

SPARE PARTS AND REPAIR SERVICES

Nobody does it better

Than your original equipment manufacturer

Now for a limited time, save **25%** on all in-house repairs. Take advantage of the expertise and experience that only ABB can offer.



Reveal

Clean out cabinets, closets and containers of spare parts in unknown condition. Plugging a part with unknown integrity into a critical process is an unnecessary risk. Reveal those forgotten items now and prevent costly emergencies.



Rebuild

Trust ABB Repair Center professionals to rebuild, remanufacture and restore units to like-new condition. Only ABB Repair professionals have access to Engineering Change Notices and firmware upgrades for ABB heritage system parts.



Reconnect

Plug in with confidence knowing ABB stands behind your critical manufacturing process with 40 years of experience, a leading 2 year warranty on repairs, and a world-class repair cycle time typically two weeks or less.

Our 17,000 square foot repair center is in Westerville, Ohio. It houses state of the art, world class test systems supporting all phases of product life from active to obsolete. The repair center has earned both ISO 9001:2015 and AS9100 certifications. Technician and engineer experience ranges from 5 to 40 years of service. The team is committed to operational excellence and maintains a repair warranty rate of 0.1%.

Redeem

To order, contact a knowledgeable customer service representative to obtain your RMA number:

1 800 HELP 365
Option 2, Option 2 for parts repair
partservices@us.abb.com

Act now: offer ends April 19, 2021

*Offer good for US end users, until April 19, 2021 or while supplies last. Other terms and conditions may apply, and may be modified without notice.

Certain exclusions may apply. Discount is applied to list price and cannot be combined with any other offer or standard discount.

See following pages for qualified repairs and savings on:

