	Instruction for operation	HLAB 200203E Document No.
Bushing Test Tap		Edition : A Date : 17.11.99 Page : 1 of 3 Amendments : 2

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written by:	Approved by:	

1 General Design

The test tap is an accessory for capacitance graded bushings which makes it possible to access a control layer insulated from the flange from the outside and thus to divide the total capacitance of the bushing into 2 sub-capacitances C_1 (high-voltage conductor-test layer) and C_2 (test layer-flange).

The test tap is designed, that a connection between the test layer and the flange is automatically established, when the test tap is not in use. This connection can only be opened by completely inserting a 4 mm plug coupler or by connecting a plu converter (see figs. 2/3 in HLJM090044). For normal operation of the bushing the test tap should always be closed with the supplied cover for protection.

2 Purpose

The normal purpose of the test tap is to measure the capacitance C_1 and its loss factor $\tan \delta$. The most common test circuit for this purpose is shown in the enclosed drawing HLJM 118034.

The test tap can also be used to carry out a permanent voltage measurement or partial discharge monitoring. The maximum permissible permanent voltage between the test layer and the flange is 1.5 kV. Depending on the rated voltage and the capacitance of the bushing it can be taken 5 .. 10 VA power from the test tap. There must be always connected an impedance parallel to C_2 to limit the voltage to ≤ 1.5 kV. This impedance is mostly a capacitance C_z which must have a minimum value

$$U = \frac{U_N / \sqrt{3}}{a^2 + b^2} \cdot \sqrt{a^2 + b^2} \leq 1,5kV$$

The values of C_1 and C_2 can be taken from the test report for the particular bushing. To get a specified voltage U it is necessary to use a capacitance C_z

$$C_z = C_1 \cdot \left(\frac{U_N}{\sqrt{3} \cdot U} - 1 \right) - C_2 \geq C_{z\min}$$

To take reactive power from the test tap an ohmic resistor must be put in parallel to C_2 . the possible power P which can be taken from the test tap is

$$P = \frac{(U_N / \sqrt{3})^2}{R_z} \cdot \frac{1}{a^2 + b^2} \quad \text{with} \quad a = 1 + \frac{C_2}{C_1} \quad b = \frac{1}{\omega C_1 \cdot R_z}$$

However it is a requirement the U remains $\leq 1,5$ kV. This can be checked with

$$U = \frac{U_N / \sqrt{3}}{a^2 + b^2} \cdot \sqrt{a^2 + b^2} \leq 1,5kV$$

Caution: Without addition of an external impedance, the voltage resulting by C_1 and C_2 is always higher than 1.5 kV at the test tap. With live bushings either the test tap must be connected conductively with the flange or the divider voltage produced must be limited to 1.5 kV by addition of an additional impedance. **Otherwise the bushing will be damaged and can cause an explosion!**

The obtainable measurement accuracy depends on the changes of C_1 and C_2 as a function of the temperature of the bushing. It can be calculated with $< 5\%$.

3 Connection

3.1 Capacitance- and power factor measurements

After inserting a 4 mm plug coupler, the connection to a measuring bridge can be performed with a line with standard 4 mm banana plugs.

3.2 Permanent measurements

After insertion of a plug coupler, available at MICAFIL AG, a shielded cable with an UHF- or a N-type connector can be attached to the coupler (see fig. 3 in HLJM 090044). The cable used is depending on the voltage and the shielding properties needed.

