

### **ABB University Turkey**

ABB Robotics Training Center





#### IRC5

- ✓ IRC5 Robot Programming Basic
- ✓ IRC5 Robot Programming Advance
- ✓ IRC5 Electrical Troubleshooting
- ✓ IRC5 Operator
- ✓ IRC5 Arc Welding
- ✓ IRC5 Spot Welding (Soon)
- ✓ IRC5 SafeMove
- ✓ IRC5 Conveyor Tracking
- ✓ IRC5 PickMaster® (Soon)
- ✓ <u>RobotStudio®</u>

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- ✓ RobotStudio<sup>®</sup> PowerPacs
  - RobotStudio<sup>®</sup> Machining PowerPac
    - RobotStudio® Picking PowerPac (Soon)



#### IRC5P

- IRC5P Robot Programming
- ✓ IRC5P Operator
- ✓ <u>RobotStudio®</u>
- ✓ RobotStudio<sup>®</sup> PowerPacs
  - <u>RobotStudio® Painting PowerPac</u>



#### OmniCore

- ✓ OmniCore Robot Programming Basic
- ✓ OmniCore Robot Programming Advance
- ✓ OmniCore Electrical Troubleshooting
- ✓ Omnicore Operator
- ✓ <u>RobotStudio®</u>



### Basic Programming IRC5 IRC5 PG1

#### Course Goal

The goal of the course is that the participant after completed course should be able to create, test and optimize a simple, structured pick and place application.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Jog the robot both linear, reoriented and axis by axis
- Structure a program using routines, modules and named data
- Understand the difference between Task and Program
- Recognize if the revolution counters are ok and to reset if needed
- Create and define tool & workobje data
- Save programs and backup the system
- Use RobotStudio<sup>®</sup> for editing the robot program both online and offline

#### **Participant Profile**

This course is the first step to become a robot programmer and for personnel with a need to modify existing programs.

#### Prerequisites

Basic PC knowledge and a technical background are facilitating.



#### **Course Content**

- Health & Safety
- Introduction to IRC5 Controller and ABB robots
- Jogging (Moving the robot with the joystick)
- Basic Move Instructions
- Program structure (Datatypes, Instructions Routines, Modules)
- Revolution counters calibration
- Tools & Workobjects
- Saving data (Program, Backup, Diagnostics)
- Virtual Controller
- RobotStudio® Rapid Editor
- I/O Instructions
- Most common instructions and program Logic
- Most Common functions

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

## **Basic Programming** Training Agenda

IRC5 PG1

Day 1	
АМ	<ul> <li>Health &amp; Safety</li> <li>Introduction to IRC5 Controller and ABB robots</li> <li>Introduction to Flexpendant</li> <li>Jogging (Moving the robot with the joystick)</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Create and define of tool data</li> <li>Create and define of workobject data</li> <li>Basic Move Instructions</li> <li>Practical exercises</li> </ul>
Day 2	
АМ	<ul> <li>Program structure (Datatypes, Instructions, Routines Modules)</li> <li>I/O Instructions</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Most common instructions and program Logic</li> <li>Saving data (Program, Backup, Diagnostics)</li> <li>Restart Types</li> <li>Practical exercises</li> </ul>
Day 3	
АМ	<ul> <li>Revolution counters calibration</li> <li>Practical exercises</li> <li>Virtual Controller</li> <li>RobotStudio<sup>®</sup> Rapid Editor</li> </ul>
РМ	<ul> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



### Advance Programming IRC5 IRC5 PG2

#### **Course Goal**

The purpose of the training is to learn advanced commands and programming techniques and the application is to enable it to use extended programming functions.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Create and define work objects and advanced tool data
- Use RobotStudio<sup>®</sup> for editing the robot program both online and offline
- Create and use modules, routine and data
- Program search instructions
- Program position displacement instructions
- Program error handling instructions
- Program interrupt instructions and traps
- Use joint configuration instructions
- Use motion control instructions

#### **Participant Profile**

Advanced Programming is intended for participant that have attended the basic programming course but require greater knowledge of programming features.

#### Prerequisites

The participant must have completed the IRC5 PG1 Training or have corresponding experience.