Advant Master	2
DCI System 6	2
MOD 300	2
QCS/Paper	2-4
Symphony Harmony	4-8

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
Y57120001-FG	Repair & Return DSAO-130	\$9,195.30	\$6,896.48	Advant Master
Y57120001-HA	Repair & Return DSAI 145,REPAIR AND RETRN	\$5,426.00	\$4,069.50	Advant Master
Y5712289-A	Repair & Return DSAX 452 Remote In/Out Basic Unit repair	\$11,281.20	\$8,460.90	Advant Master
Y5716075-K	Repair & Return DSDX 451 PCB,RE-PAIR&RETRN	\$7,069.00	\$5,301.75	Advant Master
Y5716075-P	Repair & Return DSDX452 I/O UNIT	\$9,152.46	\$6,864.35	Advant Master
Y5716075-U	Repair & Return DSDX 452L,20DI,240V,120D	\$8,306.89	\$6,230.17	Advant Master
Y57310290-RB	Repair & Return DSIH-72 KEYBD.	\$10,087.00	\$7,565.25	Advant Master
Y5735099-CD	Repair & Return DSIH 80 OPER. KEYBD.	\$8,248.74	\$6,186.56	Advant Master
Y5735099-CJ	Repair & Return DSIH 71B TRACKBALL W/PB	\$2,796.84	\$2,097.63	Advant Master
Y40CN3210A-RE	Repair & Return DCU32(DCP,8MB,NO LCOM)	\$2,388.00	\$1,791.00	DCI System 6
Y40CN3210B-RE	Repair & Return Controller,DCP II w/8 mB,ECCD	\$6,070.00	\$4,552.50	DCI System 6
Y40CN3211B-RE	Repair & Return Controller,DCP 11 w/16 mB	\$7,495.98	\$5,621.99	DCI System 6
Y40PB3201A-RE	Repair & Return R/B A-Loop Process I/O Board Repair	\$2,500.02	\$1,875.02	DCI System 6
Y40PB3202A-RE	Repair & Return R/B D-LOOP PROCESS IO BOA	\$2,562.00	\$1,921.50	DCI System 6
Y40PB3206A-RE	Repair & Return R/B A-INPUT	\$2,050.20	\$1,537.65	DCI System 6
Y40PB3209A-RE	Repair & Return PBUS ASSY, REPAIR/RETURN	\$4,272.78	\$3,204.59	DCI System 6
Y40PS3200A-RE	Repair & Return SYS6 (UP PS W/O BATTERY)	\$2,798.88	\$2,099.16	DCI System 6
Y40PS3201A-RE	Repair & Return DCU PS W/BATT(VAC) (UP)	\$4,393.00	\$3,294.75	DCI System 6
Y40PS3205A-RE	Repair & Return DCU PS(VAC) W/BATT,106W	\$3,919.00	\$2,939.25	DCI System 6
Y6011BZ10001C	Repair & Return DISK CONTROLLER	\$2,274.60	\$1,705.95	MOD 300
Y6051NZ10424A	Repair & Return TERM PANEL	\$1,997.00	\$1,497.75	MOD 300
Y6204BZ10100F	Repair & Return *OBS* UPGRADES TO REV G	\$5,108.00	\$3,831.00	MOD 300
Y6204BZ10100G	Repair & Return SC CONTROLLER	\$5,108.00	\$3,831.00	MOD 300
Y018337-002	Repair & Return PPM,PROGRAMMING BOX	\$2,164.44	\$1,623.33	QCS/Paper
Y019594-001	Repair & Return FLEX.DISC.DRIVE	\$4,019.82	\$3,014.87	QCS/Paper
Y067205-001	Repair & Return CL2 - AIR VALVE ASSY	\$1,409.64	\$1,057.23	QCS/Paper
Y069242-002	Repair & Return PC ASSY,LGE MEMORY	\$3,865.80	\$2,899.35	QCS/Paper
Y082318-001	Repair & Return U.I. POWER SUPPLY	\$9,558.42	\$7,168.82	QCS/Paper
Y083156-002	Repair & Return PWA, FDPI BD.	\$3,435.36	\$2,576.52	QCS/Paper
Y083883-002	Repair & Return GPU,PC ASSY	\$6,505.56	\$4,879.17	QCS/Paper
Y083883-004	Repair & Return GPU,PC ASSY	\$3,913.74	\$2,935.31	QCS/Paper
Y083883-005	Repair & Return GPU BD.	\$5,740.56	\$4,305.42	QCS/Paper
Y083886-001	Repair & Return PC ASSY.UI	\$5,023.50	\$3,767.63	QCS/Paper
Y083965-001	Repair & Return CL2, PC ASSY,FORM	\$1,596.30	\$1,197.23	QCS/Paper
Y085242-001	Repair & Return PWA,FMCP,F MAS/COM,RETURN	\$4,617.54	\$3,463.16	QCS/Paper
Y086318-001	Repair & Return SRAM BD MAY UPGD TO -002	\$2,526.54	\$1,894.91	QCS/Paper
Y086318-002	Repair & Return PWA.SRAM	\$2,524.50	\$1,893.38	QCS/Paper
Y086329-003	Repair & Return PWA ECS BD.	\$3,759.72	\$2,819.79	QCS/Paper
Y086329-004	Repair & Return Printed Circuit Assembly-,ECS	\$2,438.82	\$1,829.12	QCS/Paper
Y086339-001	Repair & Return PWA, SENSOR MICRO INTELL.	\$1,934.00	\$1,450.50	QCS/Paper
Y086339-002	Repair & Return REPAIR PWA SMI 16 MHZ	\$1,819.00	\$1,364.25	QCS/Paper
Y086348-001	Repair & Return PWA MODULE,REPAIR/RETURN	\$3,562.86	\$2,672.15	QCS/Paper

