



D184S071U02 Rev. 00 / 09.2000



The Electromagnetic Flowmeter (EMF) can be used to accurately measure the flowrate of liquids, pulps, slurries and sludges which have an electrical conductivity greater than $5 \mu\text{S}/\text{cm}$. The COPA-XE is a flow measurement system in a Compact Design, the flowmeter primary and converter form a single entity.

The MAG-XE flow measurement system consists of a flowmeter primary and a remote mounted μP -converter. This design series augmented by the COPA-XE (separately mounted design). In both of these designs the converter may be operated inside the Ex-Zone.

■ Series 2000

The basic flowmeter primary assembly can be mated to most existing process connections with threaded adapters.

■ Connections which are compatible:

- Weld stubs
- Pipe fittings per DIN 11851 and DIN 11864-1B
- Tri-Clamp
- APV-Flanges per DIN 11864-2B
- Female / male threads

- Wafer and fixed flanged flange designs (DIN/ANSI)
Certifications granted by EHEDG, FML, 3A.
- PVC-Cement coupling, hose connectors
- SMS Fitting
- **Series 4000**
- DVGW Test Certificate
- Certified design for Cold- and Waste Water and Liquids other than Water.
- Flange and wafer designs
- **Converter**
- Communication: Profibus, HART-Protocol, ASCII-Protocol
- Wide supply power range
- Signal outputs Ex „i“ and Ex „e“
- Single converter, can be readily exchanged without requiring parameter reentry using EEPROM technology.
- Multifunction display
Display up to 6 different flow parameters in multiplex operation.



Flowmeter Overview Series 4000

Flowmeter Primary with Investment Cast Housing, Flanged and Wafer Designs

Models	MAG-XE	COPA-XE	COPA-XE (Remote Converter Version in the Ex-Zone)

Flowmeter Primary

Model Number	DE46..	DE47..	DE48..
Accuracy	0.5 % of rate		
		Meter Size	Press. Rtg. (PN)
Flanged design	F	1/8" - 40"	DN 3 - 1000
Wafer design	W	1/8" - 4"	DN 3 - 100
Liner	Hard rubber, soft rubber, PTFE, PFA		
Conductivity	> 5 µS/cm		
Electrodes	SS 316Ti/.4571, 1.4539, Hastelloy B2/C4, Platinum-Iridium, Tantalum, Titanium		
Process connection material	Steel 316Ti/1.4571		
Protection Class	IP 67		
Fluid temperature	-25 to +130 °C		

Converter

Supply power	85 - 253 Vac / 16.8 - 26.4 Vac / 16.8 - 31.2 Vdc
Current output	0/2-10 mA, 0-5 mA, 0/4-20 mA, 0/4-10/12-20 mA (Ex „I“ and Ex „e“ user selectable at meter site)
Pulse output	passive, optocoupler (Ex „I“ and Ex „e“ user selectable at meter site)
Contact output	passive, optocoupler (Ex „I“ and Ex „e“ user selectable at meter site)
Contact input	passive, optocoupler (Ex „I“ and Ex „e“ user selectable at meter site)
Local flow indicator/totalizer	yes, lighted display
Communication	HART-Protocol, (ASCII-Protocol, Profibus DP, Profibus PA only for Model DE46)

Approvals

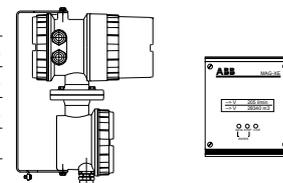
EEx-Design TÜV 97 ATEX 1173X	Primary II 2G EEx em [ib] IIC T3...T6	Primary II 2G EEx emd [ib] IIC T3...T6	Primary II 2G EEx em [ib] IIC T3...T6 Converter II 2G EEx ed IIC T6 or II 2G EEx ed [ib] IIC T6
Certifications	For Cold- and Waste Water and for Liquids other than Water		



Overview Series 2000

Stainless Steel Flowmeter Primary, Threaded Adapters for Variable Process Connections

Models	MAG-XE	COPA-XE	COPA-XE Remote Converter Version in the Ex-Zone
Flowmeter Primary			
Model Number	DE26..	DE27..	DE28..
Accuracy	0.5 % of rate		
	Meter Size		Press. Rtg. (PN)
Wafer design	W	1/8" – 4"	DN 3 – 100 10 – 40
Flanges DIN 2501 or ANSI 16.5	F	1/8" – 4"	DN 3 – 100 10 – 40
Flanges Type APV FAB1 DIN 11864-2B	L	1/8" – 4"	DN 3 – 100 10
Threaded fittings DIN 11864-1B	A	1/8" – 4"	DN 3 – 100 16
Threaded fittings DIN 11851	S	1/8" – 4"	DN 3 – 100 25/40
Threaded fittings per SMS 1145	D	1" – 4"	DN 25 – 100 16
Weld stubs per ISO 2037	P	1/8" – 4"	DN 3 – 100 40
Tri-Clamp DIN 32676	T	1/8" – 4"	DN 3 – 100 10
External threads ISO 228 / DIN 2999	E	1/8" – 1"	DN 3 – 25 10
Internal threads ISO 228 / DIN 2999	I	1/8" – 1"	DN 3 – 25 10
PVC-cement sleeve	G	1/8" – 1"	DN 3 – 25 10
Hose connector	H	1/8" – 1/2"	DN 3 – 15 10
Liner	PFA		
Conductivity	> 5 µS/cm		
Electrodes	SS 316Ti/1.4571, 1.4539, Hastelloy B2/C4, Platinum-Iridium, Tantalum, Titanium		
Process connection material	Steel 321/1.4541, 316Ti/1.4571		
Protection Class	IP 67		
Fluid temperature	-25°C to +130°C		
Converter			
Supply power	85 - 253 Vac / 16.8 - 26.4 Vac / 16.8 - 31.2 Vdc		
Current output	0/2-10 mA, 0-5 mA, 0/4-20 mA, 0/4-10/12-20 mA (Ex „I“ and Ex „e“ user selectable at meter site)		
Pulse output	passive optocoupler (Ex „I“ and Ex „e“ user selectable at meter)		
Contact input	passive optocoupler (Ex „I“ and Ex „e“ user selectable at meter)		
Contact output	passive optocoupler (Ex „I“ and Ex „e“ user selectable at meter)		
Local flow indicator/totalizer	yes, lighted display		
Housing designs	Field mount, 19" Insert, rear panel mount, rail mount		
Communication	HART-Protocol, (ASCII-Protocol, Profibus DP, Profibus PA only for Model DE26)		
Approvals			
EEx-Design TÜV 97 ATEX 1173X	Flowmeter primary II 2G EEx em [ib] IIC T3...T6	II 2G EEx emd [ib] IIC T3...T6	Primary II 2G EEx em [ib] IIC T3...T6 Converter II 2G EEx ed IIC T6 or II 2G EEx ed [ib] IIC T6
Certifications	For Cold- and Waste Water and for Liquids other than Water		
Others	3A, FML, EHEDG		



Accuracy, Reference Conditions and Principles of Operation

Reference Conditions per EN 29104:

Fluid Temperature

20 °C ±2K

Ambient Temperature

20 °C ±2K

Supply Power

Nominal voltage per Instrument Tag $U_{Nom} \pm 1 \%$

Frequency $f \pm 1 \%$

Installations Conditions

Upstream >10 x D straight pipe section,

Downstream >5 x D straight pipe section

D = Flowmeter primary meter size.

Warm-Up Time

30 min

Analog Output Effects

Same as pulse output plus $\pm 0.1 \%$ of rate.

Principles of Operation

The Faraday Laws of Induction, which state that a voltage is generated in a conductor when it moves through a magnetic field, form the basis for the electromagnetic flowmeter measurements.

This measurement principle is applied to a conductive fluid which flows in a pipe in which a magnetic field is generated perpendicular to the flow direction (see Schematic, Fig. 2).

The voltage which is induced in the fluid is measured at two electrodes located diametrically opposite to each other. This signal voltage U_E is proportional to the magnetic induction B , the electrode spacing D and the average fluid velocity v .

Since the magnetic induction B and the electrode spacing D are constant values, the signal voltage U_E is proportional to the average flow velocity v . The equation for calculating the volumetric flowrate shows that the signal voltage U_E is linear and proportional to the volumetric flowrate.

The induced signal voltage is converted into scaled, analog and digital output signals in the converter

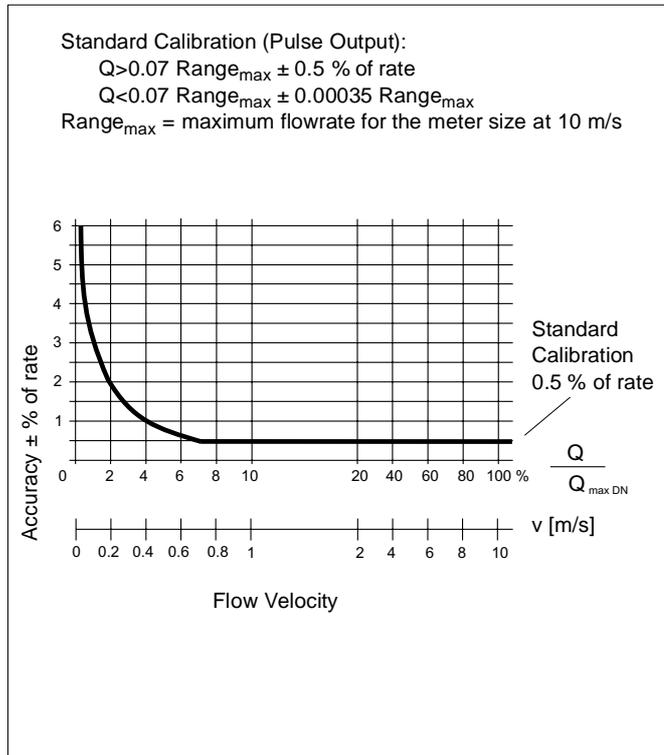


Fig. 1 Flowmeter System Accuracy COPA-XE/MAG-XE

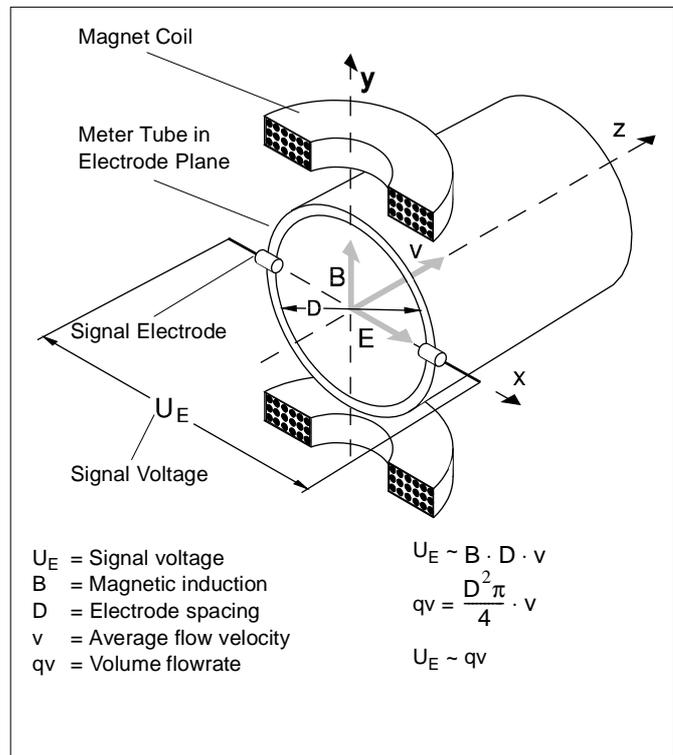


Fig. 2 Electromagnetic Flowmeter Schematic

Flowmeter Sizes and Pressure Rating, Flow Ranges

Flowrate Nomograph

Flowmeter Size		Std. Pressure Rating PN	Min. Flow Range Flow Velocity 0 to 0.5 m/s		max. Flow Range Flow Velocity 0 to 10 m/s	
Inch	DN		l/min	m ³ /h	l/min	m ³ /h
1/8	3	40	0 to 0.2	0 to 4	0 to 4	0 to 4
5/32	4	40	0 to 0.4	0 to 8	0 to 8	0 to 8
1/4	6	40	0 to 1	0 to 20	0 to 20	0 to 20
5/16	8	40	0 to 1.5	0 to 30	0 to 30	0 to 30
3/8	10	40	0 to 2.25	0 to 45	0 to 45	0 to 45
1/2	15	40	0 to 5.0	0 to 100	0 to 100	0 to 100
3/4	20	40	0 to 7.5	0 to 150	0 to 150	0 to 150
1	25	40	0 to 10	0 to 200	0 to 200	0 to 200
1-1/4	32	40	0 to 20	0 to 400	0 to 400	0 to 400
1-1/2	40	40	0 to 30	0 to 600	0 to 600	0 to 600
2	50	40	0 to 3	0 to 60	0 to 60	0 to 60
2-1/2	65	40	0 to 6	0 to 120	0 to 120	0 to 120
3	80	40	0 to 9	0 to 180	0 to 180	0 to 180
4	100	16	0 to 12	0 to 240	0 to 240	0 to 240
5	125	16	0 to 21	0 to 420	0 to 420	0 to 420
6	150	16	0 to 30	0 to 600	0 to 600	0 to 600
8	200	10/16	0 to 54	0 to 1080	0 to 1080	0 to 1080
10	250	10/16	0 to 90	0 to 1800	0 to 1800	0 to 1800
12	300	10/16	0 to 120	0 to 2400	0 to 2400	0 to 2400
14	350	10/16	0 to 165	0 to 3300	0 to 3300	0 to 3300
16	400	10/16	0 to 225	0 to 4500	0 to 4500	0 to 4500
20	500	10	0 to 330	0 to 6600	0 to 6600	0 to 6600
24	600	10	0 to 480	0 to 9600	0 to 9600	0 to 9600
28	700	10	0 to 660	0 to 13200	0 to 13200	0 to 13200
32	800	10	0 to 900	0 to 18000	0 to 18000	0 to 18000
36	900	10	0 to 1200	0 to 24000	0 to 24000	0 to 24000
40	1000	10	0 to 1350	0 to 27000	0 to 27000	0 to 27000

Flowrate Nomograph

The volumetric flowrate is a function of the flow velocity and the flowmeter size. The Flowrate Nomograph shows the flowrate range which can be metered with a specific flowmeter size and also which flowmeter sizes are suitable for a specific flowrate.

Example:

Flowrate = 7 m³/h (maximum value = flow range end value).
Suitable are flowmeter primary sizes 3/4" to 2-1/2" [DN 20 to DN 65] for flow velocities between 0.5 to 10 m/s.

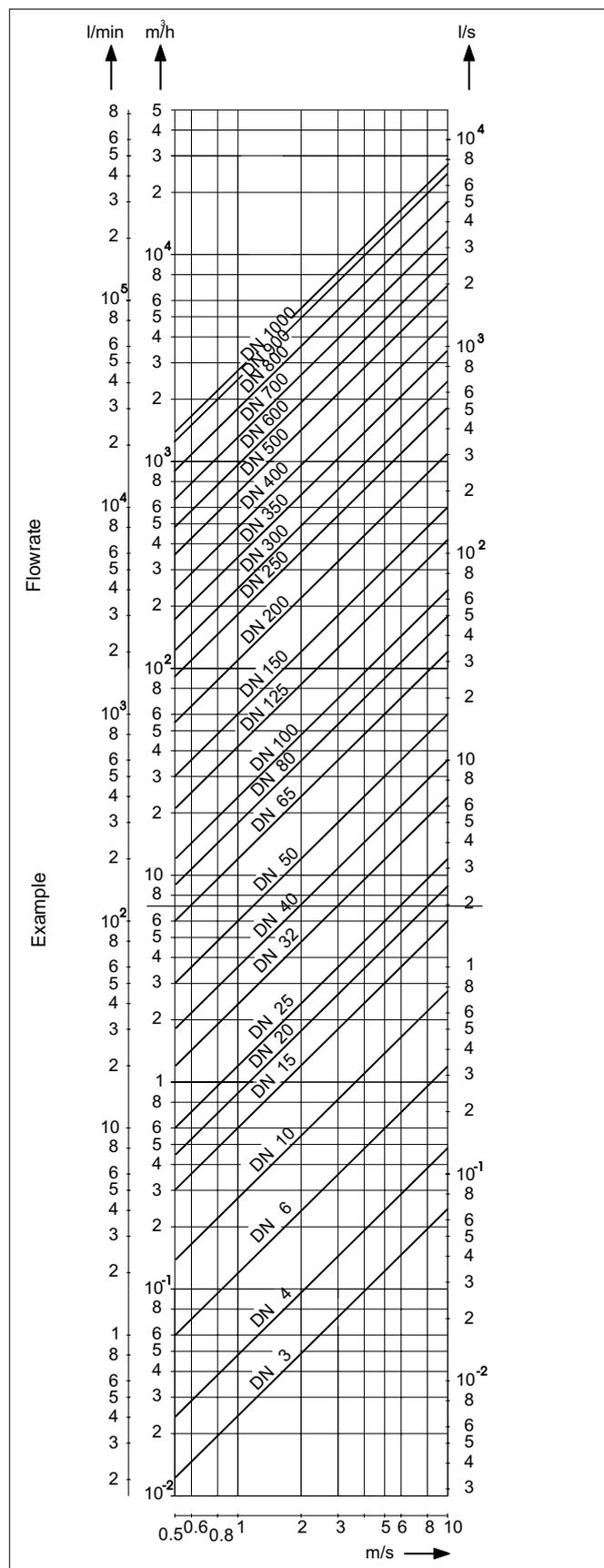


Fig. 3 Flowrate Nomograph 1/8" to 40" / DN 3 to DN 1000

Installation Requirements and Grounding

In- and Outlet Pipe Sections

The metering principle is independent of the flow profile as long as standing eddies do not extend into the metering section, such as may exist after double elbows, tangential inflow or partially open gate valves upstream of the flowmeter. It is recommended that the flow control devices be installed downstream from the flowmeter primary. It is essential to assure that the meter tube is always completely filled with fluid.

Our experience indicates, that in most cases, a straight inlet section $3 \times D$ long and a straight outlet section $2 \times D$ long is sufficient.

In test stands, the reference conditions defined in EN 29104 are to be maintained. For certified instruments special in- and outlet section requirements apply (see Page 7).

Electrode Axis

The flowmeter can be installed in vertical, horizontal or sloped pipelines. The electrode axis should be horizontal if at all possible. A vertical electrode axis orientation should be avoided. An ideal installation is shown in Fig. 4 .

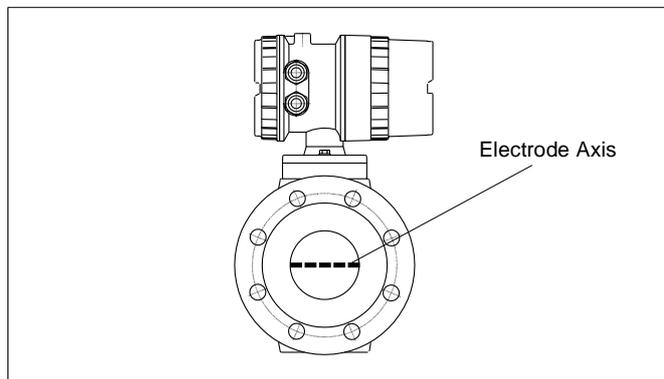


Fig. 4 Electrode Axis

Grounding

The grounding of the flowmeter primary is not only essential for safety reasons but also of importance to assure trouble free operation of the electromagnetic flowmeter. The ground screws on the flowmeter primary are to be connected to the ground potential. For technical reasons this potential should be the same as the potential of the metering fluid if possible.

For plastic or insulated lined pipelines the fluid is grounded by installing grounding plates. When there are stray potentials present in the pipeline a grounding plate is recommended on both ends of the flowmeter primary.

