Aztec AWT440
Multi-input transmitter

Introduction

The Aztec AWT440 is a universal multi-input transmitter that uses ABB’s Aztec 400 range of advanced digital sensors for monitoring the key parameters in municipal and industrial water / wastewater treatment.

The transmitter has multiple sensor capability that enables it to control and display information from up to 4 sensors.

These Commissioning instructions provide installation and basic operating procedures for the Aztec AWT440 transmitter.

For information on the sensor, including installation, commissioning, operation and maintenance procedures, refer to the specific sensor manual.

For more information

Further publications are available for free download from:

www.abb.com/measurement

or by scanning this code:

<table>
<thead>
<tr>
<th>Search for or click on</th>
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</thead>
<tbody>
<tr>
<td>Aztec 440 Data Sheet</td>
</tr>
<tr>
<td>Aztec AWT440 transmitter – Operating Instruction</td>
</tr>
<tr>
<td>Aztec AWT440 transmitter – Communications supplement</td>
</tr>
</tbody>
</table>
Health & Safety

Document symbols
Symbols that appear in this document are explained below:

DANGER – Serious damage to health / risk to life
This symbol in conjunction with the signal word ‘DANGER’ indicates an imminent electrical hazard. Failure to observe this safety information will result in death or severe injury.

WARNING – Bodily injury
This symbol in conjunction with the signal word ‘WARNING’ indicates a potential electrical hazard. Failure to observe this safety information will result in death or severe injury.

IMPORTANT (NOTE)
This symbol indicates operator tips, particularly useful information or important information about the product or its further uses. The signal word ‘IMPORTANT (NOTE)’ does not indicate a dangerous or harmful situation.

Safety precautions
Be sure to read, understand and follow the instructions contained within this manual before and during use of the equipment. Failure to do so could result in bodily harm or damage to the equipment.

WARNING – Bodily injury
Installation, operation, maintenance and servicing must be performed:
- by suitably trained personnel only
- in accordance with the information provided in this manual
- in accordance with relevant local regulations

Potential safety hazards
Aztec AWT440 transmitter – electrical

WARNING – Bodily injury
To ensure safe use when operating this equipment, the following points must be observed:
- Up to 240 V AC may be present. Be sure to isolate the supply before removing the terminal cover.
- Normal safety precautions must be taken to avoid the possibility of an accident occurring when operating in conditions of high pressure and / or temperature.

Safety advice concerning the use of the equipment described in this manual or any relevant Material Safety Data Sheets (where applicable) can be obtained from the Company, together with servicing and spares information.

Safety standards
This product has been designed to satisfy the requirements of IEC61010-1:2010 3rd edition ‘Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use’ and complies with US NEC 500, NIST and OSHA.
Product symbols
Symbols that appear on this product are shown below:

![Protective earth (ground) terminal.]

![Functional earth (ground) terminal.]

![Alternating current supply only.]

![This symbol, when noted on a product, indicates a potential hazard which could cause serious personal injury and/or death. The user should reference this instruction manual for operation and/or safety information.]

![This symbol, when noted on a product enclosure or barrier, indicates that a risk of electrical shock and/or electrocution exists and indicates that only individuals qualified to work with hazardous voltages should open the enclosure or remove the barrier.]

![The equipment is protected through double insulation.]

![Recycle separately from general waste under the WEEE directive.]

Product recycling and disposal (Europe only)
Electrical equipment marked with this symbol may not be disposed of in European public disposal systems after 12 August 2005. To conform to European local and national regulations (EU Directive 2002/96/EC), European electrical equipment users must now return old or end-of-life equipment to the manufacturer for disposal at no charge to the user.

ABB is committed to ensuring that the risk of any environmental damage or pollution caused by any of its products is minimized as far as possible.

End-of-life battery disposal
The transmitter contains a small lithium battery (located on the processor/display board) that must be removed and disposed of responsibly in accordance with local environmental regulations.