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
Y086349-001	Repair & Return PWA MEAS PROCESSOR	\$7,186.92	\$5,390.19	QCS/Paper
Y086362-001	Repair & Return PCB FOR P.S BULK D.C.	\$2,078.76	\$1,559.07	QCS/Paper
Y086363-002	Repair & Return PWA,OSPS2 OPT SNS PWR SP	\$1,649.34	\$1,237.01	QCS/Paper
Y086364-001	Repair & Return PWA,SEI SENSOR ELECT. INTE	\$1,626.90	\$1,220.18	QCS/Paper
Y086369-001	Repair & Return PWA, HAM, HARMONIC ATTN M	\$1,133.22	\$849.92	QCS/Paper
Y086370-001	Repair & Return ECPSR PWA BD.	\$4,746.06	\$3,559.55	QCS/Paper
Y086384-003	Repair & Return TILE SIDE CONTROLLER BD.	\$2,998.80	\$2,249.10	QCS/Paper
Y086385-001	Repair & Return PC BD	\$3,422.10	\$2,566.58	QCS/Paper
Y086387-001	Repair & Return PWA-ECC END COLUMN COLOR	\$4,664.46	\$3,498.35	QCS/Paper
Y086388-001	Repair & Return LSP LINEAR STEPPER	\$9,548.22	\$7,161.17	QCS/Paper
Y086406-002	Repair & Return PWA SIOC SMART I/O CALIP	\$8,190.60	\$6,142.95	QCS/Paper
Y086444-001	Repair & Return PWA,MPRC,MEASUREMENT PROC	\$4,341.12	\$3,255.84	QCS/Paper
Y086444-002	Repair & Return PWA,MPRC,MEASUREMENT PROC	\$4,214.64	\$3,160.98	QCS/Paper
Y086444-003	Repair & Return PWA,MPRC,MEASUREMENT PROC	\$6,404.58	\$4,803.44	QCS/Paper
Y086444-004	Repair & Return PWA,MPRC,MEASUREMENT PROC	\$6,404.58	\$4,803.44	QCS/Paper
Y086444-005	Repair & Return PWA,MPRC,MEASUREMENT PROC	\$6,404.58	\$4,803.44	QCS/Paper
Y087147-002	Repair & Return PWA, HLHV, Electrometer	\$5,204.04	\$3,903.03	QCS/Paper
Y101550-001	Repair & Return NEC MODEL FD1157C	\$1,781.94	\$1,336.46	QCS/Paper
Y103269-001	Repair & Return REPAIRED PWR MODULE,6KVA	\$6,383.16	\$4,787.37	QCS/Paper
Y123502-001	Repair & Return SERVICE MODULE ASSY.	\$5,866.02	\$4,399.52	QCS/Paper
Y123503-001	Repair & Return 4in LINEARIZER ASSY.	\$5,382.54	\$4,036.91	QCS/Paper
Y124969-001	Repair & Return OP SNSR PWR SUPPLY	\$4,096.32	\$3,072.24	QCS/Paper
Y126580-001	Repair & Return 3in SERVICEMODULE	\$2,933.00	\$2,199.75	QCS/Paper
Y126581-001	Repair & Return 3in LINEARIZER	\$2,365.38	\$1,774.04	QCS/Paper
Y128079-002	Repair & Return LINEARIZER ASSY.- COAT-WT.	\$5,382.54	\$4,036.91	QCS/Paper
Y129740-002	Repair & Return SIO ASSY.	\$12,455.22	\$9,341.42	QCS/Paper
Y129763-008	Repair & Return SMART SERVICE MODULE	\$3,007.98	\$2,255.99	QCS/Paper
Y129766-008	Repair & Return 3in SMART ACTUATOR	\$6,609.60	\$4,957.20	QCS/Paper
Y130100-001	Repair & Return COLOR BTM PLATE,REPAIR	\$10,531.50	\$7,898.63	QCS/Paper
Y130100-002	Repair & Return COLOR PLATE ASSY.	\$10,960.92	\$8,220.69	QCS/Paper
Y130100-100	Repair & Return BTM CAROUSEL ASSY.	\$8,754.66	\$6,566.00	QCS/Paper
Y130100-102	Repair & Return COLOR BTM TSC&SMI ASSY. `	\$5,661.00	\$4,245.75	QCS/Paper
Y130733-480	Repair & Return THROTTLE PAK ASSY.480V	\$2,273.58	\$1,705.19	QCS/Paper
Y131453-001	Repair & Return ROTARY RAMP ASSY, 110 RAM	\$5,938.44	\$4,453.83	QCS/Paper
Y134152-XXX	Repair & Return ASSY,ROTARY DRIVE MODULE	\$4,349.28	\$3,261.96	QCS/Paper
Y134157-XXX	Repair & Return SLICE/COATWEIGHT PROFILER	\$7,873.38	\$5,905.04	QCS/Paper
Y134177-001	Repair & Return CIO ASSY REPAIR SERVICE	\$11,834.04	\$8,875.53	QCS/Paper
Y134715-001	Repair & Return Linear Output Module,13M-M,Coat Weight,Re	\$3,000.84	\$2,250.63	QCS/Paper
Y52608287	Repair & Return Detector Unit,Ulma 2020	\$2,253.18	\$1,689.89	QCS/Paper