#### **Course Content**

- Health and safety
- Tool and Workobjects
- RobotStudio<sup>®</sup> Rapid editor
- I/O and system parameters
- Modules and program organization
- Loops
- Program data and arrays
- Routines and events
- WorldZone
- Interrupts and traps
- Error handling
- Motion performance and trigg instructions
- Searching and program displacement
- User interaction instructions
- Robotware system installation/upgrade

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is in RobotStudio®

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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### Advance Programming Training Agenda

IRC5 PG2

Day 1	
AM	<ul> <li>Health and safety</li> <li>Tool and Workobjects</li> <li>RobotStudio® Rapid editor</li> <li>I/O and system parameters</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Modules and program organization</li> <li>Loops- Program data and arrays</li> <li>Routines and events</li> <li>Practical exercises</li> </ul>
Day 2	
AM	<ul> <li>WorldZone</li> <li>Interrupts and traps</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Error handling</li> <li>Motion performance and trigg instructions</li> <li>Practical exercises</li> </ul>
Day 3	
AM	<ul> <li>Searching and program displacement</li> <li>User interaction instructions</li> <li>Practical exercises</li> </ul>
PM .	Robotware system installation/upgrade Training assessment – Q&A - Exam



### Electrical Troubleshooting IRC5 IRC5 EL

#### **Course Goal**

After this course the participant should be able to perform an effective electrical troubleshooting on an IRC5 system.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Work systematically when troubleshooting
- Troubleshoot based on fault symptoms and Units
- Use practices that is safe for both equipment and personnel
- Recognize if the revolution counters are ok and to reset if needed.
- Reinstall RW5 and RW6 systems
- Configure ABB IO units

#### **Participant Profile**

This training is targeted to service engineers and personnel performing electrical service.

#### Prerequisites

Participants must be able to read circuit diagrams and use a multi-meter.





#### **Course Content**

- Health & Safety
- Safety: Electrical Troubleshooting
- Electrostatic Discharge
- IRC5 Overview: Electrical Units & Components
- Introduction to troubleshooting
- Troubleshooting by fault symptoms
- Troubleshooting by unit
- Troubleshooting Exercises
  - Power
  - Run chain
  - Drive system/Mechanical unit
- Revolution Counters
- Calibration
- Overview of system parameters
- Backup/Restore
- Reinstall Software
- IO Configuration of ABB Units

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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## **Electrical Troubleshooting** Training Agenda

IRC5 EL

Day 1	
АМ	<ul> <li>Health &amp; Safety</li> <li>Introduction to IRC5 Controller and ABB robots</li> <li>Safety: Electrical Troubleshooting</li> <li>Introduction to troubleshooting</li> </ul>
РМ	<ul> <li>System Overview: Electrical Units &amp; Components</li> <li>Troubleshooting: Power</li> <li>Electrostatic Discharge</li> </ul>
Day 2	
АМ	<ul> <li>Troubleshooting by fault/unit symptoms</li> <li>Troubleshooting Exercises</li> <li>Power</li> <li>Run chain</li> </ul>
PM	<ul> <li>Troubleshooting Exercises</li> <li>Drive system/Mechanical unit</li> <li>IO Configuration of ABB units</li> <li>System parameters overview</li> <li>Backup &amp; Restore</li> <li>Practical exercises</li> </ul>
Day 3	
АМ	<ul> <li>Restarts</li> <li>Revolution counters calibration</li> <li>Practical exercises</li> <li>Restarts</li> <li>Event Logs</li> </ul>
РМ	<ul> <li>Reinstall RW5 and RW6 systems</li> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



Operator IRC5 IRC5 OP

#### **Course Goal**

After completed course the participant should be able to confidently operate a production robot using the FlexPendant.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Jog the robot to any position with appropriate motion mode
- Start and stop the robot program in a safe manner
- Restart the program from the start
- Recognize if the revolution counters are ok and to reset if needed
- Backup and restore the data and programs
- in the controller
- Perform a warmstart of the controller
- Modify robot positions if necessary
- Active/deactivate motion supervision
- Read and save event logs
- Read the values of digital inputs and simulate digital outputs

#### **Participant Profile**

This course is intended for personnel working as or about to become, robot operators.

#### Prerequisites

No prerequisites.



#### **Course Content**

- Health & Safety
- Introduction to IRC5 Controller and ABB robots
- Jogging (Moving the robot with the joystick)
- Basic Move Instructions
- Program structure (Instructions, Routines and Modules)
- Revolution counters calibration
- Saving data (Program, Backup, Diagnostics)
- Restarts
- Handling I/O Instructions
- Most common instructions and program Logic
- Modify robot positions
- Most Common Offs Reltool functions
- Event Logs
- Motion Supervision

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 2 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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## **Operator** Training Agenda

IRC5 OP

Day 1	
AM	- Health & Safety
	- Introduction to IRC5 Controller and ABB robots
	- Introduction to Flexpendant
	- Jogging (Moving the robot with the joystick)
	- Practical exercises
PM	- Basic Move Instructions
	- Modify robot positions
	- Practical exercises
Day 2	
AM	- Program structure (Instructions, Routines and Modules)
	- Revolution counters calibration
	- I/O Instructions
	- Most Common Offs - Reltool functions
	- Practical exercises
PM	- Saving data (Program, Backup, Diagnostics)
	- Restart Types
	- Motion Supervision
	- Event Logs
	- Practical exercises
	- Training assessment – Q&A - Exam



