Current life cycle status
The PLC product family AC31 Series 90 is in the Limited phase since 01.01.2011 according to the ABB life cycle model outlined above.

Life cycle plan
It is planned to keep AC31 Series 90 in the Limited phase until the end of 2015, after which it will be transferred to Obsolete phase.

The ABB life cycle management model is designed to manage an orderly transition to new replacement products or to choose from various lifetime extending services. At the same time the model ensures access to continuing support for our customers.

Recommended actions
It is recommended to migrate existing installations to AC500 or AC500-eco.

Further information
For more information on drives life cycle management and available services contact your local ABB organization or at www.abb.com/plc.

Support availability in Limited phase
Following services are available
- Migration
- Replacement

Following services are limited
- Spare Parts
- Technical Support

Following services are not available
- On-site Service
- Workshop Repair
- Training