Restriction of Hazardous Substances (RoHS)
The European Union RoHS Directive and subsequent regulations introduced in member states and other countries limits the use of six hazardous substances used in the manufacturing of electrical and electronic equipment. Currently, monitoring and control instruments do not fall within the scope of the RoHS Directive, however ABB has taken the decision to adopt the recommendations in the Directive as the target for all future product design and component purchasing.

Specification
Electrical
Power supply ranges
100 to 240 V AC ±10 %, 50 / 60 Hz
(90 min. to 264 V max. AC, 45/65 Hz)

Power consumption
<30W

Terminal connections rating
AWG 26 to 16 (0.14 to 1.5 mm²)

Analog outputs
2 standard
2 optional
Galvanically isolated from the rest of the circuitry, 500 V for 1 minute. Range-programmable source and range 0 to 22 mA, maximum load 750 Ω @ 20 mA

Relay outputs
4 standard
2 optional
Fully-programmable. Contacts rated at 2A @ 110 / 240 V. Standard relays are changeover. Optional relays are normally closed (N/C).

Digital inputs / outputs
6 standard, user-programmable as input or output
Minimum input pulse duration: 125 ms
Input – volt-free or 24 V DC (conforms to IEC 61131-2)
Output – open-collector, 30 V, 100 mA max.
(conforms to IEC 61131-2)
1 Locating the transmitter

For general location requirements refer to Fig. 1. Select a location away from strong electrical and magnetic fields. If this is not possible, particularly in applications where mobile communications equipment is expected to be used, screened cables within flexible, earthed metal conduit must be used.

Install in a clean, dry, well ventilated and vibration-free location providing easy access. Avoid rooms containing corrosive gases or vapors, for example, chlorination equipment or chlorine gas cylinders.

Fig. 1 Transmitter location

2 Mounting the transmitter

Wall mounting

Dimensions in mm (in.)

- 214 (8.42) Fixing centers
- 200 (7.87) Fixing centers
- 62 (2.44)
- 66 (2.40)
- Ø6.4 (0.25)
- EZLink connectors
- Cable gland kit (optional)

Maximum cable distance transmitter to sensor (refer to sensor Operating instruction)

Eye-level location

Ambient temperature

- 55 °C (131 °F) Max.
- -10 °C (14 °F) Min.

Humidity

0 to 95 %

Avoid vibration
Panel mounting (optional)
Torque each panel clamp anchor screw to 0.5 to 0.6 Nm (4.42 to 5.31 lbf/in.)

IMPORTANT (NOTE)
Do not overtighten the screws.

Dimensions in mm (in.)

Pipe mounting (optional)
Dimensions in mm (in.)

* To DIN43700
** ≥150 mm (6 in.) if (optional) cable glands fitted
Electrical connections

DANGER – Serious damage to health / risk to life

- The transmitter is not fitted with a switch – an isolation device such as a switch or circuit breaker conforming to local safety standards must be fitted to the final installation. It must be fitted in close proximity to the transmitter, within easy reach of the operator and marked clearly as the isolation device for the transmitter.
- Remove all power from supply, relay, any powered control circuits and high common mode voltages before accessing or making any connections. Use cable appropriate for the load currents: 3-core cable rated 3 A and 75 °C (167 °F) minimum, and voltage: 100 / 240 V that conform to either IEC 60227 or IEC 60245, or to the National Electrical Code (NEC) for the US, or the Canadian Electrical Code for Canada. The terminals accept cables AWG 26 to 16 (0.14 to 1.5 mm²).
- All connections to secondary circuits must have insulation to required local safety standards. After installation, there must be no access to live parts, for example, terminals. Use screened cable for signal leads and power cables separately, preferably in an earthed (grounded) flexible metal conduit.

USA and Canada only

- The supplied cable glands are provided for the connection of signal input and MODBUS, Profibus and Ethernet communication wiring ONLY.
- The supplied cable glands and use of cable / flexible cord for connection of the mains power source to the mains input and relay contact output terminals is not permitted in the USA or Canada.
- For connection to mains (the mains input and relay contact outputs), use only suitably rated field wiring insulated copper conductors rated min. 300 V, 16 AWG, 90C. Route wires through suitably rated flexible conduits and fittings.

