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Supersedes I.L. 41-747F

( I ) Denotes change since previous issue

## Type DGF Generator Field Relay



**Before putting relays into service, remove all blocking which may have been inserted for the purpose of securing the parts during shipment. Make sure that all moving parts operate freely, inspect the contacts to see that they are clean and close properly. Operate the relay to check the settings and electrical connections. Note that movement and frame may be energized and dangerous to touch.**

### 1.0 APPLICATION

The type DGF relay is used to detect generator-field grounds. It provides a means of ground detection without the application of additional voltages. As do other types of field ground relays, it depends upon the conductivity of the oil film of the bearing of the generator for the detection of grounds in the generator.

### 2.0 CONSTRUCTION

As seen in figure 1, the type DGF relay consists of a d'Arsonval type dc contact making milliammeter, a linear resistor, and a non-linear resistor or varistor. These components are connected as shown in the internal schematic of figure 2.

The d'Arsonval type dc contact making milliammeter is shown in figure 3. It consists of a cylindrical core, a

moving coil to which a contact arm is mounted, two adjustable stationary contacts, and a malleable iron frame casting. The cylindrical core consists of an Alinco permanent magnet, two iron pole pieces and two brass spacer blocks.

Electrical connections to the moving coil are made by means of two spiral springs located at the top of the element. A third spiral spring at the bottom of the element provides an electrical connection to the moving contact.

The lower bearing support of the moving element is a sapphire thrust bearing and a ring guide bearing. A guide bearing is the top support of the moving element.

### 3.0 OPERATION

The relay is applied to the field of a generator as shown in the schematic diagram of figure 4. Under normal operating conditions, the supply voltage of the generator field is applied to the series connected linear and non-linear resistors. The junction of these two resistors is connected to ground through the d'Arsonval dc contact making milliammeter. At rated supply voltage, the junction point of the resistors is at the approximate midpoint of the dc supply. This means that approximately one-half of the field supply voltage is impressed between the junction of the two resistors and the positive side of the supply voltage. The other half of the supply voltage is impressed from the junction point to the negative side of the supply voltage.

***All possible contingencies which may arise during installation, operation or maintenance, and all details and variations of this equipment do not purport to be covered by this instructions. If further information is desired by purchaser regarding this particular installation, operation or maintenance of this equipment, the local ABB representative should be contacted.***

