

Compact Product Suite

Compact Control Builder AC 800M

Getting Started

Version 6.0

Power and productivity
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Compact Product Suite

**Compact Control Builder AC 800M
Getting Started**

Version 6.0

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About This User Manual

Welcome to Compact Control Builder AC 800M - an effective and easy to use programming tool. This manual helps the users to get start with the Compact Control Builder for the first time.

This manual contains main sections and appendixes. The appendixes contain examples of upgrading projects and details about multi-user engineering and network redundancy.

This manual is organized as follows:

[Section 1, Introduction](#), provides an overview of the Compact Control Builder.

[Section 2, Installing Software](#), describes the steps to install a single user configuration, that is, a Compact Control Builder and an OPC Server installed on the same PC.

[Section 3, Compact Control Builder User Interface](#), explains the Compact Control Builder and its core interface, the Project Explorer.

[Section 4, MyDoors Project](#), contains a small sample project that helps in familiarizing with the Control Builder environment.

[Section 5, Hardware Configuration](#), contains steps to add or remove hardware units from the tree structure in the Project Explorer.

[Section 6, Connecting the PLC and Go Online](#), contains the pre-requisites for connecting a PLC and downloading a project to go online.

Document Conventions

The following document conventions are used in this manual:

- The names of screen elements (for example, the title in the title bar of a window, the label for a field of a dialog box, and so on) are initially capitalized.
- Capital letters are used to name the keyboard key. For example, press the ENTER key.
- Lowercase letters are used for the name of a keyboard key that is not labeled on the keyboard. For example, the **space bar**, **comma key**, and so on.
- Press CTRL+C indicates that the user must hold down the CTRL key while pressing the C key (to copy a selected object in this case).
- Press ALT E C indicates that the user must press and release each key in sequence (to copy a selected object in this case).
- The names of push and toggle buttons are boldfaced. For example, click **OK**.
- The names of menus and menu items are boldfaced. For example, the **File** menu.
 - The following convention is used for menu operations: **MenuName > MenuItem > CascadedMenuItem**. For example: select **File > New > Type**.
- System prompts/messages are shown in the Courier font, and user responses/input are in the boldfaced Courier font. For example, if the user enter a value out of range, the following message is displayed:

Entered value is not valid. The value must be 0 to 30.

Variables are shown using letters in *Italic style*.

MaxLimit

- ABB Start menu is introduced in this release to access the ABB applications in Windows 8, as shown in [Figure 1](#). The shortcuts are classified under different folders in a tree structure. User can open the relevant folder and click the appropriate menu item to launch the required ABB application.

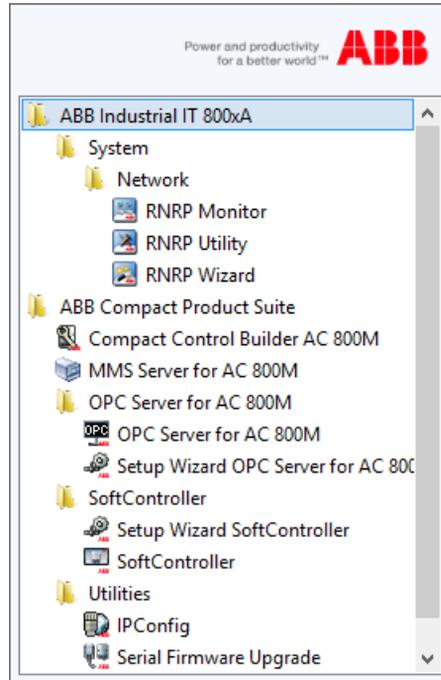


Figure 1. ABB Start Menu

ABB Start Menu can be accessed through:

- the Pinned button in the taskbar as shown in [Figure 2](#). Select the ABB Start Menu from the Apps screen and click Pin to Start.



Figure 2. Accessing ABB Start Menu through the Taskbar

- the Windows 8 Search window as shown in [Figure 3](#).

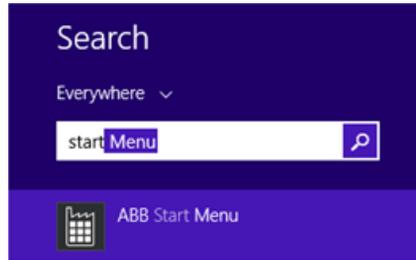


Figure 3. Accessing ABB Start Menu through the Search Window

- the pinned ABB Start Menu icon in the Windows 8 Start Screen, as shown in [Figure 4](#).

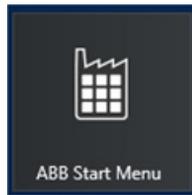


Figure 4. Accessing ABB Start Menu through the ABB Start Menu Icon

- the Apps screen in Windows 8, as shown in [Figure 5](#).



Figure 5. Accessing ABB Start Menu through the Start Screen



If a user installs or uninstalls any ABB application, it automatically reflects in the ABB Start menu.

Use of Warning, Caution, Information, and Tip Icons

This publication includes **Warning**, **Caution**, and **Information** where appropriate to point out safety related or other important information. It also includes **Tip** to point out useful hints to the reader. The corresponding symbols should be interpreted as follows:



Electrical warning icon indicates the presence of a hazard which could result in *electrical shock*.



Warning icon indicates the presence of a hazard which could result in *personal injury*.



Caution icon indicates important information or warning related to the concept discussed in the text. It might indicate the presence of a hazard which could result in *corruption of software or damage to equipment/property*.



Information icon alerts the reader to pertinent facts and conditions.



Tip icon indicates advice on, for example, how to design the project or how to use a certain function.

Although **Warning** hazards are related to personal injury, and **Caution** hazards are associated with equipment or property damage, it should be understood that operation of damaged equipment could, under certain operational conditions, result in degraded process performance leading to personal injury or death. Therefore, users are expected to comply fully with all **Warning** and **Caution** notices.

Applicable Specifications

This product meets the requirements specified in EMC Directive 89/336/EEC and in Low Voltage Directive 72/23/EEC.

Section 1 Introduction

The Compact Control Builder contains type solutions that are used for simple logic control, device control, loop control, alarm handling, and so on, and packaged as standard libraries. Self-defined types from other projects can also be inserted into the current project. Control Builder supports five different programming languages according to IEC 61131-3. They are Function Block Diagram, Structured Text, Instruction List, Ladder Diagram and Sequential Function Chart. In addition to these, Control Builder supports creation of logic using Diagrams (which use the Function Diagram (FD) language) and Control Module Diagrams.

Documentation Strategy

This manual provides an introduction about the Compact Control Builder and provides instructions about installing and using the product, for the new users.

For information about online help in Control Builder, see [Getting Help in Compact Control Builder](#) on page 24.

Product Overview

Compact Control Builder is a fully integrated application that runs on:

- Windows 7 SP1 64 bit or Windows Server 2008 R2 SP1.
- Windows 8.1 64 bit or Windows Server 2012 R2.
- Windows 10 64 bit (from version 6.0.0-1).

It provides tools for programming applications and configures hardware units from the AC 800M hardware family.

Besides the operating system requirements, the minimum software requirements are:

- Microsoft Word 2010, 2013 or 2016.
- Adobe Reader version 9.0 or later.
- Microsoft .Net Framework 4.6.1 has to be manually installed on Windows 7 and Windows Server 2008 R2 SP1. It can be found on the media in folder Common\DotNetFramework461\NDP461-KB3102436-x86-x64-AllOS-ENU.exe. This is not needed on Windows 8.1 and Windows Server 2012 R2, because it is installed with the help of ABB Common 3rd Party Install. On Windows 10 it is part of the operating system.

Microsoft Word is required for creating project documentation and Adobe Reader is required to read the online manuals.

Project Explorer

The core user interface of the Compact Control Builder is called Project Explorer. The Project Explorer is used to create and build control projects. A project contains the entire configuration needed for an AC 800M based control solution, including control applications and hardware settings. Context menus are helpful while configuring hardware units or connecting parameters. Right-click an object to open its corresponding context menu.

Both the software (programs, diagrams, functions, and so on) and the hardware (the actual hardware connected to the PLC) are modelled in a project. The relationships are shown in [Figure 6](#).

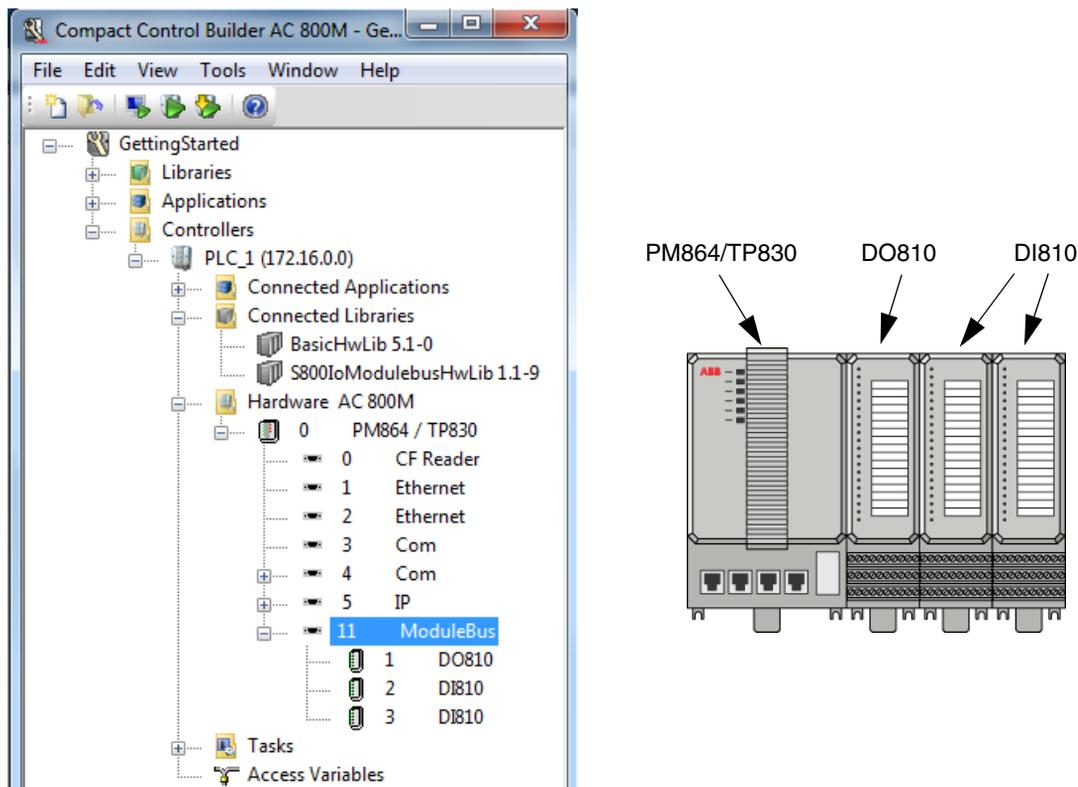


Figure 6. Project Explorer and actual hardware setup

Libraries

Compact Control Builder provides an extensive set of predefined type solutions stored in standard libraries. These include data types, functions, function blocks and Control Modules that can be used in the projects.