4 Insulation tests

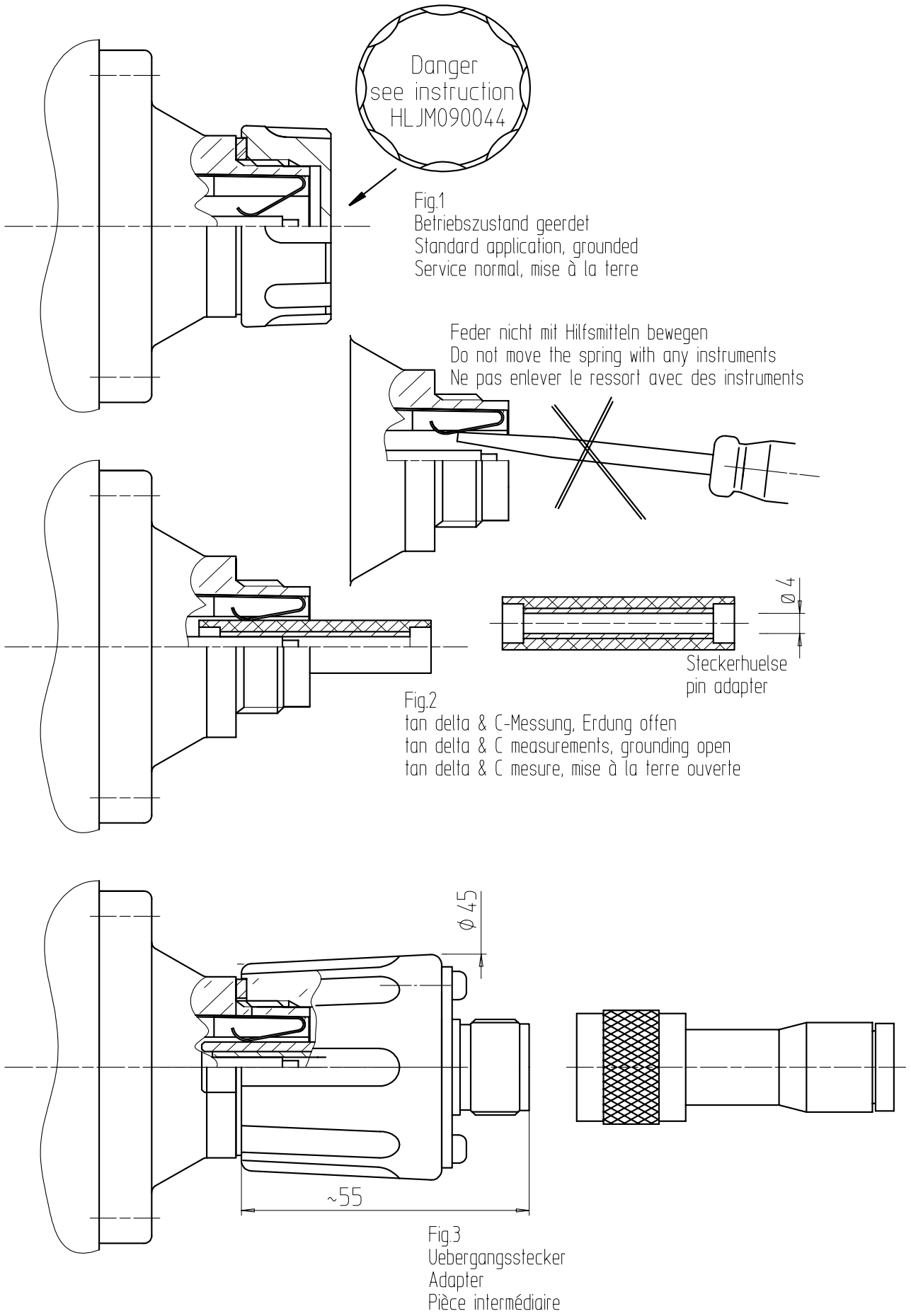
The insulation strength of the test tap of each bushing is checked with 3 kV for 1 min. at the routine test of the bushing acc. to IEC 60137.

5 Appendices

5.1 Drawing measuring tap **HLJM 090044**

5.2 Drawing measuring circuit **HLJM 118034**

b18.5.96 Koller
b115.199 Koller Pin war banana



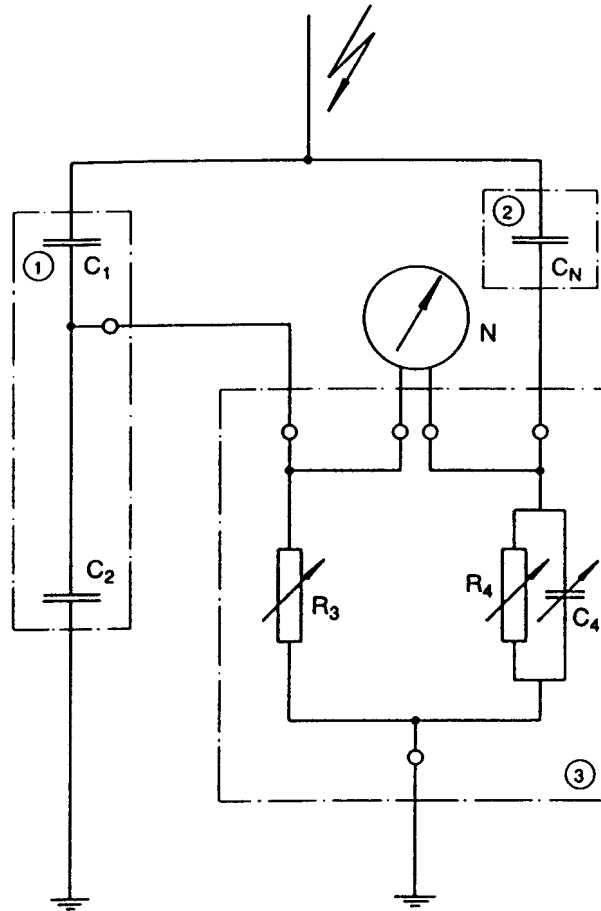
MICAFIL

Messanschluss-Instruktion
Measuring-Tap, instruction
Prise de mesure, instruction