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
Y52618452	Repair & Return ULMA DETECTOR UNIT TESTER	\$8,957.64	\$6,718.23	QCS/Paper
Y6636166A3	Repair & Return KEYBOARD	\$3,540.00	\$2,655.00	Symphony Harmony
Y6637827B1	Repair & Return AC Transfer Module,PCBA	\$681.00	\$510.75	Symphony Harmony
Y6638514A1	Repair & Return OIS KEYBOARD	\$2,440.00	\$1,830.00	Symphony Harmony
Y6638514A2	Repair & Return OIS KEYBOARD REPAIR	\$2,284.00	\$1,713.00	Symphony Harmony
Y6639030A13	Repair & Return KEYBOARD INTERFACE ASSY	\$6,627.00	\$4,970.25	Symphony Harmony
Y6639030A6	Repair & Return KYBD INTERFACE ASSY	\$1,872.00	\$1,404.00	Symphony Harmony
Y6639030L2	Repair & Return KYBD INTERFACE ASSY	\$3,338.00	\$2,503.50	Symphony Harmony
Y6639334A1	Repair & Return Y639334A1 REPAIR 1 MEG SIMM NVRAM MOD	\$710.00	\$532.50	Symphony Harmony
Y6639334A2	Repair & Return REPAIR - 4 MEG SIMM, NVRAM MODULE ASSY	\$602.00	\$451.50	Symphony Harmony
Y6639503A5	Repair & Return POWER ENTRY PANEL NO PEP	\$2,181.00	\$1,635.75	Symphony Harmony
YIEMMU21	Repair & Return IEMMU21,Module Mounting Unit,Rear,not re	\$271.00	\$203.25	Symphony Harmony
YIEPAF02	Repair & Return AC SYSTEM POWER SUPPLY	\$1,804.00	\$1,353.00	Symphony Harmony
YIEPAS02	Repair & Return AC SYSTEM POWER SUPPLY	\$5,262.00	\$3,946.50	Symphony Harmony
YIIMCP02	Repair & Return IIMCP02,Multibuc Processor Module	\$1,454.00	\$1,090.50	Symphony Harmony
YIIMKM01	Repair & Return PCB ASSY., IIMKM01 Repair	\$1,804.00	\$1,353.00	Symphony Harmony
YIIMKM02	Repair & Return OIS KEYBOARD MODULE	\$1,804.00	\$1,353.00	Symphony Harmony
YIIMKM02A	Repair & Return IIMKM02A,PCB Assembly	\$1,927.00	\$1,445.25	Symphony Harmony
YIIMLM01	Repair & Return IIMLM01,Loop Interface Module,Repair	\$2,161.00	\$1,620.75	Symphony Harmony
YIMAMM03	Repair & Return ANALOG SLAVE MODULE	\$1,927.00	\$1,445.25	Symphony Harmony
YIMAOM01	Repair & Return ANALOG OUTPUT MODULE	\$1,071.00	\$803.25	Symphony Harmony
YIMASIO2	Repair & Return ANALOG SLAVE INPUT	\$2,161.00	\$1,620.75	Symphony Harmony
YIMASIO3	Repair & Return IMASIO3,Analog Input Module	\$4,127.00	\$3,095.25	Symphony Harmony
YIMASII3	Repair & Return Analog Input Mod(16 Inputs) Repair	\$5,443.00	\$4,082.25	Symphony Harmony
YIMASII23	Repair & Return IMASII23,Analog Input Module,TC,MV,Repair	\$5,443.00	\$4,082.25	Symphony Harmony
YIMASM01	Repair & Return ANALOG SLAVE MOD	\$1,071.00	\$803.25	Symphony Harmony
YIMASM02	Repair & Return ANALOG SLAVE MODULE	\$1,071.00	\$803.25	Symphony Harmony
YIMASM03	Repair & Return ANALOG SLAVE MODULE	\$1,804.00	\$1,353.00	Symphony Harmony
YIMASO01	Repair & Return ANALOG OUTPUT SLAVE	\$1,670.00	\$1,252.50	Symphony Harmony
YIMASO11	Repair & Return IMASO11,Analog Output Module,4-20mA	\$1,680.00	\$1,260.00	Symphony Harmony
YIMCIS02	Repair & Return IMCIS02,Control I/O Module	\$536.00	\$402.00	Symphony Harmony
YIMCIS12	Repair & Return CONTROL I/O SLAVE	\$472.00	\$354.00	Symphony Harmony
YIMCIS22	Repair & Return IMCIS22,Control I/O Module	\$539.00	\$404.25	Symphony Harmony
YIMCPM02	Repair & Return IMCPM02,Communication Port Module,RS232	\$1,635.00	\$1,226.25	Symphony Harmony
YIMDSIO2	Repair & Return DIGITAL SLAVE/INPUT,REP.	\$1,383.00	\$1,037.25	Symphony Harmony
YIMDSII2	Repair & Return DIGITAL SLAVE INPUT	\$792.00	\$594.00	Symphony Harmony
YIMDSII3	Repair & Return IMDSII3,Digital Slave Input Module	\$1,194.00	\$895.50	Symphony Harmony
YIMDSII4	Repair & Return IMDSII4,Digital Slave Input Module	\$440.00	\$330.00	Symphony Harmony