### Arc Welding IRC5 IRC5 ARC

#### Course Goal

The aim of the training is to ensure that the participant's able them to write programs for arc welding process and configure arc welding types with robots and peripheral equipment.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

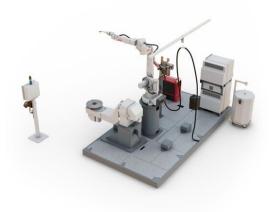
- Optimizing the Arc Welding Program
- Create and define tool and workobject data
- Create and define weld and seam data
- Using the ArcWare interface
- Commission of BullsEye and SmartAc options
- Synchronous welding with external axes systems

#### **Participant Profile**

This training is aimed at the participants who wants to improve themselves in robotic arc welding Applications.

#### Prerequisites

The participant must have completed the IRC5 PG1 Training or have corresponding experience.



#### **Course Content**

- Health and safety
- Tool and Workobjects
- Introduction to Welding Power Sources
- Introduction to ArcWare Interface
- Most common instructions and program Logic for Arc Welding
- Create and define Arc Welding parameters
- Prepare paths and modify targets
- Commission of BullsEye
- Commission of SmarTac
- Synchronous welding with external axes systems

#### **Course Information**

The course is instructor-led. Approximately 80% of the course time is hands-on exercises.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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## **Arc Welding** Training Agenda

IRC5 ARC

Day 1	
AM	
AM	- Health and safety
	- Introduction to Arc Welding
	- Introduction to Arc Welding system parameters with ABB Robots
PM	
	- Tool and Workobjects
	<ul> <li>Most common instructions and program Logic for Arc Welding</li> </ul>
	- Create and define seam/weld/weave data parameters
	- I/O handling and system parameters for arc welding
	- Introduction to BullsEye in teorical
	- Introduction to SmarTac in teorical
Day 2	
AM	
	- Introduction to peripheral equipments (Track, positioner, Torch service)
	- Introduction to power source (Fronius)
	- Commission of BullsEye
	- Practical exercises
PM	
	- Commission of SmarTac
	- Practical exercises
Day 3	
AM	
	<ul> <li>Create programs for Synchronous welding with external axes systems</li> </ul>
	- Practical exercises
PM	
	- Introduction and sharing of technical reference manuals
	- Training assessment – Q&A - Exam



SafeMove IRC5 IRC5 SM

#### Course Goal

The purpose of the training is the participant's

to configure IRC5 robot system with SafeMove.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Mechanical and electrical integration of the DSQC1015 SafeMove module
- Create a Safety User
- Configure the system parameters
- Configure and handling safety I/O
- Define safety zones
- Configure the visual SafeMove module with RobotStudio<sup>®</sup>
- Testing and reporting SafeMove configuration
- Backup and restore SafeMove configuration

#### **Participant Profile**

This training is aimed at the participants who wants to deploy and improve with SafeMove robotic system commissioning engineers, robot programmers or maintenance technicians.

#### Prerequisites

The participant must have completed the IRC5 PG1



#### **Course Content**

- Health & Safety
- Introduction to SafeMove
- Mechanical and electrical integration of the DSQC1015 SafeMove module
- Create a system with SafeMove
- Create a Safety User
- Configure the visual SafeMove module with RobotStudio<sup>®</sup>
- Configure and handling safety I/O
- Testing and reporting SafeMove configuration
- Backup and restore SafeMove configuration

#### **Course Information**

The course is instructor-led. Approximately 80% of the course time is hands-on exercises.

Duration: 2 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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## **SafeMove** Training Agenda

IRC5 SM

Day 1	
AM	<ul> <li>Health &amp; Safety</li> <li>Introduction to SafeMove option</li> <li>Mechanical integration of the DSQC1015 SafeMove module</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Electrical integration of the DSQC1015 SafeMove module</li> <li>Practical exercises</li> <li>Creating the system with SafeMove</li> <li>Practical exercises</li> </ul>
Day 2	
AM	<ul> <li>Create a Safety User</li> <li>Introduction to visual SafeMove</li> <li>Configure the visual SafeMove module with RobotStudio<sup>®</sup></li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Create the programs for SafeMove validation</li> <li>Testing the configuration and reporting</li> <li>Backup and restore SafeMove configuration</li> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



### Conveyor Tracking IRC5 IRC5 CT

#### **Course Goal**

The purpose of the training is to enable the participant to integrate the mechanical and electrical components of the conveyor tracking module and auxiliary equipments and to create synchronized robot programs with conveyor tracking and functional tests.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Mechanical and electrical integration of conveyor tracking module
- Create system prerequisites for conveyor tracking module
- Mechanical and electrical integration of peripheral equipments
- Configuration and calibration for conveyor tracking system parameters
- Create and improve synchronized programs with conveyor tracking module

#### **Participant Profile**

This training is aimed for project and system commissioning engineers, robot programmers maintenance technicians who wants to programming and improving the robot systems with conveyor tracking option.

