Original instructions

MKey5-series
Safety Interlock Switch
Read and understand this document

Please read and understand this document before using the products. Please consult your ABB JOKAB SAFETY representative if you have any questions or comments.

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The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.

Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, and installations subject to separate industry or government regulations.

Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE ABB JOKAB SAFETY PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

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1 Introduction

Scope
The purpose of these instructions is to describe the safety interlock switch MKey5-series, and to provide the necessary information required for assembly, installation, checks and adjustments after installation, and maintenance. The instructions also include information necessary to connect MKey5 to a safety circuit.

Audience
This document is intended for authorized installation personnel.

Prerequisites
It is assumed that the reader of this document has knowledge of the following:

- Basic knowledge of ABB Jokab Safety products.
- Knowledge of safety devices and safety locks.
- Knowledge of machine safety.

Special notes
Pay attention to the following special notes in the document:

 CWE: Danger of severe personal injury!
An instruction or procedure which, if not carried out correctly, may result in injury to the technician or other personnel.

C Aution: Danger of damage to the equipment!
An instruction or procedure which, if not carried out correctly, may damage the equipment.

NB: Notes are used to provide important or explanatory information.
2 Overview

General description

MKey5 interlock switches are designed to provide position interlock detection for moving guards. They are designed to fit the leading edge of sliding, hinged or lift off machine guards. The actuator is fitted to the moving part of the guard and is aligned to the switch entry aperture.

Safety regulations

⚠️ Warning!

Carefully read through this entire manual before using the device.

The devices shall be installed by a trained electrician following the Safety regulations, standards and the Machine directive.

Failure to comply with instructions, operation that is not in accordance with the use prescribed in these instructions, improper installation or handling of the device can affect the safety of people and the plant.

For installation and prescribed use of the product, the special notes in the instructions must be carefully observed and the technical standards relevant to the application must be considered.

In case of failure to comply with the instructions or standards, especially when tampering with and/or modifying the product, any liability is excluded.
Function description

Safety interlock switches are designed to fit to the leading edge of sliding or hinged guard doors to provide positively operated switching contacts and provide a tamper resistant key mechanism. They are designed to provide robust position interlock detection and keep moving guards closed. The switch is rigidly mounted to the frame of the guard or machine. The actuator is fitted to the moving part of the guard, and is aligned to the switch entry aperture, placed on the frame of the guard. The actuator profile is designed to match a cam mechanism within the switch head and provides a positively operated not easily defeat able interlock switch. When the guard is closed and the actuator inserted in the switch, the machine can be able to start. When the actuator is withdrawn the safety contacts are positively opened and the machine circuit is broken.

Depending on the environment where the switch will be used, different materials can be chosen on the MKey5. The basic version is in a full plastic body (polyester) and in cases where the demands are higher on the interlock switch head; there is a version with a plastic body and with a stainless steel head. Both these types give the MKey5 interlock switch a rating of IP67. In harsh applications as for food processing and chemical industry there is a MKey5 interlock switch with a total rugged stainless steel 316 body. This version has IP69K enclosure protection (maintained by a double seal lid gasket) and can be high pressure hosed with detergent at high temperature.

A positive forced contact provides a forced disconnect of the safety contacts at the withdrawal of the actuator. The design of the MKey5 ensures that the contacts will not fail or be held in a normally closed position, due to failure of the spring mechanism or that welding/sticking of the contacts can occur.

The positive forced disconnect contacts gives a high safety level and the interlock switch has an anti-tamper mechanism. To achieve highest safety level in connection with the machine control system it is recommended that the MKey5 is monitored by an appropriate ABB Jokab Safety safety relay, Pluto safety PLC or Vital system. To obtain the highest level of safety, two switches per gate are required.

⚠️ Warning! Application consideration must be given to the fixing of the actuator which has to be in a way that prevents disassembly by easy means.

The head can be rotated to provide four given actuator entry positions (2). MKey5 has several types of actuators as options. A standard actuator key is always delivered with interlock switches.

Note! The switch should not be used as an end stop!
3 Connections

See Chapter Installation and Maintenance for more information regarding installation.

Connections

![Contact block - Configuration 2 NC, 1 NO](image)

The normally closed contacts (11/12, 21/22) are positively force disconnected, and normally used for the safety function. The overlapping, normally open contacts (33/34) enables operational status indication of e.g. incorrect adjustment of switch before the positive forced disconnect NC contacts open.