For flowmeters with hard- or soft rubber liners a conductive element is integrated in the liner beginning at size 5" / DN 125. This provides a sure ground for the fluid.

Installations in Larger Pipeline Sizes

The flowmeter primary can readily be installed in larger pipeline sizes using standard reducers. The pressure drop resulting from the size reduction can be determined from the Pressure Drop Nomograph Fig. 5 . The procedure for determining the pressure drop is as follows:

1. Calculate the diameter ratio d/D .
2. Determine the flow velocity from the Flowrate Nomograph Fig. 3 .
3. In Fig. 5 read the pressure drop on the Y-Axis.

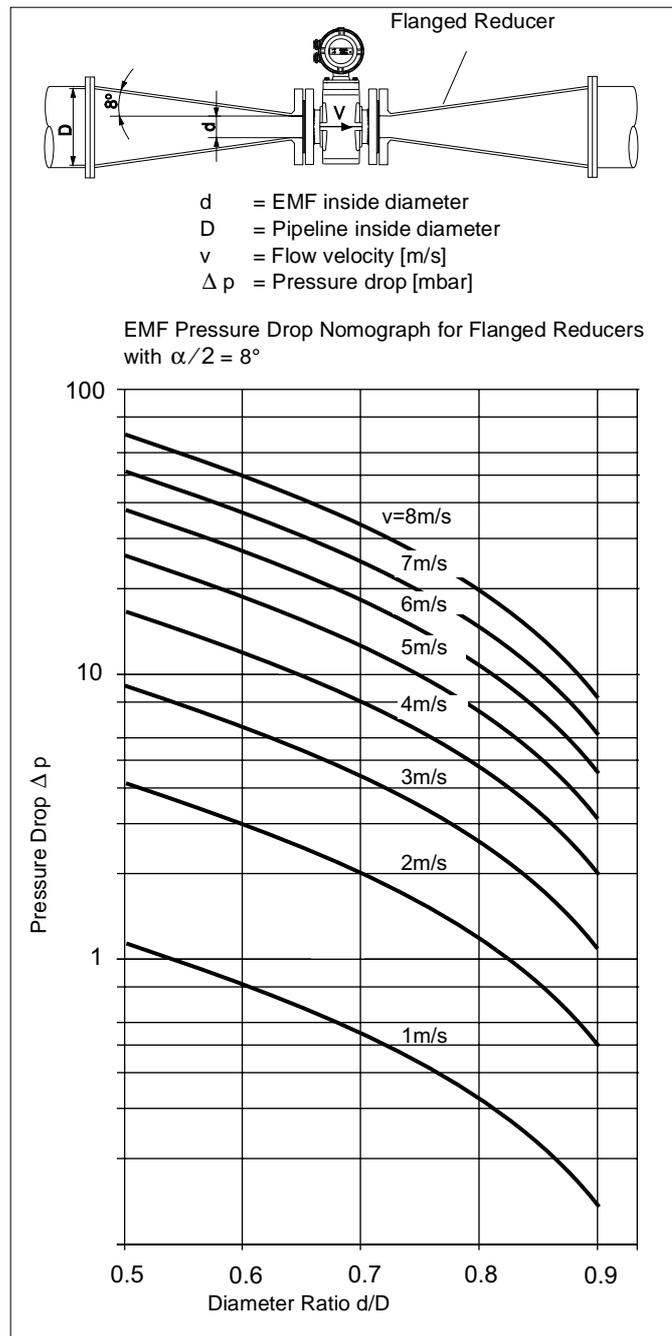


Fig. 5 Pressure Drop Nomograph for the EMF

Agency Approved EMF

Approvals

The design of the measurement instrument "Electromagnetic Volume Flowrate Totalizer with Electrical Counter" has been approved by the National Institute for Science and Technology (Physikalisch-Technischen Bundesanstalt) in Braunschweig, Germany. The following approvals have been granted for the Volume Flowrate Totalizer which consists of a flowmeter primary and a converter:

6.221 Electromagnetic Volume Flowrate Totalizer
87.12 with a Class "B" Electric Counter for Cold Water and Waste Water

5.721 Electromagnetic Volume Flowrate Totalizer
87.05 with a Electric Counter for Liquids other than Water

Appendix (EO6) or Appendix 5 (EO5) of the Certification Regulations of 1988 apply to the Electromagnetic Volume Flowrate Totalizer with Electrical Counter.

Certification

The Electromagnetic Volume Flowrate Totalizer is certified on the test stands in Göttingen, Germany which have been approved for certification calibrations. After the calibration has been completed, the parameters which impact the Certification Regulations can only be changed in the presence of a Certification Agent.

Approved Flowmeter Sizes for "Cold Water and Waste Water"

Meter Size Inch DN	Min. Allow. Flow Range End Value (appr. 2 m/s)	Max. Allow. Flow Range End Value (appr. 10 m/s)
1 25	0 to 2.4 m ³ /h	0 to 12 m ³ /h
1-1/4 32	0 to 5 m ³ /h	0 to 25 m ³ /h
1-1/2 40	0 to 9 m ³ /h	0 to 45 m ³ /h
2 50	0 to 14 m ³ /h	0 to 70 m ³ /h
2-1/2 65	0 to 24 m ³ /h	0 to 120 m ³ /h
3 80	0 to 36 m ³ /h	0 to 180 m ³ /h
4 100	0 to 56 m ³ /h	0 to 280 m ³ /h
5 125	0 to 84 m ³ /h	0 to 420 m ³ /h
6 150	0 to 128 m ³ /h	0 to 640 m ³ /h
8 200	0 to 220 m ³ /h	0 to 1100 m ³ /h
10 250	0 to 360 m ³ /h	0 to 1800 m ³ /h
12 300	0 to 500 m ³ /h	0 to 2500 m ³ /h
14 350	0 to 700 m ³ /h	0 to 3500 m ³ /h
16 400	0 to 900 m ³ /h	0 to 4500 m ³ /h
20 500	0 to 1420 m ³ /h	0 to 7100 m ³ /h
24 600	0 to 2000 m ³ /h	0 to 10000 m ³ /h
28 700	0 to 2800 m ³ /h	0 to 14000 m ³ /h
32 800	0 to 3600 m ³ /h	0 to 18000 m ³ /h
36 900	0 to 4600 m ³ /h	0 to 23000 m ³ /h
40 1000	0 to 5600 m ³ /h	0 to 28000 m ³ /h

Approved Flowmeter Sizes for "Liquids other than Water"

Flowmeter Size and Max. Allowable Flowrate					
Inch	DN	Q _{max} Liter/min			
1	25	selectable	60 to	200	in steps of 10
1-1/4	32	selectable	100 to	400	in steps of 10
1-1/2	40	selectable	150 to	750	in steps of 50
2	50	selectable	250 to	1000	in steps of 50
2-1/2	65	selectable	400 to	2000	in steps of 100
4	80	selectable	700 to	3000	in steps of 100
4	100	selectable	900 to	4500	in steps of 100
5	125	selectable	2000 to	10000	in steps of 500

Minimum Allowable Flowrate and Fluid			
DN	Minimum Allow. Flowrate l/min	Fluid	
1 25	8	beer, milk, syrup	
1-1/4 32	5	beer, milk, syrup	
1-1/2 40	20	beer, milk	
2 50	200	beer, wort	
2-1/2 65	500	milk, wort, beer	
4 80	500	milk, wort, beer	
4 100	2000	brine, wort	
5 125	2000	brine	

Min. flow range approx. 2.5 m/s.
Max. flow range approx. 10 m/s.

The flow ranges are to be specified in accordance with the values listed in the tables. Subsequent flow ranges changes require a new calibration on an agency certified test stand.

Installation Requirements for Volume Flow Integrators

The following installation requirements are to be observed: For "Cold- and Waste Water" a straight pipeline section with a length of at least 5 times the flowmeter size must be installed upstream of the flowmeter and a section 2 time the flowmeter size downstream. For "Liquids other than Water" (milk, beer, wort, brine) the values shown in parentheses in Fig. 6 apply. For flow metering in both directions (forward and reverse) the straight pipeline sections installed on both sides of the flowmeter must be at least 5 times the flowmeter size for "Cold- and Waste Water" approvals and at least 10 times the flowmeter size for "Liquids other than Water" approvals. The pipeline system must always be completely filled with fluid. The signal cable length may not exceed 50 m.

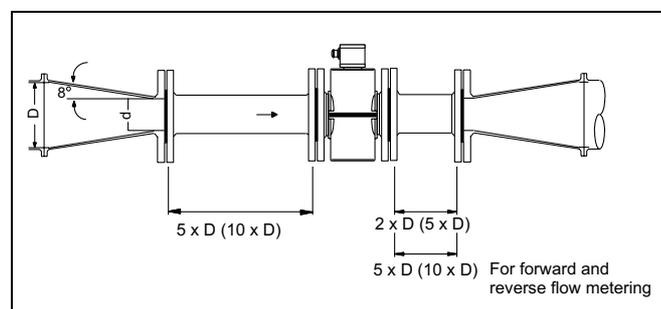


Fig. 6 Piping Installation, Reductions as Required



Specifications, Stainless Steel Flowmeter Models DE26, DE27, DE28

Ambient Requirements

Ambient Temperature

-20 °C to +60 °C

Fluid Temperature

-25 °C to 130 °C,

For flowmeter sizes 1" and 1-1/4" /DN25 and DN32 in Models DE47 and Model DE27: $T_{Operate} \leq 125$ °C (Ex-Specifications)

Max. Allowable Cleaning Temperature

For steam or liquid cleaning the temperature specifications in the Ex-Approval must be observed! See Temperature Tables Pages 10, 11.

If the ambient temperature > 25 °C, then the difference is to be deducted from the max. cleaning temperature. $T_{max} - \Delta$ °C where Δ °C = $(T_{amb} - 25)$ °C.

Minimum Allowable Absolute Pressure as a Function of the Fluid Temperature

Liner	Meter Size Inch DN	$P_{Operate}$ mbar abs	at	$T_{Operate}$ °C
PFA	1/8-4 3-100	0	\leq	130

Max. Allowable Fluid Temperature and Pressure

Process Connection Liner, PFA	Meter Size Inch DN	P_{Oper} bar	at	T_{Oper} °C
Wafer design, Weld stubs Flanged DIN2501/ANSI	1/8-4 3-100	40	\leq	20*
Flanged FAB1 DIN 11864-2B	1/8-4 3-100	10	\leq	130*
Hygienic connection DIN 11864-1B	1/8-4 3-100	16	\leq	130*
Food Industry fitting DIN 11851	1/8-1-1/2 3-40 2-4 50-100	40	\leq	130*
Tri-Clamp DIN 32676	1/8-4 3-100	10	\leq	130*
External/internal threads ISO 228	1/8-1 3-25	10	\leq	130*
PVC-cement sleeve	1/8-1 3-25	10	\leq	20 1 \leq 60
Hose connector	1/8-1/2 3-15	10	\leq	130
SMS fitting	1-4 25-100	10	\leq	130*
		16	\leq	20

* For flowmeter sizes 1" and 1-1/4" /DN25 and DN32 in Model DE47 and Model DE27: $T_{Operate} \leq 125$ °C (Ex-Specifications)

Maximum Allowable Temperature Shock

Liner	Temp.-Shock Max. Temp. Diff. °C	Temp.-Gradient °C/min
PFA	any	any

Flowmeter Primary Materials

Liner Material	Electrode Material		Electrode Design	
	Standard	Others	Standard	Others
PFA	Hast.-C4 (SS No. 1.4539 for Food Ind. Fittings and Tri-Clamp)	Hast.-B2 SS No. 1.4539 316Ti [1.4571] Tantalum, Titanium, Platinum-Iridium	Flat head	Pointed head ($\geq 3/8$ " [DN10])

Process Connection Material

	Standard	Option
Flanges per DIN2501 Wafer Design	316Ti No. 1.4571 none	—
Weld stubs	304 No. 1.4301	316L No. 1.4404, 316Ti No. 1.4571
Food Ind. fitting per DIN 11851	304 No. 1.4301	316L No. 1.4404
Aseptic conn. per DIN 11864	316L No. 1.4404	—
Tri-Clamp per 32676	304 No. 1.4301	316L No. 1.4404
Tri-Clamp per ISO 2852	304 No. 1.4301	316L No. 1.4404
SMS fitting	304 No. 1.4301	316L No. 1.4404
Flanged per DIN 11864	316L No. 1.4404	—
External/internal threads	304 No. 1.4301	316L No. 1.4404, 316Ti No. 1.4571
Hose connector	304 No. 1.4301	316L No. 1.4404, 316Ti No. 1.4571
PVC-Cement sleeve	PVC	—

Connection Box	Standard	Option
COPA-XE	Alum alloy, Painted, Paint coat Frame: dark grey, RAL 7012 Cover: light gray, RAL 9002	—
MAG-XE	Stainless steel	—
Meter tube	304 No. 1.4301	—
Pg-Connector	Polyamide	PVDF
Primary housing	Deep drawn housing Stn. Stl. 304 No.[1.4301]	—

Gasket Material

Process Connection	Gasket Material
Wafer design	none
Weld stubs, flanged, Food Ind. fitting, aseptic conn., Tri-Clamp, external/internal threads hose connector, PVC-Cement sleeve	EPDM (Ethylene-Propylene) std. with FDA-Approval Silicone with FDA-Approval (Option)
Flat housing gaskets	Silicone

Protection Class per EN 60529

IP 67

Pipeline Vibration

Maximum allowable: 15 m/s² (10 - 150 Hz)



Specifications

Flowmeter Primary, Flanged and Wafer Designs

Models DE46, DE47, DE48

Ambient Requirements

Ambient Temperature -20 to 60 °C

Fluid Temperature

-25 to +130 °C

For flowmeter sizes 1" and 1-1/4" /DN25 and DN32 in Model DE47 and Model DE27: $T_{Operate} \leq 125$ °C (Ex-Specifications)

Maximum Allowable Cleaning Temperature

For steam or liquid cleaning the temperature specifications in the Ex-Approval must be observed! See Temperature Tables Pages 10, 11

If the ambient temperature > 25 °C, then the difference is to be deducted from the max. cleaning temperature. $T_{max} - \Delta$ °C where Δ °C = $(T_{amb} - 25)$ °C.

Minimum and Maximum Allowable Pressure as a Functions or the Fluid Temperature

Liner	Meter Sizes		$P_{Operate}$ mbar abs.	at	$T_{Operate}$ °C *
	Inch	DN			
Hard rubber KTW Approved	1/2 to 10	15 to 250	0	<	90
	12 to 40	300 to 1000	0	<	90
Soft rubber KTW Approved	2 to 10	50 to 250	0	<	90
	12 to 40	300 to 1000	0	<	90
PTFE	3/8 to 32	10 to 800	270	<	20
			500	<	130 ¹⁾
PFA	1/8 to 4	3 to 100	270	<	20
			500	<	130 ¹⁾

*) At 40 °C ambient temperature and Temperature Class T3

1) For flowmeter sizes 1" and 1-1/4" /DN25 and DN32 in Model DE47 and Model DE27: $T_{Oper.} \leq 125$ °C (Ex-Specifications)

Max. Allow. Fluid Temperature and Pressure

Liner	Meter Size		$P_{Operate}$	at	$T_{Operate}$ °C
	Inch	DN			
Hard rubber	1/2 – 10	15 – 250	40 bar	<	90
	12 – 40	300 – 1000	25 bar	<	90
Soft rubber	2 – 40	50 – 1000	16 bar	<	90
	PTFE	3/8 – 32	10 – 800	40 bar	<
25 bar				<	130*
PFA	1/8 – 10	3 – 250	40 bar	<	20
			25 bar	<	130*

* For flowmeter sizes 1" and 1-1/4" /DN25 and DN32 in Models DE27 and Model DE47: $T_{Oper.} \leq 125$ °C.

Flowmeter Primary Materials

Part	Standard	Others
Liner	PTFE, PFA, hard rubber soft rubber	—
Signal and ground electrodes for - Hard rubber, Soft rubber	SS 316Ti / No. 1.4571	Hast. B-2, Hast-2, C-4, Titanium, Tantalum, Platinum-Iridium
- PTFE PFA	Hast.-C4	SS 316Ti / No. 1.4571 Hast. B-2 Titanium, Tantalum Platinum-Iridium
Grounding plate for flanged and wafer design flowmeters	SS 316Ti / No. 1.4571	Upon request
Protection plate, only for flanged flowmeters	SS 316Ti / No. 1.4571	Upon request

Process Connection Materials

Part	Standard	Others
Flanges 1/8"-1/2" 3/4"-12"	DN 3 - 15 DN 20 - 300	316Ti / 1.4571 (standard) Steel (zinc plated)
	DN 350 - 1000	Steel (painted)
14"-40"	DN 350 - 1000	316Ti / 1.4571

Materials, Other Flowmeter Primary Parts

Part	Standard	Others
Housing 1/8"-12"	DN 3 - 300	Two clam shell housings Cast Alum., painted, paint coat, 60 µm thick RAL 9002
14" - 40"	DN 350 - 1000	Welded steel construction, painted, paint coat, 60 µm thick RAL 9002
Connection box	Alum alloy, painted, 60 µm thick Frame: dark gray, RAL 7012 Cover: light gray, RAL 9002	—
Meter tube	SS 304 / No. 1.4301	—
Pg-Connector	Polyamide	PVDF

Protection Class

IP 67

IP 68 (only for MAG-XE Primary, Model DE46)

Pipeline Vibrations

Max. allow. 15 m/s^2 (10–150 Hz)

Design

The flanged instruments correspond to installation lengths defined in VDI/VDE 2641, ISO 13359 or DVGW (Working Paper W420, Design WP, ISO 4064 short).

Specifications

Max. Ambient Temperature, Temperature Classes, Max. Fluid Temperature

a) Models DE27, DE47 (COPA-XE)

Max. Ambient Temp. (°C)	Temperature Class	Liner	Max. Allow. Fluid Temperature (Operating Conditions)				
			1/8" - 1/4" DN 3-20	1" - 1-1/4" DN 25-32	1-1/2" - 4" DN 40-100	5" - 12" DN 125-300	14" - 40" DN 350-1000
40 °C	T3	PTFE/PFA	130	125	130	130	-
		Hard/soft rubber.	90	90	90	90	-
	T4	PTFE/PFA	110	110	115	125	130
		Hard/soft rubber.	90	90	90	90	90
	T5	PTFE/PFA	75	75	80	90	95
		Hard/soft rubber.	75	75	80	90	90
T6	PTFE/PFA	60	60	70	75	80	
	Hard/soft rubber.	60	60	70	75	80	
50 °C	T3	PTFE/PFA	130	125	125	130	-
		Hard/soft rubber.	90	90	90	90	-
	T4	PTFE/PFA	110	110	115	125	120
		Hard/soft rubber.	90	90	90	90	90
	T5	PTFE/PFA	75	75	80	90	95
		Hard/soft rubber.	75	75	80	90	90
T6	PTFE/PFA	60	60	70	75	80	
	Hard/soft rubber.	60	60	70	75	80	
60 °C	T3	PTFE/PFA	-	-	-	-	-
		Hard/soft rubber.	-	-	-	-	-
	T4	PTFE/PFA	85	85	-	-	-
		Hard/soft rubber.	85	85	-	-	-
	T5	PTFE/PFA	75	75	80	85	-
		Hard/soft rubber.	75	75	80	85	-
T6	PTFE/PFA	60	60	70	75	80	
	Hard/soft rubber.	60	60	70	75	80	

! Note:

The higher Temperature Classes always include the lower ones. The lowest allowable fluid temperature is -25 °C. The max. allowable temperatures listed in the table are based on non-insulated pipelines. The max. temperature at the cable connector is 70 °C.