All standard libraries are included during the Control Builder installation and are available in the projects.

Compact Control Builder contains the following libraries:

- The Basic library contains basic building blocks for AC 800M control software like data types, function block types, and control module types, with extended functionality, designed by ABB.

The contents inside the Basic library can be categorized as follows:
IEC 61131-3 Function Block Types, Other Function Block Types, and Control Module Types.

- The Communication Libraries include function blocks for MMS, ModBus RTU, ModBus TCP, SattBus, COMLI, MOD5-to-MOD5 (MTM), UDP, TCP, IOCommLib for PROFINET and Siemens 3964R protocols.
- The Control Libraries include single PID control and cascade PID control function blocks, control modules, and so on.
- The Alarm and Event Library contains function blocks for alarm and event detection, and alarm printouts on a local printer.
- The Signal Libraries contain types for adding supervision, alarm handling and error handling to I/O signals, and also for the overview and forcing of boolean and real signals.

Hardware

An extensive set of predefined hardware types, stored in standard hardware libraries, are delivered with Compact Control Builder. These hardware types are used in the projects when configuring the PLC hardware.

All the hardware types are included during the Compact Control Builder installation and are available in the projects.

The hardware types can be classified into the following:

- The Basic Hardware contains basic hardware types for PLC hardware, such as types for AC 800M, CPUs, Ethernet communication link, Com port, ModuleBus, and so on.
- The PROFIBUS Hardware contains hardware types for PROFIBUS communication interfaces, ABB Drives and ABB Panel 800.
- The Communication Hardware contains hardware types for the communication interfaces, MasterBus 300, ModBus TCP, IEC 61850, MOD5, AF 100, EtherNet/IP, PROFINET IO, INSUM, DriveBus, RS-232C, UDP, and TCP.
- Serial Communication Protocol Hardware contains hardware types for SerialProtocol, COMLI, ModBus and Siemens 3964R.
- The I/O System Hardware contains hardware types for I/O communication interfaces, I/O adapters and I/O units; S100 (incl. S100 Rack), S200, S800 and S900.

Supported PLC and Configurations

The AC 800M is the destination for the applications which are downloaded to the PLC from the Project Explorer. The programming code is then executed in the PLC.

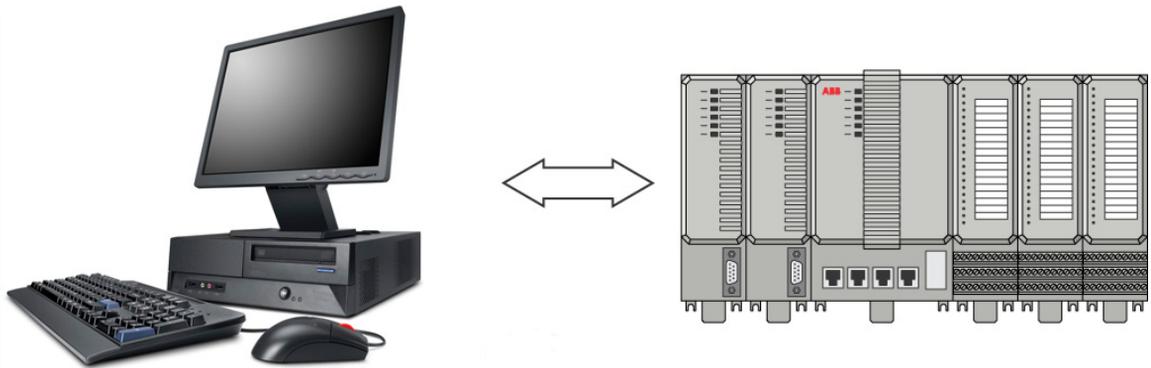


Figure 7. The Compact Control Builder station communicates with a PLC



Do not run more than one Compact Control Builder simultaneously on a PC.

Compact Control Builder Functions

The Compact Control Builder is used to create control solutions. These solutions are created within Control Builder projects.

Several levels of structuring are available inside one project. A project in the Control Builder can handle up to 1024 applications, and each application can handle up to 64 programs, and 128 diagrams.

A maximum of 32 Control Builder PCs can be used together in multi-user environment, and a maximum of 32 PLCs can be created and handled within a project.

Using the Control Builder, self-defined libraries containing data types, function block types and control module types can be created in any project.

[Table 1](#) lists the main Compact Control Builder functions.

Table 1. Main Control Builder Functions

Functions
Backup/Restore
Create/change/insert libraries
Create/change/use data types, function block types and control module types
Difference report (between previous/new application)
Distribute code in an application to several PLCs
Downloading projects and go online
Multi-user engineering
Search and Navigation Tool
Testing projects offline

Functions from 800xA

Additional functionality for building DCS type of control solutions can be used from the Control Builder available in the ABB 800xA DCS system.

The 800xA Control Builder (the Control Builder Professional) adds the following functions to the set of functions available in Compact Control Builder:

- Online Upgrade.
- Load Evaluate Go.
- Batch handling.
- Audit Trail.
- SFC Viewer.
- High Integrity Controller for SIL applications.
- CI860 for FF HSE, and CI862 for TRIO I/O.
- Information routing via HART protocol.
- Security (see [Appendix F, Glossary](#)).



The additional functions from 800xA are not included in the Compact Control Builder AC 800M.



It is possible to migrate Compact Control Builder solutions to 800xA systems, and the PLC projects can be opened in the Control Builder Professional.

Multi-User Engineering

Compact Control Builder supports multi-user engineering with a maximum of 32 separate engineering workplaces. In a multi-user configuration, all Control Builder PCs and the OPC Server must have access to the common project file(s). This means that a common Project folder must be created on a shared network server.

The network server can be placed anywhere in the network; in a Control Builder PC, in an OPC Server PC, or located as a stand-alone file server.

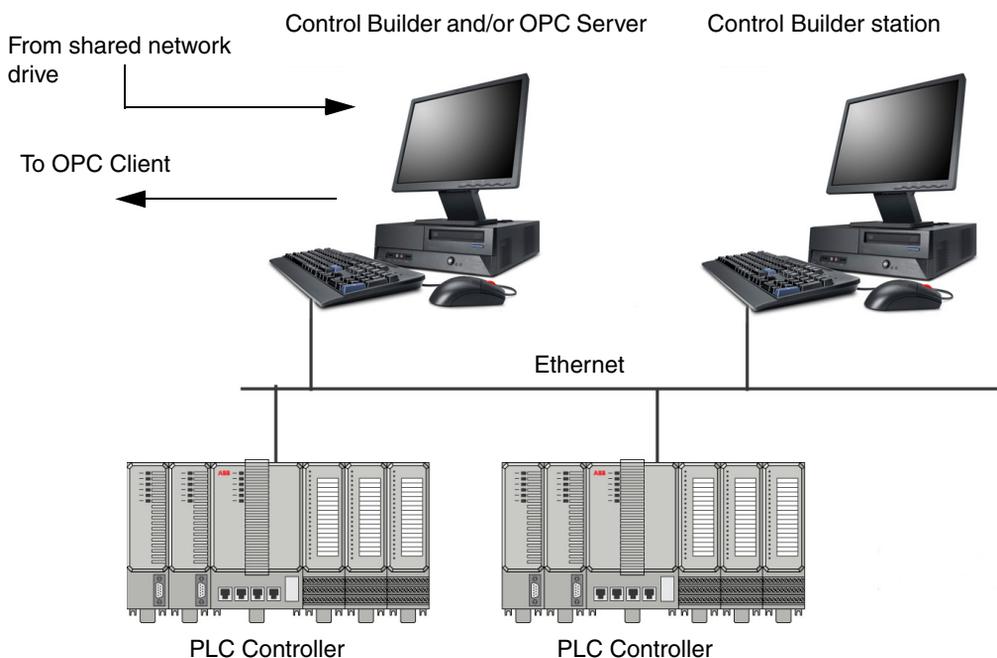


Figure 8. Programmers can share the same project. Multi-user engineering stores projects on a shared network drive

Using Online Help in Compact Control Builder

The Compact Control Builder provides online documentation.

Online Manuals

The Compact Control Builder provides related manuals online.



Acrobat Reader is required to open and read the online manuals provided by the Compact Control Builder.

Accessing Online Manuals

To access the online manuals from the Project Explorer, select **Help > Manuals**.

Full-Text Search

The [Figure 9](#) shows Full-Text search window. The link on the page opens the full-text index file *CCB_Manuals_Catalog_file.pdx* of the Compact Control Builder.

manuals. Use the **Search** command of this full-text catalog index file to search the entire set of documents quickly.

ABB COMPACT CONTROL BUILDER AC 800M MANUALS

SEARCH ALL MANUALS



TO SEARCH ALL MANUALS FOR TEXTUAL CONTENT, CLICK HERE

This link opens the full-text index file CCB_Manuals_Catalog_file.pdx, of the CCB manuals. Use the Search command of this full-text catalog index file to search the entire set of documents quickly.

On clicking the above link:



- If a *File Download* window appears, click **Open**.
- The *Search* window opens minimized along with an Adobe Reader™/Adobe Acrobat™ window. Use the *Search* window for your search operation.
- In the *Search* window, under "*Where would you like to search?*" always choose the **In the index named CCB_Manuals_Catalog.pdx** option. This is the default option.