HLJM090044

C

Messschaltung
 Measuring circuit
 Circuit de mesurement



① Durchführung
 Bushing
 Traversée

C₁: Kapazität Hochspannungsleiter-Messbelag
 Capacity high voltage lead – test tap
 Capacité conducteur haute tension – prise de mesure

C₂: Kapazität Messbelag - Flansch
 Capacity test tap - flange
 Capacité prise de mesure - bride

② Normalkondensator
 Standardcapacitor C_N
 Condensateur étalon

③ Schering Brücke
 Schering bridge
 Pont du mesure Schering

R₃ } Brückenelemente
 R₄ } Bridge elements
 C₄ } Éléments du pont de mesure

N: Nullindikator
 Null indicator
 Indicateur de zéro

$$C_1 = C_N \cdot R_4 / R_3 ; \quad \tan \delta = R_4 \cdot 2\pi f \cdot C_4$$

RIP - Technology for SF₆/Oil - Bushings

In modern metal enclosed switchgear SF₆-gas is used as an extinguishing and insulating medium, ensuring highest security standard for operating staff and residents, especially in most confined and dense populated areas.

As a result, today's space saving design requires excellent mechanical and electrical performance of all components involved.

Micafil's contribution to this world-wide development is its new product range of GARIP bushings. These have been designed for the direct single phase connection between power transformers and gas insulated switchgear (GIS) for rated voltages of 72.5 kV up to 550 kV.

Since more than 40 years Micafil AG produces high voltage bushings made with Vacuum Resin Impregnated Paper Technology (RIP).

We are proud of our leading position in this field, making available to our customers profound expertise in the latest state of the art technology, which is based upon more than 50000 RIP - bushings successful in operation.

The insulation body of the GARIP condenser bushing series consists of a robust and solid core, made of wound crepe paper and inserted aluminium foils for field control, carefully vacuum dried and subsequently impregnated with special epoxy resin.

The basic procedure for this new kind of manufacture was originally developed by Micafil AG in Switzerland already in 1958 and continuously improved in the course of four decades.

Advanced standardisation, highly skilled craftsmanship and computer-aided engineering guarantee today's most reliable and advanced insulation system for every voltage level.

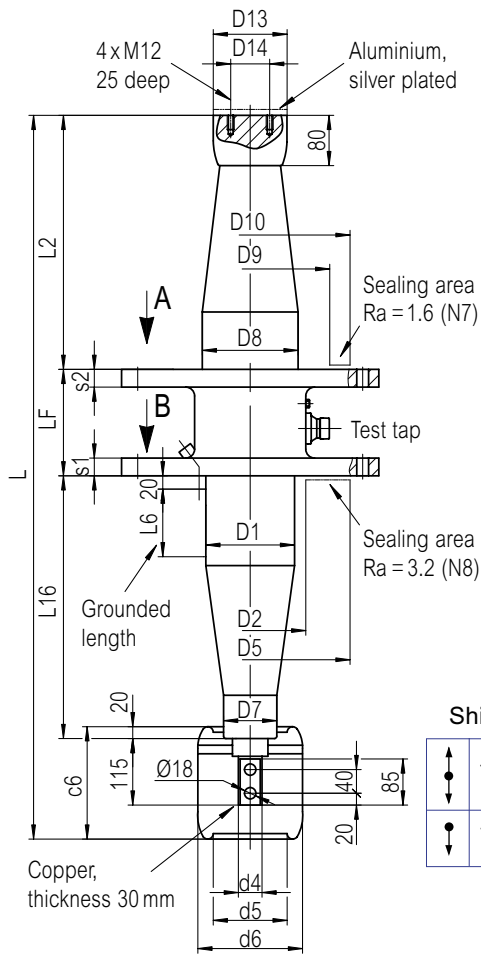
Main advantages of Micafil's RIP- technology