WARNING – Bodily injury

- If the transmitter is used in a manner not specified by the Company, the protection provided by the equipment may be impaired.
- Ensure the correct fuses are fitted – see Fig. 2, page 7 for fuse details.
- Replacement of the internal battery must be carried out by an approved technician only.
- The transmitter conforms to Installation Category II of IEC 61010.
- All equipment connected to the transmitter’s terminals must comply with local safety standards (IEC 60950, EN61010-1).
- The Ethernet and bus interface connectors must only be connected to SELV circuits.
Fig. 2 Connections overview

- Optional communications module (Profibus, MODBUS or Ethernet)
- Smart interface module 1 (shown fitted)
- I/O module 3 option card (shown fitted)

Comms. connections
- Digital I/O connections
- Analog output connections 1 and 2 (standard)
- Relay connections 1 to 4 (standard)
- Mains supply 100 to 240 V AC ±10 % (90 min. to 264 V max.)
- 50 / 60 Hz

Digital output
- INT +24 V (100 mA max.)

Relays (1 to 4)
- N/O → Load
- COM → N
- ▲ N/C → Load

Relays (5 and 6)
- ▲ N/C → Load

Analog outputs (1 to 4)
- + 750 Ω Max.
- Auxiliary device (for example, chart recorder, PLC)

Digital input (24 volt)
- INT +24 V
- DIO 1 to 6

Digital input (volt-free)
- DIO 1 to 6

Fuse 3.15 A Type T 100 to 240 V, 50/60 Hz

Fig. 3 Digital I/O, relays and analog output connections
Power supply connection

DANGER – Serious damage to health / risk to life

USA and Canada only
The supplied cable glands and use of cable / flexible cord for connection of the mains power source to the mains input and relay contact output terminals is not permitted.

Referring to Fig. 4:
1. Using a suitable screwdriver, release door retaining screw A and open the transmitter door.
2. Release cover plate retaining screw B and remove cover plate C.
3. Slide retaining clip D off blanking plug E and remove the blanking plug.
4. Fit cable gland F and secure using nut G.
5. Remove gland cover H and route mains power supply cable J through it.
6. Route the cable through cable gland F and into the enclosure case.

IMPORTANT (NOTE) Cable glands are supplied with single- and twin-holed bushes. Use a single-holed bush for the mains power cable.

7. Make connections to the power supply connection terminals K.
8. Tighten gland cover H.
9. Refit cover plate C and secure it with retaining screw B.
10. Close the transmitter door and secure with door retaining screw A.

Fig. 4 Connecting the transmitter mains power supply
Sensor EZLink connection

**IMPORTANT (NOTE)**
Maximum length of cable from transmitter to sensor(s) – refer to sensor Operating instruction.

The Aztec AWT440 transmitter is supplied as standard with 2 sensor EZLink connections.

Referring to Fig. 5:
1. Align the pins in sensor cable connector A with the holes in EZLink connector B and push the connectors together.
2. Turn nut C clockwise to secure the connectors together.

The transmitter detects the type of sensor connected automatically.

**IMPORTANT (NOTE)**
A single Aztec AWT440 transmitter can monitor the inputs from up to 4 sensors. Each smart sensor interface module can accommodate 2 sensors. Therefore, to monitor 4 sensors, 2 input modules must be fitted to the transmitter.

Fig. 5 Connecting the sensor EZLink connectors
5 Easy setup

When the transmitter is started up for the first time, the ‘Easy Setup’ prompt is displayed:

Press the key (✓) to start Easy Setup or press the key (✗) to cancel and exit to the main Operator page.

Transmitter parameters that can be configured using Easy Setup are shown on the left side of the screen and the factory default value / setting for each parameter is shown on the right.