#### Prerequisites

The participant must have completed the IRC5 PG1 Training or have corresponding experience.



#### **Course Content**

- Health & Safety
- Introduction to conveyor tracking system
- Introduction to ABB conveyor tracking module
- Mechanical integration of the module
- Electrical integration of the module
- Mechanical and electrical integration of peripheral equipments (Encoder, sensor, camera, start signal)
- Configuration and calibration for conveyor tracking system parameters
- Create and improve synchronized programs with conveyor tracking module
- Testing the conveyor tracking program

#### **Course Information**

The course is instructor-led. Approximately 80% of the course time is hands-on exercises.

Duration: 1 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

### **Conveyor Tracking** Training Agenda

IRC5 CT

Day 1	
АМ	<ul> <li>Health &amp; Safety</li> <li>Introduction to conveyor tracking system</li> <li>Mechanical integration of the DSQC2000 conveyor tracking module</li> <li>Electrical integration of the DSQC2000 conveyor tracking module</li> <li>Mechanical and electrical integration of peripheral equipments (Encoder, sensor, camera, start signal)</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Create a system with conveyor tracking</li> <li>Configuration and calibration for conveyor tracking system parameters</li> </ul>
	<ul> <li>Create and improve synchronized programs with conveyor tracking module</li> <li>Testing the conveyor tracking program</li> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



# RobotStudio® IRC5-IRC5P-OmniCore

#### RS

#### **Course Goal**

The goal of the training is to enable the participant to use ABB RobotStudio® program to complex tasks by visualizing and programming without stopping production.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Build a station in RobotStudio®
- Digital twinning the production line by loading 3D equipment at the virtual station.
- Use graphical programming to program virtual robots.
- Create an advanced SmartComponent
- Create and simulate a MultiMove system
- Create a conveyor mechanism and simulate
- conveyor tracking
- Set up station with an external axis such as a track or positioner
- Use RobotStudio<sup>®</sup> for editing the robot program both online and offline
- Create a realistic station and record simulation videos for sales purposes
- Transfer programs from a virtual controller to a real controller and improve the cycle time

#### **Participant Profile**

This course is aimed at robot programmers that want to start using RobotStudio. You should have completed a basic programming course for ABB Robots or have corresponding experience.

#### Prerequisites

The participant must have completed the IRC5 PG1 Training or have corresponding experience.



#### **Course Content**

- Health & Safety
- Create a virtual station
- Create the digital twin layout with 3D Models
- Create Tools & Workobjects
- Graphical Programming and analysis of reachability
- Using of Event Manager
- Create an advanced SmartComponent
- Create and simulate a MultiMove system
- Set up Arc Welding station with an external axis such as a track or positioner
- Create a conveyor mechanism and simulate conveyor tracking with Paint robots
- Set up station and simulate Pick&Place
- Improve the cycle time
- Transfer programs from a virtual controller to a real controller

#### **Course Information**

The course is instructor-led. Approximately 100% of the course time is in RobotStudio<sup>®</sup>.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

## **RobotStudio**® Training Agenda

RS

Day 1	
AM	<ul> <li>Health &amp; Safety</li> <li>Introduction to RobotStudio<sup>®</sup></li> <li>Create a virtual station</li> <li>Create the digital twin layout with 3D Models</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Create and define of tool data</li> <li>Create and define of workobject data</li> <li>Graphical Programming and analysis of reachability</li> <li>Practical exercises</li> </ul>
Day 2	
АМ	<ul> <li>Using of Event Manager</li> <li>Create an advanced SmartComponent</li> <li>Create and simulate a MultiMove system</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Set up Arc Welding station with an external axis such as a track or positioner</li> <li>Create a conveyor mechanism and simulate conveyor tracking with Paint Robot</li> <li>Practical exercises</li> </ul>
Day 3	
АМ	<ul> <li>Graphical Tools - Create a realistic station and record simulation videos for sales purposes</li> <li>Set up station and simulate Pick&amp;Place</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Improve the cycle time</li> <li>Transfer programs from a virtual controller to a real controller</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