NB: Contacts considered in “normal” state when the guard is closed, i.e. the state required for a machine to be allowed to start.

**MKey5, explosion proof**

**2NC**

![Cable diagram with NC Circuit 1 and NC Circuit 2](image)

**Actuator insertion**

<table>
<thead>
<tr>
<th>2NC INC</th>
<th>6.80</th>
<th>6</th>
<th>0 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>11/12</td>
<td>Open</td>
<td></td>
<td></td>
</tr>
<tr>
<td>21/22</td>
<td>Open</td>
<td></td>
<td></td>
</tr>
<tr>
<td>33/34</td>
<td>Open</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

MKey5, Contacts at withdrawal of actuator.

**NB!** Measurements in mm
4 Installation and maintenance

Installation

1. The installation of all ABB Jokab Safety interlock switches must be in accordance with a risk assessment for the individual application. Installation must only be carried out by competent personnel and in accordance with these instructions.

2. M5 mounting bolts must be used to fix the switch and actuator, the tightening torque to ensure reliable fixing is 4.0 Nm. To prevent loosening of the switch after installation, always fix the M5 mounting bolts with a thread-locking compound or secure using self-locking nuts. Tightening torque for the lid screws, conduit entry plugs and cable glands must be 1.5 Nm to ensure IP seal.

Only use the correct size gland for the conduit entry and cable outside diameter.

Tightening torque for the connection terminal screws is 1.0 Nm, max conductor size is 2.5 mm². The switch head position can be rotated by opening the lid and then pulling the end cover away from the switch and then rotating to the position required.

3. Always fit a mechanical stop to the guard to prevent damage to the front of the switch.

Set the actuator gap to 3 mm when the guard is closed and against the stop. (See illustration).

Use alignment guides to ensure that the actuator enters the switch without interfering with the sides of the aperture.

Always fit the aperture plug to the unused entry aperture to prevent debris entering the switch mechanism.

4. After installation check operation of all control circuits ensuring that when the actuator is out of the switch, the machine cannot be started.

⚠️ Warning! All the safety functions must be tested before starting up the system.

Maintenance

Every week: Check correct operation of all circuits. If the actuator shows signs of bending or the switch head housing displays mechanical damage then remove and replace.

Every 6 months: Isolate power and remove cover. Check screw terminal tightness and check for signs of moisture ingress.

⚠️ Warning! The safety functions and the mechanics shall be tested regularly, at least once every year to confirm that all the safety functions are working properly.

⚠️ Warning! In case of breakdown or damage to the product, contact the nearest ABB Jokab Safety Service Office or reseller. Do not try to repair the product yourself since it may accidentally cause permanent damage to the product, impairing the safety of the device which in turn could lead to serious injury to personnel.

⚠️ Caution! ABB Jokab Safety will not accept responsibility for failure of the switch functions if the installation and maintenance requirements shown in this sheet are not implemented. These requirements form part of the product warranty.
Minimum safety distance

When using interlocking guards without guard locking to safeguard a hazard zone, the minimum allowed safety distance between the guarded opening and the hazardous machine must be calculated. In order to ensure that the hazardous machine motion will be stopped before it can be reached, the minimum safety distance is calculated according to EN ISO 13855 (“Positioning of safeguards with respect to the approach speeds of parts of the human body”).

The minimum safety distance is calculated according to the formula:

\[ S = (K \times T) + C \]

Where

\( S \) = minimum safety distance (mm)
\( K \) = approach speed of a human body; 1600 mm/s
\( T \) = the total time from opening of the guard until the hazardous machine movement has stopped, i.e. including control system reaction times and other delays (s)
\( C \) = a safety distance taken from Table 4 or Table 5 of EN ISO 13857:2008, if it is possible to push fingers or a hand through the opening towards the hazard before a stop signal is generated

In some cases, \( T \) might be reduced by the opening time of the guard until the opening size permits access of the relevant parts of the body. Refer to EN ISO 13855 for further details and EN ISO 13857 for specified values.
5 Application examples

