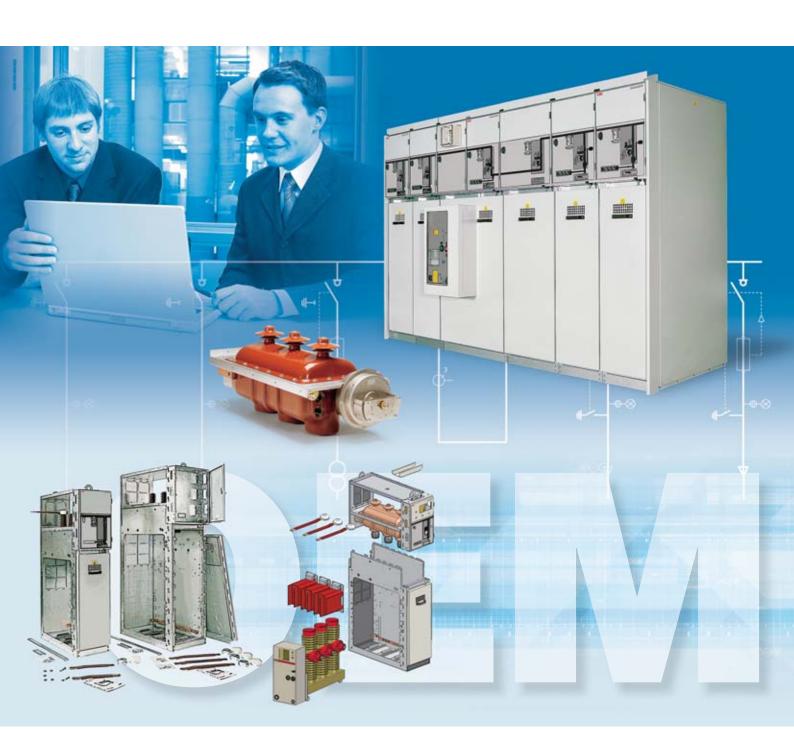
Uniswitch OEM Concept for Air Insulated MV Switchgear 12-24 kV





Uniswitch - OEM Concept

for Air Insulated Medium Voltage Switchgear

This concept offers OEMs an easy and smooth way to start local production of Medium Voltage Switchgears and run a profitable Switchgear business. This concept utilizes well-proven ABB technology used in ABB's Uniswitch airinsulated switchgear for secondary distribution. The good image and references of ABB products makes it easy to get approval for locally manufactured Products. Technical support from ABB combined with the client's knowledge and experience of the local market, reduced import duties, logistic and various other advantages guarantee successful co-operation. ABB is ready to commit and is looking for long-term co-operation to be able to plan and develop the business and make necessary investments for all parties.

A key element in this concept is **ABB's SFG**; a reliable, compact and light weight **SF**₆ insulated switch disconnector. The SFG is designed to be easily fitted or integrated into any kind of switchgear.

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Terminology

- OEM (Original Equipment Manufacturer) a chosen ABB partner.
- Uniswitch is an ABB brand-name.
 Use of the Uniswitch brand-name is only acceptable subject to explicit approval by ABB

Available options

The client may choose the most suitable of the four basic options to meet with the market requirements and available facilities.

OEM co-operation road map



1 Top Unit Kit

Fully factory-tested SFG Switch, with sheet steel frame, spring mechanism and optional position indicator.

2 Noble Parts Kit

The Noble Parts Kit consists of the main switchgear parts (without sheet steel parts) according to the customer's requirements. For example, an SFG switch, earthing switch, fuse base, etc.

3 Uniswitch Basic Cubicle

(cubicle without protection relays, secondary wires etc.) The cubicle is fully assembled and tested by ABB's factory in Vaasa. The basic cubicle can easily be tailored by OEMs according to the requirements of the local market.

4 Uniswitch Cubicle Kit SKD

(Semi Knock Down)

The kit includes all parts (except standard parts such as screws, bolts, nuts and washers). The switchgear cubicle is delivered in parts (fully and/or partly disassembled). Noble parts such as Top Units and circuit breakers are delivered fully assembled.



SFG

Gas-insulated indoor switch disconnector

SFG is an SF_6 insulated three-position (close, open, earth on) switch disconnector. All electrically active parts, including the earthing switch, are in robust epoxy resin housings filled with SF_6 (1.45 bar).

SFG is a virtually maintenance-free, sealed-for-life (30 years) SF₆ unit. Simple and reliable mechanisms in a stainless steel enclosure offer high mechanical endurance. For the SFG, 1000 close/open and 1000 open/earth operations are guaranteed.

