

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Name : Magnolia 6394-A
Product code : 6394-A
Type of product : Mixture, Adhesives, sealants
Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use
Use of the substance/mixture : Adhesive: component
Epoxy resin
Industrial use

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer

Magnolia Advanced Materials, Inc.
4360 Northeast Expressway
+1- 30340 Atlanta, GA
USA
T 770-451-2777 [8:00 am - 4:30 pm US eastern time zone]
SDS@magnolia-adv-mat.com - www.magnolia-adv-mat.com

1.4. Emergency telephone number

Emergency number : INFOTRAC 1-352-323-3500 (International) | 1-800-535-5053 (North America) | Account 79439

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Skin sensitization, Category 1 H317
Hazardous to the aquatic environment - Chronic Hazard Category 2 H411
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labeling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP) : Warning
Contains : Epoxy resin, Epoxy resin

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Hazard statements (CLP)	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapors/spray. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Ground Glass substance with national workplace exposure limit(s) (BE, FR, GB)	CAS-No.: 65997-17-3 EC-No.: 266-046-0	35-45	Not classified
Epoxy resin	CAS-No.: 28768-32-3 EC-No.: 249-204-3	35-45	Skin Sens. 1, H317 Aquatic Chronic 2, H411
Epoxy resin	CAS-No.: 25068-38-6 EC-No.: 500-033-5 EC Index-No.: 603-074-00-8	5-15	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Fumed Silica substance with national workplace exposure limit(s) (BE, FR, GB, NL)	CAS-No.: 67762-90-7	1-5	Not classified

Specific concentration limits:

Name	Product identifier	Specific concentration limits
Epoxy resin	CAS-No.: 25068-38-6 EC-No.: 500-033-5 EC Index-No.: 603-074-00-8	(5 ≤C < 100) Skin Irrit. 2, H315 (5 ≤C < 100) Eye Irrit. 2, H319

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

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First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.
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6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
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Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

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8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Paste. gel.
Color	: Tan.
Odor	: slightly ethereal.
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 107.3 °C
Flash point	: > 93.4 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: ≈ 1.2
Solubility	: Water: Negligible
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

VOC content : Negligible

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Fumed Silica (67762-90-7)

LD50 oral rat	> 5000 mg/kg (Rat, Oral)
LD50 dermal rabbit	> 5000 mg/kg LD50 dermal rabbit

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life with long lasting effects.
Aquatic acute	: Not classified
Aquatic chronic	: Toxic to aquatic life with long lasting effects.
Not rapidly degradable	

Epoxy resin (28768-32-3)

LC50 - Fish [1]	1 – 10 mg/l
EC50 - Crustacea [1]	6.7 mg/l
EC50 72h - Algae [1]	4.8 mg/l

Epoxy resin (25068-38-6)

EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)
ErC50 algae	11 mg/l (EPA 660/3 - 75/009, 72 h, Scenedesmus sp., Static system, Fresh water, Experimental value)

Fumed Silica (67762-90-7)

LC50 - Fish [1]	> 10000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Literature)
EC50 - Crustacea [1]	> 1000 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 24 h, Daphnia magna, Literature)
ErC50 algae	> 10000 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Scenedesmus subspicatus, Literature)

12.2. Persistence and degradability

Epoxy resin (28768-32-3)

Persistence and degradability	Biodegradability in soil: no data available. Inherently biodegradable.
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Ground Glass (65997-17-3)

Persistence and degradability	Biodegradability: not applicable.
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Ground Glass (65997-17-3)	
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
Epoxy resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.
Fumed Silica (67762-90-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
12.3. Bioaccumulative potential	
Epoxy resin (28768-32-3)	
Partition coefficient n-octanol/water (Log Pow)	2.12
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Ground Glass (65997-17-3)	
Bioaccumulative potential	No bioaccumulation data available.
Epoxy resin (25068-38-6)	
BCF - Other aquatic organisms [1]	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
Fumed Silica (67762-90-7)	
Bioaccumulative potential	Not bioaccumulative.
12.4. Mobility in soil	
Epoxy resin (28768-32-3)	
Ecology - soil	Highly mobile in soil.
Ground Glass (65997-17-3)	
Ecology - soil	No (test)data on mobility of the substance available.
Epoxy resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.
Fumed Silica (67762-90-7)	
Ecology - soil	No (test)data on mobility of the substance available.

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12.5. Results of PBT and vPvB assessment

Component	
Ground Glass (65997-17-3)	This substance/mixture does not meet the PBT criteria of REACH, annex XIII This substance/mixture does not meet the vPvB criteria of REACH, annex XIII
Epoxy resin (28768-32-3)	This substance/mixture does not meet the PBT criteria of REACH, annex XIII This substance/mixture does not meet the vPvB criteria of REACH, annex XIII
Epoxy resin (25068-38-6)	This substance/mixture does not meet the PBT criteria of REACH, annex XIII This substance/mixture does not meet the vPvB criteria of REACH, annex XIII
Fumed Silica (67762-90-7)	This substance/mixture does not meet the PBT criteria of REACH, annex XIII This substance/mixture does not meet the vPvB criteria of REACH, annex XIII

12.6. Other adverse effects

No additional information available






SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III

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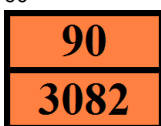
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

ADR	IMDG	IATA	ADN	RID
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provision (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	:



Tunnel restriction code (ADR)	: -
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Transport by sea

Special provision (IMDG)	: 274, 335, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP2, TP29
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provision (IATA)	: A97, A158, A197
ERG code (IATA)	: 9L

Inland waterway transport

Classification code (ADN)	: M6
Special provision (ADN)	: 274, 335, 375, 601

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Limited quantities (ADN) : 5 L
Excepted quantities (ADN) : E1
Carriage permitted (ADN) : T
Equipment required (ADN) : PP
Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : M6
Special provision (RID) : 274, 335, 375, 601
Excepted quantities (RID) : E1
Packing instructions (RID) : P001, IBC03, LP01, R001
Special packing provisions (RID) : PP1
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T4
Portable tank and bulk container special provisions (RID) : TP1, TP29
Tank codes for RID tanks (RID) : LGBV
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12
Special provisions for carriage - Loading, unloading and handling (RID) : CW13, CW31
Colis express (express parcels) (RID) : CE8
Hazard identification number (RID) : 90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

EU restriction list (REACH Annex XVII)

Reference code	Applicable
3.	Epoxy resin
3(b)	Magnolia 6394-A ; Epoxy resin ; Epoxy resin
3(c)	Magnolia 6394-A ; Epoxy resin ; Epoxy resin

Contains no REACH candidate substance

Contains no REACH Annex XIV substances.

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance(s) subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

VOC content : Negligible

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

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Full text of H- and EUH-phrases:

Aquatic Chronic 2	Hazardous to the aquatic environment - Chronic Hazard Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization, Category 1

Safety Data Sheet (SDS), EU

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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