BROWSE FOR MANUALS

You can browse for a manual in the alphabetical listing given below. Click a title to open the corresponding manual.

[AC 800M Communication Protocols](#) 3BSE035982*

[AC 800M Controller Hardware](#) 3BSE036351*

[AC 800M DriveBus](#) 3AFE68237432D

[AC 800M Ethernet/IP DeviceNet Configuration](#) 9ARD000014*

[AC 800M Ethernet/IP DeviceNet Installation](#) 9ARD000015*

Figure 9. Full-Text Search Window

Getting Help in Compact Control Builder

The Online help in the Compact Control Builder can be obtained by:

- Context-Sensitive Help (F1).
- Contents Topic.
- Index.
- Keyword Search.

Accessing context-sensitive Help

To access context-sensitive help for items in Project Explorer:

1. Select the element for which help is required (any item from the tree, command inside an editor, and so on).
2. Press the F1 key.

Accessing contents topic

Click Help in any pop-up window to view the Online help based on topics.

Using the Online Help Index

The index offers many ways to find the information:

- Enter the action about which the information is needed (for example, “configure” or “download”).
- Enter the name of the object about which the information is needed (for example, “PM864” or “project explorer”).



It is not always possible to find information about a single object by entering its name. Enter the name of the category instead (for example, “I/O units” or “data types”). This lists the objects or units, from which the topic can be selected.

- Enter the subject about which information is needed (for example, “function block types” or “communication interfaces”).



For information about a specific library object or a specific hardware unit, select the object in Project Explorer, and press F1 key.

Text Search

The text search runs through all topics and finds all matches. The text must be specific, else the search ends with too many search hits.

Section 2 Installing Software

This section explains how to install and start up a single-user configuration, which means a Compact Control Builder and an OPC Server installed together on the same PC station. The software delivered on the DVD consists of three parts - the ABB Common 3rd Party Install kit, the Compact Control Builder AC 800M, and the OPC Server for AC 800M. Each of these is installed with the help of installation wizards.

- The first installation wizard installs the common 3rd party software required to work with ABB Compact Control Builder AC 800M. This is different from the software requirement mentioned in [Product Overview](#) on page 15.
- The second installation wizard installs Compact Control Builder, Base Software for SoftController, MMS Server, RNRP, and User Documentation.
- The third installation wizard installs OPC Server for AC 800M, MMS Server, and RNRP.



Run the Compact Control Builder installation before running the OPC Server installation.



The Compact Control Builder opens the projects stored in a project folder which is created during the installation.

If the project folder path is changed in a recent installation, the previous projects cannot be found by the Control Builder. This problem is solved by either changing the project folder path back to previous location, or copying the previous projects from the Windows explorer into the current Project folder location.

Installation Prerequisites

Compact Control Builder runs on any of the following platforms:

- Windows 7 SP1 64-bit or Windows Server 2008 R2 SP1.
- Windows 8.1 64-bit or Windows Server 2012 R2.
- Windows 10 64 bit (from version 6.0.0-1).

Before installing the Compact Control Builder on a PC that has Windows installed:

- Install all the other software that conforms to the minimum software requirement for Compact Control Builder. See [Product Overview](#) on page 15.
- Login to Windows, with Administrator privileges.
- Remove previous Control Builder versions from the PC¹. This also includes other products that comes with a Compact Control Builder installation (for example, OPC Server for AC 800M).



Do not install Compact Control Builder on a PC that already has Control Builder Professional installed. A Compact Control Builder and a Control Builder Professional cannot coexist in a PC.

1. Go to **Control Panel > Programs and Features** to remove the old version.

Step-by-Step Instructions

Install the software from the DVD onto the local disk, as the software cannot be run from the DVD or a network drive.

Installing the Software

1. Login as Administrator in Windows.
2. Insert the DVD into the drive. After a few seconds the Welcome dialog appears as shown in [Figure 10](#). If the dialog does not appear, start the file *Startme.bat*, located in the root directory of the DVD.

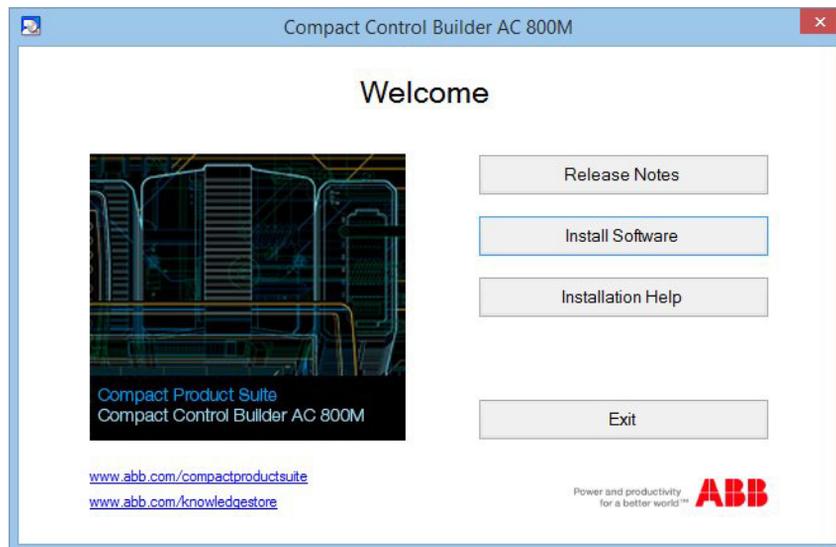


Figure 10. The Welcome dialog of the installation process

The installation dialog contains the following buttons:

- The **Release Notes** button provides the latest information.
- The **Install Software** button activates the installation procedure. The Install Software dialog opens as shown in [Figure 11](#).
- The **Installation help** button accesses information on how to install a product.

- The **Exit** button quits the installation procedure.



Figure 11. Install Software dialog

Installing the ABB Common 3rd Party Software

The required common 3rd party software components (see also [Product Overview](#) on page 15) must be installed before installing the Compact Control Builder and OPC Server.

1. In the Install Software dialog, click **ABB Common 3rd Party Install** to start the Installation Wizard.
2. Follow the installation instructions that is displayed in the wizard. This installation does not include the requirements mentioned in [Product Overview](#) on page 15.

Installing the Compact Control Builder



Always start with the Compact Control Builder installation. The OPC Server installation needs to read the Control Builder settings that are created during the Compact Control Builder installation.

1. In the Install Software dialog, click **Compact Control Builder AC 800M** to start the Installation Wizard.
2. Follow the installation instructions that is displayed in the wizard.



If any project saved from the previous version need to be used through upgrade, you have to change the installation after this installation is completed (see [Coexistence with Previous Versions](#) on page 31).



If the installation procedure is interrupted, all the previously installed components belonging to this installation are rolled back.

Installing the OPC Server for AC 800M

1. In the Install Software dialog, click **OPC Server for AC 800M**, to start the Installation Wizard.
2. Follow the installation instructions that is displayed in the wizard.

Running the OPC Server on the same PC as the Compact Control Builder does not require further settings.



For more information about setting up an OPC Server for multi-user engineering, see [Setting Up OPC Server](#) on page 110.

Coexistence with Previous Versions

The Compact Control Builder projects saved from previous versions can be upgraded and used with the new installed version.

This is possible only if the required Compact Control Builder options are installed:

1. To include coexistence, change the installed features. From the **Control Panel**, select **Programs and Features**, right-click **ABB Compact Control Builder AC 800M**, and select **Change**. Select **Modify** and click **Next**. The **Custom Setup** dialog is displayed.

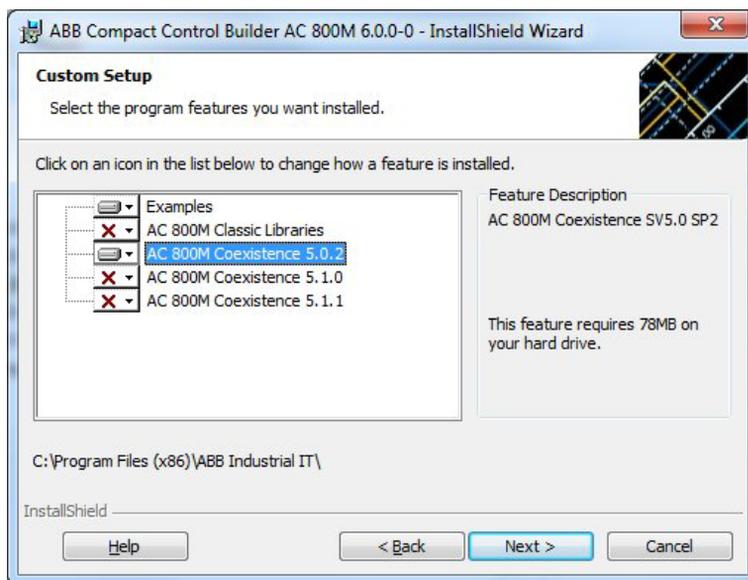


Figure 12. Select Features dialog for Custom install option

2. Select the version for coexistence. For example, if any project saved in Compact Control Builder 5.0.2 need to be used, select **AC 800M Coexistence 5.0.2**.
3. Click **Next** to proceed with the installation.

Starting Up

Control Builder

Starting the Compact Control Builder

Start the Control Builder from the **ABB Start Menu > ABB Compact Product Suite > Compact Control Builder AC 800M**.

SoftController

The SoftController is a simulation tool that runs with Base Software. A SoftController allows the download of projects from the Project Explorer even though the user may not have access to a real AC 800M PLC. Instead of downloading to a PLC, the projects can be downloaded to the SoftController.

It is possible to run up to 25 SoftControllers simultaneously on the same PC. Peer-to-peer communication using IAC is automatically set up between the soft controllers. The SoftController panel is used to administer and monitor the different instances.



By default TCP-port 2757 is opened in Windows Firewall at installation of SoftController. This port is used by the IAC server of the first SoftController instance. If additional SoftControllers are to be used as IAC servers, then additional ports need to be manually opened in the Windows Firewall. The TCP port number is calculated as $2755 + \text{MMS Process number}$ for the SoftController.