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
YIMDSI22	Repair & Return IMDSI22,Digital Slave Input Module	\$871.00	\$653.25	Symphony Harmony
YIMDSM04	Repair & Return IMDSM04,Digital Slave Input/Output Mod	\$1,086.00	\$814.50	Symphony Harmony
YIMDSM05	Repair & Return DIGITAL I/O SLAVE	\$662.00	\$496.50	Symphony Harmony
YIMDSO01	Repair & Return DIGITAL SLAVE OUTPUT	\$1,447.00	\$1,085.25	Symphony Harmony
YIMDSO02	Repair & Return DIGITAL SLAVE OUT	\$862.00	\$646.50	Symphony Harmony
YIMDSO03	Repair & Return DIGITAL SLAVE OUTPUT	\$1,804.00	\$1,353.00	Symphony Harmony
YIMDSO04	Repair & Return DIGITAL SLAVE OUTPUT	\$663.00	\$497.25	Symphony Harmony
YIMDSO14	Repair & Return IMDSO14,Digital Slave Output Module	\$803.00	\$602.25	Symphony Harmony
YIMDSO15	Repair & Return DIGITAL SLAVE INPUT	\$930.00	\$697.50	Symphony Harmony
YIMFBS01	Repair & Return FIELD BUS SLAVE,REPAIR	\$770.00	\$577.50	Symphony Harmony
YIMFCS01	Repair & Return FREQUENCY COUNT	\$2,103.00	\$1,577.25	Symphony Harmony
YIMFEC11	Repair & Return IMFEC11,Analog Input/FSK Slave	\$1,256.00	\$942.00	Symphony Harmony
YIMFEC12	Repair & Return IMFEC12,Analog Input Module	\$1,312.00	\$984.00	Symphony Harmony
YIMLMM02	Repair & Return LOGIC MASTER MODULE	\$1,520.00	\$1,140.00	Symphony Harmony
YIMMFC04	Repair & Return MULTI FUNCTION CONTROLLER	\$6,787.00	\$5,090.25	Symphony Harmony
YIMMFC05	Repair & Return MULTIFUNCTION CONTROLLER	\$1,321.00	\$990.75	Symphony Harmony
YIMMFP01	Repair & Return MULTI-FUNCTION PROCESSOR	\$2,739.00	\$2,054.25	Symphony Harmony
YIMMFP02	Repair & Return IMMFP02,Multi-Function Processor Module	\$5,430.00	\$4,072.50	Symphony Harmony
YIMMFP03	Repair & Return MULTI-FUNCTION PROCESSOR	\$12,890.00	\$9,667.50	Symphony Harmony
YIMMFP03B	Repair & Return MODULE ASSY	\$7,006.00	\$5,254.50	Symphony Harmony
YIMMFP11	Repair & Return MODULE ASSY	\$4,346.00	\$3,259.50	Symphony Harmony
YIMMFP12	Repair & Return MODULE ASSY	\$6,233.00	\$4,674.75	Symphony Harmony
YIMMPI01	Repair & Return MULTI FUNCTION I/O CARD	\$1,076.00	\$807.00	Symphony Harmony
YIMPCC01	Repair & Return PRGRMMBLE CNTRLR CPLR	\$7,185.00	\$5,388.75	Symphony Harmony
YIMQRS02	Repair & Return QUICK RESP SLAVE	\$895.00	\$671.25	Symphony Harmony
YIMQRS22	Repair & Return IMQRS22,Quick Response Module	\$660.00	\$495.00	Symphony Harmony
YIMRIO02	Repair & Return IMRIO02,Remote I/O Module	\$981.00	\$735.75	Symphony Harmony
YIMSPM01	Repair & Return SERIAL PORT MODULE	\$1,001.00	\$750.75	Symphony Harmony
YINBIM02	Repair & Return BUS INTERFACE MODULE	\$1,804.00	\$1,353.00	Symphony Harmony
YINBTM01	Repair & Return BUS TRANSACTION MODULE	\$1,052.00	\$789.00	Symphony Harmony
YINICT01	Repair & Return INICT01,Infi-Net Computer Transfer Modul	\$6,418.00	\$4,813.50	Symphony Harmony
YINICT03A	Repair & Return SUPERLOOP STORAGE MODULE	\$10,537.00	\$7,902.75	Symphony Harmony
YINICT12	Repair & Return SUPER LOOP STORAGE	\$4,079.00	\$3,059.25	Symphony Harmony
YINICT13A	Repair & Return MODULE ASSY	\$12,975.00	\$9,731.25	Symphony Harmony
YINIIT02	Repair & Return BRIDGE COMMUNICATION MODL	\$6,530.00	\$4,897.50	Symphony Harmony
YINIIT03	Repair & Return BRIDGE COMMUNICATION MODL	\$11,631.00	\$8,723.25	Symphony Harmony
YINIIT12	Repair & Return INIIT12,Infi-Net to Infi-Net Remote Tran	\$5,703.00	\$4,277.25	Symphony Harmony
YINLIM03	Repair & Return LOOP INTERFACE MODULE	\$603.00	\$452.25	Symphony Harmony

