce \( I_A \) by about 3 mA and adjust R46 (same board — top right), until output just drops to zero.

5. Increase \( I_A \) and relay output should be observed as current reaches 65 mA or some other desired \( I_H \) value.

6. Reduce \( I_A \) and recheck per step 4.

7. In general adjust R45 for pickup, and R46 for drop out until relay produces an output (full output) as current approaches 65 mA (or the desired \( I_H \) value) and drops out quickly if current is, then, reduced.
B. Current Sensors (Refer to Fig. 12).

1. Connect per test diagram Fig. 14 and apply rated dc voltage.

2. Apply $I_A = 20$mA, $I_B = I_C = 1$ Amp. Monitor relay output at TP9 (circuit board Fig. 12-top left).

3. Adjust R39 (circuit board — bottom left) until the first output indication (18-20 volts peak), is just observed on a scope. If relay was already picked up, adjust R39 until it drops out, and then adjust it again as specified above.

4. Reduce current $I_A$, observing the relay output. Complete relay output ($V_o = 20$) should be observed within 3mA. Recheck first output indication at 20mA.

5. Adjust R40 (bottom — center) per steps 3 and 4, this time setting $I_A = I_C = 1$ Amp, $I_B = 20$mA.

6. Adjust R41 (Bottom — right) per steps 3 and 4, this time setting $I_A = I_B = 1$ Amp, $I_C = 20$mA.

C. Timing Check

Check timers using procedure given under RECEIVING ACCEPTANCE.

RENEWAL PARTS

Repair work can be done most satisfactorily at the factory. However, interchangeable parts can be furnished to customers who are equipped for doing repair work. When ordering parts, always give the complete nameplate data.
Fig. 1. SLB Relay (2 Timer) Chassis (Front View).

Fig. 2. SLB Relay Chassis (Rear View).
Figure 3. Internal Schematic SLB Relay (1 Timer).
<table>
<thead>
<tr>
<th>CAPACITOR</th>
<th>STYLE</th>
<th>REQ.</th>
<th>REF.</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>1040</td>
<td>1.5M</td>
<td>1.5M</td>
</tr>
<tr>
<td>D1-D6</td>
<td>837A632H03</td>
<td>8</td>
<td>1N4453A</td>
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<tr>
<td>TRANSISTOR</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Q1</td>
<td>1844638H02</td>
<td>0</td>
<td>2N1132</td>
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<tr>
<td>Q2</td>
<td>185A517H03</td>
<td>1</td>
<td>2N886</td>
</tr>
<tr>
<td>Q3</td>
<td>1844638H18</td>
<td>1</td>
<td>2N997</td>
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<tr>
<td>RESISTOR</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>R2</td>
<td>862A375H77</td>
<td>1</td>
<td>625-1/2W-7%</td>
</tr>
<tr>
<td>R1, R5</td>
<td>8364506H42</td>
<td>2</td>
<td>4.930-1/2W-2%</td>
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<td>R3</td>
<td>864A763H13</td>
<td>2</td>
<td>2700-1/2W-5%</td>
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<td>R4</td>
<td>8364506H30</td>
<td>1</td>
<td>1.500-1/2W-1%</td>
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<td>R7</td>
<td>8364506H34</td>
<td>2</td>
<td>2.100-1/2W-1%</td>
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<tr>
<td>R8</td>
<td>8364506H53</td>
<td>1</td>
<td>1.5-1/2W-1%</td>
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<td>R6</td>
<td>862A375H77</td>
<td>1</td>
<td>625-1/2W-7%</td>
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<td>CAPACITOR</td>
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<td></td>
</tr>
<tr>
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<td>837A451H02</td>
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<td>C4</td>
<td>876A139H02</td>
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<td>0.1M</td>
</tr>
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<tr>
<td>Ti, T2, T3</td>
<td>290B330G02</td>
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<td>Q5</td>
<td>818A555H02</td>
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<tr>
<td>Q6</td>
<td>849A444H01</td>
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<td>2N3445</td>
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<td>RESISTOR</td>
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<td></td>
<td></td>
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<tr>
<td>R1, R2, R3</td>
<td>876A76H34</td>
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<td>3.9K</td>
</tr>
<tr>
<td>R1, R2, R3</td>
<td>184A763H62</td>
<td>3</td>
<td>30K</td>
</tr>
<tr>
<td>R4, R5, R6, R19</td>
<td>876A375H71</td>
<td>4</td>
<td>20K-1/2W-5%</td>
</tr>
<tr>
<td>R60, R65, R90, R120</td>
<td>876A554H71</td>
<td>3</td>
<td>6.8K</td>
</tr>
<tr>
<td>R10-R11, R12</td>
<td>829A551H73</td>
<td>3</td>
<td>30K</td>
</tr>
<tr>
<td>R13-R14, R15-R24, R30-R31, R34</td>
<td>818A763H51</td>
<td>7</td>
<td>10K</td>
</tr>
<tr>
<td>R16-R17, R18, R35</td>
<td>876A765H59</td>
<td>4</td>
<td>22K</td>
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<tr>
<td>R20</td>
<td>818A763H61</td>
<td>1</td>
<td>27K</td>
</tr>
<tr>
<td>R21-R22</td>
<td>876A765H35</td>
<td>2</td>
<td>22K</td>
</tr>
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<td>R23-R36</td>
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<td>4.7K</td>
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<td>R26-R33, R37</td>
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<td>R38</td>
<td>782A679H01</td>
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<td>R46</td>
<td>876A553H01</td>
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<td>R42-C43, R44, R82, R120</td>
<td>184A241H05</td>
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<td>20K</td>
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<td>R48</td>
<td>184A067H05</td>
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<td>220K</td>
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<td>R49 (125 VDC)</td>
<td>183A37</td>
<td>1</td>
<td>560</td>
</tr>
<tr>
<td>R49 (48 VDC)</td>
<td>0401299H66</td>
<td>1</td>
<td>55K</td>
</tr>
<tr>
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Sub 14 1328D44
Figure 4. Internal Schematic, SLB Relay (2 Timers).
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Sub 6
1327D6B
Fig. 5. External Connections (1 Timer) (2 Timer).
Fig. 6. Logic Block Diagram.

Fig. 7. Basic Current Sensor Circuit.
Fig. 8. Level Detector.

Fig. 9. Standard Output Circuit.
Fig. 10. Timing Variation with Temperature Changes.
Fig. 11. Component Location (Timer Board).
Fig. 12. Component Location (Logic Board).
NOTE:
ELECTRONIC TIMER STARTED BY OPENING SWITCH CONTACTS AND STOPPED BY CLOSING OF TR2 RELAY CONTACTS.

Figure 13. Timer Test Circuit
Fig. 14. Relay Test Circuit.
Fig. 15. Outline and Drilling Plan for Type SLB Relay in Type FT-42 Case.