Specifications

Max. Ambient Temperature, Temperature Classes, Max. Fluid Temperature

b) Models DE26, DE46 (MAG-XE) DE28, DE48 (COPA-XE Remote Design)

Max. Ambient Temp. (°C)	Temperature Class	Liner	Max. Allow. Fluid Temperature (Operating Conditions)			
			1/8" - 1-1/4" DN 3-40	2" - 4" DN 50-100	5" - 12" DN 125-300	14" - 40" DN 350-1000
40 °C	T3	PTFE/PFA	130	130	130	-
		Hard/soft rubber	90	90	90	-
	T4	PTFE/PFA	110	115	125	130
		Hard/soft rubber	90	90	90	90
	T5	PTFE/PFA	75	85	90	100
		Hard/soft rubber	75	85	90	90
T6	PTFE/PFA	60	70	75	85	
	Hard/soft rubber	60	70	75	85	
50 °C	T3	PTFE/PFA	-	130	130	-
		Hard/soft rubber	-	90	90	-
	T4	PTFE/PFA	110	115	125	130
		Hard/soft rubber	90	90	90	90
	T5	PTFE/PFA	75	85	90	100
		Hard/soft rubber	75	85	90	90
T6	PTFE/PFA	60	70	75	85	
	Hard/soft rubber	60	70	75	85	
60 °C	T3	PTFE/PFA	-	120	-	-
		Hard/soft rubber	-	90	-	-
	T4	PTFE/PFA	90	115	120	105
		Hard/soft rubber	90	90	90	90
	T5	PTFE/PFA	75	85	90	100
		Hard/soft rubber	75	85	90	90
T6	PTFE/PFA	60	70	75	85	
	Hard/soft rubber	60	70	75	85	

! Note:

The higher Temperature Classes always include the lower ones. The lowest allowable fluid temperature is -25 °C. The max. allowable temperatures listed in the table are based on non-insulated pipelines. The max. temperature at the cable connector is 70 °C.

The converter for Models DE28 and DE48 (COPA-XE Remote Design) can only be used to a max. ambient temperature of 60 °C. The temperature class is T6.

Dimensions

Flowmeter Primaries, 1/8" – 4" / DN 3 – 100, Flanges, DIN and ANSI

Models DE46, DE47 and DE48

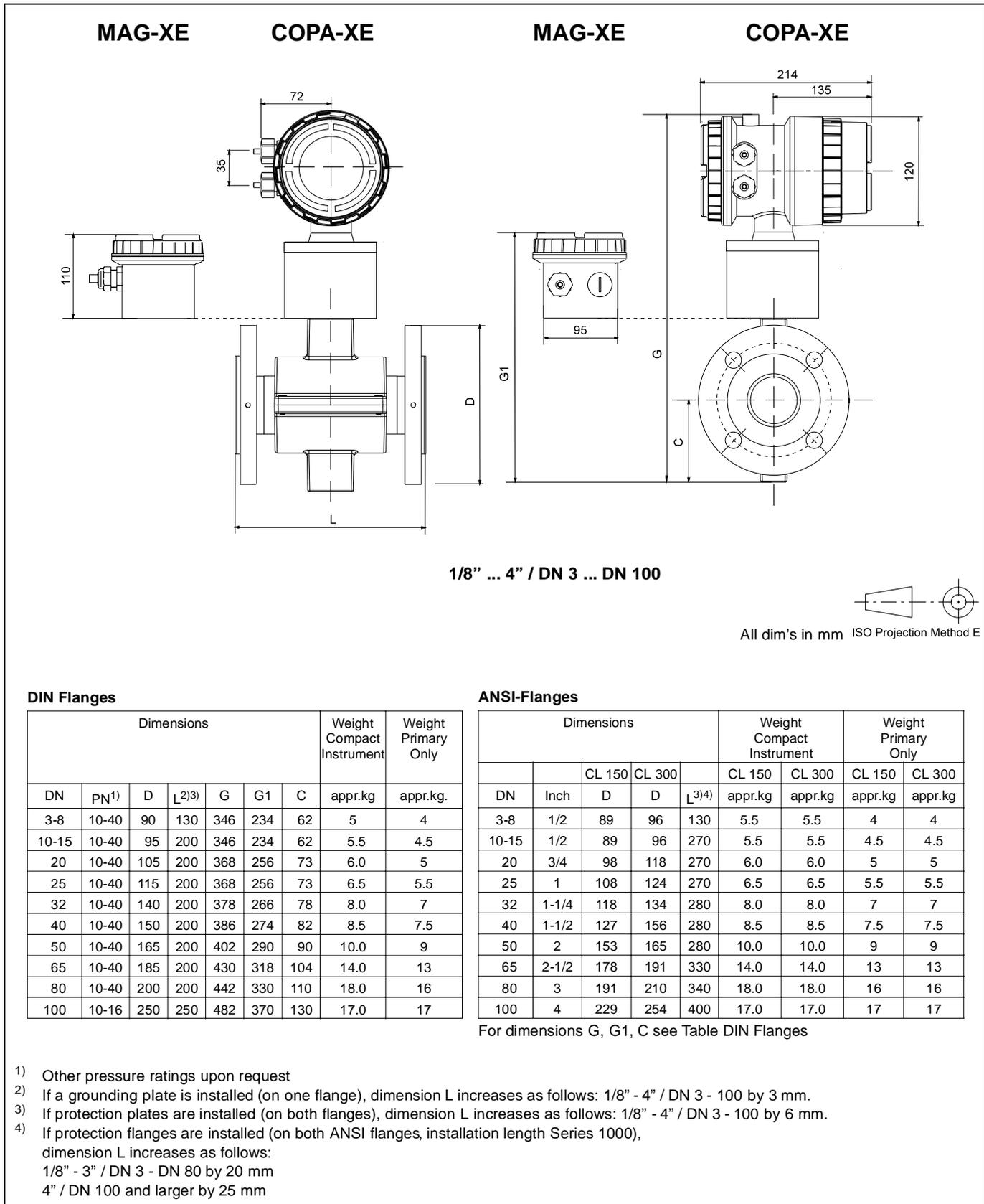


Fig. 7 Flowmeter Primary 1/8" to 4" / DN 3 to DN 100

Dimensions

Flowmeter Primary 5"–12" / DN125 – 300, Flanges, DIN and ANSI

Models DE46, DE47 and DE48

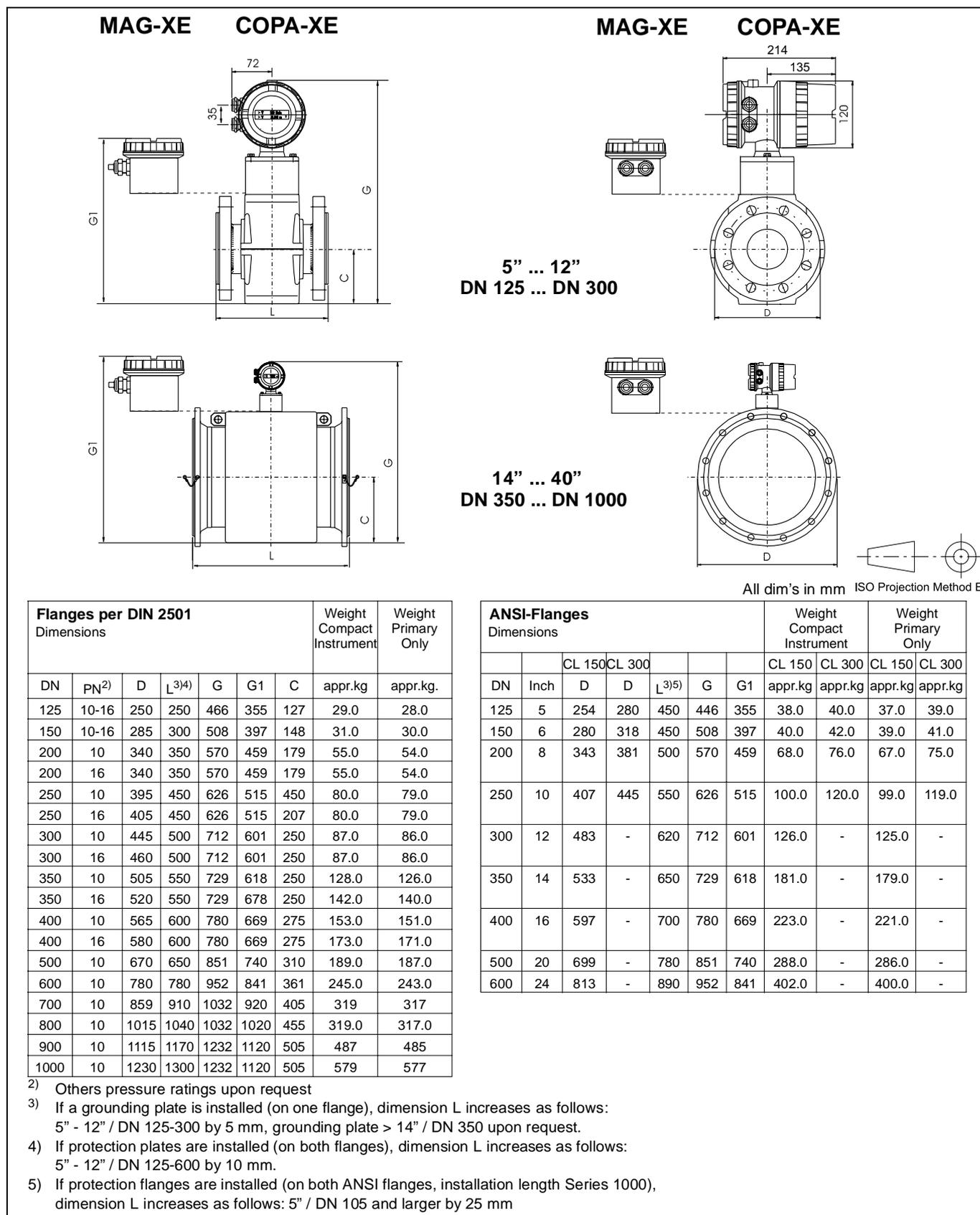


Fig. 8 Flowmeter Primary 5" to 12" / DN 125 to DN 300



Dimensions

Flowmeter Primary 1/8" to 4" / DN 3 to DN 100, Wafer Design

Models DE46, DE47, DE48

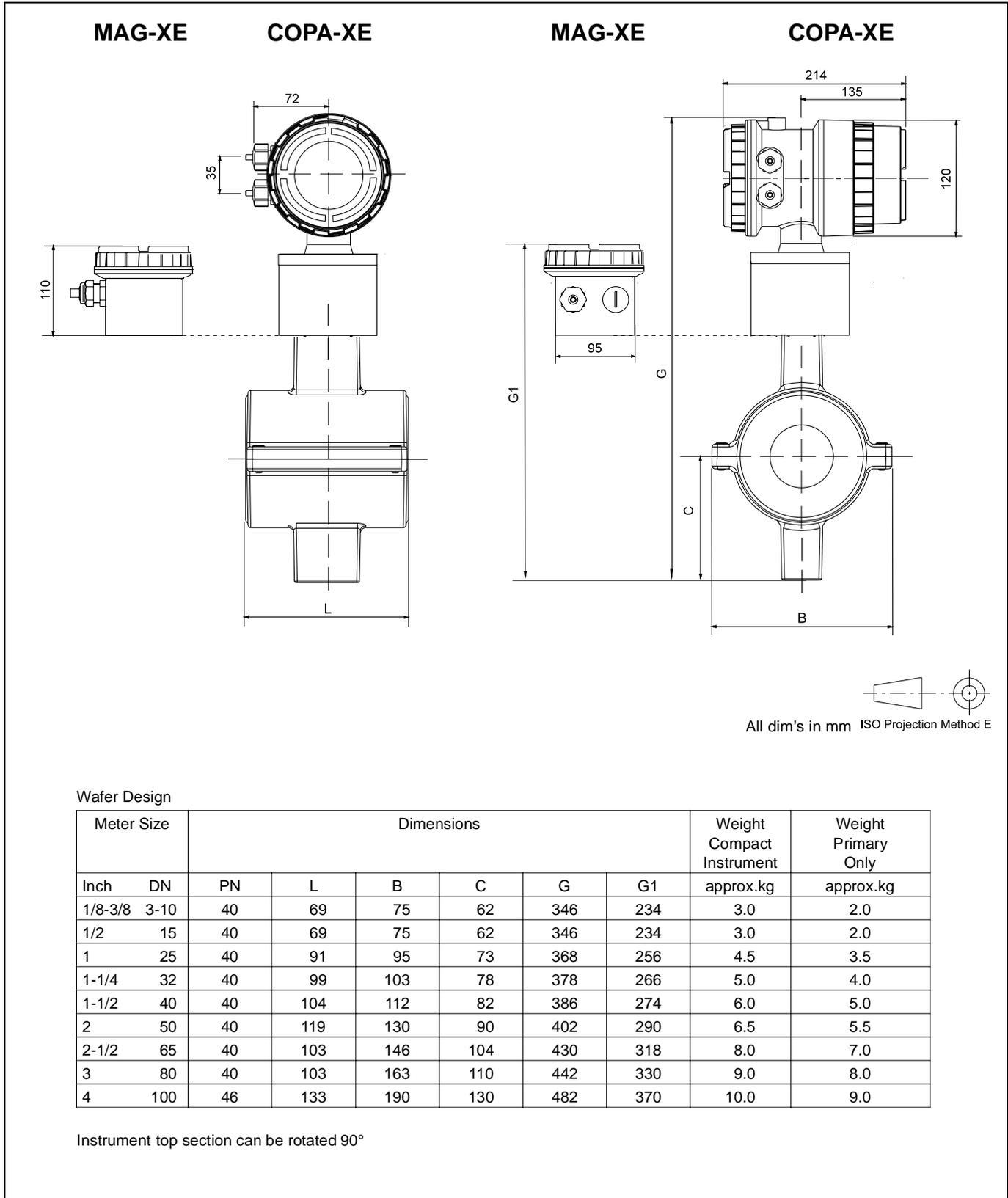


Fig. 9 Flowmeter Primary Wafer Design 1/8" to 4" / DN 3 to DN 100

Dimensions

Flowmeter Primary 1/8" to 4" / DN 3 to DN 100, Wafer Design

Models DE26, DE27, DE28

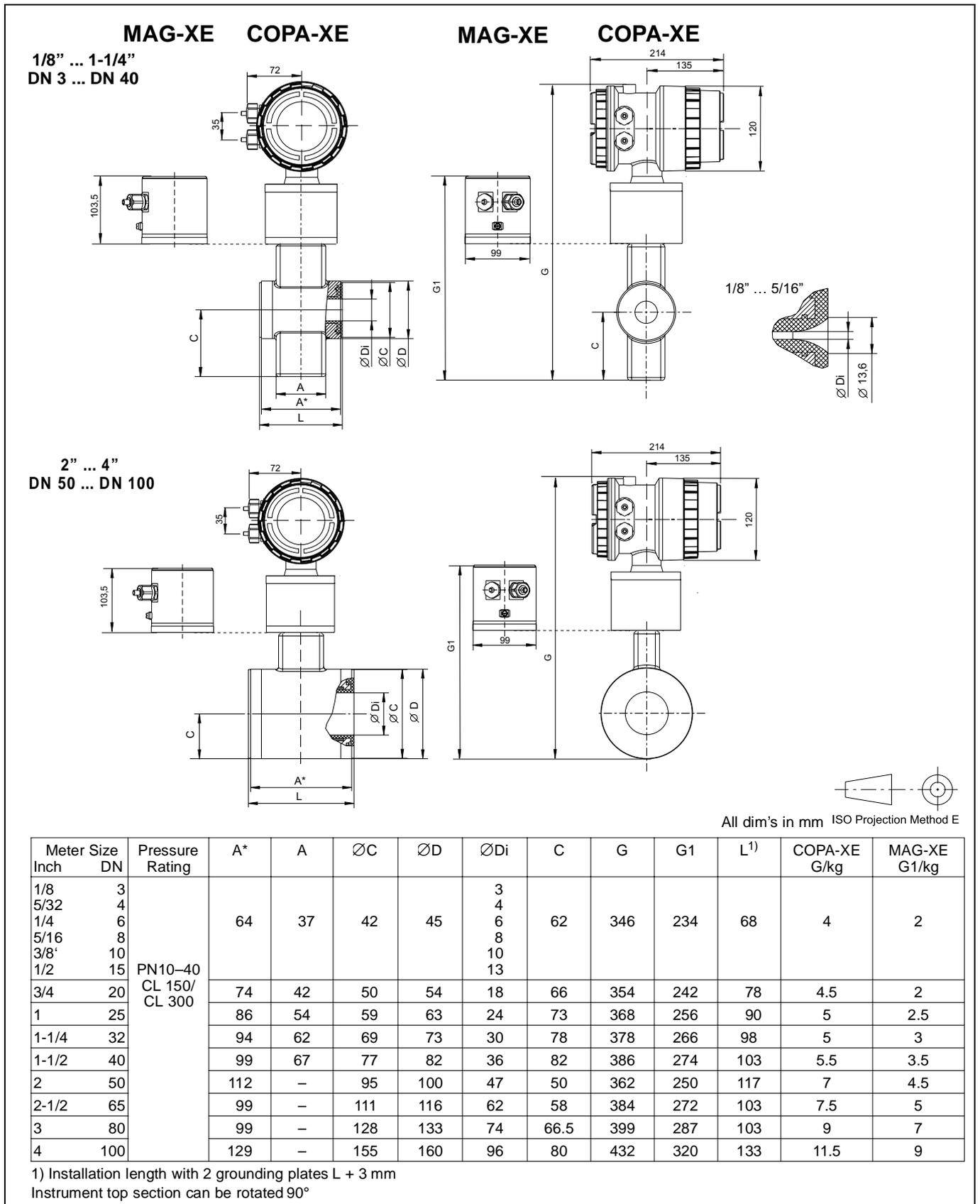


Fig. 10 Flowmeter Primary Wafer design 1/8" to 4" / DN 3 - DN 100



Dimensions

Flowmeter Primary 1/8"- 4"/DN3-100, Variable Process Connections

Models DE26, DE27 and DE28

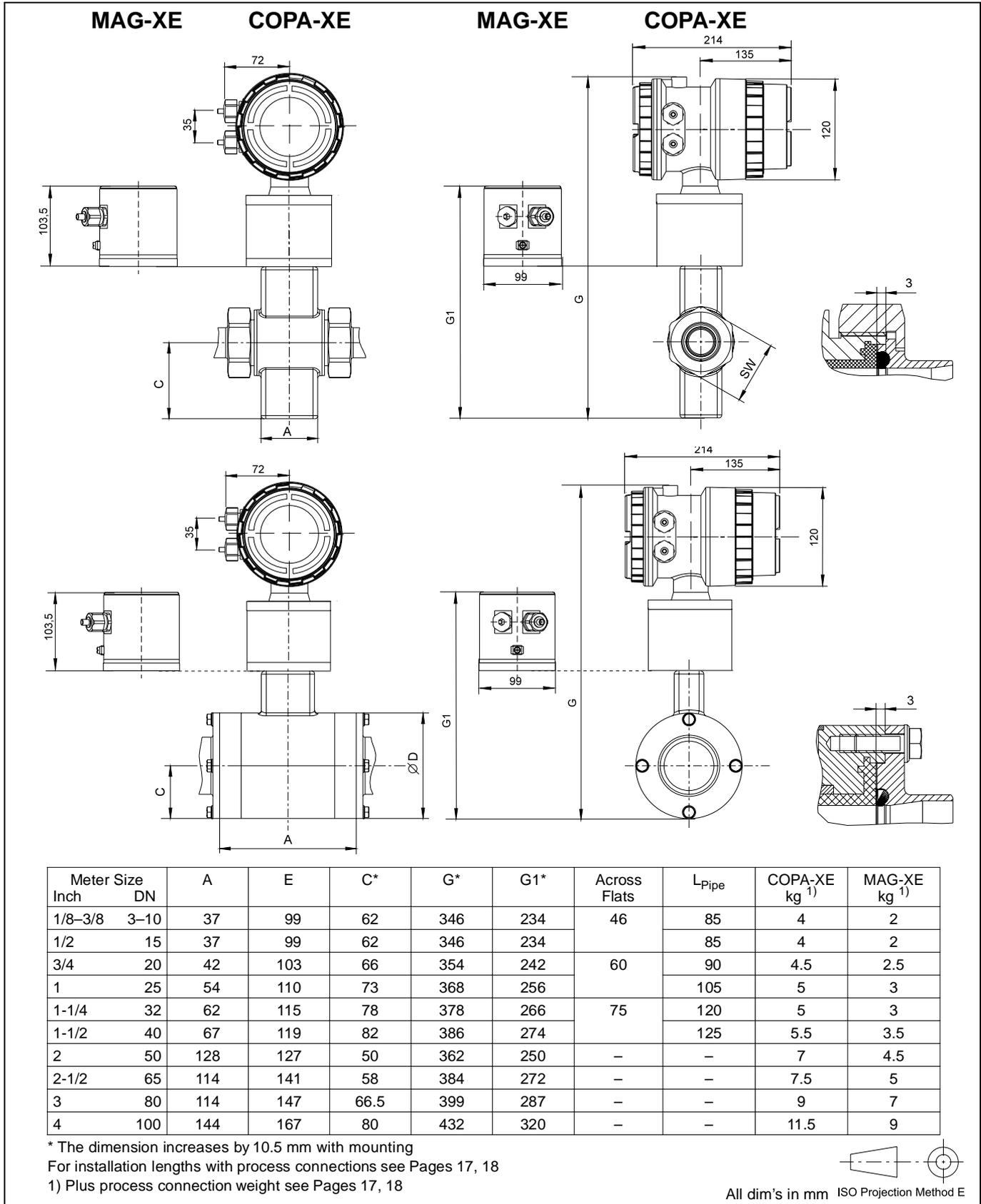


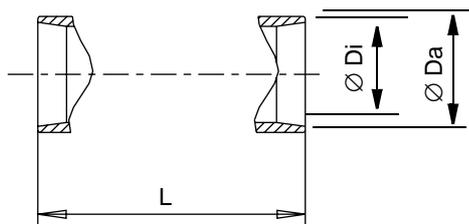
Fig. 11 Dimensions, Models DE26, DE27, DE28, 1/8" to 4" / DN 3 to DN 100, Variable Process Connections