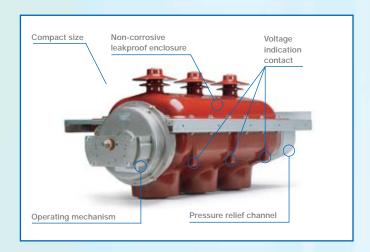
The switch disconnector is available with a single-spring mechanism for independent open/close operation, or alternatively with a double-spring mechanism with a tripping facility (fuse, coil or bush button).

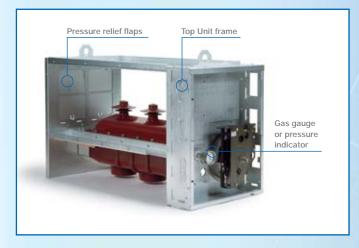
The switches with both types of mechanism can easily be motorized and used as part of remotely controlled system.

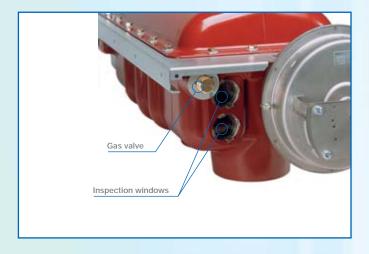
For easy installation, the SFG is available with a corrosion-resistant sheet steel (AluZink) frame. The switch with a frame is called a "Top Unit".



Superior features and various advantages









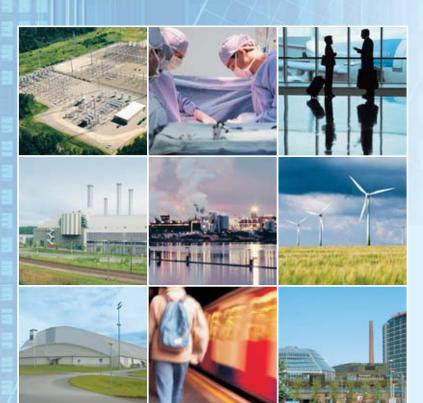


ABB support for OEMs

- Full and broad portfolio of Products and Systems
- Technology developed to fit with OEM demands
- Products tested according to IEC standards and complying with other main standards (ANSI, GOST, GB)
- Experienced project handling from S to XXL
- Products accepted by all end customers
- Service with worldwide access
- Tools available to support OEM businesses (e.g. configurators)
- Power Partnership Program

Safety: user value

Safety of the SFG means safety for the operating personnel. We keep the safety aspect of our apparatus continuously in focus; we concentrate on every step in the manufacturing process to ensure quality right down to the last detail. One way of proving our dedication to safety is compliance with IEC standards.

Highlights of safety aspects:

- Integrated voltage indicator
- Interlocking device
- Gas gauge, pressure indicator
- Inspection windows
- Non-corrosive leakproof enclosure
- Pressure relief channel

Reliability: performance value

ABB's long experience in switching and isolating technology is an advantage when it comes to ensuring the highest reliability of the SFG.

The highest technical values and the low number of moving parts guarantee reliable operation throughout the entire lifespan of the product. The epoxy resin enclosure prevents negative effects from external disturbances and stresses.

Highlights of reliability aspects:

- · Each unit is stringently tested
- Used worldwide in the Uniswitch
- Extremely durable and reliable operating mechanism
- · Local ABB support globally

Economy: financial value

In all our solutions and applications we pay attention to economic aspects and cost optimisation during the total lifecycle of the product. The SFG is virtually maintenance free and the lifespan is a guaranteed minimum of 30 years.

Highlights of economy aspects:

- Long lifecycle
- High mechanical endurance
- Low maintenance costs
- · Low environmental impact

Smart integration: process value

We believe that our customers rate smart integration as one of the most important features.

The SFG concept is based on modular construction, which offers many flexible opportunities for you to decide on the best solution. To meet your requirements and fulfil your needs, the SFG concept includes a full range of operating mechanisms and accessories.