- Short delivery times
- Low dielectric losses ($\tan \delta \sim 0.35\%$)
- Partial discharge free up to double service voltage
- Fully dry, maintenance free
- Oil-free and environmental friendly
- Highest mechanical and thermal properties
- Robust design and vandalism resistant
- Option for any operating position
- Gas and oil tight
- Easy handling



Technical Data and Dimensions

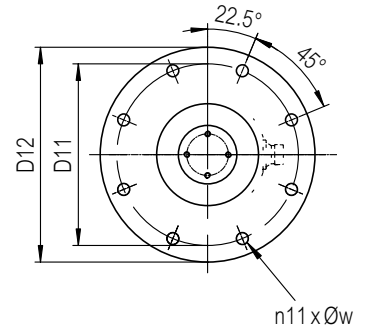
Dimension drawing



Flange dimensions for:

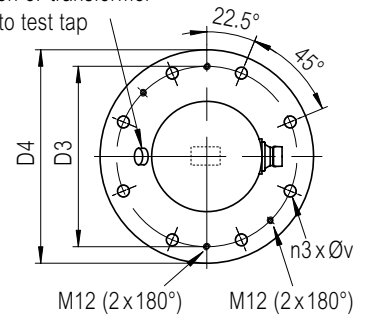
- RTKG 72.5-350 / 2000
- RTKG 72.5-350 / 2500
- RTKG 123-550 / 2000
- RTKG 123-550 / 2500
- RTKG 145-650 / 2000
- RTKG 170-750 / 2000

View A:
SF₆ side



De-aeration of transformer
opposite to test tap

View B:
Oil side



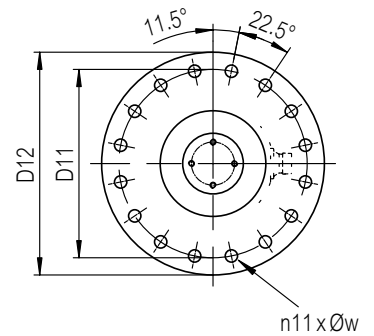
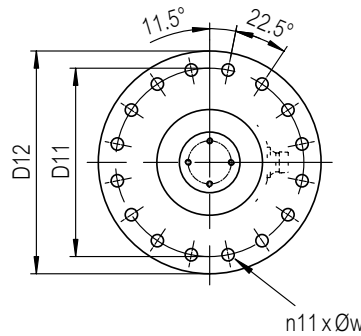
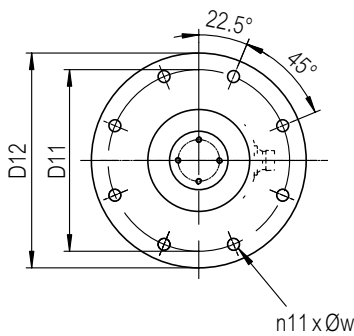
Flange dimensions for:

RTKG 170-750 / 2500

RTKG 245-1050 / 2000
RTKG 245-1050 / 2500

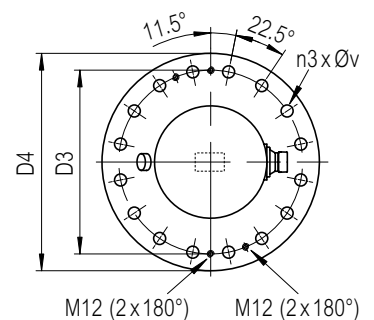
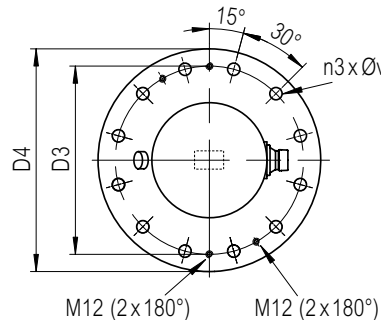
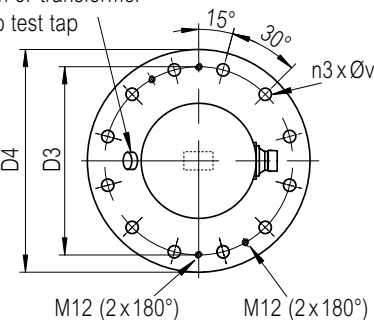
RTKG 362-1300 / 2000
RTKG 420-1550 / 2000
RTKG 525-1800 / 2000