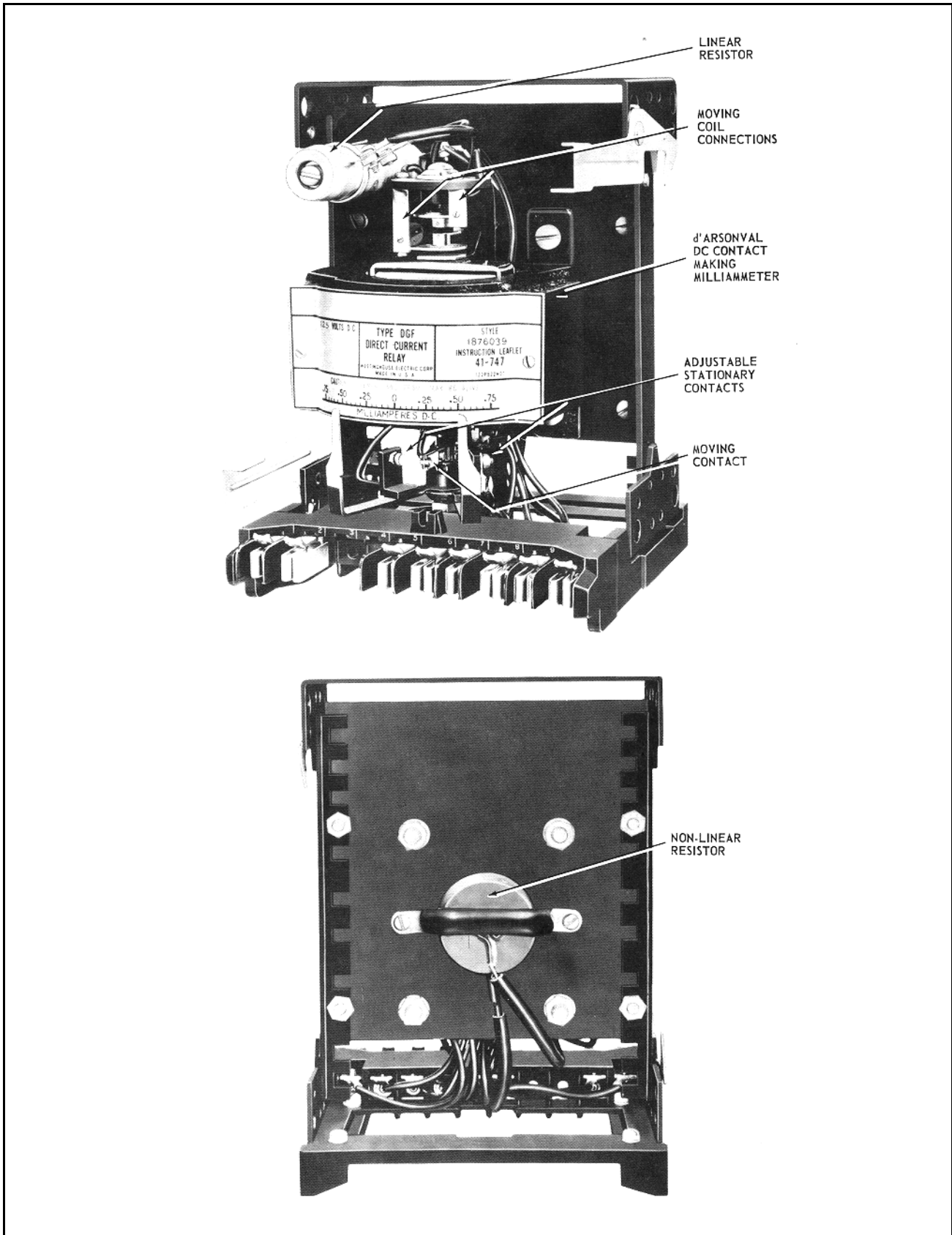


Figure 1: Type DGF Relay without case (Photo)

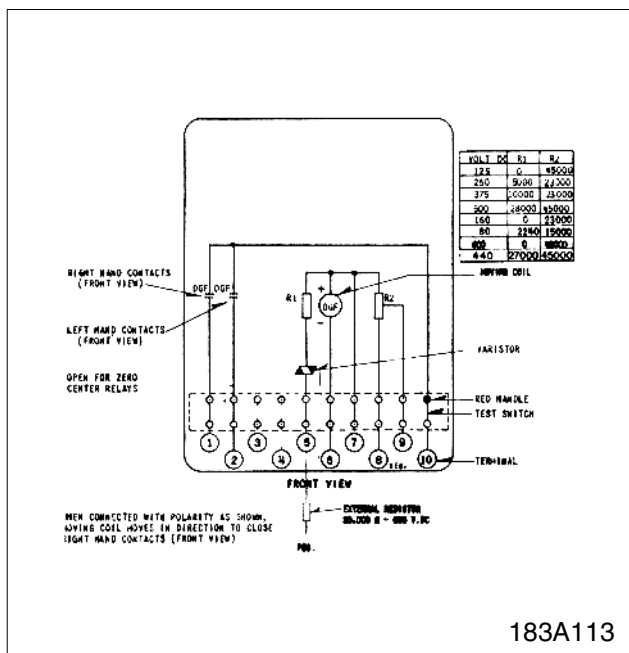


Figure 2: Internal Schematic of the Type DGF Relay in the FT21 Case.

When a ground appears in the generator field, the dc milliammeter unit of the DGF relay is connected to the generator field through the ground. Thus, a bridge is formed which has as its outer legs the non-linear resistor, the linear resistor and the field windings. The dc contact-making milliammeter forms the center of the bridge. If the ground is not at the null point of the generator field and if the supply voltage is maintained, current will flow in the contact-making milliammeter of the relay, and it will close its contacts.

If the ground is at the null point of the generator and the supply voltage is normal, the voltage applied to the non-linear resistor will not change. As a result, its resistance will not change, and the bridge will not become unbalanced. No current will flow into the contact-making milliammeter, and its contacts will not close. The supply voltage will have to be either raised or lowered before the relay contacts will close.