Application example

![Diagram of application example]
6 Model overview

<table>
<thead>
<tr>
<th>Type</th>
<th>Article number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MKey5</td>
<td>2TLA050003R0100</td>
<td>M20, 2NC/1NO, 12N, Standard Key</td>
</tr>
<tr>
<td>MKey5+</td>
<td>2TLA050003R0101</td>
<td>M20, 2NC/1NO, 40N, Standard Key</td>
</tr>
<tr>
<td>MKey5</td>
<td>2TLA050003R0110</td>
<td>M20, 2NC/1NO, 12N, Stainless steel head, Standard Key</td>
</tr>
<tr>
<td>MKey5+</td>
<td>2TLA050003R0111</td>
<td>M20, 2NC/1NO, 40N, Stainless steel head, Standard Key</td>
</tr>
<tr>
<td>MKey5Z</td>
<td>2TLA050003R0120</td>
<td>M20, 2NC/1NO, 12N, Stainless steel, Standard Key</td>
</tr>
<tr>
<td>MKey5+Z</td>
<td>2TLA050003R0121</td>
<td>M20, 2NC/1NO, 12N, Stainless steel, Standard Key</td>
</tr>
<tr>
<td>MKey5Zx</td>
<td>2TLA050003R0125</td>
<td>2NC, 3m cable, 2NC, 12N, Stainless steel, Standard Key, Explosion proof</td>
</tr>
</tbody>
</table>

Dimensions

MKey5

MKey5Z

NB: All measurements in millimetres.

Accessories

<table>
<thead>
<tr>
<th>Type</th>
<th>Article number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gland</td>
<td>2TLA050040R0002</td>
<td>Stainless steel cable gland M20 x 1.5</td>
</tr>
<tr>
<td>Tina 2A</td>
<td>2TLA020054R0100</td>
<td>Adaptation unit for dynamic circuit with M20 fitting.</td>
</tr>
<tr>
<td>Tina 2B</td>
<td>2TLA020054R1100</td>
<td>Adaptation unit for dynamic circuit, internal assembly.</td>
</tr>
<tr>
<td>Tina 3A</td>
<td>2TLA020054R0200</td>
<td>Adaptation unit for dynamic circuit with M20 fitting and M12 connector</td>
</tr>
<tr>
<td>Lockout Actuator</td>
<td>2TLA050040R0401</td>
<td>Lockable service key for maintenance</td>
</tr>
</tbody>
</table>
**Actuators**

All keys are in stainless steel.

<table>
<thead>
<tr>
<th>Type</th>
<th>Article number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2TLA050040R0201</td>
<td>Standard key for plastic head</td>
</tr>
<tr>
<td>2</td>
<td>2TLA050040R0202</td>
<td>Standard key for SS head</td>
</tr>
<tr>
<td>3</td>
<td>2TLA050040R0220</td>
<td>Flat key</td>
</tr>
<tr>
<td>4</td>
<td>2TLA050040R0221</td>
<td>Flexible key with plastic housing</td>
</tr>
<tr>
<td>5</td>
<td>2TLA050040R0203</td>
<td>Flexible key with metal housing</td>
</tr>
<tr>
<td>6</td>
<td>2TLA050040R0204</td>
<td>Flexible key with stainless steel housing</td>
</tr>
</tbody>
</table>

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**Dimensions**

NB: All measurements in millimetres.
# 7 Technical data

<table>
<thead>
<tr>
<th>Manufacturer</th>
</tr>
</thead>
</table>
| ABB AB / JOKAB SAFETY  
Varlabergsvägen 11  
SE-434 39 Kungsbacka  
Sweden |

<table>
<thead>
<tr>
<th>Electrical characteristics</th>
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<tbody>
<tr>
<td>Utilization category</td>
</tr>
<tr>
<td>Thermal Current (Ith)</td>
</tr>
<tr>
<td>Rated insulation/withstand voltages</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Explosion Proof version (X)</th>
</tr>
</thead>
</table>
| Classification | Ex d IIC T6 (-20°C ≤ Ta ≤ +60°C) Gb  
Ex tb IIC T85°C (-20°C ≤ Ta ≤ +60°C) Db |
| Rated Voltage | 250V AC/DC |
| Rated Current | 2 pole 4A |