Dimensions

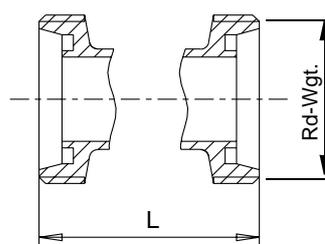
Stainless Steel Flowmeter, Adapters for Variable Process Connections for Models DE26, DE27 and DE28

Meter Size		Weld Stubs											
		ISO 2037				DIN 11850				DIN 2463			
Inch	DN	∅ Di	∅ Da	L	Wgt./kg	∅ Di	∅ Da	L	Wgt./kg	∅ Di	∅ Da	L	Wgt./kg
1/8-3/8	3-10	-	-	-	-	10.0	13.0	127	0.4	10.3	13.5	127	0.4
1/2	15	-	-	-	-	16.0	19.0	127	0.4	18.1	21.3	127	0.4
3/4	20	-	-	-	-	20.0	23.0	132	0.7	23.7	26.9	132	0.7
1	25	22.6	25.0	149	0.7	26.0	29.0	149	0.7	25	28	149	0.7
1-1/4	32	31.3	33.7	166	1.0	32.0	34.0	166	1.0	32	35	166	1.0
1-1/2	40	35.6	38.0	171	1.0	38.0	41.0	171	1.0	36.8	40	171	1.0
2	50	48.6	51.0	173	1.0	50.0	54.0	173	1.0	49	52	173	1.0
2-1/2	65	60.3	63.5	165	1.4	66.0	70.0	165	1.4	66	70	165	1.4
3	80	72.9	76.1	169	2.0	81.0	85.0	169	2.0	81	85	169	2.0
4	100	97.6	101.6	199	2.6	100.0	104.0	199	2.6	100	104	227	3.0

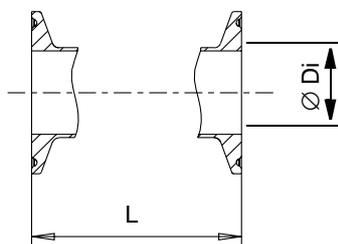
Meter Size		Pipe Fittings						Tri-Clamp						SMS Fitting		
		DIN 11851			DIN11864-1 (Form B)			DIN 32676			ISO 2852			1145		
Inch	DN	Rd. Thds.	L	Wgt./kg	Rd. Thds.	L	Wgt./kg	∅ Di	L	Wgt./kg	∅ Di	L	Wgt./kg	Rd. Thds.	L	Wgt./kg
1/8-3/8	3-10	28 x 1/8"	169	0.5	34 x 1/8"	161	0.5	10.0	163	0.5	-	-	-	-	-	-
1/2	15	34 x 1/8"	169	0.5	44 x 1/6"	161	0.5	16.0	163	0.5	-	-	-	-	-	-
3/4	20	44 x 1/6"	180	0.9	44 x 1/6"	170	0.9	20.0	168	0.7	-	-	-	-	-	-
1	25	52 x 1/6"	207	0.9	52 x 1/6"	197	0.9	26.0	192	0.8	22.6	192	0.8	40 x 1/6"	180	0.7
1-1/4	32	58 x 1/6"	230	1.4	58 x 1/6"	220	1.4	32.0	209	1.5	-	-	-	48 x 1/6"	201	1.0
1-1/2	40	65 x 1/6"	237	1.4	65 x 1/6"	227	1.4	38.0	214	1.4	35.6	214	1.4	60 x 1/6"	212	1.0
2	50	78 x 1/6"	243	1.4	78 x 1/6"	233	1.4	50.0	216	1.2	48.6	216	1.2	70 x 1/6"	214	1.0
2-1/2	65	95 x 1/6"	245	2.2	95 x 1/6"	233	2.2	66.0	221	1.6	60.3	221	1.6	85 x 1/6"	226	1.4
3	80	110 x 1/4"	259	3.2	110 x 1/4"	245	3.2	81.0	225	2.4	72.9	225	2.4	98 x 1/6"	230	2.0
4	100	130 x 1/4"	307	4.4	130 x 1/4"	291	4.4	100.0	255	3.1	97.6	225	3.1	132 x 1/6"	282	3.0



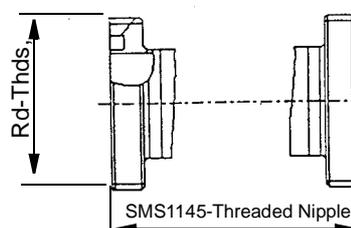
Weld Stubs per
DIN 11850, ISO 2037 or DIN 2463



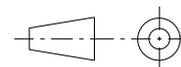
Pipe Fittings per
DIN 11851 or 11864-1 Form B



Tri-Clamp per
DIN 32676 or ISO 2852



SMS Fittings



All dim's in mm ISO Projection Method E

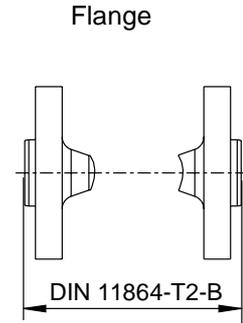
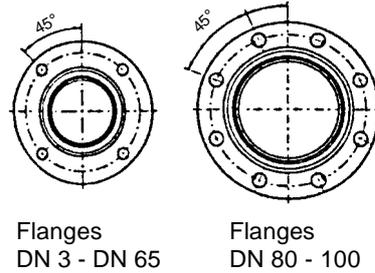
Fig. 12 Dimensions, 1/8" - 4" / DN 3 to DN 100, Adapters for Variable Process Connections

Dimensions

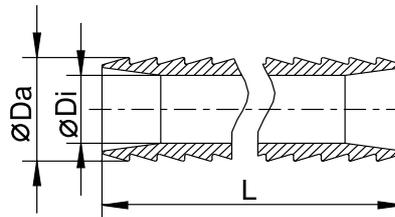
Adapters for Variable Process Connections 1/8" – 4" / DN 3 – 100

Models DE26, DE27 and DE28

Flanges		
DN	DIN 11864-T2-B	Weight kg ¹⁾
10	183	0.9
15	183	1.0
20	188	1.3
25	207	1.6
40	229	1.8
50	231	2.2
65	223	3.0
80	227	4.0
100	257	5.0

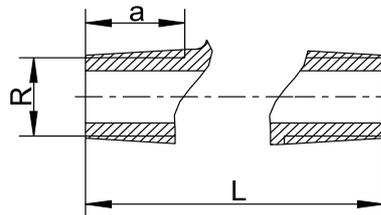


Hose Connector						
Meter Size	Inch	DN	Di	Da	L	Weight kg ¹⁾
1/8-3/8	3-10		10	14.5	159	0.4
1/2		15	16	21	159	0.4



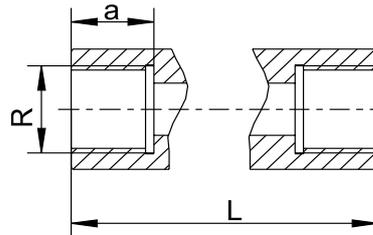
Hose Connector

External Threads ISO 228 / DIN 2999						
Meter Size	Inch	DN	R	a	L	Weight kg ¹⁾
1/8-3/8	3-10		3/8"	18	139	0.4
1/2		15	1/2"	18	139	0.4
3/4		20	3/4"	25	164	0.8
1		25	1"	25	179	0.8



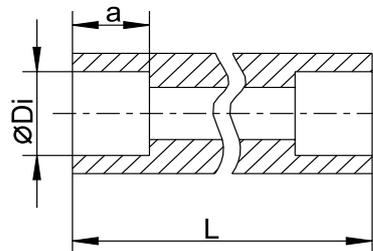
External Threads

Internal Threads ISO 228 / DIN 2999						
Meter Size	Inch	DN	R	a	L	Weight kg ¹⁾
1/8-3/8	3-10		3/8"	15	139	0.5
1/2		15	1/2"	15	139	0.5
3/4		20	3/4"	22	164	0.9
1		25	1"	22	179	0.8

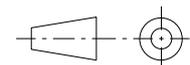


Internal Threads

PVC-Cement Sleeve						
Meter Size	Inch	DN	Di	a	L	Weight kg ¹⁾
1/8-3/8	3-10		16	14	143	0.4
1/2		15	20	16	159	0.4
3/4		20	25	19	164	0.6
1		25	32	22	199	0.6



PVC-Cement Sleeve



All dim's in mm ISO Projection Method E

Fig. 13 Dimensions, 1/8" to 4" / DN 3 to DN 100, Adapters for Variable Process Connections



Dimensions Stainless Steel Flowmeter Primary Fixed Flanges 1/8" to 4" / DN 3 to DN 100 per DIN/ANSI

Models DE26, DE27 and DE28

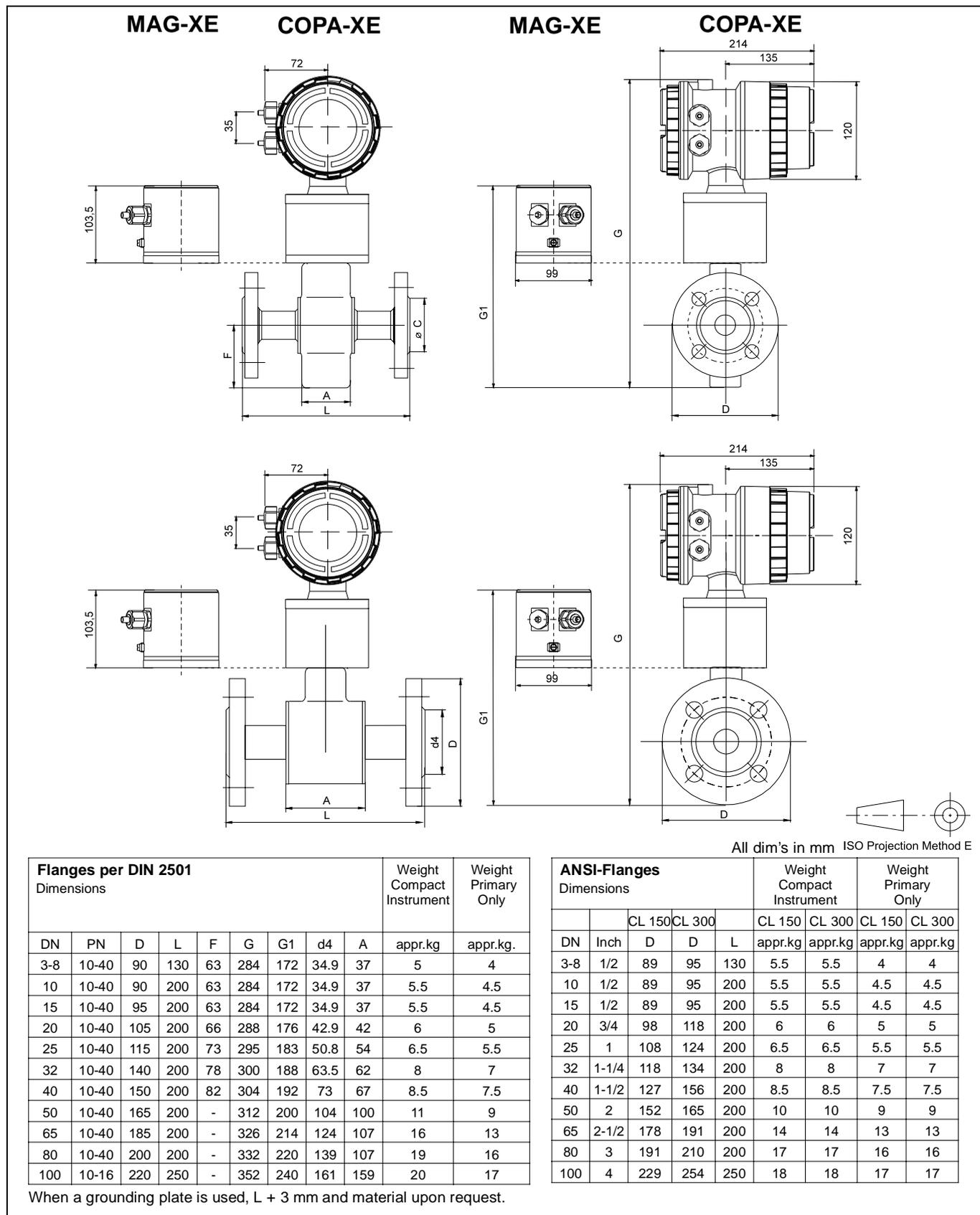


Fig. 14 Flowmeter Primary, Stainless Steel, Flanged 1/8" to 4" / DN 3 to DN 100



Ordering Information

Flange Flowmeter Series 4000, 1/8" to 40" / DN 3 to DN 1000

In addition to the Ordering Number please supply the following information: Fluid, fluid temperature, operating pressure, flow range, pipeline type (grounding plate, grounding electrodes)

COPA-XE/COPA-XE Remote

MAG-XE

Ordering Number						
Compact COPA-XE		DE47F				
Remote COPA-XE		DE48F				
Liner						
Hard rubber	1/2" - 40"	DN 15 - 1000	H			
Soft rubber	2" - 40"	DN 50 - 1000	S			
PTFE	3/8" - 32"	DN 10 - 800	T			
PFA	1/8" - 4"	DN 3 - 100	P			
Meter Size						
1/8"	DN 3			03		
5/32"	DN 4			04		
1/4"	DN 6			06		
5/16"	DN 8			08		
3/8"	DN 10			10		
1/2"	DN 15			15		
3/4"	DN 20			20		
1"	DN 25			25		
1-1/4"	DN 32			32		
1-1/2"	DN 40			40		
2"	DN 50			50		
2-1/2"	DN 65			65		
3"	DN 80			80		
4"	DN 100			1H		
5"	DN 125			1Q		
6"	DN 150			1F		
8"	DN 200			2H		
10"	DN 250			2F		
12"	DN 300			3H		
14"	DN 350			3F		
16"	DN 400			4H		
20"	DN 500			5H		
24"	DN 600			6H		
28"	DN 700			7H		
32"	DN 800			8H		
36"	DN 900			9H		
40"	DN 1000			1T		
Signal Electrode Material / Ground Electrode¹⁾						
SS 316Ti / 1.4571	/ none (standard)				S	
Hastelloy B-2	/ none				B	
Hastelloy C-4	/ none (standard)				H	
Titanium	/ none				M	
Tantalum	/ none				T	
Stn. stl. No. 1.4539	/ none				F	
Platinum-Iridium	/ none				P	
SS 316Ti / 1.4571	/ with (standard)				E	
Hastelloy B-2	/ with				N	
Hastelloy C-4	/ with (standard)				O	
Titanium	/ with				I	
Tantalum	/ with				Q	
Stn. stl. No. 1.4539	/ with				R	
Platinum-Iridium	/ with				G	
Pressure Rating						
	PN 10				C	
	PN 16				D	
	PN 25				E	
	PN 40				F	
	JIS K10				K	
	ANSI CL 150 (Installation Length Series 1000)				P	
	ANSI CL 300 (Installation Length Series 1000)				Q	
Process Connection Material						
Steel	(std. from 3/4" / DN 20)				1	
316Ti / 1.4571	(std. for 1/8"-1/2" / DN 3- 15)				3	
	(option from 3/4" / DN 20)					

		DE46F				
Liner						
					H	
					S	
					T	
					P	
Meter Size						
					03	
					04	
					06	
					08	
					10	
					15	
					20	
					25	
					32	
					40	
					50	
					65	
					80	
					1H	
					1Q	
					1F	
					2H	
					2F	
					3H	
					3F	
					4H	
					5H	
					6H	
					7H	
					8H	
					9H	
					1T	
Signal Electrode Material / Ground Electrode¹⁾						
					S	
					B	
					H	
					M	
					T	
					F	
					P	
					E	
					N	
					O	
					I	
					Q	
					R	
					G	
Pressure Rating						
					C	
					D	
					E	
					F	
					K	
					P	
					Q	
Process Connection Material						
					1	
					3	

Continued on next page



Flanged Flowmeters

COPA-XE/COPA-XE Remote

Ordering Number									
Compact COPA-XE		DE47F							
Remote COPA-XE		DE48F							
Accessories	None Protection plate 316Ti/1.4571 (both sides) Grounding plate 316Ti/1.4571 (one side ²) Protection flange 316Ti/1.4571 (both sides ³)	A B C D							
Certificates	None Inspection Certificate per EN 10204 3.1B 4)	A D							
Calibration Certificates	None Certified Cold/Waste Water (1"-40"/DN 25-1000) Certified Liquids other than Water	A B C							
Protection Class	IP 67 (Thread size see Section "Application")						2		
Supply Power	High voltage 85 - 253Vac Low voltage 16.8 - 26.4Vac/16. - 31.2 Vdc							G K	
Display	Magnet Stick operation and lighted display								G
In-/Output Options									
Current output + pulse output passive + contact input + contact output									03
Current output + pulse output passive + contact input + contact output + HART-Protocol									04
Application									
Converter housing with threads for cable connector M 20 x 1.5 (standard)									0

MAG-XE

Ordering Number									
DE46F									
Accessories								A B C D	
Certificates								A D	
Calibration Certificates	None Certified Cold/Waste Water (1"-40"/DN25-1000) Certified Liquids other than Water								A B C
Protection Class	IP 67 (Threads for cable connector M20 x1.5), standard IP 68								2 3

- 1) Ground electrodes available in flowmeter sizes 1/8" - 12" / DN 3 - 300
For instruments with hard/soft rubber liners 5" - 40" / DN 125 - 1000 a conductive element is integrated in the liners as standard, ground electrodes are not required.
- 2) Grounding plate mounted to the flange on one side (only for flowmeter sizes ≤ 12" / DN 300)
- 3) Only in conjunction with ANSI flanges
- 4) Certificates for meter tube and process connections

Note:
The converter can be converted at the site between Ex „e“ output (standard) and Ex „i“ output (NAMUR-Contact configuration).
Configuration as shipped is Ex „e“.