Starting the SoftController

The following steps help to start the SoftController and to locate its network address (the address must be set in Project Explorer and OPC Server panel).

1. Start the SoftController from the ABB Start menu:

ABB Compact Product Suite >.... > SoftController.

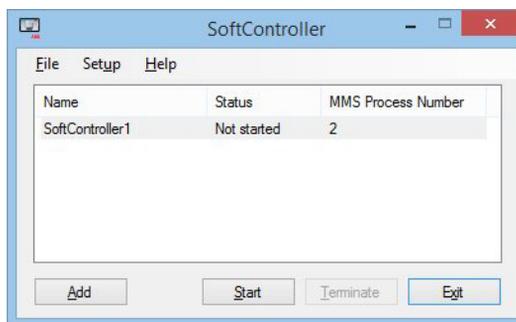


Figure 13. The SoftController start panel

2. Click **Start**. The Status field displays *Started* and the SoftController starts.
3. Select **File > View log file**. A Session.LOG file opens in Notepad.

4. Scroll down to find a network address. An example of an IP address:
10.46.35.117:2.



To find out the IP address for a PC, open the command prompt (DOS editor) and run the command **ipconfig**.

5. Close the Notepad program.

To learn more about running an application in a SoftController, see [Section 5, Hardware Configuration](#) and [Section 6, Connecting the PLC and Go Online](#).

Stopping the SoftController

1. Click **Terminate** to open the SoftController dialog.
2. Click **Yes**. The Status field displays *Not started* and the SoftController stops.
3. Click **Exit**.

OPC Server

After the OPC Server is installed, it is easy to connect a PLC to the OPC Server from the OPC panel. Before doing this, ensure that the controller is connected to the network.

Starting the OPC Server

Double-click the OPC Server icon on the desktop (if desktop shortcut is selected during installation), or start the OPC Server from the ABB Start Menu:

ABB Compact Product Suite > OPC Server for AC 800M.

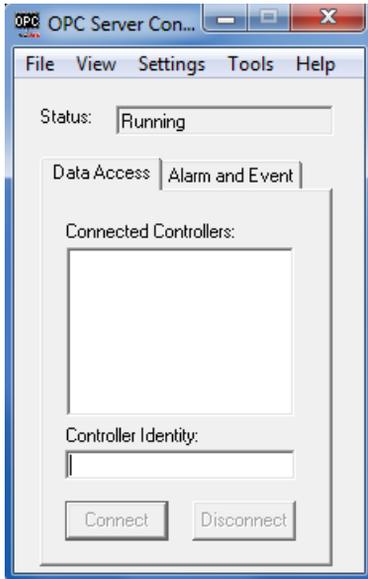


Figure 14. The OPC Server Configuration window

Connecting the OPC Server

1. Open the Data Access tab screen.
2. In the Controller Identity field, enter the IP address of the PLC.
3. Click **Connect**.
4. Open the Alarm and Event tab screen, and repeat Step 2 and Step 3.



For information on creating a PLC Id, see [Setting an IP Address](#) on page 92 and [Setting the System Identity in Control Builder](#) on page 96.

Configuration Issues

The Compact Control Builder supports multi-user engineering. For more information see [Appendix A, Compact Control Builder AC 800M Settings](#).

This manual also covers configuration issues like network redundancy and upgrading projects to 6.0 version. For more information, see [Appendix B, Network Redundancy](#) and [Appendix C, Upgrade](#).

Section 3 Compact Control Builder User Interface

Introduction

This subsection provides a brief introduction to the Compact Control Builder, and its core interface, the Project Explorer.

About Programs and Projects

The following list describes the hierarchy among projects, applications, programs, diagrams, and tasks in the Compact Control Builder.

- A project is the top level software unit and it contains the configuration data for libraries, applications, connected hardware, and so on. It also groups libraries, applications and the connected hardware in an hierarchical tree structure in the Project Explorer.
- Each application contains programs, diagrams or control modules and additional objects (data types, function block types, control module types, and diagram types) that are used within the application.
- Each program is connected to a task, which decides how often the program is executed. It is also possible to connect individual function blocks and control modules to different tasks.

[Figure 15](#) shows the sequence from creating a new project to performing a download.

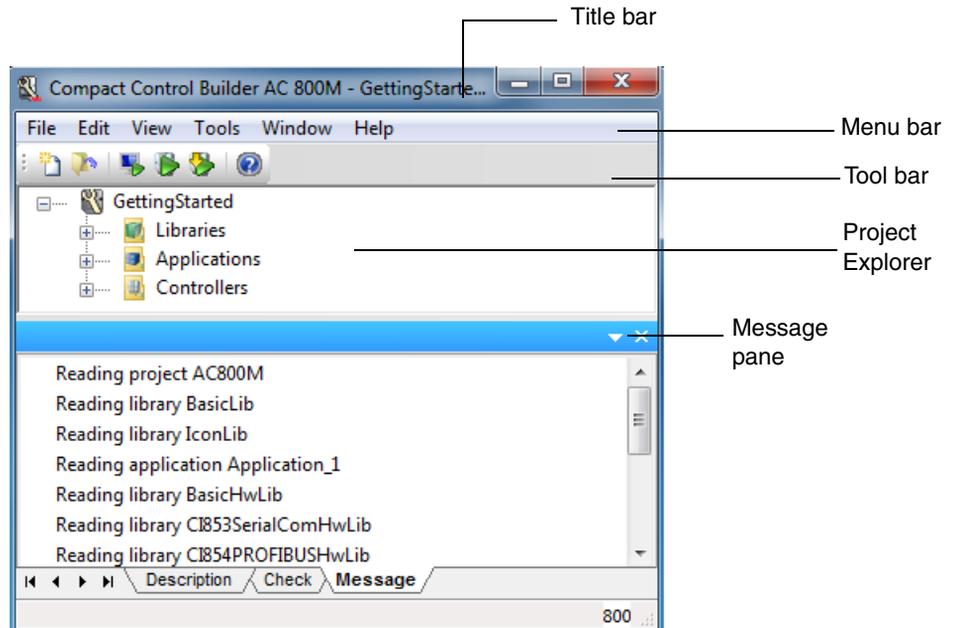


Figure 16. Project Explorer

Title Bar, Menu Bar, and Tool Bar

The title bar shows the project name.

The menu bar contains the drop-down menus: File, Edit, View, Tools, Window, and Help.



When menu items on the menus are grayed out, they cannot be accessed (the function is not allowed in the current context).

The tool bar contains icons that serve as shortcuts to the most common Control Builder functions, such as online help and download.



For detailed information about the menu bar and tool bar, refer to the Control Builder online help.

Project Explorer Pane

The Project Explorer pane contains three main folders, see [Figure 17](#):

- The Libraries folder, see [Libraries Folder](#) on page 41.
- The Applications folder, see [Applications Folder](#) on page 43.
- The Controllers folder, see [Controllers Folder](#) on page 46.

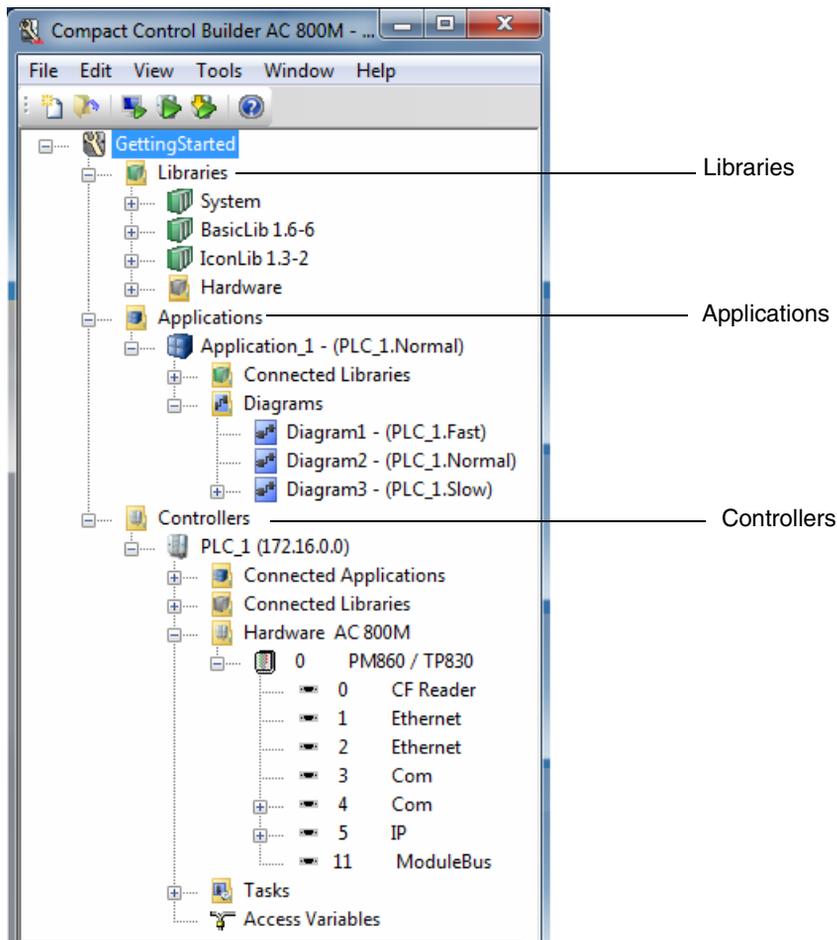


Figure 17. The Project Explorer pane, showing the three main folders, Libraries, Applications, and Controllers

Libraries Folder

When a project is created, the Libraries folder contains the System folder (containing firmware functions that can be used throughout the applications) and the Basic and the Icon libraries (the two libraries that are always connected to a project).

Besides these three, the Libraries folder also contains a Hardware folder with a sub-folder containing Basic hardware types (BasicHWLib).

When the project is created, both the standard libraries and self-defined libraries can be added into the Libraries and Hardware folders.



When a new library is created, the subfolders – Data Types, Control Module Types, Function Block Types, and Diagram Types– under the library are not visible because they do not contain any objects.