<table>
<thead>
<tr>
<th>General</th>
</tr>
</thead>
<tbody>
<tr>
<td>Travel for positive opening</td>
</tr>
</tbody>
</table>
| Actuator entry minimum radius | 175 mm Standard Key  
100 mm Flexible Key |
| Protection class | MKey5: IP67  
MKey5Z: IP67, IP69K |
| Ambient temperature | -25…+80°C |
| Size | See drawing |
| Conduit entries | 3 x M20 x 1.5 |
| Material |
| MKey5: | Body: Polyester  
Head: Polyester or stainless steel 316 |
| MKey5Z: | Body: Stainless steel  
Head: Stainless steel |
| Fixing | Body: 2 x M5  
Actuator: 2 x M5 |
| Maximum approach / withdrawal speed | 600 mm/s |
| Holding force |
| MKey5/MKey5Z: | 12 N |
| MKey5+/MKey5Z+: | 40 N |
| Vibration | IEC 68-2-6, 10-55 Hz+1 Hz  
Excursion: 0.35 mm, 1 octave/min |
Safety-related characteristic data and Conformity

| Conformity                        | European Machinery Directive 2006/42/EC  
| EN ISO 13849-1                    | Up to PL e, cat. 4 depending on system architecture  
| EN 62061                          | Up to SIL3 depending on system architecture  
| Safety data                       |  
| $B_{10^5}$                        | 2,500,000 operations at 100 mA load  
| MTTF$_d$                          | 356 years (8 cycles per hour/24 hours per day/365 days per year)  
| Proof test interval (Life)        | 35 years  
| Certifications                    | TÜV, cULus  
| Information with regard to UL 508 | Use 12AWG copper conductors only  
|                                  | Electrical Rating: A300 48W5  
|                                  | Type 1 Enclosure  
|                                  | Max. Switching Current / Volt / Amp: 120V 6A (720VA break) PF 0.38,  
|                                  | 240V 3A (720VA break) PF 0.38  

NB: A single MKey5 can achieve performance level PL c according to EN ISO 13849 if used correctly with an ABB Jokab Safety safety relay, Pluto safety-PLC or Vital safety module. If two MKey5-switches are used for the same safety function, a performance level up to PL e can be achieved. Refer to EN ISO 13849 for details on how to achieve this if necessary.
8 EC Declaration of conformity

EC Declaration of conformity
(according to 2006/42/EC, Annex 3a)

We ABB AB
JOKAB Safety
Varalbergsvägen 11
SE-434 39 Kungsbacka
Sweden
declare that the safety components of ABB AB manufacture with
type designations and safety functions as listed below, is in
conformity with the Directives
2006/42/EC
2008/98/EC

Authorised to compile the technical
file
ABB AB
JOKAB Safety
Varalbergsvägen 11
SE-434 39 Kungsbacka
Sweden

Product
Safety interlock switches
MKey1  MKey2  MKey4
MKey1+  MKey6  MKey5+
MKey5+Z  MKey5Z  MKey8
MKey6+  MKey 6+Z  MKey5Z
MKey8  MKeyER  MKey6ERZ
MKeyRM MKey6Z  MKey 9
MKey6M

Used harmonized standards

Other used standards
EN 60647-1:2007+A1:2011,

Jesper Kristensson
PRU Manager
Kungsbacka 2012-08-06

Original
EC Declaration of conformity
(according to 2006/42/EC, Annex 2a)

We ABB AB
JOKAB Safety
Varlabergsvägen 11
SE-434 39 Kungsbacka
Sweden

declare that the safety components of ABB AB manufacture with type
designations and safety functions as listed below, is in conformity with
the Directives
2000/42/EC
2006/95/EC
94/9/EC

Authorised to compile the
technical file
ABB AB
JOKAB Safety
Varlabergsvägen 11
SE-434 39 Kungsbacka
Sweden

Product
Safety interlock switch with
explosion proof internal contact
block
MIKey5ZX

EC Type Certificate
Baseefa 1 1ATEX207X (94/9/EC)

Notified Body
Baseefa Ltd.,
Buxton
Derbyshire
SK17 9EZ
United Kingdom
Notified Body No 1180

Used harmonized standards
EN 60204-1:2006+A1:2009, EN 60079-0:2011,

Other used standards

Jesper Kristensson
PRU Manager
Kungsbacka 2012-08-06

www.abb.com
www.jokabsafety.com

Original