

ADS420

Dissolved oxygen probe



T-piece assembly and cleaning adaptor kit

Measurement made easy

ADS420 dissolved oxygen probe

T-piece assembly and cleaning adaptor kit

Introduction

This publication details part numbers and installation procedures for the T-piece assembly (bayonet) and a cleaning adaptor kit for use with the ADS420 dissolved oxygen probe.

The procedures must be carried out by a trained technician.

Requirements

Table 1 Items required

Part number	Description	Quantity
-	PTFE tape	as required
-	Adjustable spanner	1

For more information

Publications for the associated sensors and transmitters are available for free download from:

www.abb.com/measurement

or by scanning this code:



Search for or click on:

Data Sheet	DS/ADS420-EN
ADS420 dissolved oxygen probe	
Operating Instruction	OI/ADS420-EN
ADS420 dissolved oxygen probe	

1 Health & Safety

Document symbols

Symbols that appear in this document are explained below:

WARNING

The signal word '**WARNING**' indicates an imminent danger. Failure to observe this information may result in death or severe injury.

Potential safety hazards

WARNING

Before removing a sensor from the process, reduce process pressure to zero and ensure the sensor is cool enough to handle.

WARNING

These procedures must be carried out by suitable trained personnel and in accordance with any local regulations and practices.

2 Specifications

Material

T-piece body (NPT)
30 % GF polypropylene

Cleaning adaptor and blanking nut
316 stainless steel

Bayonet adaptor O-ring
Viton

Operating process pressure

Maximum: 6 bar (87 psi)*

Operating process temperature range

0 to 50 °C (0 to 122 °F)

* Cleaning solution pressure to be 1 bar (14.5 psi) higher than process pressure

3 Identification

Table 2 T-piece assembly 3KXA494400L0012

Description	Part no.
RDO T-piece Bayonet Assembly: NPT Bayonet T-piece, RDO T-Piece Bayonet Adaptor	3KXA494400L0012
This instruction: T-piece assembly and cleaning adaptor kit	IN/ANAINST/048-EN adaptor kit

Table 3 RDO cleaning adaptor kit 3KXA494400L0011

Description	Part no.
RDO Cleaning adaptor kit: RDO T-piece cleaning adaptor	3KXA494400L0011
This instruction: T-piece assembly and cleaning adaptor kit	IN/ANAINST/048-EN adaptor kit

4 Dimensions

Clearance

Allow sufficient clearance for hand-mounting between the T-piece assembly install location and closest adjacent/ installation surface.

Dimensions in mm (in).

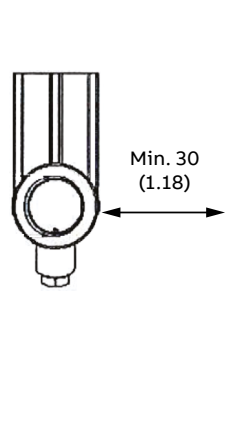


Figure 1 Recommended clearance between T-piece and installation surface

T-piece assemblies

Referring to Figure 2, the following T-piece mounting accessories are available:

- with a bayonet sensor fitting (B)
- with or without the optional jet wash system (blanking nut (C) shown in place of cleaning adaptor)