In addition to the Ordering Number the following can be furnished in writing:

Instrument Tag	Excitation Frequency	Electrode Design
German	6 1/4 Hz	Standard
English	12 1/2 Hz 7 1/2 Hz (60 Hz line) 15 Hz (60 Hz line)	Pointed head (from 3/8" / DN 10, SS No. 1.4539), for fluids with a high grease content

Specifications

Converter for COPA-XE and MAG-XE

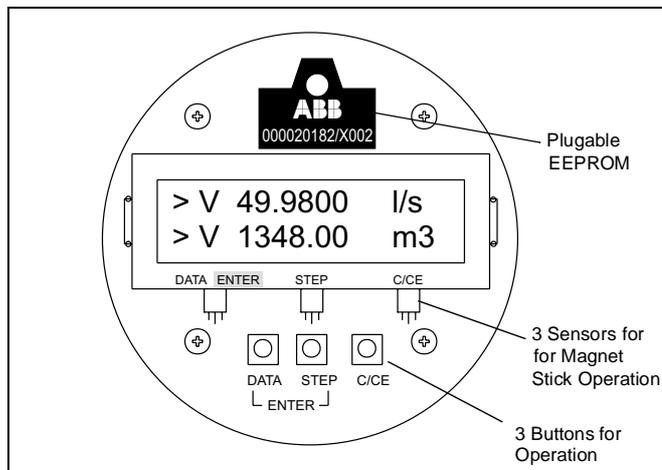


Fig. 15 Converter Keypad and Display

Measurement Range

Continuous between 0.5 and 10 m/s

Accuracy

≤ 0.5 % of rate

Reproducibility

≤ 0.15 % of rate

Minimum Conductivity

5 μS/cm

Response Time

For 0-99 % step change (corresp. to 5τ) ≥ 1 s at 6 1/4, 7 1/2 Hz excitation

Supply Power

High voltage AC 85-253 V
 Low voltage AC 16.8-26.4 V
 Low voltage DC 16.8-31.2 V
 Ripple: 5%

Magnetic Field Supply

6 1/4, 7 1/2 Hz 12½ Hz, 15 Hz, 25 Hz, 30 Hz
 (50/60 Hz supply power)

Power

≤ 14 VA (flowmeter primary incl. converter) for AC supply
 ≤ 6 W for DC supply (flowmeter primary incl. converter)

Allowable Ambient Temperatures per Ex-Approval

-20 to +60 °C

Electrical Connections

Screw terminals and screwless spring loaded terminals, cable connector (see Ordering Information)

Protection Class per EN 60529

IP 67

Forward/Reverse Flowrate Metering

The flow direction is indicated by an arrow in the display and by a signal over an optocoupler output (ext. signal). The direction signal is actuated for the forward flow direction.

Display

The display is lighted and the data is entered using the 3 button keypad on the converter or using the Magnet Stick without opening the converter housing.

2x16-Character LC-Dot Matrix-Display. The internal flow totalization is integrated separately for each flow direction in 16 different engineering units. The flowrate can be displayed in percent or in 45 different direct reading engineering units. The converter housing can be rotated 90° and the display can be plugged into 3 orientations so that the optimal readability is assured. In multiplex operation the flowrate indication in %, engineering units or as a bar graph, totalizer values, forward or reverse flow direction, TAG No. or current output value can be displayed in the 1st or 2nd line of the display.

Converter Housing Design Options

For Model COPA XE

Compact flowmeter with cast light metal converter housing, painted, paint coat 60 μm thick, center section RAL 7012 dark gray, front and rear sections (cover) RAL 9002 light gray.

Housing Options for flowmeters with Remote Converter

Model E for Models DE26, DE46

Cast light metal field mount housing, painted¹⁾,
 19" Insert
 Rear panel mount housing
 Rail mount housing

For Models DE28 and DE48

Cast light metal field mount housing, painted¹⁾

1) Paint coat 60 μm thick, center section RAL 7012 dark gray, front and rear section (cover) RAL 9002 light gray

Signal Cable (MAG-XE only)

The maximum cable length between the flowmeter primary and the converter is 50 m. A 10 m long cable is supplied with each meter. If a cable longer than 10 m is required, order using Part Number D173D018U02.

Data Protection

All data is stored when the power is turned off or interrupted in an EEPROM in the converter.

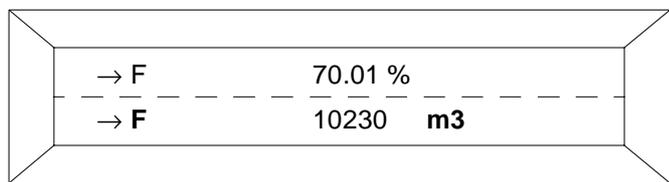


Note:

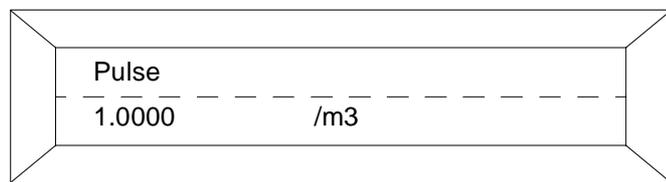
The instrument conforms to the NAMUR-Recommendation NE21, Electromagnetic Compatibility of Industrial Instruments in Process and Laboratory Applications 5/93 and EMC Guideline 89/336/EWG (EN 50081-1, EN 50082-2) and the Low Voltage Guidelines 73/23/EWG (EN 61010-1).

Warning: The explosion protection is not applicable when the housing cover is removed.

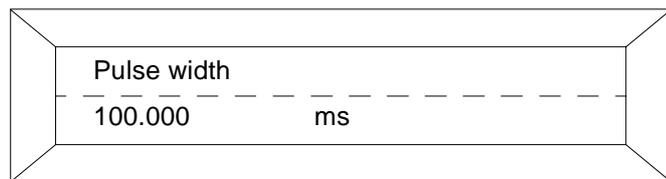
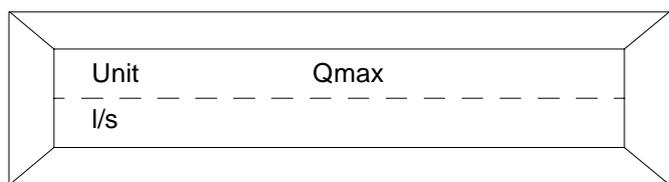
Display



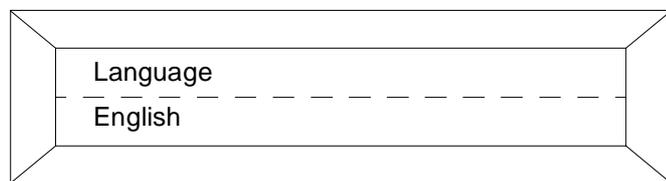
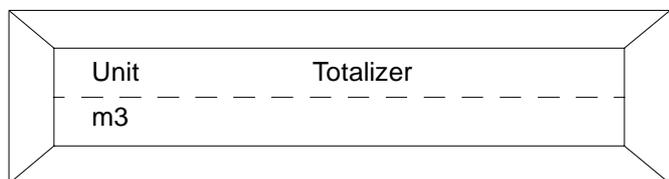
The value of the instantaneous flowrate in % of the flow range setting or in engineering units is displayed in the 1st line. The totalized flow volume value is displayed in the 2nd line (including units).



A pulse factor between 0.001 and 1000 can be used as a multiplier for the displayed totalizer values.

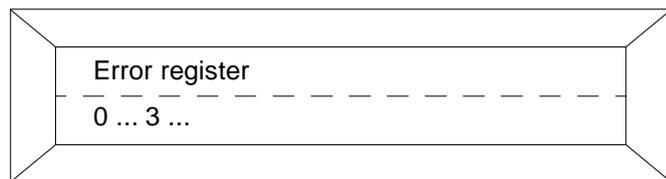
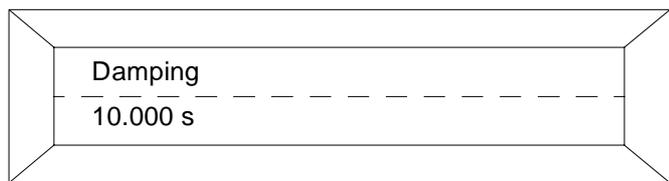


The pulse width can be set between 0.1 ms and 2000 ms with automatic compatibility checking.



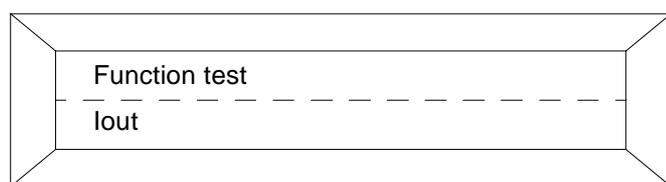
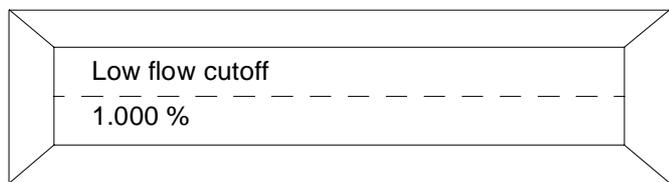
The flowrate value can be displayed in percent or one of 45 different engineering units. There are 16 different engineering units available for the display of the totalized flow value, including, liter, hectoliter, cubic meters, tons (when a density value has been entered). It is also possible to program any user desired units.

Data entry is possible in 9 different languages.



Automatic self-monitoring with error diagnostics on the display and an error signal over the contact output. All errors detected are stored in the error register.

The damping can be set between 1 s and 99 s.



The internal subassemblies can be tested with the function test routines. All outputs can be simulated for start-up and checking.

The low flow cutoff value can be set between 0 and 10 % of max. (applies to the current and pulse outputs and to the indication in the display).

Specifications

Converter for COPA-XE and MAG-XE

Description of the In-/Outputs in the Intrinsic Safe Design

a) Outputs

Current output (+/-)

For connection to a passive, intrinsically safe circuit
Test voltage $U_T = 60 \text{ V}$

Ignition Protection Type

EEx ib IIC / IIB

Idle Voltage

$U_o = 20 \text{ V}$

Short Circuit Current

$I_o = 100 \text{ mA}$

Current Output, selectable

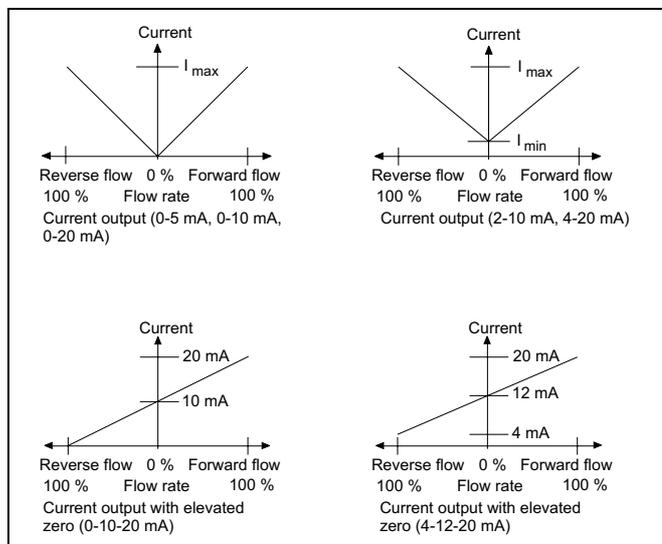
0/4 - 20 mA load $\leq 300 \Omega$

0/2 - 10 mA load $\leq 800 \Omega$

0 - 5 mA load $\leq 1800 \Omega$

0-10-20 mA load $\leq 300 \Omega$

4-12-20 mA load $\leq 300 \Omega$



Recommended Transmitter Power Supplies

- ABB Automation Products
PEA 61-Ex (60 mA or 90 mA, $R_i = 50 \Omega$)
- Foxboro Eckardt
TV80, TV924, TV925 ($R_i = 50 \Omega$)
- Apparatebau Hundsbach
AH MS 270 ($R_i = 80 \Omega$)
- Knick
IsoTrans 36 A7 ($R_i = 250 \Omega$)

Pulse Output (Terminals V8 V9)

Passive, optocoupler,
Pulse factor, selectable,
Pulse width, selectable from 0.1 ms to 2000 ms

For connection to a passive, intrinsically safe circuit with the following maximum values:

$U_i = 15 \text{ V}$, $I_i = 30 \text{ mA}$, $P_i = 115 \text{ mW}$

Ignition Protection Type

EEx ib IIC / IIB

Configured as a NAMUR-Contact for connection to a switch amplifier per DIN 19234.

Contact Output (Terminals P7, G2)

Passive, optocoupler,

For connection to a passive, intrinsically safe circuit with the following maximum values:

$U_i = 30 \text{ V}$, $I_i = 250 \text{ mA}$, $P_i = 1.1 \text{ W}$

Ignition Protection Type

EEx ib IIC / IIB

Configured as a NAMUR-Contact for connection to a switch amplifier per DIN 19234.

The following functions can be selected in the software:

System monitor, empty pipe, forward/reverse flow direction signal, min. alarm, max. alarm

Recommended Switch Amplifiers (DIN 19234)

ABB Automation Products V17131-51...53
ABB Automation Products V17131-54...56
ABB Digitale Ci 1/941, Ci 1/942
Apparatebau Hundsbach
AH TS 920, AH 90 924
P+F various types

b) Inputs

Contact Input (Terminals X1, G2)

Passive, optocoupler

For connection to a passive, intrinsically safe circuit with the following maximum values:

$U_i = 30 \text{ V}$, $I_i = 250 \text{ mA}$, $P_i = 1.1 \text{ W}$

Ignition Protection Type

EEx ib IIC / IIB

The following functions are available for selection in the software:

External zero return, external totalizer reset, external totalizer stop

Recommended Valve Control Blocks

ABB Automation Products V17132-51...56
Knick IsoTrans 37 A7
ABB Digitale Ka 2/915, Ka 4/915
P+F various types

Specifications

Converter for COPA-XE and MAG-XE

Description of the In-/Outputs in the Non-Intrinsically Safe Design

Isolation In- / Outputs

The current and pulse outputs are galvanically isolated from the input circuit and each other.

a) Outputs

Current Output

Terminals +/-

Test voltage $U_T = 60 \text{ V}$

Current Output, selectable

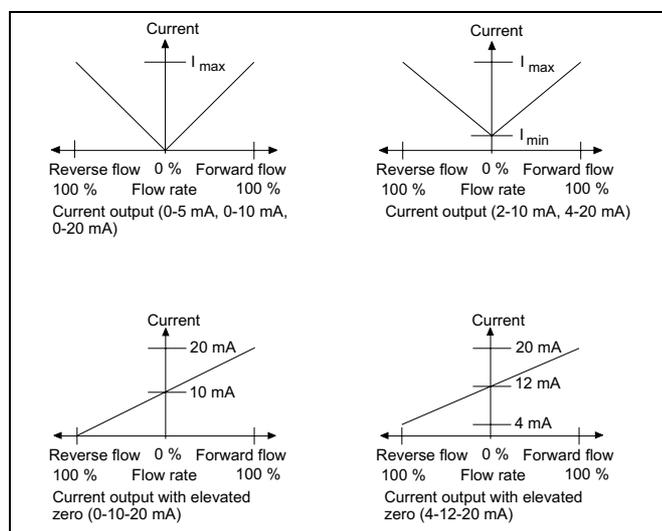
0/4 - 20 mA load $\leq 300 \Omega$

0/2 - 10 mA load $\leq 800 \Omega$

0 - 5 mA load $\leq 1800 \Omega$

0-10-20 mA load $\leq 300 \Omega$

4-12-20 mA load $\leq 300 \Omega$



Pulse Output (Terminals V8, V9)

1. Passive, optocoupler, Pulse factor, selectable, Pulse width, can be set from 0.1 ms to 2000 ms Max. frequency 5 kHz

or

2. Active, 24 Vdc - pulse (Terminals Ux, V8). The active pulse output is only available in Models DE26, DE46 with remote converter E4. In these models the pulse output selection, „passive, optocoupler“ or „active, 24 Vdc-impulse“ can be made at the meter site using jumpers.

Pulse Output Design	Optocoupler Passive	Active
Terminals	V8/V9	Ux, V8
Operating voltage	$0 \text{ V} \leq U_{CEL} \leq 2 \text{ V}$ $16 \text{ V} \leq U_{CEH} \leq 30 \text{ V}$	$16 \text{ V} \leq U \leq 30 \text{ V}$
Operating current and frequency	$0 \text{ mA} \leq I_{CEH} \leq 0.2 \text{ mA}$ $5 \text{ mA} \leq I_{CEL} \leq 220 \text{ mA}$ $f_{max} \leq 5 \text{ kHz}$	$20 \text{ mA} \leq I \leq 150 \text{ mA}$ $f_{max} = 4 \text{ Hz}$ Pulse width: $\leq 50 \text{ ms}$ Pulse: $16 \text{ V} \leq 25 \text{ ms}$ On/off ratio: $\geq 1:4$ (Ton : Toff)
		$2 \text{ mA} \leq I \leq 20 \text{ mA}$ $f_{max} = 5 \text{ kHz}$ $16 \text{ V} \leq U \leq 30 \text{ V}$

Contact Output

The following functions are available for selection in the software:

System monitor: normally closed or normally open contact

Empty pipe: normally closed or normally open contact

Forward/Reverse: closed for forward flow pulse output

Max or Min alarm: normally closed or normally open contact

Max and Min alarm: normally closed or normally open contact

Direction signal: closed for forward flow direction signal

Optocoupler, (Terminals P7, G2 or Ux, P7)

$16 \text{ V} \leq U_{CEH} < 30 \text{ V}$, $0 \text{ V} \leq U_{CEL} < 2 \text{ V}$

$0 \text{ mA} \leq I_{CEH} < 0.2 \text{ mA}$, $2 \text{ mA} < I_{CEL} < 220 \text{ mA}$

Test voltage $U_T = 60 \text{ V}$

b) Inputs

Contact Input (Terminals X1, G2 or Ux, P7)

„On“ $16 \text{ V} \leq U_{CE} \leq 30 \text{ V}$

„Off“ $0 \text{ V} \leq U_{CE} \leq 2 \text{ V}$

$I \leq 10 \text{ mA}$

Test voltage $U_T = 60 \text{ V}$

The following functions are available for selection in the software:

- **Ext. Zero Return:** When the pipeline is empty all the output signals are turned off.
- **Ext. Totalizer Rest:** The internal totalizers can be reset from an external contact.
- **Ext. Totalizer Stop:** Regardless of the instantaneous flowrate value, the flow integration can be stopped

Empty Pipe Signal

If the "Automatic Empty Pipe Detector" is installed, the message – empty pipe – can also be signalled.

Additionally, when the pipe is empty, the current output can be set to "low" or "high" and the pulses being transmitted stopped.