# RobotStudio<sup>®</sup> Machining PowerPac IRC5

**IRC5 RS MACHINING PP** 

#### **Course Goal**

The aim of the training is to ensure that the Participant able to offline programming the robot for deburring grinding, polishing and cleaning with CAD surfaces/CAM codes processes.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

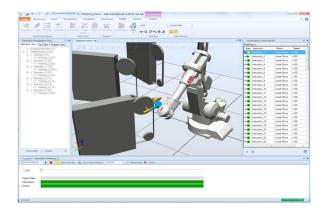
- Create a program for machining, deburring, grinding polishing and surface cleaning etc.
- Create tools & workobjects according to application
- Creating operations with CAD surfaces using types of geometry
- Improve process pathways and target points and transferring to robot
- Using CAM Converter and transferring to robot

#### **Participant Profile**

This course is aimed at robot programmers that want to improve themselves in programming, design for deburring, grinding, polishing and surface cleaning applications.

#### Prerequisites

The participant must have completed the IRC5 PG1 and RobotStudio® Training.



#### **Course Content**

- Health & Safety
- Introduction to RobotStudio<sup>®</sup>
- Create a virtual station
- Create the digital twin layout with 3D Models
- Graphical Programming and analysis of reachability
- Introduction to deburring process
- Introduction to polishing process
- Create tools & workobjects
- Creating operations with CAD surfaces using types of geometry
- Planning the program and test
- Improve process pathways and target points
- Transferring to robot
- Using CAM Converter and transferring to robot

#### **Course Information**

The course is instructor-led. Approximately 80 % of the course time is in RobotStudio<sup>®</sup>.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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# **RobotStudio® Machining PowerPac** Training Agenda IRC5 RS MACHINING PP

Day 1	
AM	<ul> <li>Health &amp; Safety</li> <li>Introduction to RobotStudio<sup>®</sup></li> <li>Introduction to deburring process</li> <li>Create the digital twin layout with 3D Models</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Create and define of tool &amp; workobject data</li> <li>Create program for deburring process</li> <li>Creating operations for with CAD surfaces using types of geometry</li> <li>Planning the program and test</li> <li>Improve process pathways and target points and transferring</li> <li>Practical exercises</li> </ul>
Day 2	
AM	<ul> <li>Introduction to polishing process</li> <li>Create and define of tool &amp; workobject data</li> <li>Create the digital twin layout with 3D Models</li> <li>Create program for polishing process</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Creating operations for with CAD surfaces using types of geometry</li> <li>Planning the program and test</li> <li>Improve process pathways and target points and transferring</li> <li>Practical exercises</li> </ul>
Day 3	
AM	<ul> <li>Introduction to Cam Converter</li> <li>Importing the G Codes and transferring</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Transfer programs from a virtual controller to a real controller</li> <li>Testing on real robot</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



# Paint Robot Programming IRC5P

#### Course Goal

The goal of the course is that the participant after completed course should be able to create, test and optimize a simple, structured paint application.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Design and test paint application concepts using the Paint system at an optimal level
- Create and define tool / workobject data
- Create and run the routines and modify the targets for paint applications.
- Recognize if the revolution counters are ok and to reset if needed
- Use RobotStudio<sup>®</sup> and RobView for editing the robot program both online and offline
- Save programs and backup the system
- PaintWare and edit brush tables
- Create the system with conveyor tracking and programming the product-tracked painting process

#### **Participant Profile**

This course is the first step to become a paint robot programmer and for personnel with a need to modify existing programs.

#### Prerequisites

Basic PC knowledge and a technical background are facilitating.



#### **Course Content**

- Health & Safety
- Introduction to IRC5P Controller & ABB Paint robots
- Jog the robot both linear, reoriented and axis by axis
- Program basic movements
- Revolution counters calibration
- Saving data Backup & Restore Diagnostics
- Use RobView for managing the robot application
- Basic Move Instructions for Paint
- Tools & Workobjects
- Handling inputs and outputs and IPS Signals
- Program structure (Instructions, Routines, Modules)
- Modify the process targets
- PaintWare and brush tables
- Programming with conveyor tracking

