AquaProbe
Insertion-Type Electromagnetic Probe Flowmeter

Fully submersible, rugged and robust sensor
— reliable, maintenance-free operation in arduous environments

‘Hot tap’ capability
— enables installation with no interruption to normal water supply

Good accuracy over wide operating flow range in both forward and reverse flow directions
— enables user to accurately measure peak daytime flows and minimal night flows

Price virtually independent of pipe diameter
— low cost alternative to full bore meters

Suitable for permanent or temporary installation
— total user flexibility

No moving components and hence no bearing wear problems
— stable calibration and reliable operation

Choice of transmitter
— fully satisfies user application requirements
The AquaProbe is an economic alternative to full-bore metering and has been designed for worldwide needs. It comprises an electromagnetic sensing head mounted on the end of a support rod. This whole assembly can be installed in existing pipelines without the need for the major excavations or alterations to pipework associated with full bore meters. It can also be fitted without interruption to the flow and can be easily removed for periodic calibration or inspection, or inserted at a second location through the provision of tappings and valves on the supply pipelines.

Key features are the wide flowrange, with minimum velocities well below insertion turbine or DP devices and no moving parts, resulting in increased reliability and reduced maintenance. The AquaProbe meets the widest variety of site requirements and applications, from permanent monitoring through to site surveying.

AquaProbe offers both digital and analog outputs proportional to flow and is compatible with the wide range of data loggers used in the water industry worldwide.

**Basic Applications**

The AquaProbe is designed for installation in existing pipelines by means of a small valved tapping. It is normally installed with the sensing head on the pipe centreline, but may be located at the critical position (the mean velocity position) a distance of 1/8 of the diameter away from the wall.

It provides an accurate local measurement of the water velocity and, provided the flow profile is fully developed, a good flow volume measurement.

If the profile is not fully developed a traverse of the pipe can be carried out which will enable an accurate flow volume measurement to be obtained in non-ideal networks.

The AquaProbe is supplied as standard with the MagMaster transmitter which, being a high precision device, gives excellent performance, whether in temporary or permanent installations, in profiling or pipelines. It offers a wide range of options on terms of output, diagnostics, communications and user facilities.

**Specification**

**Sensor**

**Signal Cable**

Supplied and potted in lengths of 3, 10 and 30m (10, 30, and 100 ft) with connectors if appropriate.

**Maximum Insertion Length**

300mm (12 in.), 500mm (20 in.), 700mm (25 in.) and 1000mm (40 in.)

**Pipe Sizes**

200mm to 8000mm (8 in. to 320 in.) nominal bore

**Materials of Construction**

Wetted parts: stainless steel, PEEK (WRAS listed)

**Seals**

Nitrile rubber (WRAS listed)

**Terminal Box**

Aluminum alloy

**Max. Pressure**

20bar (295 PSI)

**Pressure Tapping Provision**

1/8 in. BSP (1/8 in. NPT)

**Weight**

< 3.5kg (6 lb)

**Temperature**

- Storage
  -20 to 70°C (−4 to 158°F)
- Operation
  -20 to 60°C (−4 to 140°F)
- Fluid (water)
  0 to 60°C (32 to 140°F)

**Protection**

IP68/NEMA6 [for submersion to 10m (30 ft) indefinitely]

**Conductivity**

>50µS/cm

**Connection**

1 in. BSP, 1 1/2 in. BSP (1 in. NPT)

**Mounting**

Directly into the pipeline through a fitting or valve with 25mm (1 in.) minimum clearance

**Flow Condition**

Fully developed profile in accordance with ISO 7145-1982 (BS1042 section 2.2.)

**Temperature Effects**

< 0.02% per °C (< 0.01% per °F)

**Velocity**

±2% of Rate or ±2mm/s (±0.08in/s) whichever is the greater

**Volume**

Refer to ISO 7145-1982 (BS 1042 section 2.2) for details

**Maximum Flow**

The maximum velocity depends upon the insertion length of the probe into a pipe; typical insertion lengths are 1/8 and 1/2 pipe diameter. The graph below is a guide* to the maximum velocities for different insertion lengths†.

*The graph is intended as a guide only. It is not possible to be definite as there are many effects which cannot be allowed for in such circumstances. For example, pipe vibration, fluid vibration due to pump noise, position of cable, orientation of probe entry, etc.

†The overall probe length must allow for any probe mounting features, such as standoffs, bushes etc., in addition to the length of insertion into the pipe.
**AquaProbe**

**Insertion-Type Electromagnetic Probe Flowmeter**

**MagMaster Transmitter**

**Housing**
Glass Loaded Polypropylene with polycarbonate window

**Protection**
IP65/NEMA 4

**Supply**
Universal Switch mode 85 to 265V AC 50/60Hz at 20VA max. or 11 to 40V DC at 20VA

**Programming**
To operate with most RS232C/423 terminals (e.g. Psion Organiser, IBM PC etc.) 4800 Baud at 10m (30 ft) maximum

**Display (optional)**
32-character high-temperature super twist LCD alphanumeric display of flow rate, total flow, alarm conditions, etc. display scrolled and reset by magnetic wand

**Outputs**

- **Analog**
  Fully programmable for zero and FSD up to 21mA. Fully isolated. Load <800Ω

- **Dual Analog (optional)**
  As above but separate outputs for forward and reverse flows. Non-active output is 4 or 0mA

- **Dual Pulse**
  Forward and reverse flows 0 to 800Hz square wave or fixed pulse width up to 2.5s. Fully programmable isolated protected transistor switch capable of sinking >250mA. Voltage <35V

- **Dual Alarms**
  Isolated protected transistor switch capable of sinking >250mA. Voltage <35V. Fully programmable. Not isolated from dual-pulse output

**Communications**
RS232C local data connector for hand held configurator set up via 9-pin D connector
Serial communications RS432/422 compatible data link

**Weight**
0.5kg (1 lb)

**Temperature**

- **Operating**
  –20 to 60°C (–4 to 140°F)
- **Storage**
  –20 to 75°C (–4° to 170°F)

**Temperature Effect**
±0.008%/°C (±0.004%/°F)

**EMC Spec**
EN 50081–1 (BS6667) to 10V/m (3V/ft)

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**Overall Dimensions**

**AquaProbe™ Sensor**

Dimensions in mm (in.)

<table>
<thead>
<tr>
<th>800, 1000, 1200 or 1400</th>
<th>320 (12.6)</th>
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<tbody>
<tr>
<td>Dim. (in.)</td>
<td></td>
</tr>
<tr>
<td>31.5</td>
<td>1.25</td>
</tr>
<tr>
<td>39.4</td>
<td>1.55</td>
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<tr>
<td>47.25 or 55</td>
<td>1.84</td>
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**MagMaster™ Transmitter**

Dimensions in mm (in.)

<table>
<thead>
<tr>
<th>161.5 (6.36)</th>
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<tbody>
<tr>
<td>ø6.5 (0.25) (3 POSN)</td>
</tr>
<tr>
<td>214 (8.43)</td>
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<tr>
<td>232 (9.13)</td>
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Unit Depth = 70 (2.75)