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
YINNIS01	Repair & Return INNIS01,Infi-Net to Node Comm Interface	\$2,839.00	\$2,129.25	Symphony Harmony
YINNIS11	Repair & Return INNIS11,Infi-Net to Node Comm Interface	\$3,961.00	\$2,970.75	Symphony Harmony
YINNIS21	Repair & Return INNIS21,Infi-Net to Node Comm Interface	\$4,859.00	\$3,644.25	Symphony Harmony
YINNPM01	Repair & Return Repair, Network Processor Module,Infinet	\$2,535.00	\$1,901.25	Symphony Harmony
YINNPM11	Repair & Return MODULE ASSY Repair	\$4,100.00	\$3,075.00	Symphony Harmony
YINNPM12	Repair & Return MODULE ASSY Repair	\$5,010.00	\$3,757.50	Symphony Harmony
YINNPM22	Repair & Return MODULE ASSY Repair	\$6,359.00	\$4,769.25	Symphony Harmony
YINPCT01	Repair & Return LOOP STORAGE MODULE	\$1,501.00	\$1,125.75	Symphony Harmony
YINSEM01	Repair & Return SEQUENCE OF EVENTS	\$9,887.00	\$7,415.25	Symphony Harmony
YIPBLC01	Repair & Return POWER SUPPLY	\$2,855.00	\$2,141.25	Symphony Harmony
YIPFAN14	Repair & Return FAN MODULE	\$1,140.00	\$855.00	Symphony Harmony
YIPFLD01	Repair & Return POWER SUPPLY MODULE	\$2,161.00	\$1,620.75	Symphony Harmony
YIPFLD125	Repair & Return POWER SUPPLY MOD,-RE-PAIR-	\$3,174.00	\$2,380.50	Symphony Harmony
YIPFLD24	Repair & Return POWER SUPPLY MODULE	\$3,268.00	\$2,451.00	Symphony Harmony
YIPFLD48	Repair & Return POWER SUPPLY MODULE	\$3,399.00	\$2,549.25	Symphony Harmony
YIPMON01	Repair & Return MODULE ASSY	\$2,620.00	\$1,965.00	Symphony Harmony
YIPSYS01	Repair & Return SYSTEM POWER MODULE	\$4,807.00	\$3,605.25	Symphony Harmony
YNAMM03	Repair & Return ANALOG SLAVE MODULE	\$1,927.00	\$1,445.25	Symphony Harmony
YNAOM01	Repair & Return ANALOG OUTPUT MODULE	\$1,172.00	\$879.00	Symphony Harmony
YNASI02	Repair & Return ANALOG SLAVE MODULE	\$1,980.00	\$1,485.00	Symphony Harmony
YNASM01	Repair & Return ANALOG SLAVE MODULE	\$1,501.00	\$1,125.75	Symphony Harmony
YNASM02	Repair & Return NASM02 Analog Slave Module	\$1,447.00	\$1,085.25	Symphony Harmony
YNASM03	Repair & Return NASM03 Analog Slave Module	\$1,251.00	\$938.25	Symphony Harmony
YNASM04	Repair & Return ANALOG SLAVE MODULE	\$1,001.00	\$750.75	Symphony Harmony
YNASO01	Repair & Return MODULE	\$1,927.00	\$1,445.25	Symphony Harmony
YNBIM02	Repair & Return BUS INTERFACE MODULE	\$1,927.00	\$1,445.25	Symphony Harmony
YNBTM01	Repair & Return BUS TRANSACTION MODULE	\$1,927.00	\$1,445.25	Symphony Harmony
YNCIS01	Repair & Return CONTROL INTERFACE SLAVE	\$809.00	\$606.75	Symphony Harmony
YNCIS02	Repair & Return NET90 CONTROL I/O MODULE	\$741.00	\$555.75	Symphony Harmony
YNCOM03	Repair & Return COMMUNICATION MODULE	\$1,768.00	\$1,326.00	Symphony Harmony
YNCOM04	Repair & Return ADVANCED CONTROLLER MODL	\$875.00	\$656.25	Symphony Harmony
YNCTM01	Repair & Return CONFIGURATION AND TUNING	\$1,577.00	\$1,182.75	Symphony Harmony
YNDCS03	Repair & Return DIGITAL CTRL STATION REPAIR AND RETURN	\$2,762.00	\$2,071.50	Symphony Harmony
YNDIS01	Repair & Return DIGITAL INDICATOR	\$2,161.00	\$1,620.75	Symphony Harmony
YNDLS02	Repair & Return DIGITAL LOGIC STATION	\$1,149.00	\$861.75	Symphony Harmony
YNDSI01	Repair & Return SLAVE MODULE	\$1,251.00	\$938.25	Symphony Harmony
YNDSI02	Repair & Return SLAVE MODULE	\$700.00	\$525.00	Symphony Harmony
YNDSM03	Repair & Return DIGITAL I/O SLAVE	\$1,656.00	\$1,242.00	Symphony Harmony
YNDSM04	Repair & Return REPAIR MODULE	\$1,927.00	\$1,445.25	Symphony Harmony
YNDSM05	Repair & Return NDMS05 Digital I/O Slave,Repaired	\$1,447.00	\$1,085.25	Symphony Harmony