Conductivity $\geq 20 \mu\text{S/cm}$, $\geq 3/8" / \text{DN } 10$

For specifications see Contact Output

Specifications

Converter for COPA-XE and MAG-XE

Digital Communication

There are a number of digital communication options available in the converter:

a) HART-Protocol

The digital communication utilizes an ac signal superimposed on the current output. (For detailed information, see below)

b) ASCII-Protocol (only for Models DE26, DE46 with Converter E4)

The digital communication utilizes a RS485 data link.

c) Profibus DP Protocol (only for Models DE26, DE46 with Converter E4)

The digital communication utilizes a RS485 data link.

d) Profibus PA-Protocol (only for Models DE26, DE46 with Converter E4)

The digital communication utilizes the IEC1158-2 protocol. The instrument can be configured using the three buttons on the converter or it can be configured using the Configuration and Operator Software Smart-Vision®! Prices upon request.

a) HART® -Protocol

The HART®-Protocol provides for communication between a process control system, a handheld terminal and the field instrument. The digital communication utilizes an alternating current signal superimposed on the current output, which does not affect any instruments connected to the output. This option is only available with the 4-20 mA current output option. Terminals: +/-.

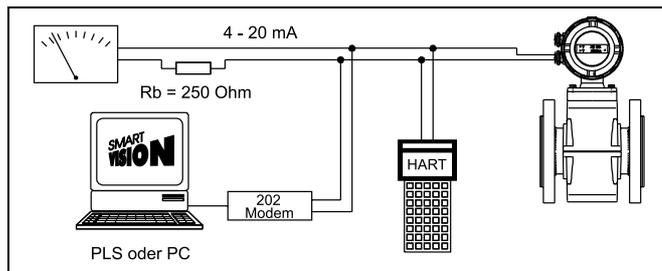


Fig. 16 Communication with HART-Protocol

Transmission Mode

FSK Modulation of the current output 4-20 mA per Bell 202 standard.

- Max. signal amplitude: 1.2 mApp
- Current output load: min. 250Ω
max. < 600 Ω
- Cable: AWG 24 twisted
- Max. cable length: 1500 m

b) ASCII-Protocol

This communication mode is presently only available for Models DE26 and DE46 with the remote converter E4, which is installed outside of the Ex-Zone!

- Transmission Mode: RS485 data link
- V pp = 5V.
- Input impedance: ≥12 kOhm,
- Max. cable length: ≥1200 m.
- Baudrate: 1200-9600 Baud.

Max. 32 instruments in parallel on a single bus. A shielded data cable with individually twisted pairs is recommended. Terminals: A and B

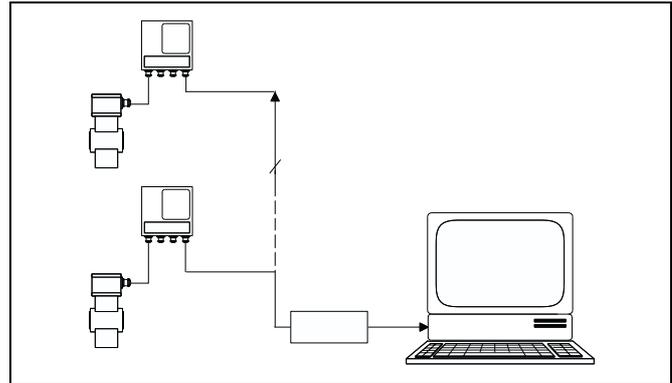


Fig. 17 ASCII Communication Over RS485 Data Link

c) Profibus DP Protocol

This communication mode is presently only available for Models DE26 and DE46 with the remote converter E4, which is installed outside of the Ex-Zone!

- Transmission mode RS 485 data link
- Communication speed 9.6 to 1500 KBit/s
- Protocol per EN 50170
- Ident-No. 6666 HEX

Cyclic (Output variables, see separate Data Link Description for COPA/MAG-XE)

Terminal	Function	Reference
+VD	VP	Supply voltage +5V
A	RxD/TxD-N	Receive/send-data-N
B	RxD/TxD-P	Receive/send-data-P
GND	C DGND	Data reference potential M5V

Cable

- A shielded and twisted data cable is recommended.
- Max. cable length 1200 m (cable type A)
- Characteristic impedance 135-165Ω
- Max. 32 Instruments on one bus
- Baudrate: 9.6-1500 kbit/s
- Distributed capacitance: <30 pF/m, loop resistance: 110 Ω/km
- Tap line length: <1 m.
- Input and output cables on the same terminals.

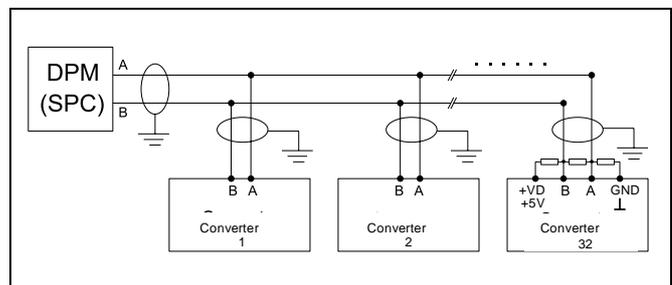


Fig. 18 Bus Connections

Specifications

Converter for COPA-XE and MAG-XE

d) Profibus PA Protocol

This communication mode is presently only available for Models DE26 and DE46 with the remote converter E4, which is installed outside of the Ex-Zone!

Transmission mode	per IEC 1158-2
Communication speed	31.25 KByte/s
Protocol	per EN 50170
Ident-No.	6668 HEX

Cyclic (Output variables "Out" and "Out_Total")

The variable "OUT" contains the instantaneous flowrate value in engineering units (% , l/s, m3/h...) and its corresponding status.

The variable "Out_Total" contains the instantaneous totalizer value in engineering units (m3, l...) and its corresponding status.

Acyclic

- Meter size of the flowmeter primary ("NOMINAL_SIZE")
- Units for the instantaneous flowrate ("FLOWRATE_UNITS")
- Self test on/off ("SELF_CHECKING")
- Flow direction normal/reverse ("FLOW_DIRECTION")
- Excitation frequency ("SAMPLE_RATE")
- Low flow cutoff value in % ("LOW_FLOW_CUTOFF")
- and additional values, see separate Data Link Description

The stored data is saved when the power is turned off.

Cable

A two conductor shielded, twisted Cu-cable per EN 50170 Type A is recommended:

Conductor cross section (nominal):	0.8 mm ² (AWG 18)
Loop resistance (dc)	44 Ω/km
Distributed capacitance at 31.25 kHz	100 Ω +/- 20 %
Wave attenuation at 39 kHz	3 dB/km
Capacitive asymmetry	2 nF/km

Max. cable length 1900 m when using a standard Transmitter Power Supply Type IV (segment coupler) in a non-intrinsically safe configuration.

(U = 24 V, I_{max} = 500 mA, P_{max} = 12 W)

Tap line: Max. 30 - 60 m from T-connector or from a distributor.

Participants: Max. 32 Instruments on a single circuit segment, maximum 126 total

Bus topology: Tree and/or linear structure

Bus termination: Passive at both circuit ends of the main bus (RC-element R = 100 Ω, C = 1 μF)

No in-/output galvanic isolation exists between the current output (terminals +/-) and the Profibus PA connection (terminals PA+/PA-)!

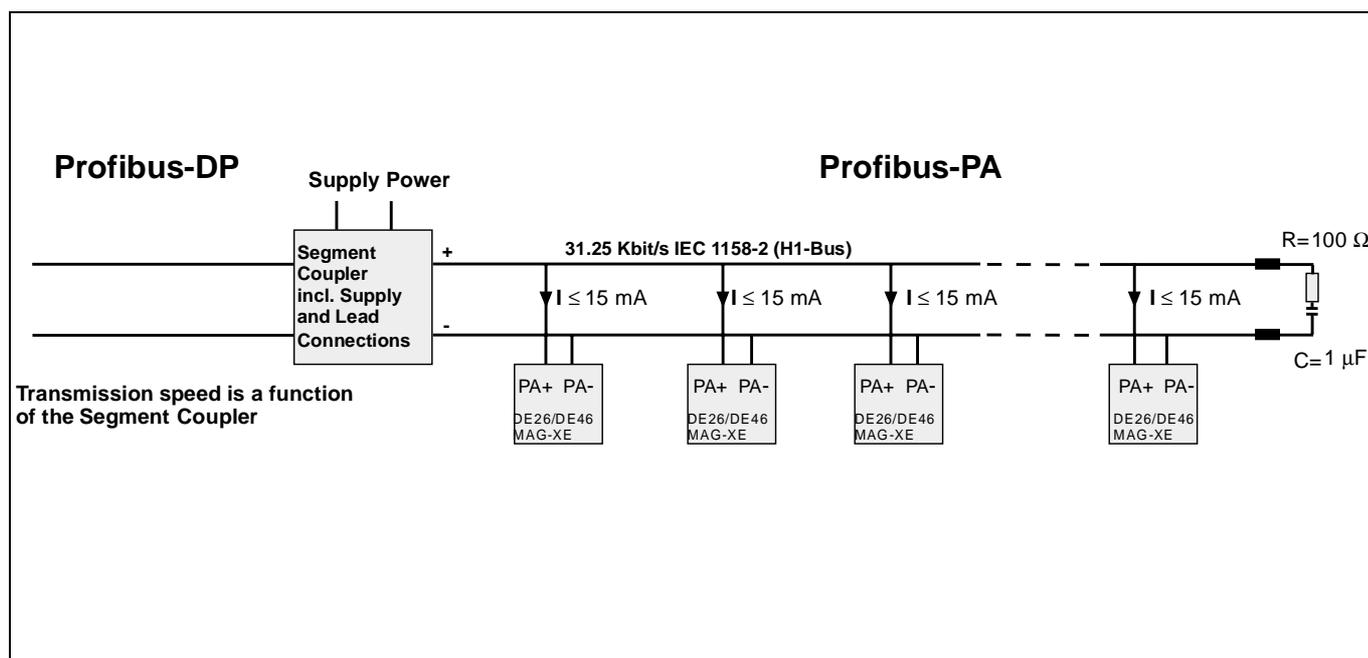


Fig. 19 Profibus

Interconnection Diagram for COPA-XE with „i“ or „e“ Outputs Models DE27.. or DE47..

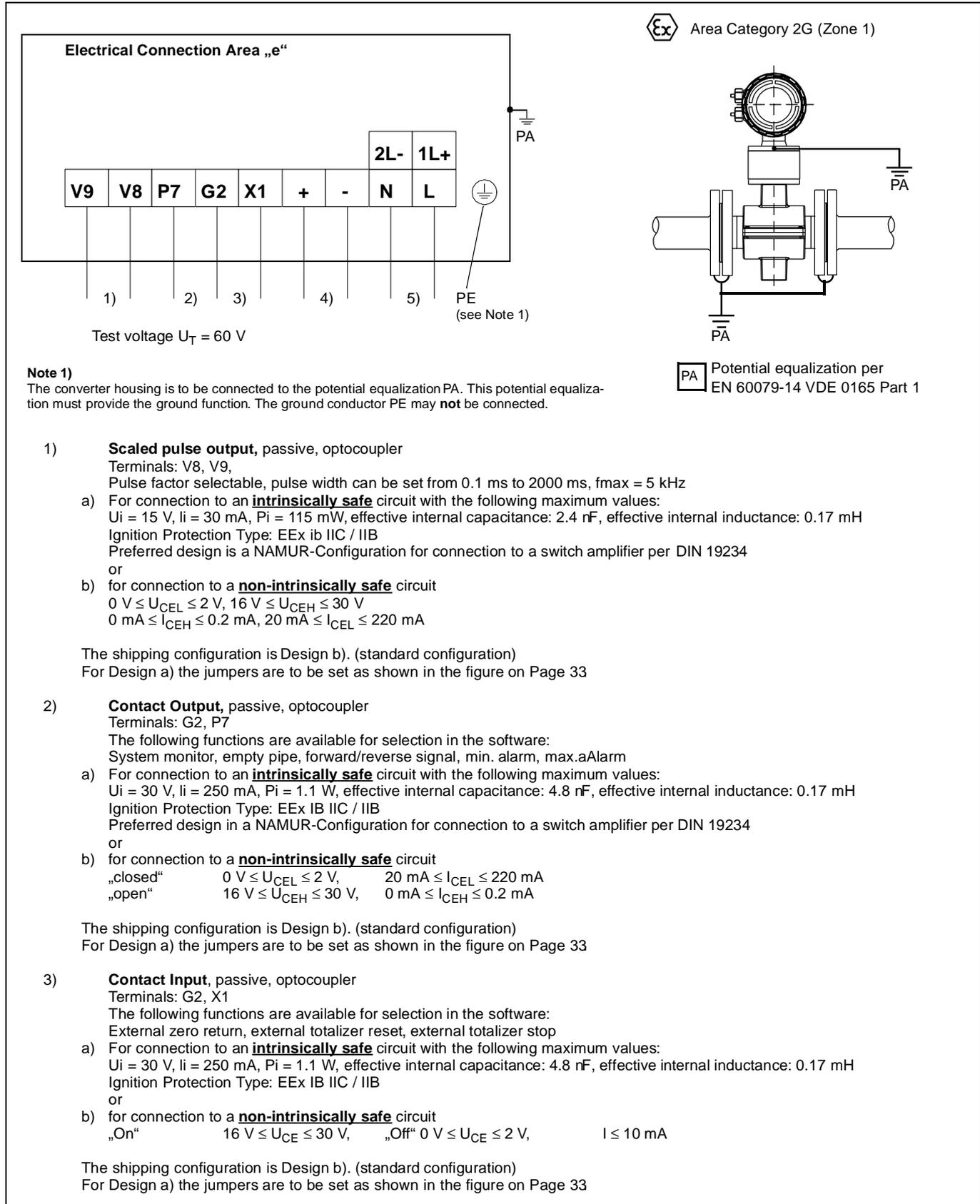


Fig. 20 Interconnection Diagram for COPA-XE with „i“ or „e“ Outputs

Interconnection Diagram for COPA-XE with „i“ or „e“ Outputs Models DE27.. or DE47..

- 4) **Current Output** selectable
 Terminals: +/- terminal - is connected internally to PA
 Load ≤ 300 Ohm for 0/4 to 20 mA, load ≤ 800 Ohm for 0/2 to 10 mA, load ≤ 1800 Ohm for 0 to 5 mA,
 load ≤ 300 Ohm for 0-10-20 mA or 4-12-20 mA
 Ignition Protection Type: EEx IB IIC / IIB
 The values for I_o , P_o as well as the maximum allowable capacitance C_o and the maximum allowable inductance L_o
 are listed in the table on Page 38.
 Option: HART-Protocol, Specifications see Page 30.
- 5) **Supply Power**, see Instrument Tag

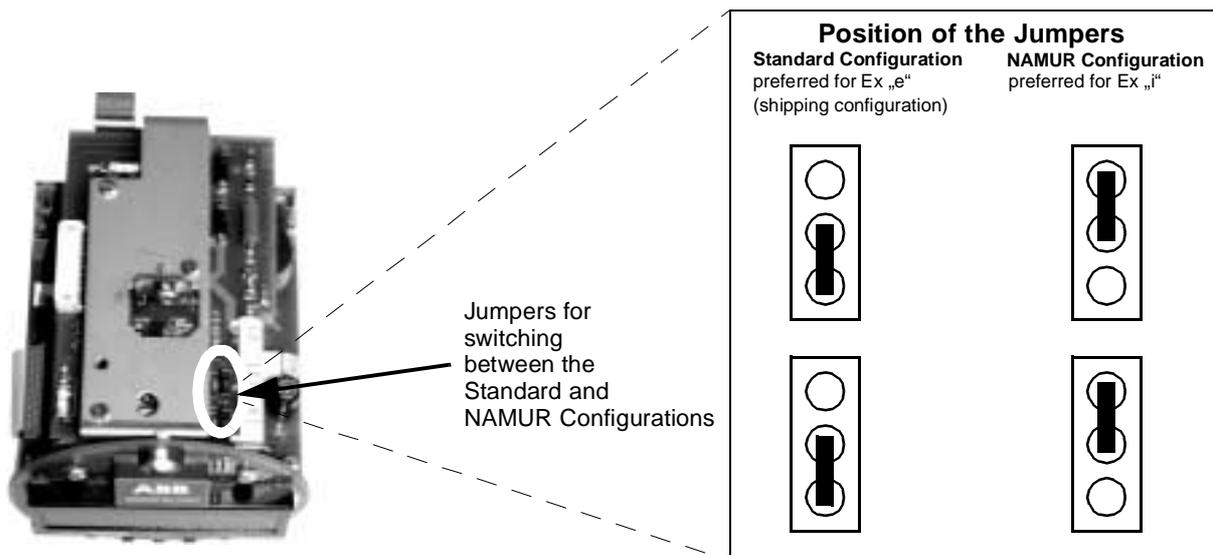


Note:

The ground conductor may not be connected inside the Ex-Zone.
 For technical reasons PA should be identical to the pipeline potential. An
 additional connection to PE at the connection terminals may not be made.

Internal switching between the standard (shipping configuration) and the NAMUR configurations

It is possible to switch internally between the standard and the NAMUR configurations. The Ignition Protection Type of the outputs
 remains unchanged. The instruments connected to these circuits must comply with the applicable Ex requirements.



Interconnection Diagram for COPA-XE with Remote Converter with „i“ or „e“ Outputs Models DE28.. or DE48..

(Converter installed in the Ex-Zone)

- 3) **Contact Input**, passive, optocoupler
 Terminals: G2, X1
 The following functions are available for selection in the software:
 External zero return, external totalizer reset, external totalizer stop
- a) For connection to an **intrinsically safe** circuit with the following maximum values:
 $U_i = 30\text{ V}$, $I_i = 250\text{ mA}$, $P_i = 1.1\text{ W}$, effective internal capacitance: 4.8 nF , effective internal inductance: 0.17 mH
 Ignition Protection Type: EEx IB IIC / IIB
 or
- b) for connection to a **non-intrinsically safe** circuit
 „On“ $16\text{ V} \leq U_{CE} \leq 30\text{ V}$, „Off“ $0\text{ V} \leq U_{CE} \leq 2\text{ V}$, $I \leq 10\text{ mA}$

The shipping configuration is Design b). (standard configuration)
 For Design a) the jumpers are to be set as shown in the figure below.

- 4) **Current Output** selectable
 Terminals: +/- terminal – is connected internally to PA
 $\text{load} \leq 300\text{ Ohm}$ for 0/4 to 20 mA, $\text{load} \leq 800\text{ Ohm}$ for 0/2 to 10 mA, $\text{load} \leq 1800\text{ Ohm}$ for 0 to 5 mA,
 $\text{load} \leq 300\text{ Ohm}$ for 0-10-20 mA or 4-12-20 mA
 Ignition Protection Type: EEx IB IIC / IIB
 The values for I_o , P_o as well as the maximum allowable capacitance C_o and the maximum allowable inductance L_o are listed in the table on Page 38.
 Option: HART-Protocol, Specifications see Page 30
- 5) **Supply Power**, see Instrument Tag
- 6) Shielded signal and excitation cable, Part No. D173D018U02,
 10 m long cable included with shipment.

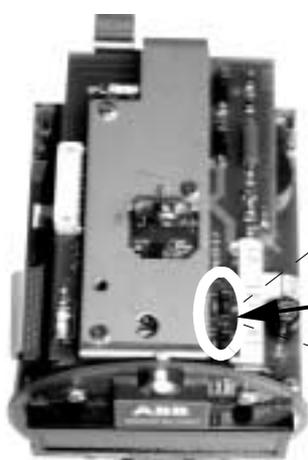


Note:

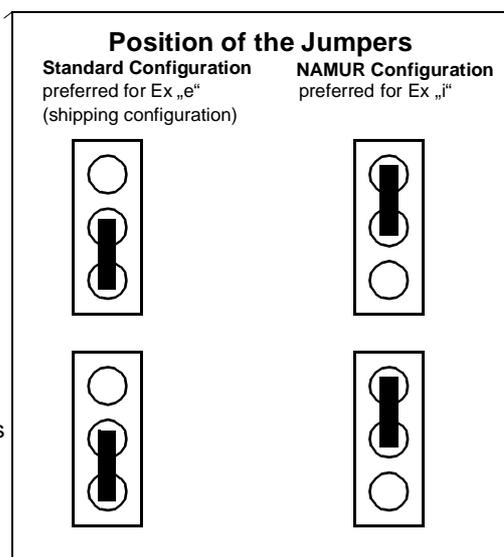
The ground conductor may not be connected inside the Ex-Zone.
 For technical reasons PA should be identical to the pipeline potential. An additional ground to the PE connection terminals may not be made.