Right-click the library to open the context menu, and go to **New** which displays the option to create the different types (see [Figure 18](#)). Once the types are created, they are displayed under the corresponding subfolders in the library.

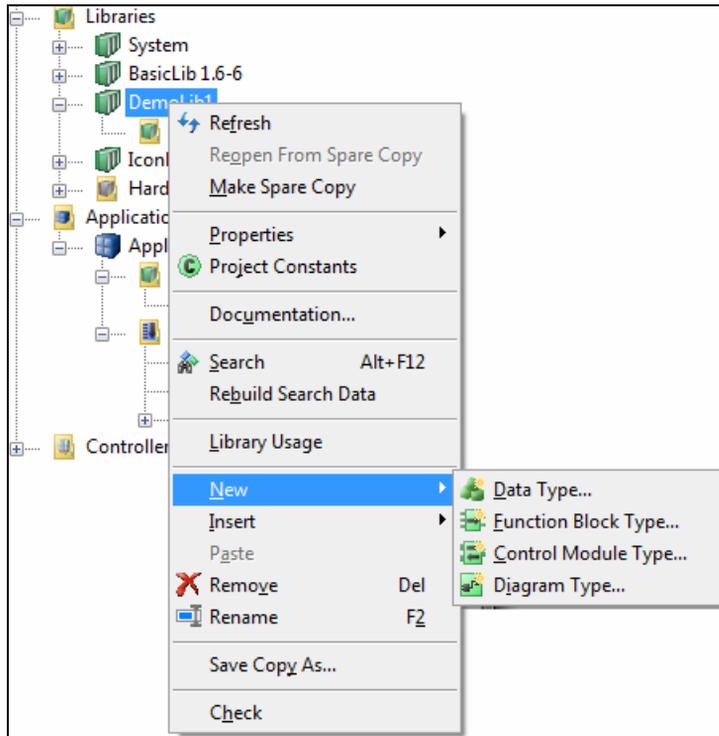


Figure 18. Creating types under a library



A library can only be added to an application if it has first been added to the Libraries folder. A hardware unit (type) can only be connected in a controller configuration if the corresponding hardware library has first been added to the Hardware folder.



For more information on libraries and library handling, see Online Help.

Applications Folder

The Applications folder holds all the code that is downloaded to the PLC(s). This code can be stored either as programs, control modules, single control modules, or diagrams. The chosen method depends on the requirements of the particular application.

The Applications folder contains applications and other applications folders. To create a new application folder under an application, right click the application and select **New Folder**. The new application folder may in turn contain both applications and application folders.

Due to this, it is possible to structure or group the applications in the Project Explorer. It is also possible to move applications and application folders in the folder structure using the drag and drop operation.

The Connected Libraries folder contains all libraries that are connected to this particular application. Libraries are connected by right-clicking this folder and selecting Connect Library. However, only libraries that have already been inserted to the project can be connected to an application. In order to access the types inside a library, it must be connected to the application. Connect a library to an application by right-clicking the Connected Libraries icon and select a library from the drop-down menu.

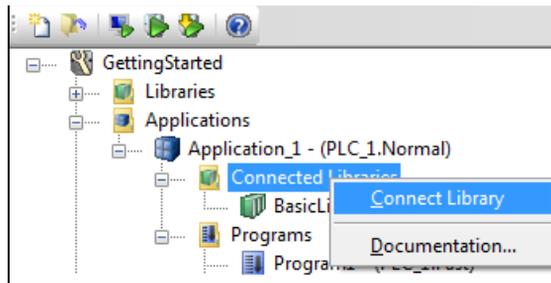


Figure 19. The context menu for connecting a library to an application

The Application folder contains four sub-folders for collecting types: Data Types, Function Block Types, Control Module Types, and Diagram Types. The user can either insert an existing type (from another project) or create a new type within any of these four sub-folders.

There are several ways of organizing the code, in programs, in diagrams, or in control modules. Control modules are stored in the Control Modules folder, while diagrams are stored in the Diagrams folder.

The diagrams folder in the default application contains three diagrams. Each of these three diagrams are connected to a default task. The task connections can be changed, as well as the own tasks and diagrams can be added.



When a new application is created, the subfolders – Control Modules, Control Module Types, Data Types, Function Block Types, Diagram Types, Diagrams, and Programs – under the application are not visible because they do not contain any objects.

Right-click the application to open the context menu, and go to **New** which displays the option to create the different types, control modules, diagrams, and programs (see [Figure 20](#)). Once these are created, they are displayed under the corresponding subfolders in the application.

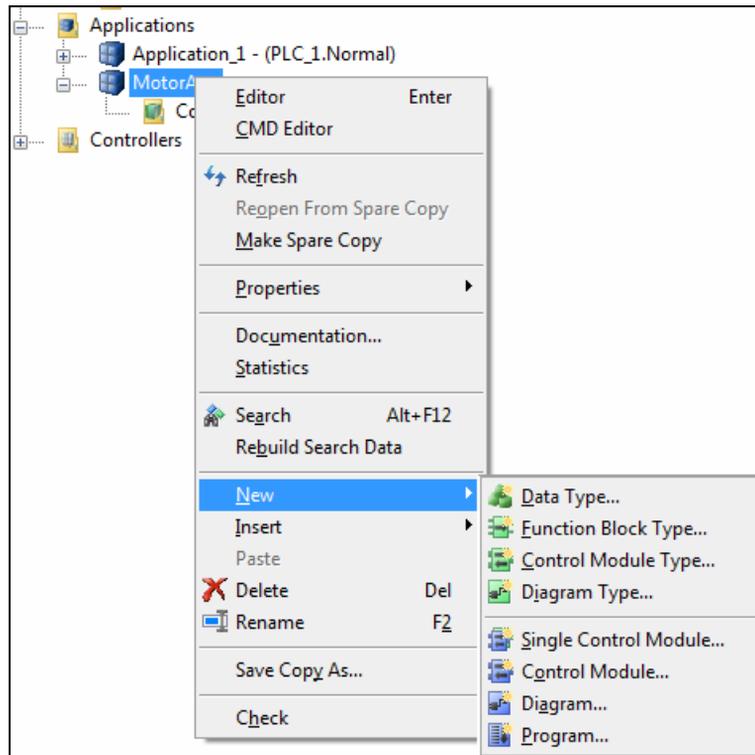


Figure 20. Creating types, control modules, diagrams, or programs under an application.



From the objects in the Applications folder, a number of software editors can be opened, see [Editors](#) on page 51.

The code can be checked for errors by clicking on the Check icon on the tool bar. Errors are indicated by a red triangle next to the object in question (in offline mode). Descriptions of the errors (if any) are displayed in the Check tab of the message pane.

Controllers Folder

The Controllers folder contains all controllers that belong to the project.

Each controller has a Connected Applications folder with the application(s) running in the controller, and a Connected Hardware Libraries folder with all hardware types to be used when configuring the controller. The applications and Hardware Libraries are connected by right-clicking the folder and selecting **Connected Applications** and **Connected Hardware Libraries** respectively. It is only hardware libraries added to the project that can be connected to a controller.

For each controller, there is a CPU unit to which other hardware units, such as I/O units and communication interfaces can be added. Units can also be added to the controller on the same level as the CPU unit. The controller structure mirrors the physical structure, which means that all ports and buses have their own corresponding unit (icon) in Project Explorer.



For more information about hardware configuration and the Controllers folder, see [Configure Hardware](#) on page 81.

The Controllers folder also contains a sub-folder Tasks. The tasks folder contains tasks that are used to control the execution of the applications. By default, the Tasks folder contains three tasks: Fast, Normal, and Slow. However, the tasks can be added to the applications as needed. The Connected Applications folder contains all the applications that are connected to the PLC.

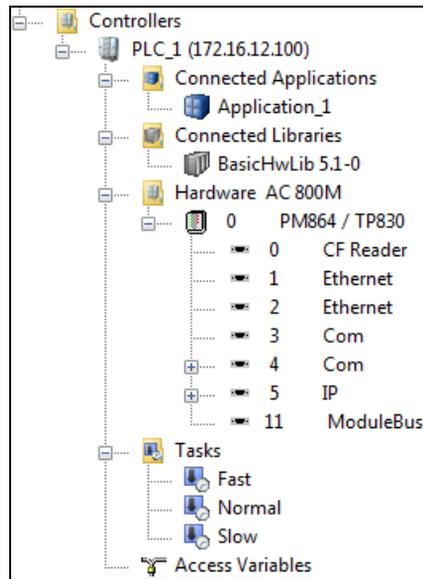


Figure 21. The PLC structure in Project Explorer, with corresponding icons for ports and buses

Double-click the ‘Tasks’ folder to open a task overview. Double-clicking an individual task, displays the Task Properties dialog for that particular task.



CPU units, I/O units, communication ports, communication interfaces, and so on, can be opened using editors, see [Editors](#) on page 51.

Drag-and-Drop in Project Explorer

The Project Explorer supports drag-and-drop operations.

Dragging to Text Input Fields

All objects can be dragged to an arbitrary text input field or text editor. When the object is dropped, the current name of the object becomes the text input. This helps in deriving names for variables, parameters, and function blocks, from the existing object names.

For example, in [Figure 22](#), the name of the parameter is the result of a drag-and-drop operation from the library *FBCReactorLib* to the Name column in the Function Block editor. The text can be modified in the Name column.

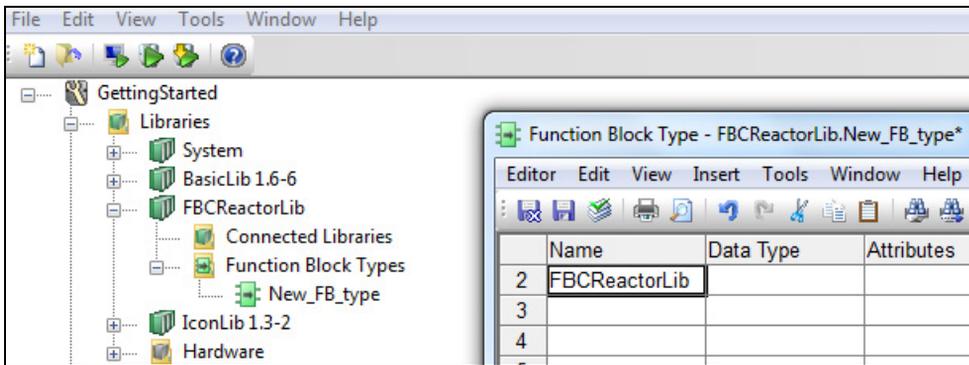


Figure 22. Parameter name derived by dragging to text input field

Dragging to Objects

Some objects can be dragged to other objects. [Table 2](#) shows the supported actions.