The center curve of figure 5 shows null points position in a grounded generator field for different values of supply voltage. The outer curves of figure 5 show the amount that the supply voltage must be either raised or lowered before the relay contacts will close for a ground at one of these null points.

A center tap is provided on the linear resistor so that a part of the resistor can be shorted out. By periodically shorting out this resistor by means of a

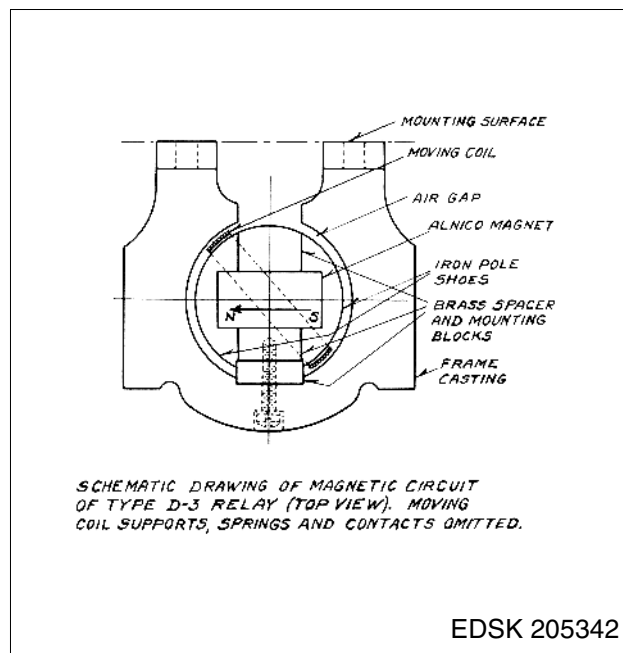


Figure 3: Magnetic circuit of d'Arsonval Type dc Contact Marking Milliammeter.

push-button, the DGF will detect grounds at the null points if they exist. In such a case, the bridge is unbalanced by changing the linear resistor, and current will flow into the contact-making milliammeter if a ground exists at the null point.

#### 4.0 CHARACTERISTICS

The type DGF relay is generally available for the following field supply voltages:

80 volts dc	375 volts dc
125 volts dc	440 volts dc
160 volts dc	500 volts dc
250 volts dc	600 volts dc

The non-linear resistor used in the relay has a voltage-resistance characteristic as shown in figure 6.

In the 250 volt dc, 375 volt dc and 500 volt dc relay, an additional linear resistor is connected in series with the non-linear resistor to protect the non-linear resistor from overvoltage. (See figure 2). The 80 V dc relay has a different varistor (See figure 8).

The dc contact-making milliammeter is calibrated to have a zero center. Stationary adjustable contacts may be set to permit the moving contacts to close

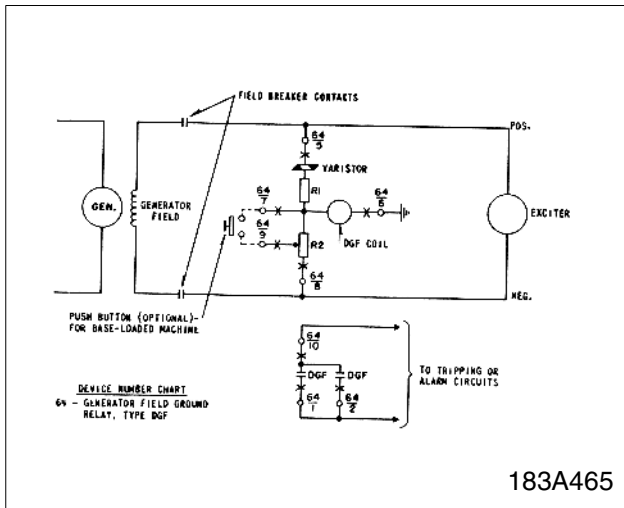


Figure 4: External Schematic of the Type DGF Relay

either to the right or to the left. These contacts will close a circuit carrying one ampere. For larger tripping currents, an auxiliary relay should be used to carry the tripping current. In all cases, an auxiliary contact on the circuit breaker must be provided to open the tripping circuit when the breaker opens.

The average coil resistance of the contact-making milliammeter at 25°C is 90 ohms. An overload of 22 milliamperes can be applied continuously to this unit without causing damage.