Internal switching between the standard (shipping configuration) and the NAMUR configurations

It is possible to switch internally between the standard and the NAMUR configurations. The Ignition Protection Type of the outputs remains unchanged. The instruments connected to these circuits must comply with the applicable Ex requirements.



Jumpers for switching between Standard – and NAMUR Configurations



Interconnection Diagram for MAG-XE Model DE46 or DE26 with Remote Converter Model E4

(Converter installed outside of the Ex-Zone)

Connection options for analog communication (incl. HART)

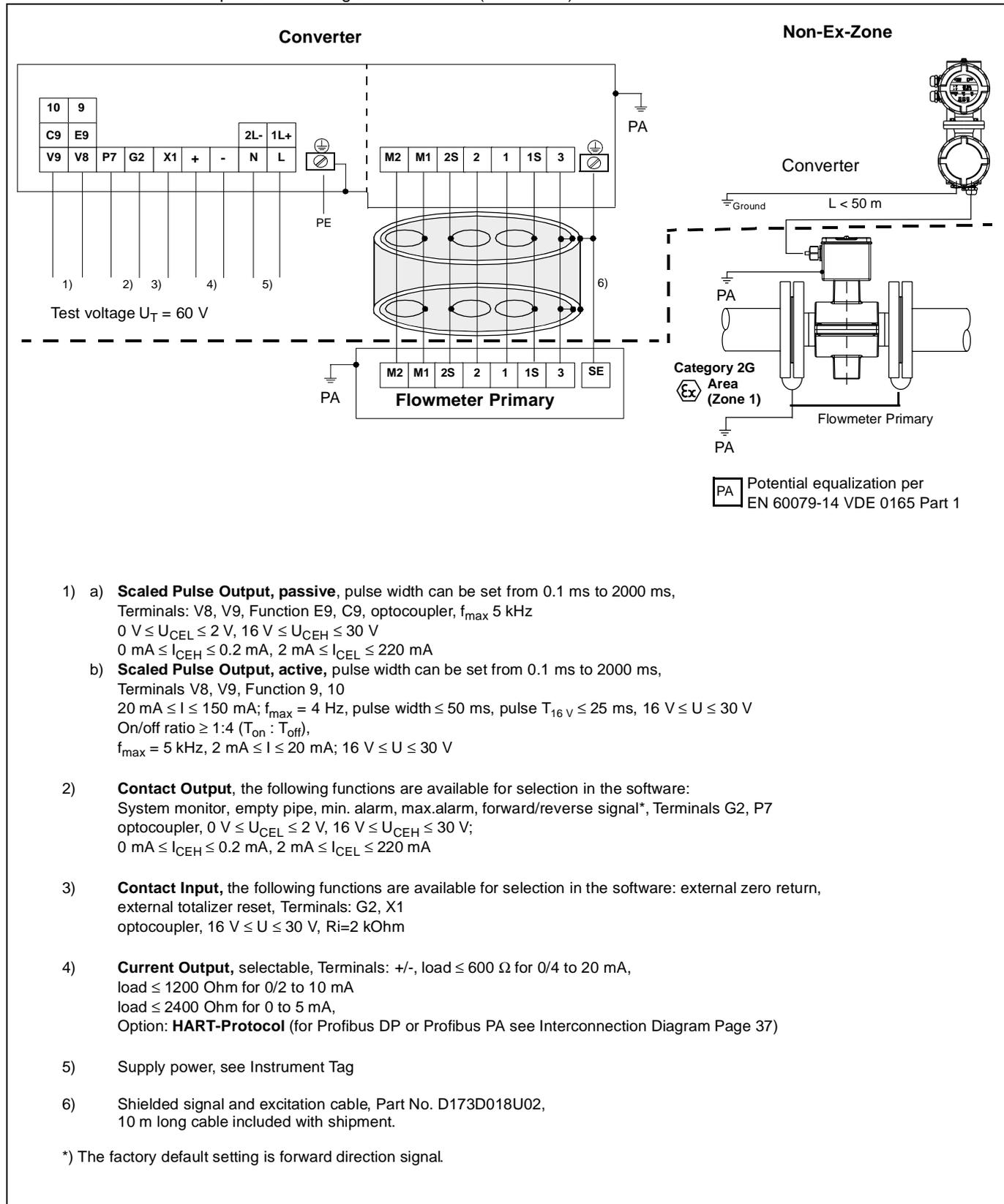


Fig. 22 Interconnection Diagram for MAG-XE for Analog Communication

Safety Specifications for the In- and Outputs

Output Circuits	in Ignition Protection Type Intrinsic Safety EEx ib IIC / IIB						For Increased Safety, $U_T = 60 \text{ V}$, $I_T = 35 \text{ A}$
Current output active Terminals +/- The - terminal is connected to PA	$U_o = 20 \text{ V}$						Operating values: $U = 30 \text{ V}$ $I = 30 \text{ mA}$
	I_o [mA]	P_o [mW]	EEx ib IIC		EEx ib IIB		
			C_o [nF]	L_o [mH]	C_o [nF]	L_o [mH]	
	100	500	218	3.8	1400	14.8	
Curve: linear Effective internal capacitance $C_i = 1.2 \text{ nF}$ Effective internal inductance $L_i = 0.082 \text{ mH}$ For connection to passive, intrinsically safe circuits or intrinsically safe circuits with max. values: $U_i = 60 \text{ V}$ The - terminal is connected to PA							
Pulse output Terminals V8/V9 (V9 → Plus)	$U_i = 15 \text{ V}$ $I_i = 30 \text{ mA}$ $P_i = 115 \text{ mW}$			$C_i = 2.4 \text{ nF}$ $L_i = 0.17 \text{ mH}$		Operating values: $U = 30 \text{ V}$ $I = 220 \text{ mA}$	
Contact output Terminals P7/G2 (P7 → Plus)	$U_i = 30 \text{ V}$ $I_i = 250 \text{ mA}$ $P_i = 1.1 \text{ W}$			$C_i = 4.8 \text{ nF}$ $L_i = 0.17 \text{ mH}$		Operating values: $U = 30 \text{ V}$ $I = 10 \text{ mA}$	
Contact input Terminals X1/G2 (X1 → Plus)	$U_i = 30 \text{ V}$ $I_i = 250 \text{ mA}$ $P_i = 1.1 \text{ W}$			$C_i = 4.8 \text{ nF}$ $L_i = 0.17 \text{ mH}$		Operating values: $U = 30 \text{ V}$ $I = 10 \text{ mA}$	

Special Requirements:

The output circuits are designed so that they can be connected to intrinsically safe as well as non-intrinsically safe circuits. A combination of intrinsically safe and non-intrinsically safe circuits is not permissible. For intrinsically safe circuits, potential equalization is to be maintained along the length of the circuit. The test voltage for the non-intrinsically safe circuits is $U_T = 60 \text{ V}$.

The contact and pulse outputs can be configured internally (terminals V8, V9 / P7, G2) in a NAMUR-Configuration for connection to a NAMUR-Amplifier.

The factory default configuration is not the NAMUR Configuration. Black cable connectors are installed on the flowmeters at shipment. If the signal outputs are to be connected to intrinsically safe circuits the light blue caps, included in the shipment, should be installed on the appropriate connectors.

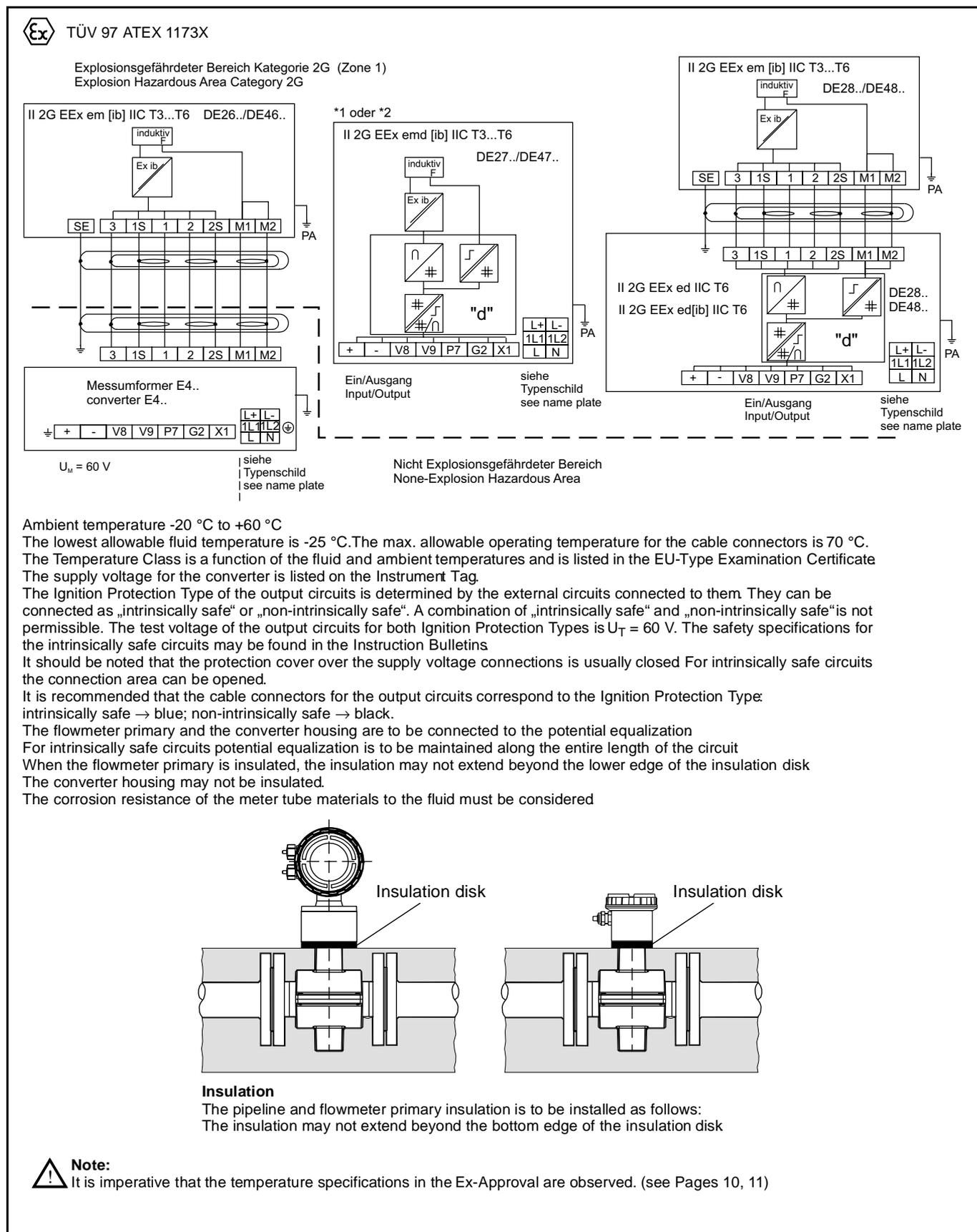
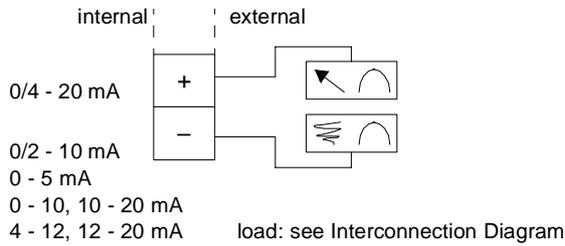
Note for Safe Operation in the Ex-Zone


Fig. 24 Notes for Safe Operation in the Ex-Zone

Interconnection Examples for Peripherals, Models DE27, DE28, DE47, DE48

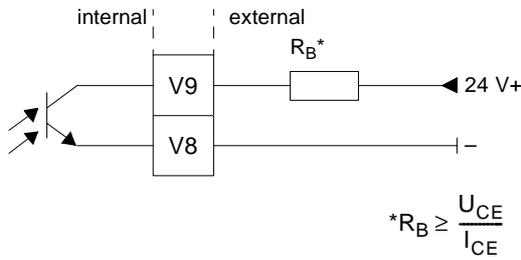
Current output



Note

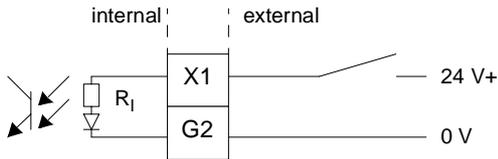
The circuits are connected as intrinsically safe or non-intrinsically dependent on the selected Ex-Protection Class ("i" or "e") and the peripheral instruments are to be selected or installed accordingly.

Scaled pulse output, passive, optocoupler



Contact Input for external zero return

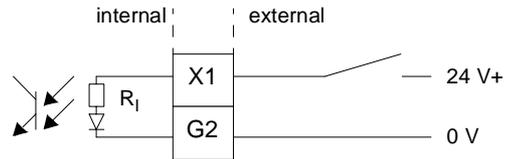
Function can be selected in the software



Contact function:
Output is turned off when contact is closed.

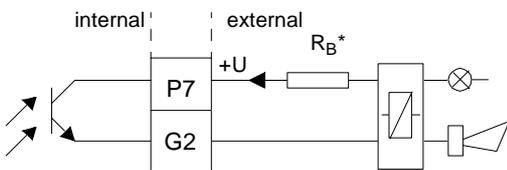
or

External totalizer reset



Contact function:
Internal totalizer set to zero when contact is closed.

Contact output for system monitor, max. alarm, min. alarm, empty pipe or forward/reverse signal
Function can be selected in the software



Pulse output, passive optocoupler, separate forward and reverse pulses selected by contact

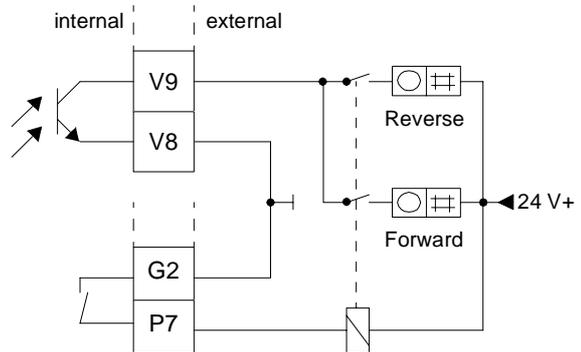


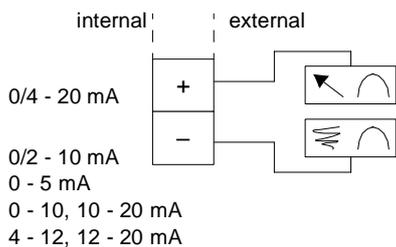
Fig. 25 Interconnection Examples for Peripherals

Interconnection Examples for Peripherals for Model DE26, DE46 with Remote Converter Model E4

(Converter installed outside of the Ex-Zone)

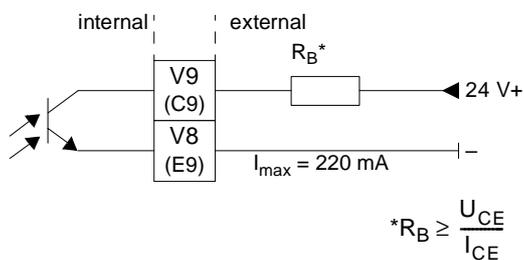
Interconnection examples for analog communication (incl. HART)

Current output

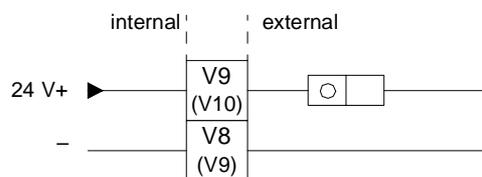


0/4 - 20 mA load: max. 600 Ohm
 0/2 - 10 mA load: max. 1200 Ohm
 0 - 5 mA load: max. 2400 Ohm

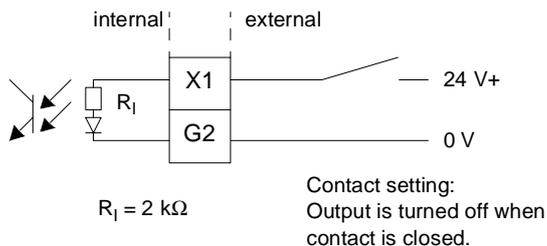
Pulse output (optocoupler)



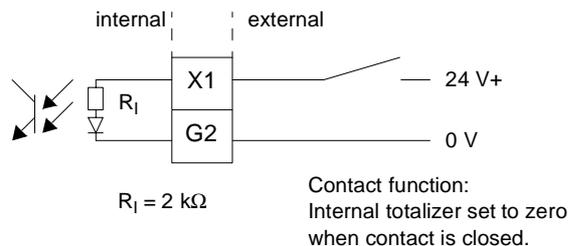
Pulse output, active



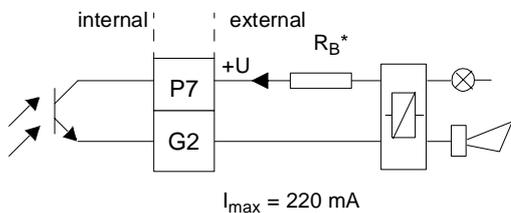
Contact input for external zero return Function can be selected in the software



or External totalizer reset



Contact output for system monitor, max. alarm, min. alarm, empty pipe or forward/reverse signal Function can be selected in the software



Pulse output, passive optocoupler, separate forward and reverse pulses selected by contact

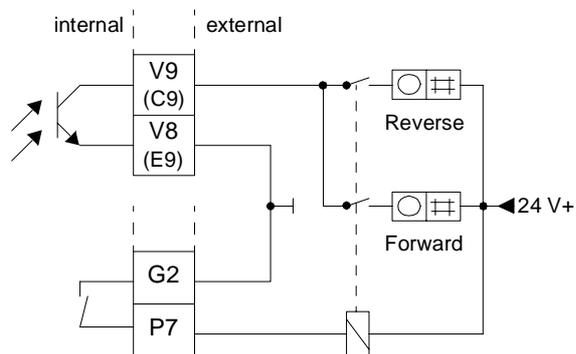


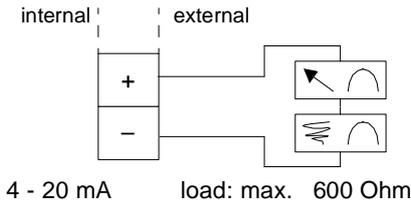
Fig. 26 Interconnection Examples for Peripherals

Interconnection Examples for Peripherals, Models DE26, DE46 with Remote Converter Model E4

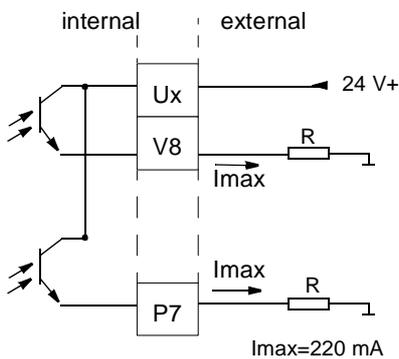
(Converter installed outside the Ex-Zone)

Interconnection examples for digital communication

Current output (not available with Profibus DP)
(For Profibus PA only 4-20 mA)

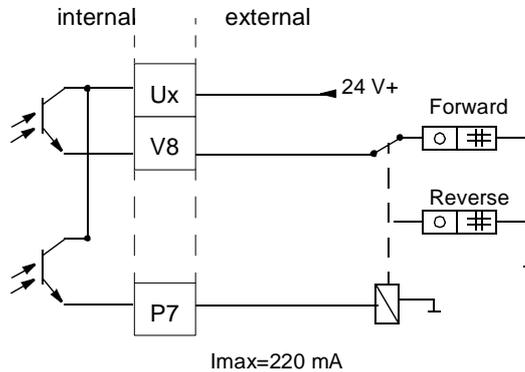


Pulse output and contact output



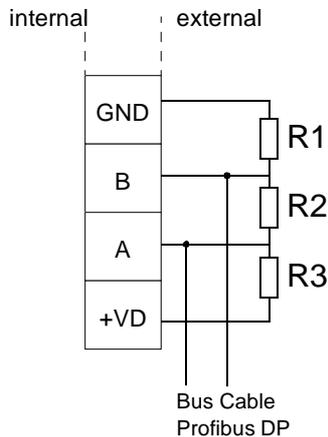
Contact output Ux / P7 for system monitor, max. & min. alarm, empty pipe or forward/reverse direction signal
Function can be selected in the software
Pulse output, optocoupler Ux/V8

Connection example for separate forward and reverse flow direction pulses using the contact output.