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

## **Paint Robot Programming** Training Agenda

IRC5 PG1

Day 1	
AM	<ul> <li>Health &amp; Safety</li> <li>Introduction to Paint System</li> <li>Introduction to IRC5P Controller and ABB robots</li> <li>The Purge system</li> <li>Introduction to IRC5P Paint flexpendant</li> <li>Program basic movements and calibration</li> </ul>
PM	<ul> <li>Jog the robot both linear, reoriented and axis by axis</li> <li>Brake control in paint robots</li> <li>Saving data - Backup &amp; Restore - Diagnostics</li> <li>Event Logs</li> <li>Create and define tool &amp; workobject data</li> </ul>
Day 2	
AM	<ul> <li>Description of the system positions</li> <li>Program structure (Instructions, Routines, Modules)</li> <li>Basic paint programming and testing in manual / auto mode</li> <li>Create/modify a new CalPos and jump to CalPos</li> </ul>
РМ	<ul> <li>PaintWare and brush editor</li> <li>Modify the brush table and create the new brush data for process</li> <li>Use RobotStudio<sup>®</sup> and RobView for editing the robot program both online and offline</li> </ul>
Day 3	
АМ	<ul> <li>Introduction to conveyor tracking system</li> <li>Overview to conveyor tracking system parameters</li> <li>Using the common introductions for conveyor tracking</li> <li>Create and define conveyor-tracked work object data</li> <li>Programming with conveyor tracking</li> </ul>
РМ	<ul> <li>Configuration of Counts Per Meter parameter</li> <li>Creating the paint program and testing in auto mode</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



Operator IRC5P IRC5P OP

#### Course Goal

The goal of the course is that the participant after completed course should be able to create, test and optimize a simple, structured paint application by IRC5P Flexpendat.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Design and test paint application concepts using the Paint system at an optimal level
- Create and run the routines and modify the targets for paint applications.
- Recognize if the revolution counters are ok and to reset if needed
- Save programs and backup the system
- Recognize and correct simple errors and run service routines (eg. Emergency stop)

#### **Participant Profile**

This course is the first step to become a paint robot operator with a need to modify existing programs.

#### Prerequisites

Basic PC knowledge and a technical background are facilitating.



#### **Course Content**

- Health & Safety
- Introduction to IRC5P Controller & ABB Paint robots
- Jog the robot both linear, reoriented and axis by axis
- Program basic movements
- Revolution counters calibration
- Saving data Backup & Restore Diagnostics
- Use RobView for managing the robot application
- Basic Move Instructions for Paint
- Handling inputs and outputs and IPS Signals
- Program structure (Instructions, Routines, Modules)
- Modify the process targets
- PaintWare and brush tables

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 2 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

# Operator Training Agenda

Day 1	
AM	<ul> <li>Health &amp; Safety</li> <li>Introduction to Paint System</li> <li>Introduction to IRC5P Controller and ABB robots</li> <li>The Purge system</li> <li>Introduction to IRC5P Paint flexpendant</li> </ul>
PM	<ul> <li>Program basic movements and calibration</li> <li>Jog the robot both linear, reoriented and axis by axis</li> <li>Brake control in paint robots</li> <li>Saving data - Backup &amp; Restore – Diagnostics</li> <li>Event Logs</li> </ul>
Day 2	
AM	<ul> <li>Description of the system positions</li> <li>Program structure (Instructions, Routines, Modules)</li> <li>Basic paint programming and testing in manual / auto mode</li> <li>Create/modify a new CalPos and jump to CalPos</li> </ul>
PM	<ul> <li>Brush editor</li> <li>Modify the brush table and create the new brush data for process</li> <li>Use RobotStudio® and RobView for editing the robot program both online and offline</li> <li>Creating the paint program and testing in auto mode</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



# **RobotStudio® Painting PowerPac** IRC5P

IRC5P RS PAINTING PP

#### **Course Goal**

The aim of the training is to enable the participant to create paint programs without stopping production and to optimize paint programs in a short time.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Using of the optimized paint system designing and testing their concepts
- Editing and testing paint programs in a short time with RobotStudio<sup>®</sup> Painting PowerPac

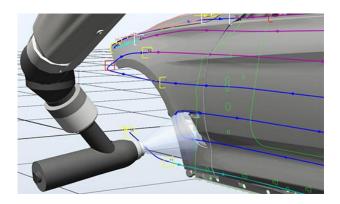
#### **Participant Profile**

This course is aimed at the participant who wants to become a paint robot programmer or learn to improve the existing paint program.

#### Prerequisites

The participant must have completed the IRC5P PG1 Training or have corresponding experience.

The participant must have completed the IRC5 RobotStudio ®Training.