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
YNSO01	Repair & Return DIGITAL OUTPUT	\$1,447.00	\$1,085.25	Symphony Harmony
YNSO03	Repair & Return DIGITAL SLAVE OUTPUT	\$1,501.00	\$1,125.75	Symphony Harmony
YNSO04	Repair & Return DIGITAL OUTPUT SLAVE	\$1,007.00	\$755.25	Symphony Harmony
YNICT01	Repair & Return SUPERLOOP STORAGE MODULE	\$835.00	\$626.25	Symphony Harmony
YNLIM02	Repair & Return LOOP INTERFACE MODULE	\$782.00	\$586.50	Symphony Harmony
YNLIM03	Repair & Return LOOP INTERFACE MODULE	\$684.00	\$513.00	Symphony Harmony
YNLIS01	Repair & Return NLIS01,Loop Interface Module,Repaired	\$2,423.00	\$1,817.25	Symphony Harmony
YNLMM01	Repair & Return LOGIC MASTER MODULE	\$1,001.00	\$750.75	Symphony Harmony
YNLSM02	Repair & Return LOOP STORAGE MODULE	\$1,071.00	\$803.25	Symphony Harmony
YNMFC01	Repair & Return MULTI FUNCTION CONTROLLER	\$1,251.00	\$938.25	Symphony Harmony
YNMFC02	Repair & Return MULTI FUNCTION CONTROLLER	\$2,161.00	\$1,620.75	Symphony Harmony
YNMFC03	Repair & Return NMFC03 Multi Function Controller	\$2,666.00	\$1,999.50	Symphony Harmony
YNMFC04	Repair & Return MLT-FCTN CONT	\$3,445.00	\$2,583.75	Symphony Harmony
YNMFC05	Repair & Return MULTIFUNCTION CONTROLLER	\$2,161.00	\$1,620.75	Symphony Harmony
YNMPC01	Repair & Return CONTROLLER	\$1,001.00	\$750.75	Symphony Harmony
YNPCS01	Repair & Return PULVERIZER CONTROL STA	\$1,251.00	\$938.25	Symphony Harmony
YNPSI03	Repair & Return I/O POWER SUPPLY	\$1,776.00	\$1,332.00	Symphony Harmony
YNQRS02	Repair & Return NET90 CONTROL I/O MODULE	\$1,241.00	\$930.75	Symphony Harmony
YNRIO02	Repair & Return REMOTE I/O TERMINAL	\$1,850.00	\$1,387.50	Symphony Harmony
YNSPM01	Repair & Return SERIAL PORT MODULE	\$1,001.00	\$750.75	Symphony Harmony
YNSSM01	Repair & Return SUPERLOOP STORAGE MODULE	\$5,534.00	\$4,150.50	Symphony Harmony
YNTCF21	Repair & Return NTCF21,Fiber Optic Com-m,Optic to OpticTU	\$6,391.00	\$4,793.25	Symphony Harmony
YNTCF22	Repair & Return NTCF22,Fiber Optic Communication System	\$6,972.00	\$5,229.00	Symphony Harmony
YNTCF23	Repair & Return NTCF23,Fiber Optic Com-m,Elect to Optic T	\$6,791.00	\$5,093.25	Symphony Harmony
YPHAREPR-FO10000	Repair & Return REPEATER OPTION , REPAIR	\$777.00	\$582.75	Symphony Harmony
YPH-BAIN12010000	Repair & Return HARMONY ELEC MODULE ASSY	\$3,263.00	\$2,447.25	Symphony Harmony
YPH-BAIN20010000	Repair & Return HARMONY ELEC MODULE ASSY	\$4,973.00	\$3,729.75	Symphony Harmony
YPH-BAIN22010000	Repair & Return PHBAIN,Harmony Electronic Module	\$5,693.00	\$4,269.75	Symphony Harmony
YPH-BAIN30010000	Repair & Return HARMONY ELEC MODULE ASSY	\$6,161.00	\$4,620.75	Symphony Harmony
YPH-BAOT15010000	Repair & Return I/O ANALOG OUTPUT	\$2,953.00	\$2,214.75	Symphony Harmony
YPHB-CIO10010000	Repair & Return CIO100 Block Processor Assembly,Harmony	\$2,273.00	\$1,704.75	Symphony Harmony
YPHB-DIO40010000	Repair & Return Harmony Electronic Module Assembly	\$2,447.00	\$1,835.25	Symphony Harmony
YPHB-DOT10010000	Repair & Return PHBDOT,Harmony Elect Module Assembly	\$1,337.00	\$1,002.75	Symphony Harmony
YPHB-DOT12010000	Repair & Return HARMONY ELECT. MODULE ASY	\$3,106.00	\$2,329.50	Symphony Harmony
YPHBI-OR800N200	Repair & Return Harmony S800 I/O Gateway Mounting Base	\$1,283.00	\$962.25	Symphony Harmony