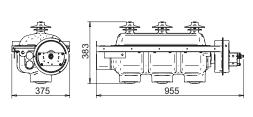
Highlights of smart integration:

- Compact size
- One switch many applications
- Easy installation
- · Part of the ABB solution

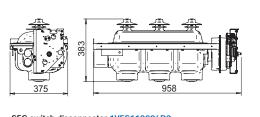


SFG switch disconnector

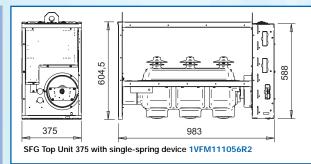


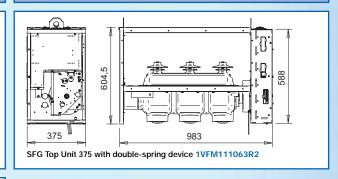


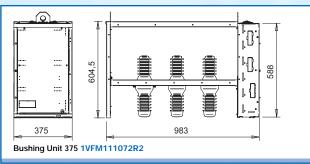
SFG switch disconnector 1VFS110006R2 and single spring device UES-K3/10

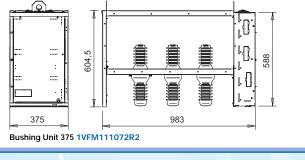


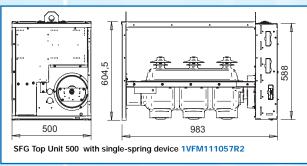
SFG switch disconnector 1VFS110006R2 and double spring device UES-A3/10

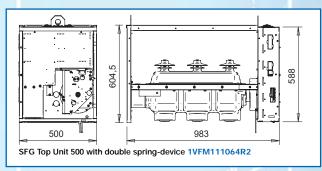


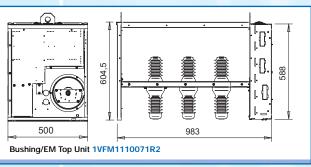


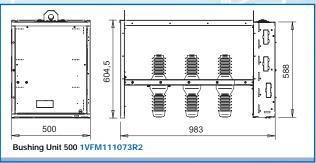












Top Unit 500

Doors		Bottom units		
Top Unit door 375	1VFM111010R3	Bottom unit 16-375 1VFM11200		
Top Unit door 500	1VFM111011R3	Bottom unit 16-500 1VFM112003		
Top Unit door 375 for fuse indication	1VFM111017R3	Bottom unit 18-375 1VFM112002		
Top Unit door 500 for fuse indication	1VFM111018R3	Bottom unit 18-500	1VFM112004R3	
		Locking lug for cable compartment door	1VFM132002R3	
Single line diagrams	41/51/44/3704/04			
Single line diagram SDC 375	1VFM187001P1	Fuse tripping and indicating system		
Single line diagram SDC 500	1VFM187021P1	Fuse tripping device with blown fuse indicator 1VFM1130		
Single line diagram SDF 375	1VFM187006P1	Blown Fuse indicator 1VFM11304		
Single line diagram SDF 500	1VFM187026P1	Triuming sails		
Operating and interlocking devices		Tripping coils	1120007D2 24VDC	
Operating and interlocking devices	1VF 1220020D2	Tripping coil 1VFJ120007R2-24VE		
Central locking system	1VFJ220030R2	Tripping coil 1VFJ120007R2-48VD		
Position indicator Operating handle	1VFJ120037R2 1VFJ220002R2	Tripping coil 1VFJ120007R2-60VD0		
Operating handle	TVFJ220002R2	Tripping coil 1VFJ120007R2-110		
Motor operating device for single-spr	ing dovico	Tripping coil 1VFJ120007R2-125VDC Tripping coil 1VFJ120007R2-220VDC		
Motor operating device	1VFU110001R2-24VDC	Tripping coil 1VF.	7120007K2-220VDC	
Motor operating device	1VFU110001R2-48VDC	Proceure indication		
Motor operating device	1VFU110001R2-48VDC	Pressure indication		
Motor operating device	1VFU110001R2-110VDC	Gas density alarm contact Pressure gauge		
Motor operating device	1VFU110001R2-125VDC	Tressure gauge	1713120000112	
Motor operating device	1VFU110001R2-220VDC	Connection parts for SFG/cable side		
- Thiotol operating device		Connection bars (3-phase) 1217.5 kV	1VFM114023R3	
Motor operating device for double spi	ring device	Connection bars (3-phase) 24 kV	1VFM114024R3	
Motor operating device	1VFU110002R3-24VDC			
Motor operating device	1VFU110002R3-48VDC	Fuse bases		
Motor operating device	1VFU110002R3-60VDC	Fuse base with EF (w/o capacitor) 1224 kV 1VFM113048R		
Motor operating device	1VFU110002R3-110VDC	Fuse base with EF & C1 (w/ capacitor) 12 kV 1VFM113068		
Motor operating device	1VFU110002R3-125VDC	Fuse base with EF & C1 (w/ capacitor) 17.5 kV 1VFM113055		
Motor operating device	1VFU110002R3-220VDC	Fuse base with EF & C1 (w/ capacitor) 24 kV	1VFM113069R2	
Control units for motor operating dev	ice	Primary connection cable for VT		
Control unit	UEZJ 1-24 VDC/7	Primary connection cable VT, 1224 kV	KREZ 15	
Control unit	UEZJ 1-48 VDC/7			
Control unit	UEZJ 1-60 VDC/7	Busbars (3 phase sets)		
Control unit	UEZJ 1-110 VDC/7	Busbar 630 A, 375, 1217.5 kV 1VFM114001		
Control unit	UEZJ 1-125 VDC/7	Busbar 630 A, 500, 1217.5 kV 1VFM114002I		
Control unit	UEZJ 1-220 VDC/7	Busbar 630 A, 375, 24 kV 1VFM114007F		
Control unit	UEZJ 1-110 VAC/7	Busbar 630 A, 500, 24 kV	1VFM114008R2	
Control unit	UEZJ 1-230 VAC/7			
		Connection parts for SFG/busbar side		
Auxiliary contacts		Mid panel 1217.5 kV, 630 A	1VFM114013R2	
Auxiliary contacts, switch disconnector	1VFJ120008R3	Mid panel 1217.5 kV, 1250 A	1VFM114028R2	
Auxiliary contacts, earthing switch	1VFJ120010R3	W-84	=(1)	
		Right or left panel 1217.5 kV, 630 A	1VFM114027R2	
Voltage indication system (VIS) fixed r		Right or left panel 1217.5 kV, 1250 A	1VFM114029R2	
Bracket for VIS	1VFM115055R2			
Indicator (CATU CL497) 1224 kV	1VFM170037P1	Mid panel 24 kV, 630 A 1VFM114014R3		
Cable 1.7 m (3-phase) 12 kV	1VFM170040P1	Right panel 24 kV, 630 A 1VFM114015R3		
Cable 1.7 m (3-phase) 17.5 kV	1VFM170041P1	Left panel 24 kV, 630 A	1VFM114063R3	
Cable 1.7 m (3-phase) 24 kV	1VFM170042P1			