#### **Course Content**

- Health & Safety
- Introduction to RobotStudio<sup>®</sup>
- Introduction to RobotStudio® Painting PowerPac
- Create the digital twin layout with 3D Models or with Backup of real controller.
- Create and define tools & workobjects
- Create paint paths and improve programs
- Create and edit brush table and use them
- Testing the paint program
- Using of Paint Applicator
- Transfer programs to robot controller
- Painting and testing on RobotStudio®

#### **Course Information**

The course is instructor-led. Approximately 100% of the course time is in RobotStudio®

Duration: 1 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

## **RobotStudio® Painting PowerPac** Training Agenda

IRC5P RS PAINTING PP

Day 1	
AM	<ul> <li>Health &amp; Safety</li> <li>Installation of the robot paint system on RobotStudio<sup>®</sup></li> <li>Create the digital twin layout with 3D Models</li> <li>Create and define tool and workobject data</li> <li>Create paint paths and improve programs</li> <li>Graphical Programming and analysis of reachability</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Modify the brush table and create the new brush data for process</li> <li>Optimzation of programs</li> <li>Practical exercises</li> <li>Transferring to robot</li> <li>Using of Paint Applicator</li> <li>Testing and painting on RobotStudio<sup>®</sup></li> </ul>



### Basic Programming OmniCore OMNICORE PG1

#### Course Goal

The goal of the course is that the participant after completed course should be able to create, test and optimize a simple, structured pick and place application.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Jog the robot both linear, reoriented and axis by axis
- Structure a program using routines, modules and named data
- Understand the difference between Task and Program
- Recognize if the revolution counters are ok and to reset if needed
- Create and define tool & workobje data
- Save programs and backup the system
- Use RobotStudio<sup>®</sup> for editing the robot program both online and offline

#### **Participant Profile**

This course is the first step to become a robot programmer and for personnel with a need to modify existing programs.

#### Prerequisites

Basic PC knowledge and a technical background are facilitating.



#### **Course Content**

- Health & Safety
- Introduction to OmniCore Controller and ABB robots
- Jogging (Moving the robot with the joystick)
- Basic Move Instructions
- Program structure (Datatypes, Instructions Routines, Modules)
- Revolution counters calibration
- Tools & Workobjects
- Saving data (Program, Backup, Diagnostics)
- Virtual Controller
- RobotStudio® Rapid Editor
- I/O Instructions
- Most common instructions and program Logic
- Most Common functions

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

# **Basic Programming** Training Agenda

Day 1	
АМ	<ul> <li>Health &amp; Safety</li> <li>Introduction to OmniCore Controller and ABB robots</li> <li>Introduction to Flexpendant</li> <li>Jogging (Moving the robot with the joystick)</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Create and define of tool data</li> <li>Create and define of workobject data</li> <li>Basic Move Instructions</li> <li>Practical exercises</li> </ul>
Day 2	
АМ	<ul> <li>Program structure (Datatypes, Instructions, Routines Modules)</li> <li>I/O Instructions</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Most common instructions and program Logic</li> <li>Saving data (Program, Backup, Diagnostics)</li> <li>Restart Types</li> <li>Practical exercises</li> </ul>
Day 3	
АМ	<ul> <li>Revolution counters calibration</li> <li>Practical exercises</li> <li>Virtual Controller</li> <li>RobotStudio<sup>®</sup> Rapid Editor</li> </ul>
PM	<ul> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



### Advance Programming OmniCore OMNICORE PG2

#### Course Goal

The purpose of the training is to learn advanced commands and programming techniques and the application is to enable it to use extended programming functions.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Create and define work objects and advanced tool data
- Use RobotStudio<sup>®</sup> for editing the robot program both online and offline
- Create and use modules, routine and data
- Program search instructions
- Program position displacement instructions
- Program error handling instructions
- Program interrupt instructions and traps
- Use joint configuration instructions
- Use motion control instructions

#### **Participant Profile**

Advanced Programming is intended for participant that have attended the basic programming course but require greater knowledge of programming features.

#### Prerequisites

The participant must have completed the IRC5 PG1 Training or have corresponding experience.



#### **Course Content**

- Health and safety
- Tool and Workobjects
- RobotStudio® Rapid editor
- I/O and system parameters
- Modules and program organization
- Loops
- Program data and arrays
- Routines and events
- WorldZone
- Interrupts and traps
- Error handling
- Motion performance and trigg instructions
- Searching and program displacement
- User interaction instructions
- Robotware system installation/upgrade

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is in RobotStudio®

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

### Advance Programming Training Agenda

OMNICORE PG2

Day 1	
AM	<ul> <li>Health and safety</li> <li>Tool and Workobjects</li> <li>RobotStudio® Rapid editor</li> <li>I/O and system parameters</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Modules and program organization</li> <li>Loops- Program data and arrays</li> <li>Routines and events</li> <li>Practical exercises</li> </ul>
Day 2	
АМ	<ul> <li>WorldZone</li> <li>Interrupts and traps</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Error handling</li> <li>Motion performance and trigg instructions</li> <li>Practical exercises</li> </ul>
Day 3	
AM	<ul> <li>Searching and program displacement</li> <li>User interaction instructions</li> <li>Practical exercises</li> </ul>
PM	<ul> <li>Robotware system installation/upgrade</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



# Electrical Troubleshooting OmniCore

#### **Course Goal**

After this course the participant should be able to perform an effective electrical troubleshooting on an IRC5 system.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Work systematically when troubleshooting
- Troubleshoot based on fault symptoms and Units
- Use practices that is safe for both equipment and personnel
- Recognize if the revolution counters are ok and to reset if needed.
- Reinstall RW7 systems
- Configure ABB IO units

#### **Participant Profile**

This training is targeted to service engineers and personnel performing electrical service.