View A:
SF₆ side



View B:
Oil side

De-aeration of transformer
opposite to test tap



General Informations

Conductor loading

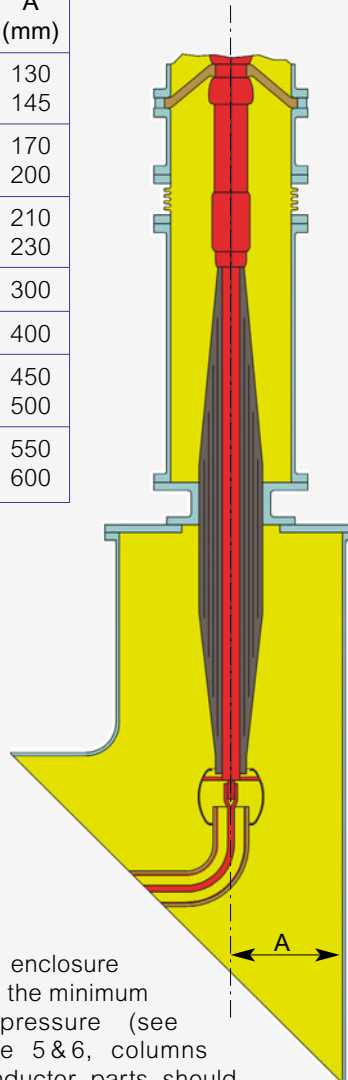
Rated current dependent on the bushing lower length (see "Technical Data" page 5 & 6, column 12). Bushings selected with I_r not less than 120% of the rated current of the transformer are considered to be able to withstand the overload conditions according to IEC Publication 60354 (Loading guide).

Recommendations for bushing installation

Transformer

The field strength in the oil on the surface of the shield insulation must be limited to values normal for insulated components. As a guideline minimum distances A to grounded transformer parts are given below:

Type RTKG	AC test voltage (kV)	A (mm)
123	185	130
	230	145
145	275	170
	310	200
170	325	210
	365	230
245	460	300
362	570	400
420	630	450
	680	500
525	750	550
	790	600



GIS

Observe the minimum enclosure diameter D_{GIS} as well as the minimum operating SF_6 -gas pressure (see "Technical Data" page 5 & 6, columns 17 & 18). Adjacent conductor parts should be well adapted to the bushing terminal.

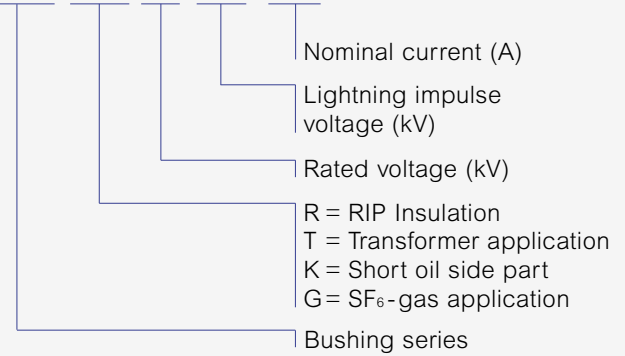
General

Because the bushing is completely dry it can be operated vertically or horizontally or in any position.

Type designation

The type designation is included in an overall system. An example of nomenclature used to designate our GARIP bushings:

GARIP RTKG 245-1050 / 2000



Testing of the bushing

Each bushing undergoes routine testing before leaving the factory, either according to IEC 60137 or IEEE C57.19.00.

The standard tests include:

- Tan δ , capacitance and partial discharge measurement
- Power frequency test
- Lightning impulse test (if applicable)
- Leakage test

Ordering particulars

When ordering please state:

- Type and catalogue no. see the table below
- CT space L6, see "Technical Data" page 5 & 6, column 20
- For 170 kV / 2000 A respective 245 kV / 2000 A only: choose the size of oil side shield depending on the transformer current; see "Technical Data" page 5 & 6, columns 26 & 27

Bushing type	Catalogue no.
GARIP RTKG 72.5-350 / 2000	HLJM 154484
GARIP RTKG 72.5-350 / 2500	HLJM 154964
GARIP RTKG 123-550 / 2000	HLJM 154504
GARIP RTKG 123-550 / 2500	HLJM 154514
GARIP RTKG 145-650 / 2000	HLJM 154524
GARIP RTKG 170-750 / 2000	HLJM 154534
GARIP RTKG 170-750 / 2500	HLJM 154544
GARIP RTKG 245-1050 / 2000	HLJM 154554
GARIP RTKG 245-1050 / 2500	HLJM 154564
GARIP RTKG 362-1300 / 2000	HLJM 154574
GARIP RTKG 420-1550 / 2000	HLJM 154584
GARIP RTKG 525-1800 / 2000	HLJM 154594