Press the key (Edit) to change the default value / setting to the required value / selection. Press the key (Next) to accept the default or revised value / selection and advance to the next parameter.

Transmitter parameters that can be configured in this way are:
Language, Instrument Tag, Diagnostics View, Signals View, Chart View, Alarm View, Analog OP View, Calibration Log, Alarm Log, Audit Log, Diagnostics Log, Date Format and Date & Time.

On completion of Easy Setup, the display returns to the ‘Easy Setup’ start screen:

Press the key (Select) to revise / amend the settings just made or press the key (Exit) to cancel and exit to the main Operator page.

All transmitter parameters can be revised / changed at any time by selecting Enter Configuration from any Operator or View page menu, followed by Advanced from the Access Level menu.

6 Calibration and sensor setup

Calibration and sensor setup are sensor-specific – refer to the relevant sensor Operating instruction to perform a calibration and setup the sensor.

CAUTION – Minor injuries
Do not attempt to setup the transmitter unless the sensor and transmitter are fully installed and ready for operation.

Ensure all electrical connections have been made correctly and switch on the power to the transmitter. If the sensor is being commissioned for the first time, sensor calibration and set-up is recommended for best results.

IMPORTANT (NOTE)
- If ‘Easy Setup’ does not detect a keypress within 5 minutes, the display changes automatically to the main Operator page.
- Refer to Section 7, page 11, for details of menu navigation and parameter selection / adjustment.
Transmitter keys, operation modes and operator menus

Front panel keys
The transmitter is operated using the keys on the front panel. Prompts associated with active keys are displayed on each screen. Diagnostic messages are detailed on page 15, display icon descriptions are detailed on page 17.

![Front panel keys diagram](image)

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### Table 1 Key functions

<table>
<thead>
<tr>
<th>Key</th>
<th>Function</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Navigation key – left and Operator menu access key</td>
<td>When any Operating, View or Log page is displayed, opens or closes the Operator menu and returns to the previous menu level.</td>
</tr>
<tr>
<td>B</td>
<td>View key</td>
<td>Toggles the view between Operator pages, Diagnostic View and Calibration Log screens – see Fig. 7. <strong>Note.</strong> Disabled in Configuration mode.</td>
</tr>
<tr>
<td>C</td>
<td>Up key</td>
<td>Used to navigate up menu lists, highlight menu items and increase displayed values.</td>
</tr>
<tr>
<td>D</td>
<td>Down key</td>
<td>Used to navigate down menu lists, highlight menu items and decrease displayed values.</td>
</tr>
</tbody>
</table>
| E   | Group key | Toggles between:  
  - Operator pages (1 to 5) when an Operator page is selected with the View key.  
  - View screens (Diagnostics, Signals, Alarms, and Outputs) when the Diagnostic View screen is selected with the View key.  
  - Log screens (Calibration, Alarm, Audit and Diagnostic) when the Calibration Log screen is selected with the View key.  
See Fig. 7. **Note.** Disabled in Configuration mode. |
| F   | Navigation key – right and Cal shortcut key | At menu level, selects the highlighted menu item, operation button or edits a selection. When any Operating, View or Log page is displayed, used as a shortcut key to access the Calibrate level. |

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![Menu navigation overview diagram](image)
Operation modes
The transmitter has 4 modes of operation – all modes are accessed from the Operator menu – see Fig. 8:
— Operating: displays real-time sensor values on Operating Pages.
— View: displays diagnostic messages, alarms, output values, signals (including the flow rate where applicable) and (chart) traces.
— Log: displays recorded diagnostic, calibration and audit events and alarms.
— Configuration: enables the transmitter to be configured.

Operator menus

IMPORTANT (NOTE)
Operator menus cannot be accessed directly from the Configuration level.

Referring to Fig. 8:
— Operator menus A are accessed from any Operating, View or Log page by pressing the ↵ key B.
— Operator sub-menus (indicated by the → arrow) are selected by pressing the ↩ key C.
— The Calibrate page can be opened directly from an Operator Page (bypassing the Configuration level menus) using CAL shortcut D. Press the ↩ key C (below the CAL prompt).

