COURSE DESCRIPTION

CHH658 – System 800xA Applications for Minerals Engineering with EBase and Control Builder

Course goal
The goal of this course is to learn to follow the engineering workflow and utilize the Engineering Base (EBase) to handle bulk data and create efficiently and professionally minerals control applications to be run on the Extended Automation System 800xA with AC800M controllers.

Main learning objectives
The participants will be able to:

- Engineer a minerals plant automation system using EBase and Control Builder M with Control Diagram Editor (CDE)
- Plan I/O cabinets (CAD Drawings)
- Configure a Minerals Library based application software in EBase
  - Import customer data
  - Generate data via typicals
  - Perform the I/O allocation
  - Configure start/stop sequences
  - Define interlocks, alarm limits, event texts, etc.
- Export to Control Builder M

Participant profile
This training is targeted to engineering and planning personnel responsible for the bulk data handling and control programming for minerals applications at the start phase of the project.

Prerequisites
Participants should have successfully completed the course CHH651B “System 800xA Applications for Minerals – Configuration (with CDE) and Operation”.

Topics
- Engineering workflow
- Minerals Library
- Introduction to EBase Electrical
  - Structures and navigation
  - Electrical CAD drawings
  - Generate signals and loop drawings with typical coy
  - Worksheets and reports
- Application configuration with EBase
  - Import data and compare
  - I/O allocation
  - Function/object types
  - Start- and stop sequences
  - Parameterized interlocks
  - Alarm and event definitions
- Export to Control Builder M
- Finalize application software with Control Builder M CDE
- Downloading to Controller AC800M
- HMI visualization of application
- Online testing

Course type and methods
This is an instructor-led course with lectures, demonstrations, interactive discussions and practical exercises. After the introduction and general handling part the focus is on the minerals project workflow, where students will configure and program material transport groups.

Duration
The duration is 5 days.
## Course map

<table>
<thead>
<tr>
<th>DAY 1</th>
<th>DAY 2</th>
<th>DAY 3</th>
<th>DAY 4</th>
<th>DAY 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Welcome, personnel introduction</td>
<td>Review day 1</td>
<td>Review day 2</td>
<td>Review day 3</td>
<td>Review day 4</td>
</tr>
<tr>
<td>Course overview</td>
<td>Wires and cables in EBase</td>
<td>Minerals Library design rules</td>
<td>Handling I/O boards in EBase and I/O allocation</td>
<td>Configure group start and previous drive using worksheets</td>
</tr>
<tr>
<td>Introduction to engineering workflow</td>
<td>Layout diagrams</td>
<td>Application structure in EBase</td>
<td>I/O labels for S800</td>
<td>Configure PCC interlocks using worksheets</td>
</tr>
<tr>
<td>EBase data model</td>
<td>Device frames</td>
<td>Start of guided exercise</td>
<td>I/O’s</td>
<td>Use of associations to assign objects to more than one group or consumer</td>
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<td>Using the EBase Explorer</td>
<td>EBase terminal block diagrams</td>
<td>Import PDP load and signal lists</td>
<td>Cable list and macros for cable list</td>
<td>Finalize application software with CBM CDE</td>
</tr>
<tr>
<td>EBase shapes and drawings</td>
<td>EBase worksheets and reports</td>
<td>EBase typical copy to generate process object related signals</td>
<td>Understand and modify Hardware and application export templates</td>
<td>Extend example with second diagram (use of GCC_Com, GCC_Connect, PCC_Com and PCC_Connect)</td>
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<tr>
<td>Connections and potentials in EBase</td>
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<td>EBase typical copy to generate loop drawings</td>
<td>Hardware and application export EBase to CBM</td>
<td>Visualization and testing in 800xA</td>
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<tr>
<td>Copying sheets and objects</td>
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<td>Create/modify new loop drawing</td>
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<td>Questions and answers</td>
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<td>Using circuit components</td>
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<td>Evaluation</td>
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<td>Course close</td>
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### Topics

**DAY 1**
- Welcome, personnel introduction
- Course overview
- Introduction to engineering workflow
- EBase data model
- Using the EBase Explorer
- EBase shapes and drawings
- Connections and potentials in EBase
- Copying sheets and objects
- Using circuit components

**DAY 2**
- Review day 1
- Wires and cables in EBase
- Layout diagrams
- Device frames
- EBase terminal block diagrams
- EBase worksheets and reports

**DAY 3**
- Review day 2
- Minerals Library design rules
- Application structure in EBase
- Start of guided exercise
- Import PDP load and signal lists
- EBase typical copy to generate process object related signals
- EBase typical copy to generate loop drawings
- Create/modify new loop drawing

**DAY 4**
- Review day 3
- Handling I/O boards in EBase and I/O allocation
- I/O labels for S800
- I/O’s
- Cable list and macros for cable list
- Understand and modify Hardware and application export templates
- Hardware and application export EBase to CBM

**DAY 5**
- Review day 4
- Configure group start and previous drive using worksheets
- Configure PCC interlocks using worksheets
- Use of associations to assign objects to more than one group or consumer
- Finalize application software with CBM CDE
- Extend example with second diagram (use of GCC_Com, GCC_Connect, PCC_Com and PCC_Connect)
- Visualization and testing in 800xA
- Questions and answers
- Evaluation
- Course close

### Time

<table>
<thead>
<tr>
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<th>DAY 2</th>
<th>DAY 3</th>
<th>DAY 4</th>
<th>DAY 5</th>
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<tbody>
<tr>
<td>9:00 am – 5:00 pm</td>
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Typical course layout (time or sequence may change)