#### Prerequisites

Participants must be able to read circuit diagrams and use a multi-meter.



#### **Course Content**

- Health & Safety
- Safety: Electrical Troubleshooting
- Electrostatic Discharge
- OmniCore Overview: Electrical Units & Components
- Introduction to troubleshooting
- Troubleshooting by fault symptoms
- Troubleshooting by unit
- Troubleshooting Exercises
  - Power
  - Run chain
  - Drive system/Mechanical unit
- **Revolution Counters**
- Calibration
- Overview of system parameters
- Backup/Restore
- Reinstall Software
- IO Configuration of ABB Units

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 3 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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### **Electrical Troubleshooting** Training Agenda

OMNICORE EL

Day 1	
АМ	<ul> <li>Health &amp; Safety</li> <li>Introduction to OmniCore Controller and ABB robots</li> <li>Safety: Electrical Troubleshooting</li> <li>Introduction to troubleshooting</li> </ul>
PM	<ul> <li>System Overview: Electrical Units &amp; Components</li> <li>Troubleshooting: Power</li> <li>Electrostatic Discharge</li> </ul>
Day 2	
АМ	<ul> <li>Troubleshooting by fault/unit symptoms</li> <li>Troubleshooting Exercises</li> <li>Power</li> <li>Run chain</li> </ul>
РМ	<ul> <li>Troubleshooting Exercises</li> <li>Drive system/Mechanical unit</li> <li>IO Configuration of ABB units</li> <li>System parameters overview</li> <li>Backup &amp; Restore</li> <li>Practical exercises</li> </ul>
Day 3	
АМ	<ul> <li>Restarts</li> <li>Revolution counters calibration</li> <li>Practical exercises</li> <li>Restarts</li> <li>Event Logs</li> </ul>
PM	<ul> <li>Reinstall RW7 systems</li> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>



### Operator OmniCore OMNICORE OP

#### Course Goal

After completed course the participant should be able to confidently operate a production robot using the FlexPendant.

#### **Course Objectives**

Upon completion of this course, the participant will be able to:

- Jog the robot to any position with appropriate motion mode
- Start and stop the robot program in a safe manner
- Restart the program from the start
- Recognize if the revolution counters are ok and to reset if needed
- Backup and restore the data and programs
- in the controller
- Perform a warmstart of the controller
- Modify robot positions if necessary
- Active/deactivate motion supervision
- Read and save event logs
- Read the values of digital inputs and simulate digital outputs

#### **Participant Profile**

This course is intended for personnel working as or about to become, robot operators.

#### Prerequisites

No prerequisites.



#### **Course Content**

- Health & Safety
- Introduction to OmniCore Controller and ABB robots
- Jogging (Moving the robot with the joystick)
- Basic Move Instructions
- Program structure (Instructions, Routines and Modules)
- Revolution counters calibration
- Saving data (Program, Backup, Diagnostics)
- Restarts
- Handling I/O Instructions
- Most common instructions and program Logic
- Modify robot positions
- Most Common Offs Reltool functions
- Event Logs
- Motion Supervision

#### **Course Information**

The course is instructor-led. Approximately 75% of the course time is hands-on exercises.

Duration: 2 Days Participant Quota: 4-6 People Location: ABB Training Center Istanbul/Izmir Turkey

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# Operator Training Agenda

Day 1	
АМ	<ul> <li>Health &amp; Safety</li> <li>Introduction to OmniCore Controller and ABB robots</li> <li>Introduction to Flexpendant</li> <li>Jogging (Moving the robot with the joystick)</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Basic Move Instructions</li> <li>Modify robot positions</li> <li>Practical exercises</li> </ul>
Day 2	
АМ	<ul> <li>Program structure (Instructions, Routines and Modules)</li> <li>Revolution counters calibration</li> <li>I/O Instructions</li> <li>Most Common Offs - Reltool functions</li> <li>Practical exercises</li> </ul>
РМ	<ul> <li>Saving data (Program, Backup, Diagnostics)</li> <li>Restart Types</li> <li>Motion Supervision</li> <li>Event Logs</li> <li>Practical exercises</li> <li>Training assessment – Q&amp;A - Exam</li> </ul>