Fig. 8 Operator menus

Operator menus comprise:
— Operator Pages: displays the Operator page for each available sensor.
— Data Views: displays enabled data views.
— Logs: displays enabled Log views.
— Alarm Acknowledge: acknowledges the active alarm displayed in the Alarms View.
— Manual Hold: holds (freezes) the current outputs and alarms for the selected sensor(s).

IMPORTANT (NOTE)
Active values are still indicated on the display.

— Manual Clean: initiates a sensor cleaning cycle.
— Ack.Sensor Removed (displayed only if a sensor is disconnected from the transmitter): confirms permanent sensor removal and resets transmitter configuration settings to factory default for the sensor input.
— Media Card: displays the status of the SD card / USB stick (enabled only if a removable media module is fitted) and enables the operator to place the media online / offline.
— Autoscroll (enabled on Operator pages only): displays Operator pages sequentially when multiple sensors are fitted.
— Enter Configuration (enabled on all pages): enters Configuration parameters via the Access Level – refer to Section 8, page 13 for access levels and password security options.
Password security and access level

Passwords are entered at the Enter Password screen accessed via the Access Level — see below.

Setting passwords

Passwords can be set to enable secure access at 2 levels: Calibrate and Advanced. The Service level is password protected at the factory and reserved for factory use only.

Passwords can contain up to 6 characters and are set, changed or restored to their default settings at the Device Setup / Security Setup parameter.

IMPORTANT (NOTE) When the transmitter is powered-up for the first time, the Calibrate and Advanced levels can be accessed without password protection. Protected access to these levels can be allocated as required.

Access Level

The Access Level is entered via the Operator menu / Enter Configuration menu option.

Access levels — scroll to level using the ▲ / ▼ keys and press press (Select) to enter

Level | Access
--- | ---
Logout | Displayed after Calibrate or Advanced level are accessed. Logs the user out of current level. If passwords are set, a password must be entered to access these levels again after selecting Logout.
Read Only | View all parameters in read-only mode.
Calibrate | Enables access and adjustment of Calibrate parameters. Calibration is sensor-specific — refer to the sensor Operating instruction for calibration details.
Advanced | Enables configuration access to all parameters.
Service level | Reserved for authorized service technicians only.

Table 2 Access level menu details

![Fig. 9 Access level screen]

![Fig. 10 Enter password screen]
**Configuration (Advanced access level) menus overview**

**Calibrate**
- Calibrate the selected sensor

**Sensor Setup**
- Configure:
  - sensor tag
  - measurement units
  - operational range
  - clean functions
  - other sensor-specific parameters

**Device Setup**
- Configure:
  - instrument tag
  - temperature units
  - access security
- Restore all transmitter configuration parameters to default values
- Update transmitter / connected sensor(s) software

**Display**
- Configure:
  - display language
  - operator templates
  - data views
  - date & time

**Input/Output**
- Configure:
  - analog outputs
  - digital inputs and outputs
  - relays

**Process Alarm**
- Configure up to 8 independent process alarms

**Media Card**
- — Enable or disable data logging
- — select source of data to be logged
- — save and load configuration files
- — format external media

**Communication**
- Configure optional:
  - Profibus communications
  - MODBUS communications
  - Ethernet and email settings

**Note.** Service level menus (not shown) are password-protected at the factory and intended for use by authorized ABB service technicians only.
Diagnostic messages

The transmitter is programmed to display diagnostic messages to provide information on servicing requirements and any other conditions that develop during operation.

All diagnostic messages displayed on the transmitter are added to the transmitter’s Audit Log.

The following tables show icon types, diagnostic messages and possible causes / suggested remedial action.

### IMPORTANT (NOTE)
- The diagnostic icons in Table 3 conform to NAMUR 107.
- For sensor-specific diagnostics messages, refer to the sensor manual.