## 5.0 SETTINGS

The type DGF relay can be set in a range of plus or minus 0.75 milliamperes. By setting the adjustable contacts at a value marked on the scale of dc contact making milliammeter, the DGF will close its contacts when the current through the milliammeter unit reaches this value. The recommended setting is 0.15 milliamperes for the right-hand and left-hand stationary contacts.

## 6.0 INSTALLATION

The relays should be mounted on switchboard panels or their equivalent in a location free from dirt, moisture, excessive vibration, and heat. Mount the relay vertically by means of the four mounting holes on the flange for semi-flush mounting or by means of the rear mounting stud or studs for projection mounting. Either a mounting stud or the mounting screws may be utilized for grounding the relay. The electrical connections may be made directly to the terminals by

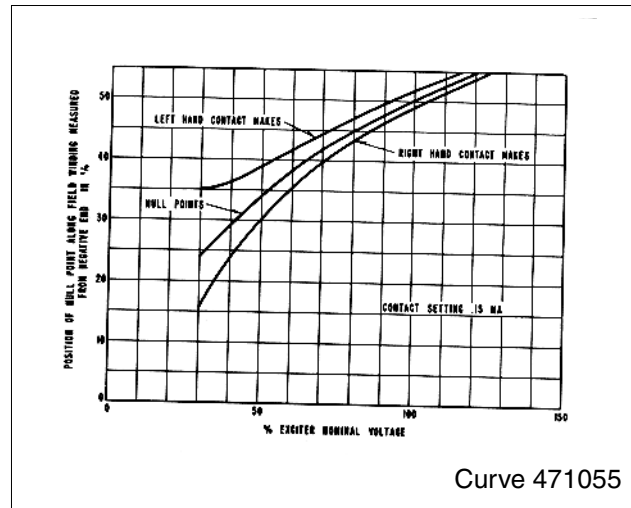


Figure 5: Null Point Location Characteristic

means of screws for steel panel mounting or to the terminal studs furnished with the relay for thick panel mounting. The terminal studs may be easily removed or inserted by locking two nuts on the stud and then turning the proper nut with a wrench.

For detailed FT case information refer to I.L. 41-076.

## 7.0 ADJUSTMENTS AND MAINTENANCE

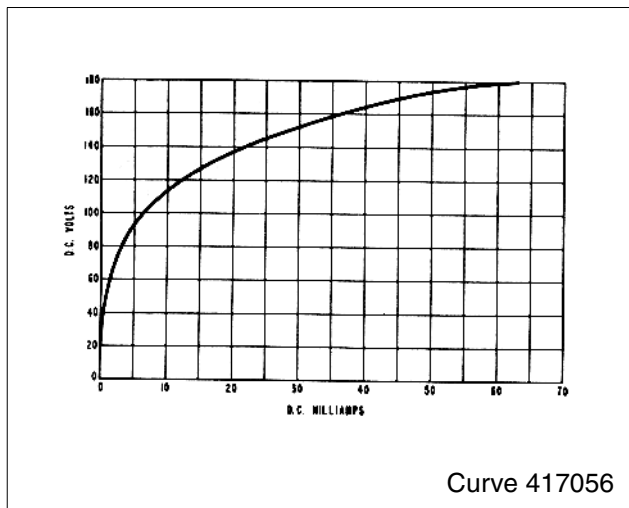
The proper adjustments to insure correct operation of this relay have been made at the factory and should not be disturbed after receipt by the customer. If the adjustments have been changed, the relay taken apart for repairs, or if it is desired to check the adjustments at regular maintenance periods, the instructions below should be followed.

### 7.1 Acceptance Tests

The following check is recommended to insure that the relay is in proper working order.