Table 2. Drag-and-Drop operations with objects

Drag Source	Drop Target	Operation
Library	Application or another library	Connects the library to the application or the target library. The source library is then visible in the Connected Libraries folder in the target application or library.
Hardware Library	Controller	Connects the hardware library to the controller. The source hardware library is then visible in the Connected Libraries folder in the target controller.
Application	Controller	Assigns the application to the Controller. The source application is then visible in the Connected Applications folder in the target controller. Note: If the application is an application reference object (that is, an application shown below the "Assigned Applications" object for a Controller), then this is a Move operation that removes the previous assignment.
Application	Task	This results in two operations: <ul style="list-style-type: none"> • Assigns the application to the task. • Assigns the application to the corresponding controller. The source application is then visible in the Connected Applications folder in the corresponding controller.
Application	Application Folder	Moves the application to the target application folder.
Application Folder	Application Folder	Moves the application folder and its contents to the target application folder.

Context Menu

Context menus can be used to edit the properties of various objects. Context menus are displayed by right-clicking an object in Project Explorer.

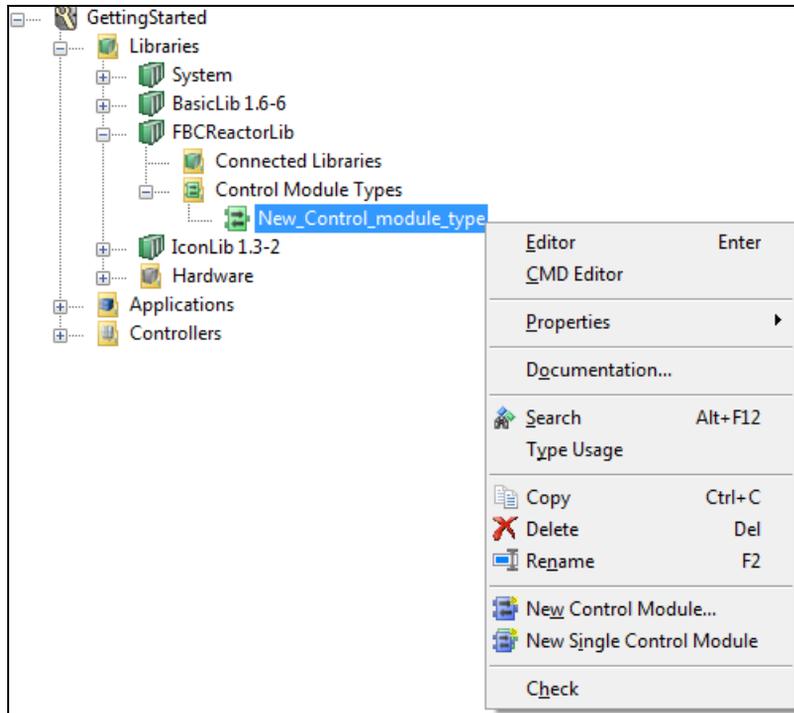


Figure 23. Context menu in Project Explorer

Message Pane

The message pane contains three tabs:

- **Description**, shows a description of the selected type or hardware object.
- **Check**, shows the result of a code check, including error messages.
- **Message**, showing messages resulting from events in Control Builder, such as compiling and loading a new project.

Editors

Control Builder contains a number of editors. The editors can be accessed from Project Explorer. To access an editor, right-click on the object (a PLC, another hardware unit, an application, a program, a diagram or a type) and select the editor from the context menu.

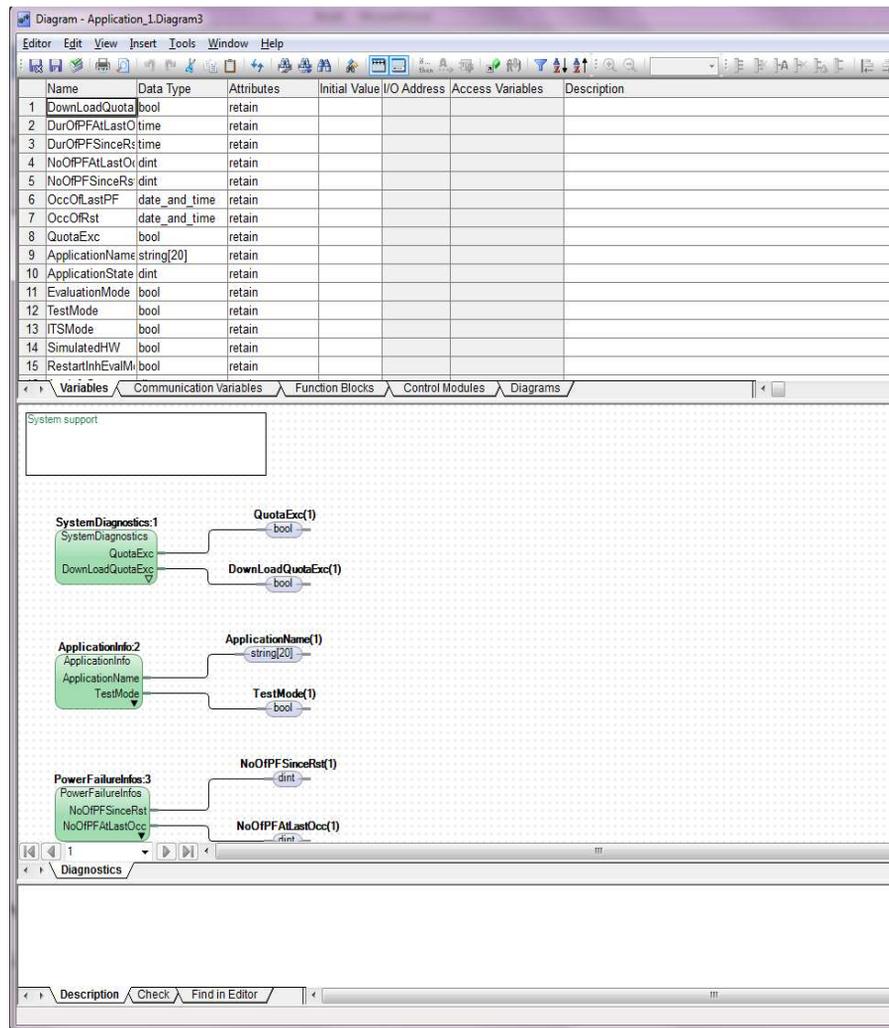


Figure 24. Diagram editor

Among many things, editors are used to declare and connect parameters to I/O channels. There are also a number of programming language-specific editors, such as the Function Block Diagram (FBD) editor and the Control Module Diagram (CMD) editor.

Project Documentation

Compact Control Builder facilitates a project documentation feature for libraries, applications, and PLCs or for single types. The project documentation is developed as a Microsoft Word file and can be connected to either a standard document template or user/company specific template. A table of contents is automatically generated for every project document.

Creating Project Documentation

To create project documentation from the Project Explorer:

1. Right-click an object in the Project Explorer tree, and select **Documentation** to open the Documentation window.
2. Click **More** to open the Editor Properties window.
3. Select a tab in the window.
4. Click **OK**.

Section 4 MyDoors Project

This section describes building a small project and getting familiarized with the Control Builder environment. An example project called MyDoors, to simulate the entrance to a store is created. While working with the MyDoors project, you will learn about diagrams and declaration of variables and function blocks in diagrams, is also described.

At the end of the MyDoors project, the application is tested in the Control Builder Test mode. This helps to verify, in a secure way, how variable values and conditions are changing during a program execution.



If the access to a PLC or IO modules is not available, build this project with a SoftController. Look for SoftController specific instructions throughout the MyDoors project example.

However, to study the MyDoors project example, the Control Builder installation comes with an existing example called ShopDoors. See the subsection [Project Examples in Control Builder](#) on page 77, for locating the project examples.



For locating the ShopDoors example, or any other Control Builder examples, follow the instruction given under section [Project Examples in Control Builder](#) on page 77.

Once the guidelines are followed in this section, proceed with the further sections:

- [Section 5, Hardware Configuration](#) explains how to setup a hardware configuration according to the control system.
- [Section 6, Connecting the PLC and Go Online](#) covers all the essential steps for making it possible to download an application and go online.

MyDoors Project

Before creating the project and writing the code, refer to the [Specifications](#) on page 54 and the [Defined Variables](#) on page 55.

Specifications

This project simulates the entrance to a store. The following specifications are given:

- The entrance consists of two sliding doors that open when a customer activates a photocell.
- Each door is opened and closed by its own motor.
- The doors return to default position (closed) five seconds after the last activation of the photocell. Consequently, several customers arriving one after the other extends the time the door remains open.
- The number of customers is recorded for statistics. Manual reset of this counter should be possible.
- The total number of times the doors have opened since they were last serviced should be recorded.
- Each time the door opens, the counter should be incremented. When the counter reaches a preset limit, a flag indicates that service is required. Manual reset of the flag is possible.

Defined Variables

- **Photocell**

The photocell has two states, active and inactive, typically represented by a Boolean variable. In this project, a Boolean variable named `Photo_Cell` (true = active, false = inactive) is used.
- **Door motors**

The entrance itself consists of two doors facing each other. Each door is opened by a motor controlled by Boolean signals (`Motor_1` and `Motor_2`). The time the doors should remain open is declared in a variable `DoorsOpen_Time` of type time.
- **Number of customers**

Each time the photocell is activated, a counter representing the total number of customers entering the shop should be incremented. The counter, `Customers_Qty`, is of type integer.
- **Reset the counter on certain dates**

On certain dates, the shop manager records the total number of customers up to that date, and resets the counter. Consequently, a Boolean variable `Reset_Counter` is declared, which resets the counter.
- **Door service intervals**

The doors should have regular service intervals, approximately after every 10,000 openings; also the number of openings from the previous service need to be recorded. The record is represented as the variable `Openings_Freq` of type dint.
- **Time for service**

When the counter reaches the upper limit defined by `Openings_Total` of type dint, a flag (`Service_Req` of type Boolean) is set, indicating that service is required. This flag can be accessed by all PLCs in the project. Manual reset of the service counter is activated using a Boolean variable `Serviced`. The doors should continue to work even if service is not performed.