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADC Failure</td>
<td>Failure</td>
</tr>
<tr>
<td>S1, S2, S3, S4</td>
<td></td>
</tr>
<tr>
<td>Sensor failure (temporary or permanent failure of analog to digital converter for sensor 1, 2, 3, 4). Cycle power to the transmitter. If problem persists, replace electronics inside sensor. If problem still persists contact local service organization.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Excessive Power</td>
<td>Check function</td>
</tr>
<tr>
<td>Sensor is drawing more current than available. The power being drawn from the transmitter exceeds the maximum permitted level. Check the wiring to all sensors connected for possible wiring problems. Check any digital outputs powered from the +24 V out terminal.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Int Comms Error</td>
<td>Out of specification</td>
</tr>
<tr>
<td>Communication to sensor failure. Communication to one or all the sensors has failed during cyclic reads. Check wiring between transmitter and sensors.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>NV Error Comm Bd</td>
<td>Maintenance required</td>
</tr>
<tr>
<td>NV error – comms. board (CRC Comms.). Failure of non-volatile memory on communications board or permanent corruption of its data. Cycle power to the transmitter. If problem persists, check all configuration parameters and correct any errors. If problem still persists, contact local service organization.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>NV Error Main Bd</td>
<td>Maintenance required</td>
</tr>
<tr>
<td>NV error – main board (CRC Comms.). Failure of non-volatile memory on main board or permanent corruption of its data. Cycle power to the transmitter. If problem persists, check all configuration parameters and correct any errors. If problem still persists, contact local service organization.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>NV Error Proc Bd</td>
<td>Maintenance required</td>
</tr>
<tr>
<td>NV error – processor board (CRC Comms.). Failure of non-volatile memory on processor/display board or permanent corruption of its data. Cycle power to the transmitter. If problem persists, check all configuration parameters and correct any errors. If problem still persists, contact local service organization.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Diagnostic Icon</th>
<th>NAMUR Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>NV Error</td>
<td>Maintenance required</td>
</tr>
<tr>
<td>S1, S2, S3, S4</td>
<td></td>
</tr>
<tr>
<td>Failure of sensor (1, 2, 3, 4) non-volatile memory or permanent corruption of its data. Cycle power to the transmitter. If problem persists, check all configuration parameters for all sensors and correct any errors. If problem still persists, contact local service organization.</td>
<td></td>
</tr>
</tbody>
</table>

Table 4 Diagnostic messages (1 of 2)
Table 4 Diagnostic messages (2 of 2)

<table>
<thead>
<tr>
<th>Icon</th>
<th>Diagnostic message</th>
<th>Possible cause and suggested action</th>
</tr>
</thead>
</table>
| ❌   | NV Error SW Key 1  | NV error – software key 1 (CRC Comms.).
|      |                    | Failure of non-volatile memory on software key 1 board or permanent corruption of its data. Cycle power to the transmitter. If problem persists, check all configuration parameters and correct any errors. If problem still persists, contact local service organization. |
| ❌   | Temp Failure (S1, S2, S3, S4) | Temperature sensor failure for sensor 1 (2, 3, 4). The temperature compensator or associated connections are either open-circuit or short-circuit. Check wiring at temperature compensator connections to the PCB. |
| ❌   | PV Failure (S1, S2, S3, S4) | Process variable / sensor failure for sensor 1 (2, 3, 4). Temporary or permanent failure of operation of sensor. Cycle power to the transmitter. If problem persists, replace sensor cap or complete probe assembly. If problem still persists, contact local service organization. |
| ❌   | S1 (to 4): Removed | The transmitter has detected that a sensor has been disconnected. Measurement stops until the sensor is reconnected. Intentional sensor disconnection can be acknowledged by selecting Ack. Sensor Removed in the Operator page menu. |
| ⬇️  | Calibrating (S1, S2, S3, S4) | Displayed during calibration of sensor 1 (2, 3, 4). On a multiple sensor setup, this inhibits the calibration of other sensors. |
| ⬇️  | Cleaning (S1, S2, S3, S4) | Indicates that a manual, or automatic, sensor clean cycle is in progress. |
| ⬇️  | In Hold Mode (S1, S2, S3, S4) | Sensor (1, 2, 3, 4) in manual hold mode via front panel. Analog outputs and alarms are held. To exit manual hold press the key, scroll to Manual Hold and select the appropriate sensor(s). |
| ⬇️  | Recovery (S1, S2, S3, S4) | The time delay between the completion of a sensor clean cycle and the display of a new reading on the Operator page. |
| ⬇️  | Simulation On | The analyzer is operating in Simulation mode. |
| ⬇️  | Cal. Failed (S1, S2, S3, S4) | Last sensor calibration failed. Calibration is sensor-specific – refer to the sensor Operating instruction. |
| ?    | Media Card Full | Memory card is full, no more data can be saved to the card. Replace memory card. |
| ?    | Missed Cal. (S1, S2, S3, S4) | Missed last schedule calibration. Note. Applicable only to sensor types with automatic calibration facility. |
| ?    | PV Range (S1, S2, S3, S4) | Process value (PV) measured is out of the specified range of the sensor. |
| ?    | Temp Range (S1, S2, S3, S4) | Sample solution temperature is above or below the temperature range of the sensor. |
| ?    | Media Near Full | Memory card is more than 90% full. Replace memory card. |
## Display icons

