The Force Control Function Package IRB 4400 for machining applications enables customers and system integrators to exploit a new dimension of robot intelligence for finishing processes such as deburring, grinding and polishing (e.g. for work pieces made of steel, stainless steel, aluminum, magnesium, wood, plastics, glass, etc.).

**New functionality**
To activate the new functionality of force control for machining more easily and much faster for users this special Function Package was developed and can be provided for various manipulator types.

**Integrated solution**
The basic Function Package includes the software FC Base including a dedicated GUI (Graphical User Interface) for machining for the FlexPendant, a special axis computer plus, a DAQ board, the Force-/Torque-Sensor and the sensor cable which is integrated in a hose package.

**Ready to use package**
With this Function Package main advantages can be obtained, which enables customers to concentrate on the present application and process. By reason that the Function Package is delivered fully assembled, tested and verified – meaning that the basic set-up of the system is already done before delivery – valuable savings of resources like manpower, time and costs are given.

**Higher productivity**
The revolutionary technology of force control for machining in combination with the Function Package IRB 4400 enables a faster integration (because of minimized programming and optimizing efforts) and a quality improvement (because of reduced risks for damaging tools, workpieces or even the robot) in the production. This leads to fewer costs, higher productivity and better process results due to the fact that not the position but the process itself gets controlled.
Function Package IRB 4400

Technical Data

Function Package Elements

Hose Package: upper hose package
The integration of additional media is enabled.

Valve Plate: The force sensor cable is spread across the valve plate. The assembly
of additional components is possible.

Base Cable (Sensor): 7m, 15m, 22m, 30m (= corresponding to manipulator
cable length)

Controller Hardware: 738-1 Prepared for Force Control
Controller Software: 661-2 Force Control base
877-1 Machining FC GUI
617-1 FlexPendant Interface

Mechanical assembly of hose package, force sensor, DAQ board
and cabling is included if ordered together with a robot system.

Equipment is fully tested and verified delivered.

Application area

Available for manipulator: IRB 4400/45, IRB 4400/60,
IRB 4400L/30

Available for controller: IRC5 (RW 5.09 and higher)

Available for: Single Robots

Not available for: MultiMove Robots (independent)

Not available for: MultiMove Robots (coordinated)

IRB 4400L/10 and Shelf Robots

Force Sensor Specification (Metric)

Omega 160 IP65

Sensor Diameter: 170 mm
Sensor Height: 66 mm
Sensor Weight: 7.26 kg

Degree of protection: IP65

Max. Force (Fx, Fy): ±2500 N
Max. Force (Fz): ±6250 N
Max. Torque (Tx, Ty, Tz): ±400 Nm

Single Axis Overload (Fx, Fy): ±18000 N
Single Axis Overload (Fz): ±48000 N
Single Axis Overload (Tx, Ty): ±1700 Nm
Single Axis Overload (Tz): ±1900 Nm

Resolution (Fx, Fy): 1/4 N
Resolution (Fz): 1/2 N
Resolution (Tx, Ty): 1/20 Nm
Resolution (Tz): 1/40 Nm

Load diagrams IRB 4400 (including the force sensor)

Sensor: 12.57 kg, Length 85.91 mm; Armload: Upperarm 15 kg, Wrist 5 kg

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