Creating MyDoors Project

Creating a New Project

1. From the Project Explorer, select **File > New Project**, or click the  icon. A New Project window opens.

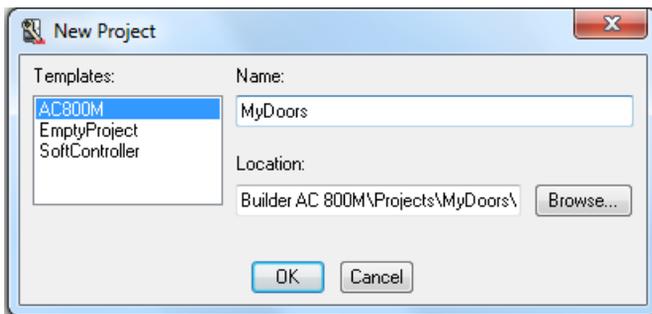


Figure 25. The New Project window for setting up a project

2. Select the **AC800M** template and type *MyDoors* in the **Name** field. Ignore the given location path (for now).
3. Click **OK**. Project Explorer creates and opens MyDoors project, see [Figure 26](#).

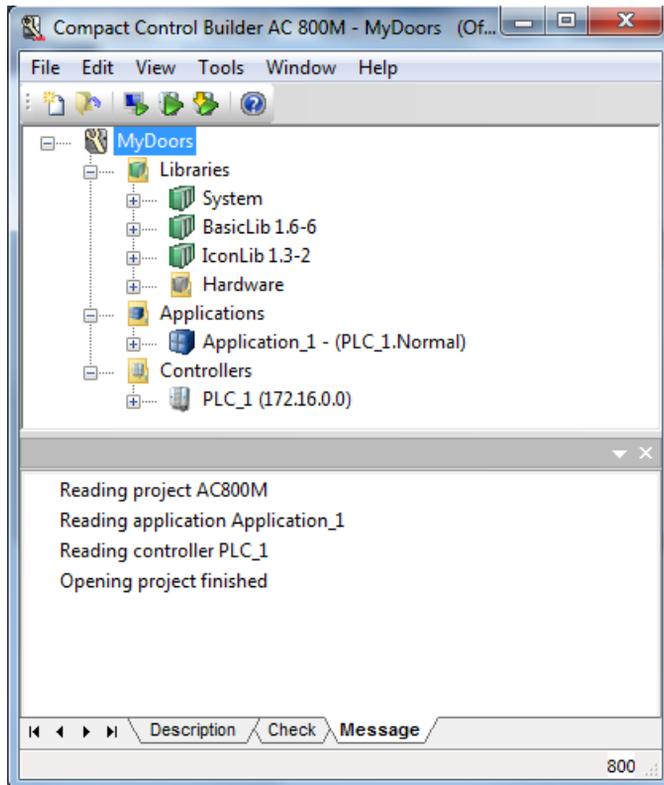


Figure 26. MyDoors project opened in Project Explorer

The Libraries folder contains the standard libraries Basic library (BasicLib) and Icon library (IconLib).



The System folder is always automatically inserted into a project. It contains firmware functions and cannot be removed from the project or changed by the user.

Diagrams

In Compact Control Builder, the control logic can be created in diagrams, which are created under an application. The diagrams use a graphical programming language. The code block in the diagram editor allows mixing of functions, function blocks, control modules, and other diagrams, and allows graphical connection between

them to achieve a particular logic.

In this example project, you are going to create the logic in a diagram.

In the MyDoors project, expand Application_1 to view the Diagrams folder and the three default diagrams. In this example, you are going to create the logic in **Diagram2**.

Variables

There are different types of variables in Compact Control Builder for storing and computing values (local, global, communication, and access variables), where the local variables are the most frequently used in Control Builder. They always belong to the local code inside a function block, control module, diagram, or a program.

Communication variables are used to communicate between applications in the same controller or between different controllers in the network. The name of the communication variable must be unique within the project. Within a project, Control Builder automatically finds the referenced communication variables. If the communication variable is accessed from another project, then the IP address needs to be specified.

In this example, you will declare 10 local variables and one communication variable in a diagram named **Diagram2**.

Declaring Local Variables and Communication Variable

1. In the Project Explorer, expand the project tree to see **Diagram2**, (Figure 27). Double-click the icon to open the Diagram editor.

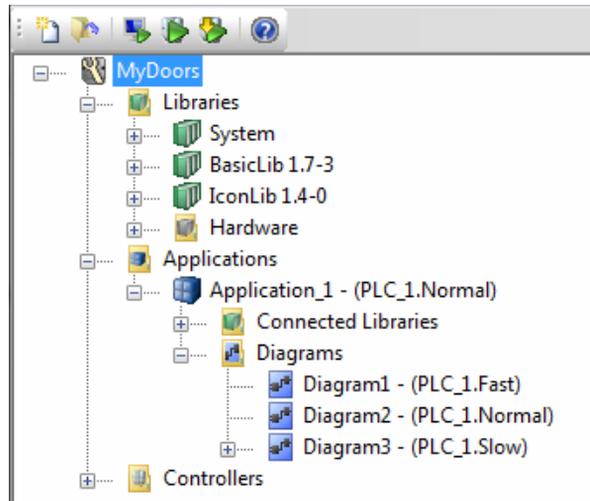


Figure 27. Diagrams Folder Expanded with Three Preset Diagrams Available

- The diagram editor is divided into three panes: the declaration pane, the code pane, and the message pane, see [Figure 28](#).

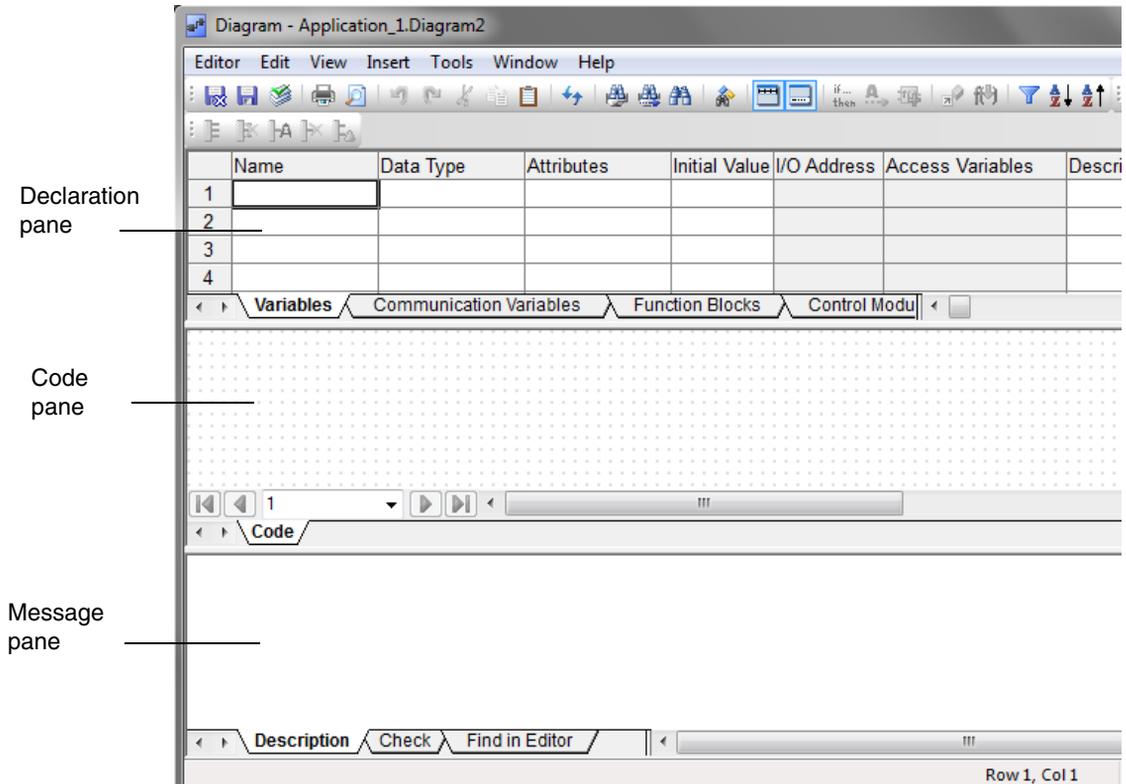


Figure 28. The editor for Diagram2

- Place the cursor in the upper left-hand cell in the declaration pane and enter `Photo_Cell` in the 'Name' column.
- Move one cell to the right by pressing the tab key. Type `bool` in the "Data type" column. Move the cursor to next column labeled "Attributes".
- Choose the default setting `retain` (which means that the variable keeps its value at a warm restart). Press the tab key to move to the next column.
- Set the initial value to `false` to indicate that the doors are closed at start-up.

7. Skip the column I/O address. The address is automatically filled in later when configuring the hardware.
8. Description can be entered in the last column. The declaration of the Boolean variable is shown in [Figure 29](#).

	Name	Data Type	Attributes	Initial Value	I/O Address	Access Variables	Description
1	Photo_Cell	bool	retain	false			Photo cell to doors

Figure 29. Declaration of the Boolean variable Photo_Cell

9. The variable can also be declared by, Right click on the grid area, select New > Variable. In the New Variable dialog, declare the values for second variable named, **DoorsOpen_Time** which represents how long (duration time) the doors should remain open as in the [Figure 30](#). Click OK.