### Alarm, hold, clean and calibration icons

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Alarm Icon" /></td>
<td>Alarm – indicates a user-defined alarm condition (20-character) and flashes intermittently with an associated NAMUR diagnostic icon.</td>
</tr>
<tr>
<td><img src="image" alt="Hold Icon" /></td>
<td>Hold – indicates that alarms / analog outputs are in a manual hold state.</td>
</tr>
<tr>
<td><img src="image" alt="Calibrating Icon" /></td>
<td>Calibrating – indicates that a calibration is in progress.</td>
</tr>
<tr>
<td><img src="image" alt="Cleaning Icon" /></td>
<td>Cleaning – indicates that a manual or automatic clean is in progress.</td>
</tr>
</tbody>
</table>

### Title bar icons

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Log Mode Icon" /></td>
<td>Log mode – indicates that one of the View pages is currently displayed (Calibration, Alarm, Audit or Diagnostic).</td>
</tr>
<tr>
<td><img src="image" alt="View Mode Icon" /></td>
<td>View mode – indicates that one of the View pages is currently displayed (Diagnostics, Alarms, Outputs, Signals or Chart).</td>
</tr>
<tr>
<td><img src="image" alt="Media Online Icon" /></td>
<td>Media on-line: 0 to &lt;20 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media 20% Online Icon" /></td>
<td>Media on-line: 20 to &lt;40 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media 40% Online Icon" /></td>
<td>Media on-line: 40 to &lt;60 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media 60% Online Icon" /></td>
<td>Media on-line: 60 to &lt;80 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media 80% Online Icon" /></td>
<td>Media on-line: 80 to &lt;100 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media Full Icon" /></td>
<td>Media on-line: full (icon toggles when full).</td>
</tr>
<tr>
<td><img src="image" alt="Media Off-Line Icon" /></td>
<td>Media off-line: 0 to &lt;20 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media 20% Off-Line Icon" /></td>
<td>Media off-line: 20 to &lt;40 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media 40% Off-Line Icon" /></td>
<td>Media off-line: 40 to &lt;60 % full.</td>
</tr>
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<td><img src="image" alt="Media 60% Off-Line Icon" /></td>
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</tr>
<tr>
<td><img src="image" alt="Media 80% Off-Line Icon" /></td>
<td>Media off-line: 80 to &lt;100 % full.</td>
</tr>
<tr>
<td><img src="image" alt="Media Not Inserted Icon" /></td>
<td>Media off-line: not inserted (not logging).</td>
</tr>
<tr>
<td><img src="image" alt="Media Not Inserted, Logging Active Icon" /></td>
<td>Media off-line: not inserted, logging active – icon display toggles with Media off-line: not inserted (not logging) icon.</td>
</tr>
</tbody>
</table>