Technical data

Compliance with GOST and IEC standards: IEC 62271-200, IEC 60694, IEC 62271-100, IEC 60265-1, IEC 62271-102 and IEC 62271-105.

Ratings	Unit	Value	Value	Value
Rated voltage	kV	12	17.5	24
Rated lighting impulse withstand voltage				
Common value	kV	75	95	125
Across the isolating distance	kV	85	110	145
Rated short duration power frequency withstand voltage	<u> </u>			
Common value	kV	28 1)	38 1)	50
Across the isolating distance	kV	32 1)	45 1)	60
Rated frequency	Hz	50 / 60	50 / 60	50 / 60
Rated current I _r	A	800	800	630
Rated short time withstand current	kA	25	20	20
Rated duration of short circuit		2	3	3
Rated peak withstand current	kA	62.5	50	50
Making and breaking tests (IEC 60265-1, Class E3) for the SFG switch				
Mainly active load current	А	800	800	630
Closed-loop distribution circuit current	A	800	800	630
Cable charging current	A	50 and 10	50 and 10	50 and 10
Line charging current	A	20	20	20
Cable and line charging current under earth faults	A	87	87	87
Short circuit making current	kA	62.5	50	50
Making and breaking tests (IEC 60420) for the SFG switch – fuse combination				
Rated cut-off current of the fuse-switch combination	kA	25	20	20
Breaking test with long pre-arcing time of fuse		ok	ok	ok
Breaking capacity at rated transfer current	A	1530	1260	920
Mechanical performance				
Mechanical endurance of switch close / open	Operations	1000	1000	1000
Mechanical endurance of switch open / earth	Operations	1000	1000	1000
Ambient temperature				
Maximum value	°C	+40	+40	+40
Maximum value of 24 h mean	°C	+35	+35	+35
Minimum value	°C	-5 2)	-5 2)	-5 2)
Altitude above sea level	m	< 1000 3)	< 1000 3)	< 1000

¹⁾ Higher values in accordance with national standards on request.



ABB Oy

MV Apparatus & Switchgear P.O.Box 613, FI-65101 Vaasa, Finland

Tel: +358 10 22 11 Fax: +358 10 22 44661

www.abb.com

 $_{\mbox{\scriptsize 2)}}$ Lower ambient temperature on request.

³⁾ Higher altitudes on request.