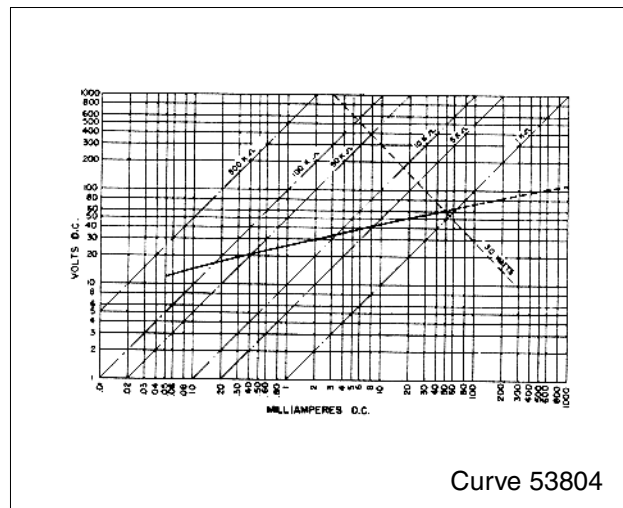
With the stationary contacts of the relay set on 0.50 milliamperes, apply dc milliamperes to terminals 6 and 7 of the relay. The moving contact should move to close one of the stationary contacts within 0.50  $\pm$  0.05 mA. Reserve the connection to terminals 6 and 7, the moving contact should move to close the other stationary contact.

Connect relay in the circuit of figure 8. Set the moving contacts on 0.15 milliamperes and apply rated voltage to the relay. Adjust resistor "A" such that the



Curve 417056

Figure 6: Typical Voltage Characteristic of Non-Linear Resistor of Type DGF Relay.



Curve 53804

Figure 7: Typical Voltage Characteristic of Non-Linear Resistor of the 80 Volt dc DGF Relay.

moving contact remains at 0 setting on the scale. Lower dc voltage until moving contact makes with the left-hand contact. Voltmeter reading should not read less than 90 percent rated voltage.

Raise dc voltage until moving contact makes with the right-hand contact. Voltmeter should not read more than 105 percent of rated voltage.

### 7.2 Routine Maintenance

All contacts should be cleaned periodically. A contact burnisher Style #182A836H01 is recommended for this purpose. The use of abrasive material for cleaning contacts is not recommended because of the danger of embedding small particles in the face of the soft silver and thus impairing the contact.

If the moving element should be removed, the bearing end-play should be checked when replacing it. This should be from 0.020 inch to 0.025 inch, and can be measured by inserting a feeler gauge between the upper bearing screw and the shoulder on the moving element shaft.

The core and moving coil assembly should not be removed from the frame casting of the relay unless a keeper having the same radius on the core is placed on the core in such a manner as to bridge the iron pole pieces as the core is withdrawn from the bore of the casting. It is necessary also to insert spacers in the air gap so that the core will remain approximately centered when the mounting screws are removed. This will prevent possible damaging of the coil wind-

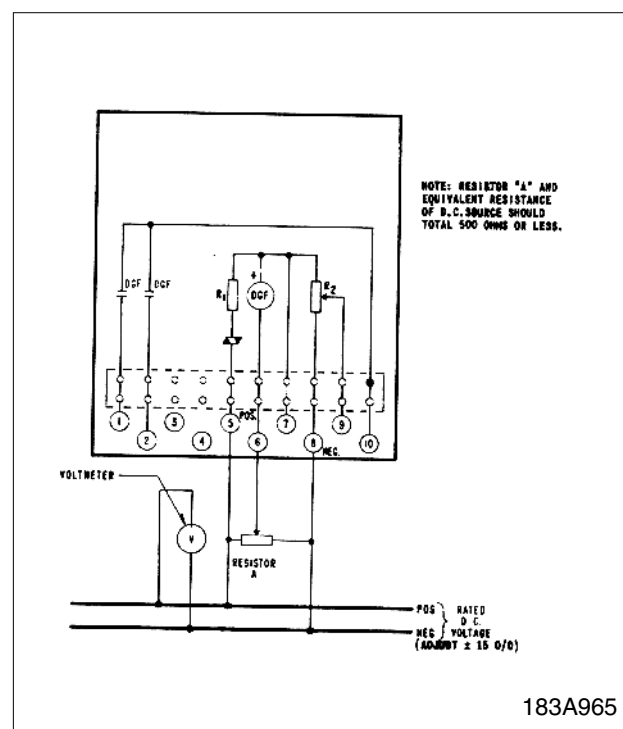


Figure 8: Test Circuit of the Type DGF Relay.

ing when sliding the assembly out of the casting. The factory assembly is made before the magnet has been magnetized, and the complete assembly is placed between the poles of a magnetizer which produces a field sufficiently strong to saturate both the magnet and the frame casting. This avoids the necessity of using magnet keepers and simplifies the assembly.