...4 Dimensions

Bayonet T-piece assembly

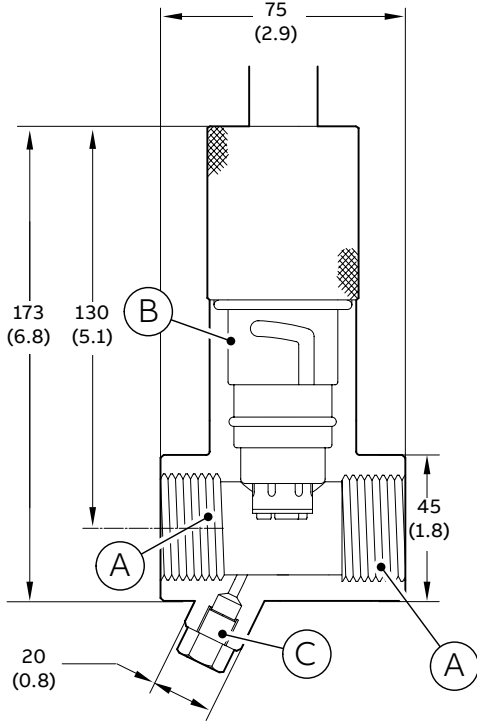


Figure 2 Bayonet T-piece assembly – NPT

Jet wash cleaning adaptor

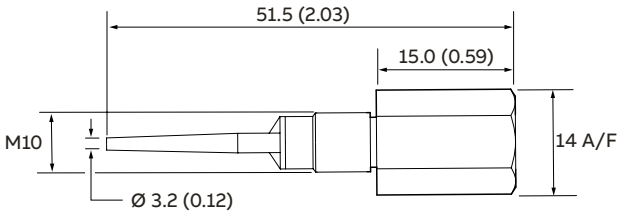


Figure 3 Jet wash cleaning adaptor

5 Installation

⚠ WARNING

Before proceeding with any installation procedure, reduce process pressure to zero, isolate the process (input/output) supplies and ensure the local components are cool enough to handle.

Bayonet T-piece assembly

Referring to Figure 4:

- 1 Connect the T-piece (E) to the process line using the 1 in NPT connectors at the threaded inlet/outlet.
- 2 Apply PTFE tape (or similar) around the probe thread (B).
- 3 Connect the sensor (C) into the bayonet adaptor (D) and tighten it.
- 4 Install the bayonet (D) into the T-piece (E) and twist it until the bayonet is locked in position.
- 5 Commission the process, ensuring the T-piece/sensor assembly does not leak.

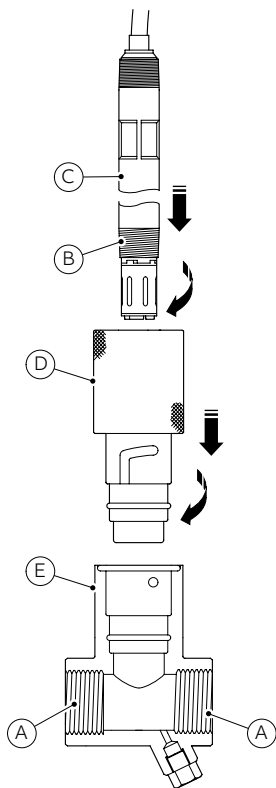


Figure 4 Bayonet T-piece assembly installation – NPT

Cleaning adaptor

⚠ WARNING

Before performing this procedure, ensure the process line is empty to avoid spillage when removing blanking nut.

Referring to Figure 5:

- 1 Loosen the blanking nut (A) from the base the cleaning adaptor entry (B).
- 2 Put the EZClean cleaning adaptor (C) into the adaptor entry (B), and tighten it with a 14 mm A/F open-ended spanner.
- 3 Connect the push-fit connector and air supply using 6 mm OD semirigid tubing. Refer to [OI/EZCLEAN-EN](#) for instructions to configure the EZClean air blast system.
- 4 Commission the process, ensuring the T-piece/sensor assembly does not leak.

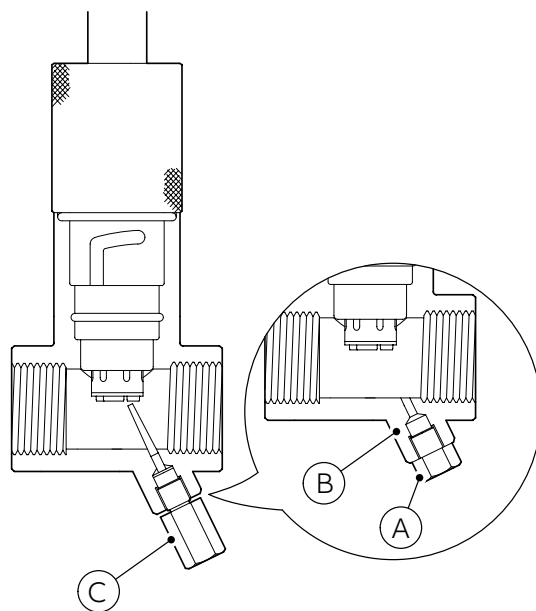


Figure 5 Jet wash cleaning adaptor

Notes

Notes

ABB Measurement & Analytics

For your local ABB contact, visit:

www.abb.com/contacts

For more product information, visit:

www.abb.com/measurement

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