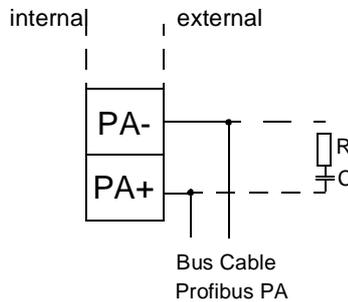
Profibus DP

The resistors R1, R2, R3 are bus termination resistors. They are to be installed when the instrument is the end instrument connected to the bus cable.
R1 = 390 Ω; R2 = 220 Ω; R3 = 390 Ω



Profibus PA

The resistor R and the capacitor C form the bus termination. They are to be installed when the instrument is the end instrument connected to the bus cable.
R = 100 Ω; C = 1 μF



Data Link RS485

Two wire data link, half duplex, max. cable length: 1200 m, max. 32 instruments in parallel on a single individual twisted pair bus cable.

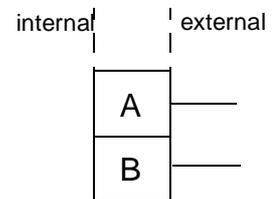


Fig. 27 Interconnection Examples for Digital Peripherals

Dimensions Converter

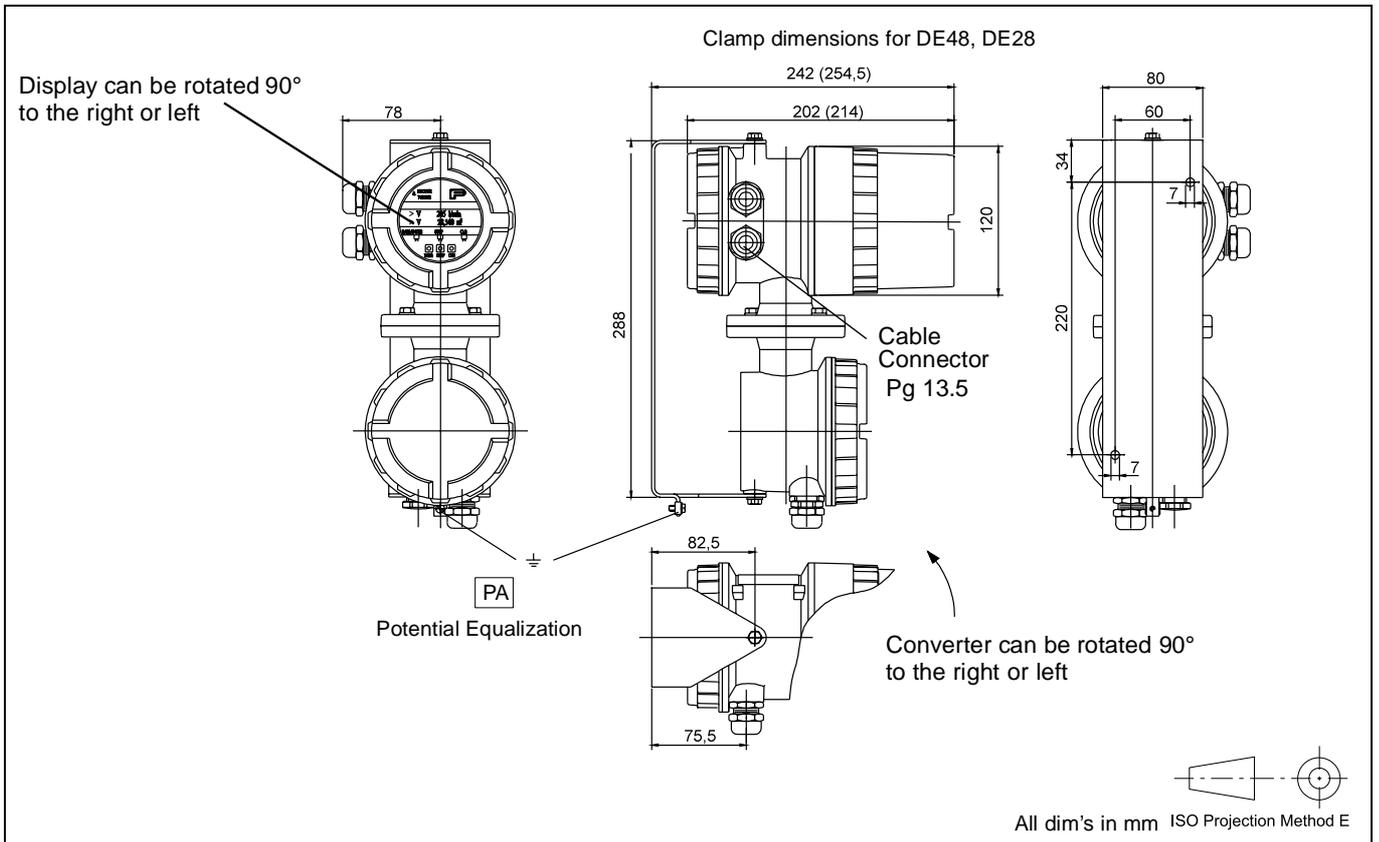


Fig. 28 Dimensions, Converter MAG-XE in Field Mount Housing Model DE48, DE28 installed inside the Ex-Zone.
For Models DE46 and DE26 the converter E4 is to be installed outside the Ex-Zone

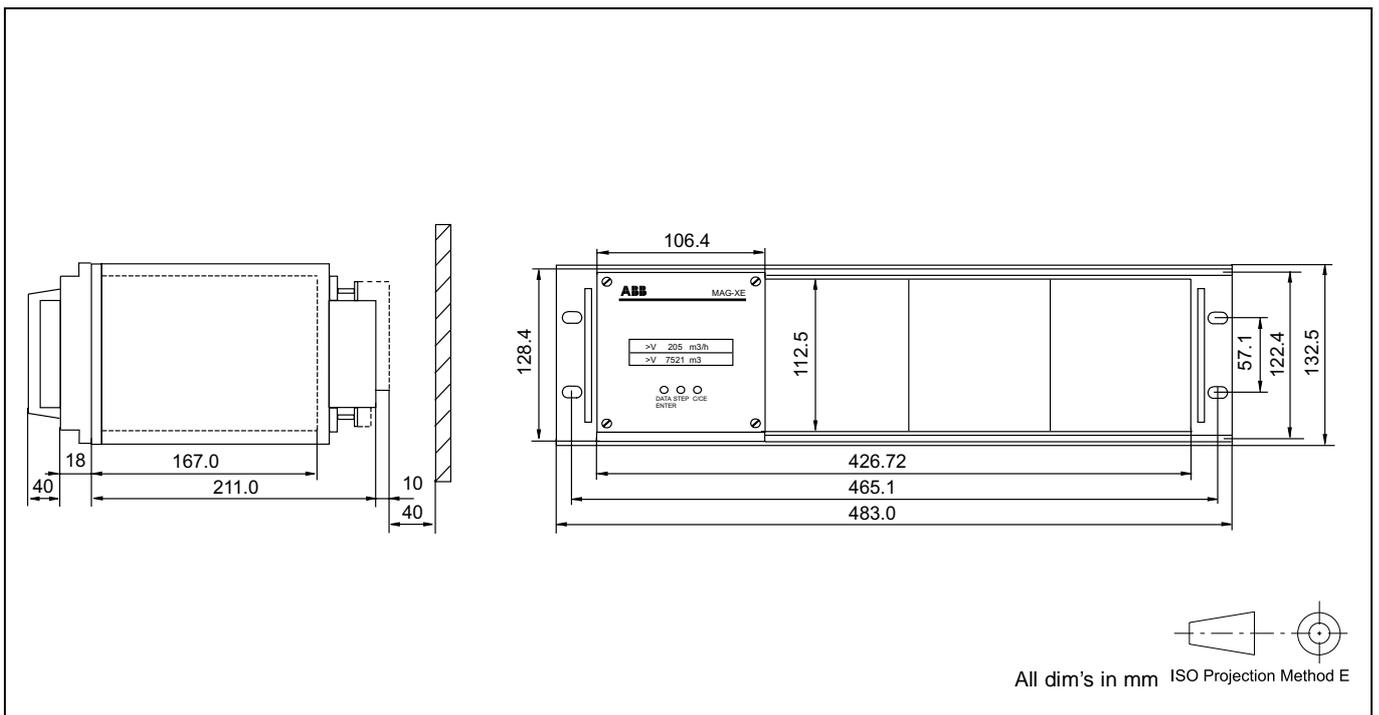


Fig. 29 Dimensions, 19" Converter MAG-XE in Rack Mount Frame for Operation with Flowmeter Primaries Models DE46, DE26

Dimensions Converter MAG-XE

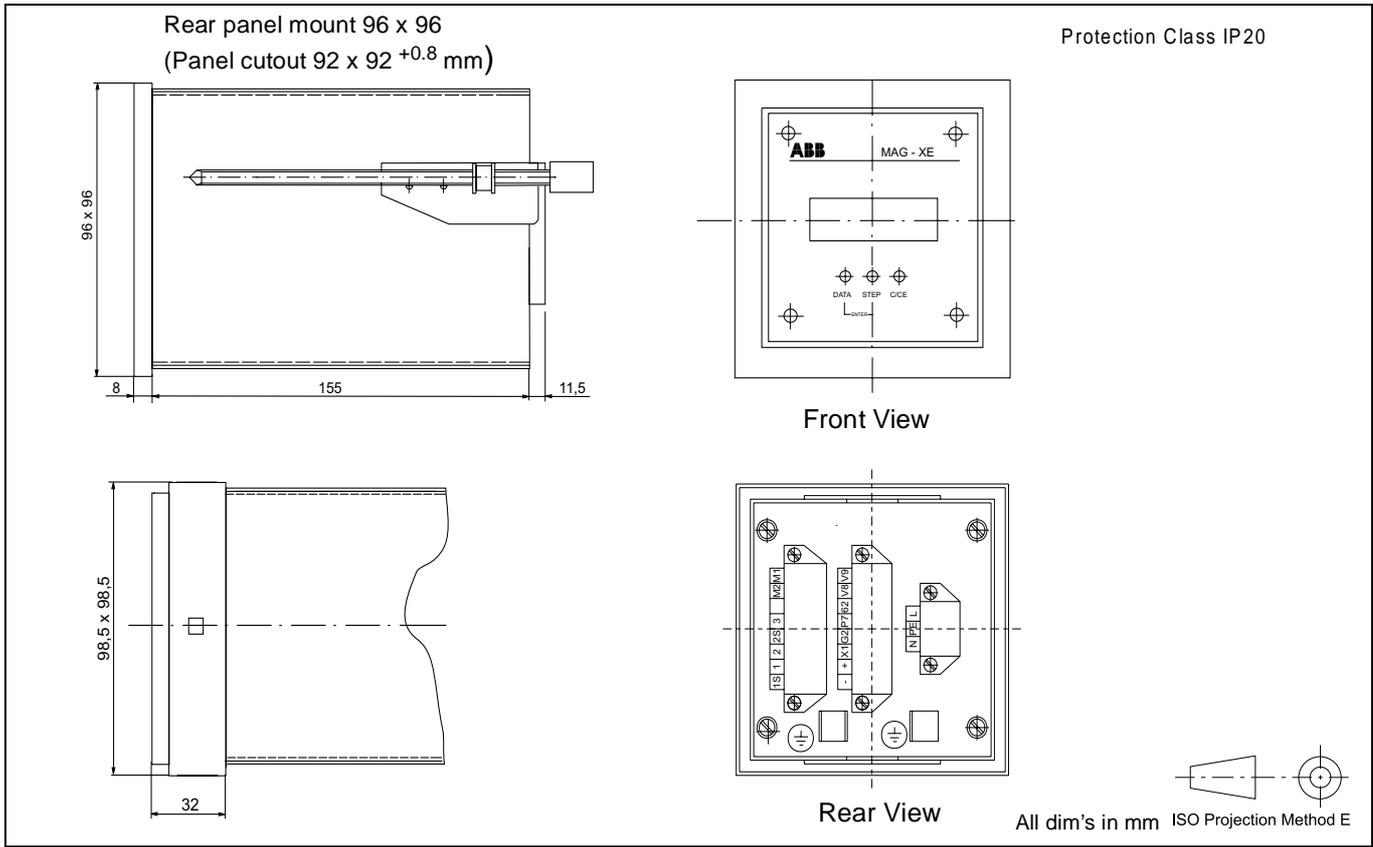


Fig. 30 Dimensions, Converter E4 in Rear Panel Mount Housing for Operation with Flowmeter Primary Models DE46, DE26

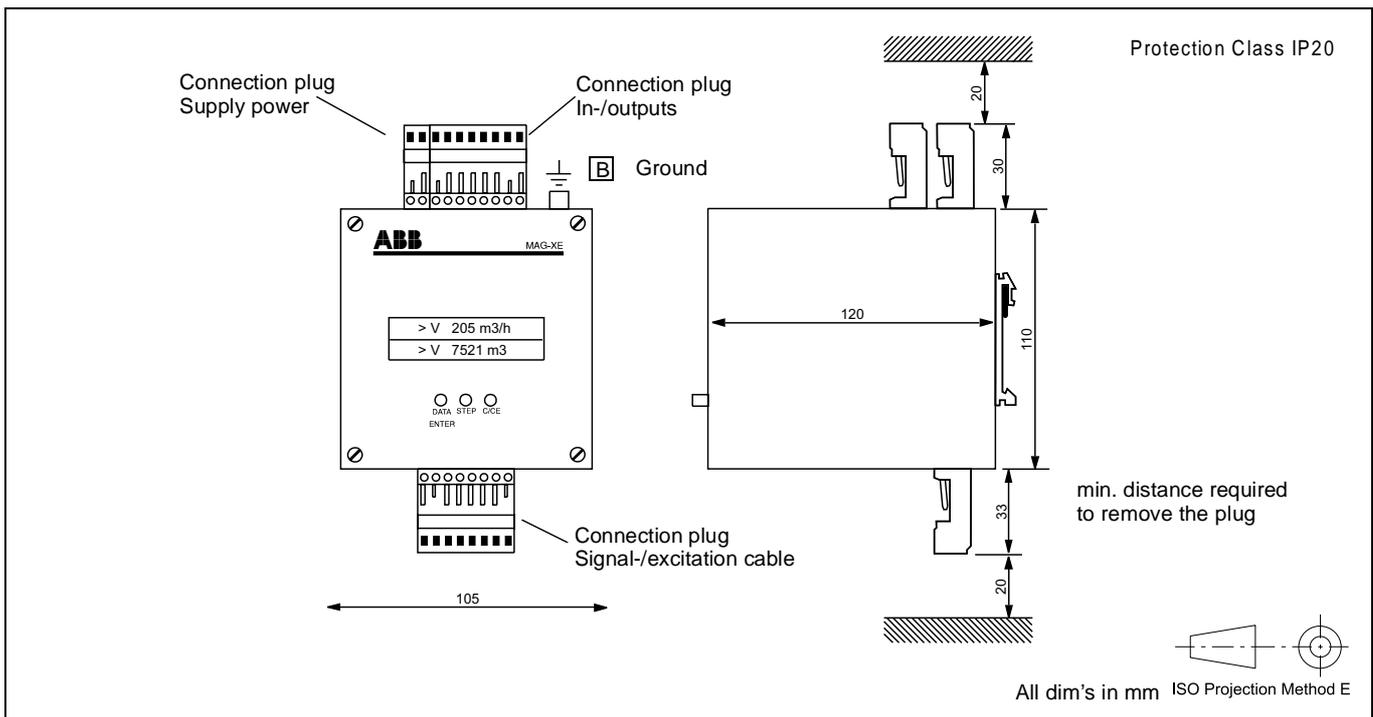


Fig. 31 Dimensions, Converter E4 in Rail Mount Housing for Operation with Flowmeter Primary Models DE46, DE26



Ordering Information for Converter MAG-XE

Accuracy: ≤ 0.5 % of rate

Remote Converter MAG-XE			E4											
Housing														
Field mount housing (threads for cable connector M20x1.5), standard			B											
Field mount housing (threads for cable connector NPT 1/2")			D											
19" Insert cassette			M											
Rail Mount Housing			O											
Rear panel mount housing 96 x 96 mm with hasp and lock			T											
Without a housing (only converter module, replacement part)			X											
Supply power														
High voltage 85 - 253Vac														G
Low voltage 16.8 - 26.4Vac/16.8 - 31.2 Vdc														K
Display														
Magnet Stick operation and lighted display														D
In-/output options														
Current output + pulse output active	+ contact input	+ contact output												01
Current output + pulse output active	+ contact input	+contact output + HART												02
Current output + pulse output passive	+ contact input	+ contact output												03
Current output + pulse output passive	+ contact input	+ contact output + HART												04
Current output + pulse output passive		+ contact output + RS485												05
Current output + pulse output passive		+ contact output + Profibus DP												06
Current output + pulse output passive		+ contact output + Profibus PA												07
Flowmeter primary design														
Standard														0
Application														
Standard														0
Approvals														
None														0
Certified for Cold/Waste Water														1
Certified for Liquids other than Water														2
Instrument Tag														
German														G
English														E
French														F
Design level														*
Software level														*

Shielded signal/excitation cable (part No. D173D018U02), (10 m included with shipment)

**Note:**

This converter is for installation outside of the Ex-Zone.



Ordering Information

Test Simulator, Adapter, PC-Software

Test Simulator for XE-Converter

Ordering Number	D55CX4						
Flowrate settings							
3-Digital switches in 1000 steps	1						
Others	9						
Supply Power¹⁾							
Schuko plug 110 V - 240 V 50/60 Hz	1						
Banana plug (4mm) 24 - 48 Vac/Vdc	2						
USA plug for 110 V - 240 V 60 Hz	3						
Others	9						
Accessories							
None	0						
Adapter for converter E4000	1						
Adapter for operation with older Simulator 55XC2000	2						
Design level (specified by ABB-Automaton Products) *							
Instrument Tag							
German						1	
English						2	
French						3	
Others						9	

¹⁾ Supply power used to supply the converter

PC-Software

1.) Product Selection Program

The software program „FlowSelect“ from ABB Automation Products can be used to select the most suitable EMF and its specifications. FlowSelect also includes the „FlowCalc“ program which can be used to convert the flowrate values.

PC-Requirements:

FlowSelect, the selection program for all flowmeter instruments includes **FlowCalc** (conversion program)
 PC-Requirements 486, 8 MB RAM, 7 MB
 free hard drive, 256 colors, Windows 3.1,
 Windows 95 or Windows NT, CD-ROM at no cost.

2. Smart Vision®

The communication software developed by ABB Automation Products for diagnostics and configuration of intelligent field instruments using HART-Protocol-Communication.