## **8.0 REPAIRS AND RENEWAL PARTS**

Repair work can be done most satisfactorily at the factory. However, interchangeable parts can be furnished to the customers who are equipped for doing repair work. When ordering parts, always give the complete name-plate data.

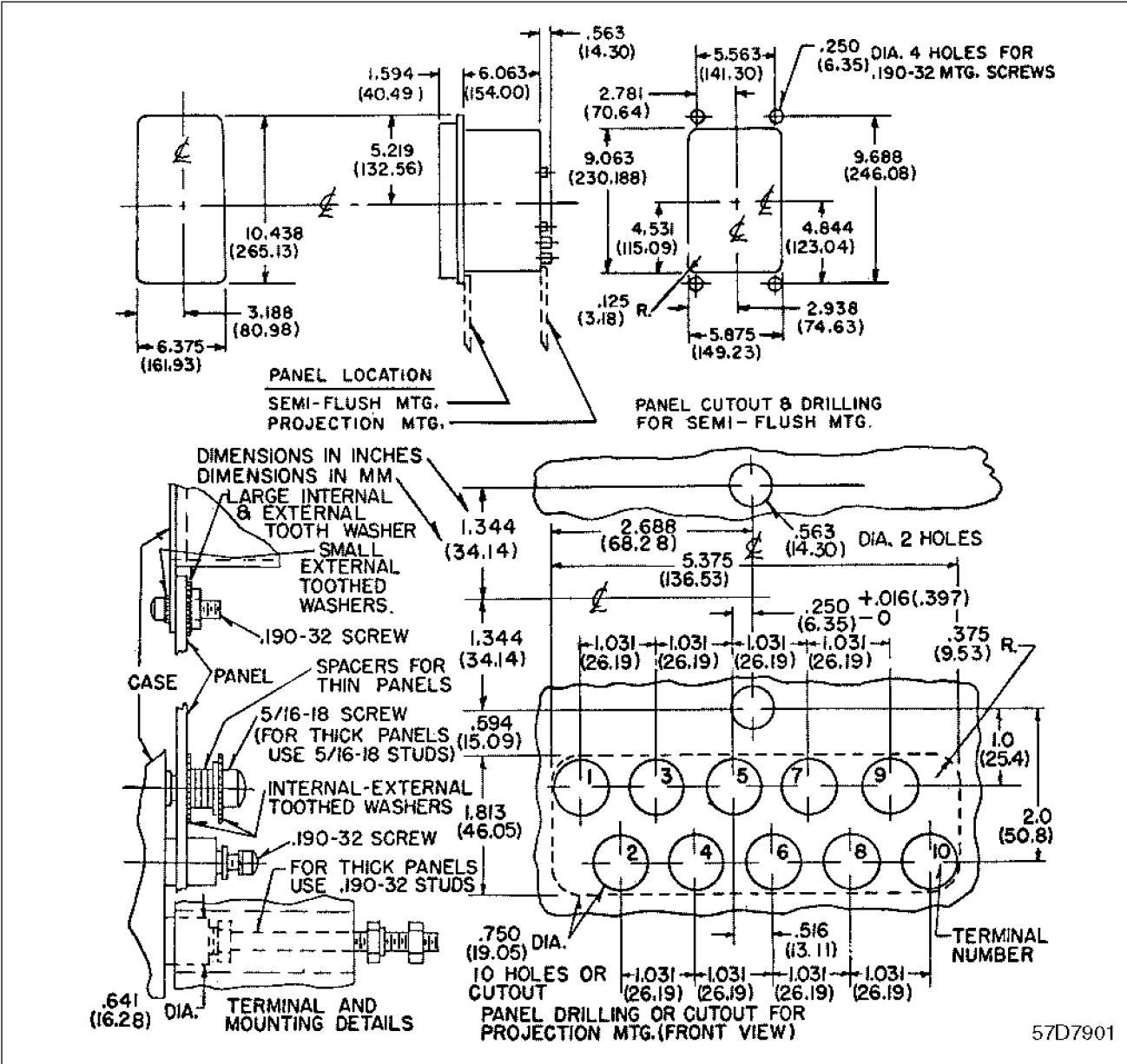


Figure 9: Outline & Drilling Plan for the DGF Relay in FT-21 Case.



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