MATERIAL #	DESCRIPTION	LIST PRICE	25% OFF PRICE	PRODUCT LINE
YPHBI-OR80010000	Repair & Return Harmony S800 I/O Gateway Module,rep	\$5,479.00	\$4,109.25	Symphony Harmony
YPH-CBRC10000000	Repair & Return BRIDGE CONTROLLER	\$11,955.00	\$8,966.25	Symphony Harmony
YPH-CBRC30000000	Repair & Return REPAIR- BRIDGE CONTROLLER	\$13,265.00	\$9,948.75	Symphony Harmony
YPH-CBRC40000000	Repair & Return BRIDGE CONTROLLER, REPAIR	\$15,313.00	\$11,484.75	Symphony Harmony
YPH-CBRC41000000	Repair & Return BRIDGE CONTROLLER, REPAIR	\$10,711.00	\$8,033.25	Symphony Harmony
YPHC-DOC22021000	Repair & Return DOCKING STATION HAC	\$2,826.00	\$2,119.50	Symphony Harmony
YPHCH-PG80010000	Repair & Return HPG800 Module,Harmony PCU Gateway repair	\$10,722.00	\$8,041.50	Symphony Harmony
YPH-CPLT20221100	Repair & Return SHOEBOX, HAC,	\$14,364.00	\$10,773.00	Symphony Harmony
YSPASI23	Repair & Return PASI23 Analog Input Module,TC,MV,RTD	\$4,221.00	\$3,165.75	Symphony Harmony
YSPASO11	Repair & Return SPASO11,Analog Output Module,4-20mA	\$1,658.00	\$1,243.50	Symphony Harmony
YSPBRC300	Repair & Return REPAIR 6+ BRC300 Bridge Controller	\$11,300.00	\$8,475.00	Symphony Harmony
YSPBRC400	Repair & Return BRIDGE CONTROLLER, REPAIR	\$8,613.00	\$6,459.75	Symphony Harmony
YSPBRC410	Repair & Return BRIDGE CONTROLLER, REPAIR	\$9,683.00	\$7,262.25	Symphony Harmony
YSPDSO14	Repair & Return S+ DSO14 Digital Output Module repair	\$653.00	\$489.75	Symphony Harmony
YSPFEC12	Repair & Return S+ FEC12 Analog Input Module Repair	\$797.00	\$597.75	Symphony Harmony
YSPNIS21	Repair & Return Repair S+ NIS21 Infi-Net to Node Comm	\$4,365.00	\$3,273.75	Symphony Harmony