## Status bar icons

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Operator Menu Icon" /></td>
<td>Operator menu – displays the Operator menu when the button key is pressed.</td>
</tr>
<tr>
<td><img src="image" alt="Autoscroll Icon" /></td>
<td>Autoscroll – indicates that Operator pages are displayed sequentially. Displayed only when Autoscroll enabled from the Operator menu. Disabled if 1 Operator page only is configured for display.</td>
</tr>
<tr>
<td><img src="image" alt="Calibration Icon" /></td>
<td>Calibration – shortcut access to the Calibration page when the button key is pressed.</td>
</tr>
<tr>
<td><img src="image" alt="Enter Icon" /></td>
<td>Enter – selects the highlighted option from the Operator menus when the button key is pressed.</td>
</tr>
<tr>
<td><img src="image" alt="Service Level Icon" /></td>
<td>Service Level – indicates that alarms and analog outputs are held.</td>
</tr>
<tr>
<td><img src="image" alt="Advanced Level Icon" /></td>
<td>Advanced Level – indicates that Advanced Level parameters are enabled for the current user.</td>
</tr>
<tr>
<td><img src="image" alt="Calibrate Level Icon" /></td>
<td>Calibrate Level – indicates that the Calibration Level parameters are enabled for the current user.</td>
</tr>
<tr>
<td><img src="image" alt="Read Only Level Icon" /></td>
<td>Read Only Level – indicates that the transmitter is in Read Only mode. All parameters are locked and cannot be configured.</td>
</tr>
<tr>
<td><img src="image" alt="Cleaning Icon" /></td>
<td>Cleaning – indicates that a manual or automatic clean is in progress.</td>
</tr>
<tr>
<td><img src="image" alt="In Hold Mode Icon" /></td>
<td>In Hold Mode – indicates that alarms / analog outputs are in a manual hold state.</td>
</tr>
<tr>
<td><img src="image" alt="High Process Alarm Icon" /></td>
<td>High process alarm active / inactive.</td>
</tr>
<tr>
<td><img src="image" alt="Low Process Alarm Icon" /></td>
<td>Low process alarm – active / inactive.</td>
</tr>
<tr>
<td><img src="image" alt="High Latch Alarm Icon" /></td>
<td>High latch alarm – active / inactive.</td>
</tr>
<tr>
<td><img src="image" alt="Low Latch Alarm Icon" /></td>
<td>Low latch alarm – active / inactive.</td>
</tr>
</tbody>
</table>
### Log icons

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
</table>
| ![S1T1](image) | Source: sensor 1 (red)  
S1 = sensor 1 process value.  
T1 = sensor 1 temperature. |
| ![S2T2](image) | Source sensor 2 (green)  
S2 = sensor 2 process value.  
T2 = sensor 2 temperature. |
| ![S3T3](image) | Source sensor 3 (blue)  
S3 = sensor 3 process value.  
T3 = sensor 3 temperature. |
| ![S4T4](image) | Source sensor 4 (violet)  
S4 = sensor 3 process value.  
T4 = sensor 4 temperature. |
| ![Power](image) | Power failed / power restored. |
| ![Configuration](image) | Configuration changed. |
| ![System Error](image) | System error. |
| ![File](image) | File created / deleted. |
| ![Media](image) | Media inserted / removed. |
| ![Online/Offline](image) | Media on-line / off-line. |
| ![Full](image) | Media full. |
| ![Date](image) | Date / time or daylight saving start / end changed. |
| ![High Process Alarm](image) | High process alarm active / inactive. |
| ![Low Process Alarm](image) | Low process alarm – active / inactive. |
| ![High Latch Alarm](image) | High latch alarm – active / inactive. |
| ![Low Latch Alarm](image) | Low latch alarm – active / inactive. |
| ![Acknowledged](image) | Alarm acknowledged. |
Notes