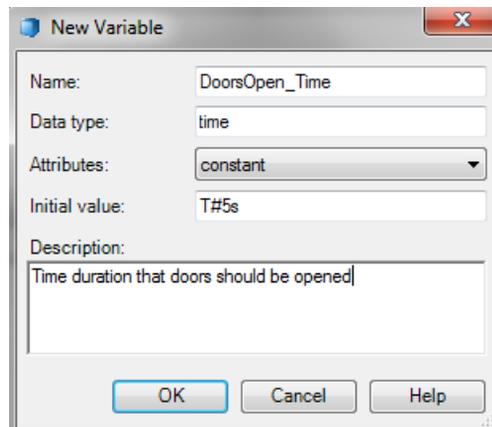


Figure 30. New Variable Dialog

The variable is visible in the Variables tab and grid area as in [Figure 31](#).

	Name	Data Type	Attributes	Initial Value	I/O Address	Access Variables	Description
1	Photo_Cell	bool	retain	false			Photo cell to doors
2	DoorsOpen_Time	time	constant	T#5s			Time duration that doors
3							
4							

Figure 31. Declaration of DoorsOpen_Time variable

10. Declare a variable named, DoorsOpen_ET that records the time elapsed since the photocell was activated last time. Complete the declaration of DoorsOpen_ET as shown in row 3 in [Figure 32](#).

	Name	Data Type	Attributes	Initial Value	I/O Address	Access Variables	Description
1	Photo_Cell	bool	retain	false			Photo cell to doors
2	DoorsOpen_Time	time	constant	T#5s			Time duration that doors should be opened
3	DoorsOpen_ET	time	retain				Elapsed time after photo cell has been activate

Figure 32. Declaration of the Doors_Open_ET variables



For the attribute `constant` of the variable `DoorsOpen_Time`, either explicitly enter **constant**, or scroll through the available formats using **Alt-key** together with the up and down arrow keys, or press **Ctrl+J** to display the list of attributes and then select `constant`.

11. Declare the remaining variables (starting from row 4) in the grid as shown in [Figure 33](#).

3	DoorsOpen_ET	time	retain				Elapsed time after photo cell has been activated
4	Motor_1	bool	retain	false			Output to motor opening door 1
5	Motor_2	bool	retain	false			Output to motor opening door 2
6	Openings_Total	dint	constant	10			Total number of openings until service
7	Openings_Freq	dint	retain				Number of openings since last service
8	Serviced	bool	retain	false			Flag that resets the number of openings
9	Customers_Qty	dint	retain	0			Total number of customers
10	Reset_Counter	bool	retain	false			Flag that resets the number of customers
11							

Figure 33. Declaration of the remaining variables



To specify the Data types in the column, choose **Insert > Variable, Type, Attribute** from the editor (or press CTRL+J) to access a list of possible data types.

12. Select the **Communication Variables** tab in the program editor, and declare the `Service_Req` communication variable as shown in [Figure 34](#).

	Name	Data Type	Attributes	Direction	Initial Value	ISP Value	Interval Time	IP Address	Description
1	Service_Req	bool	retain	out	false		normal	auto	Flag that is set when service is required
2									
3									
4									

Variables Communication Variables Function Blocks

Figure 34. Declaration of the communication variable `Service_Req`

13. Click **Check**  to check for errors.
14. Click **Save**  to save the variables.

Function Blocks

Timers and counters in the Compact Control Builder are normally represented as function block types and located in the Basic library. This example declares one Timer (TOF), and two Counters (CTU) from the Basic library.

Declaring Function Blocks

Make sure the diagram editor is open, (see [Figure 27](#), to open editor). The default code block (Code) is the FD (Function Diagram) code block, which is a graphical editor (with visible grids) for adding graphical objects.

The code block – Code – consists of a default page, named 1.

To start creating the logic in the editor for Diagram2:

1. Rename the default page as `Motors_Doors`:

- a. Right-click the Code field and select **Rename** from the context menu. A **Rename Current Page** window opens.

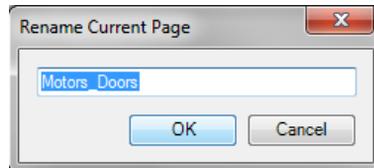


Figure 35. Rename Current Page dialog

- b. Write **Motors_Doors** in the Name field.
 - c. Click **OK**.
2. In the grid area of the **Motors_Doors** page, right-click to open the context menu, and select **New > Object**. The **New Object** dialog opens.
3. In the **New Object** dialog, select **the TOF** function block type from any of the two tabs:
 - The **List** tab contains alphabetical list of all objects available in the inserted libraries in Project Explorer. Select **TOF**.
 - The **Tree** tab displays a tree structure to navigate to the required object. Go to Connected **Libraries > BasicLib > Function Block Types**, and select **TOF**.

4. After selecting **TOF**, enter **OpenDoors** in the Name field as shown in [Figure 36](#).

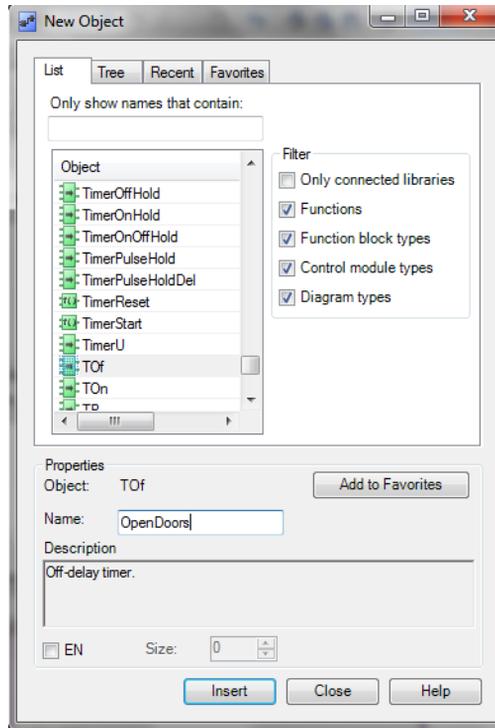


Figure 36. Insert TOF from New Object Dialog

5. Click **Insert**, and then click **Close**. **OpenDoors** function block is inserted as in the [Figure 37](#).

- In the declaration pane for Function Blocks, add the description 'Timer for Motor' corresponding to the OpenDoors row.

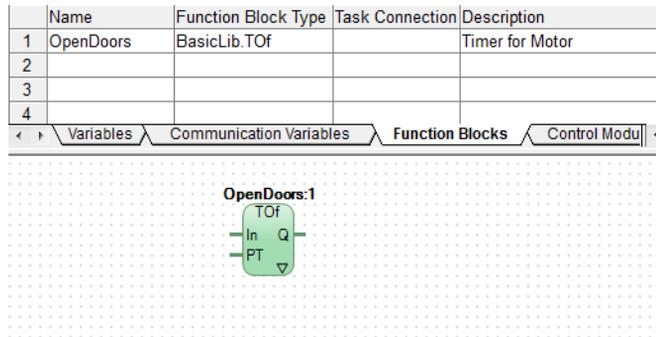


Figure 37. Declare TOF Function Block Type in Motors_Doors page

- Add a page, by selecting **Insert > New Page** or, right-click on the grid area and select **Pages > Add New Page**. Rename the new page as **Number_of_customers**.
- Open the **Number_of_customers** page in the diagram editor. In the grid area of code pane, right-click and select **New > Object** from the context menu. The **New Object** dialog opens.
- Select **CTU** from the list and enter **Customer_Count_Up** in the Name field. Click **Insert** and **Close** the dialog.

- Customer_Count_Up function block is created as in the [Figure 38](#). Add the description according to [Figure 38](#).

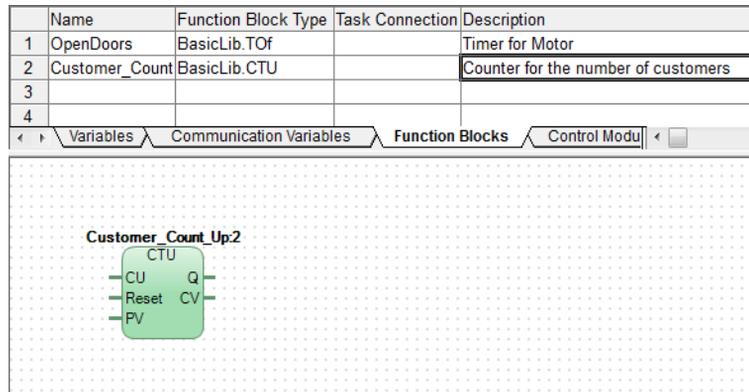


Figure 38. Declare CTU Function Block Type in Number_of_Customers page

- Add a third page, by selecting **Insert > New Page** or, right-click on the grid area and select **Pages > Add New Page**. Rename the new page as **Service_On_Doors**.
- Open the **Service_On_Doors** page in the diagram editor. In the grid area of code pane, right-click and select **New > Object** from the context menu. The **New Object** dialog opens.
- Select **CTU** from the list and enter **Service_Count_Doors** in the Name field. Click **Insert** and **Close** the dialog.

14. **Service_Count_Doors** function block is created as in the [Figure 39](#). Add the description according to [Figure 39](#).

	Name	Function Block Type	Task Connection	Description
1	OpenDoors	BasicLib.TOf		Timer for Motor
2	Customer_Count_Up	BasicLib.CTU		Counter for the number of customers
3	Service_Count_Doors	BasicLib.CTU		Counter for the number of opening of doors
4				

Figure 39. Declare CTU Function Block Type in Service_On_Doors page



For information about the TOf and the CTU function blocks, refer to the Control Builder Online Help. Place the cursor in the Function Block Type cell (for example TOf), and press **F1**.

15. Click **Check**  to check for errors.

Creation of Logic

The creation of logic in the diagram editor involves inserting and connecting the graphical objects, which can also be moved freely in the grid area.

Making a Function Block Call in Motors_Doors

1. Open the **Motors_Doors** page. In the grid area right-click and select **Insert >Variable**. From the variable list, select **Photo_Cell** and click **Insert**.
2. Drag one port of **Photo_Cell** and connect to **In** parameter of the **OpenDoors** function block graphically.
3. The variables can also be inserted by drag and drop method. From the Variables tab, click the **DoorsOpen_Time** variable and drag it to the grid area.
4. Insert the variables **Motor_1**, **Motor_2**, and **DoorsOpen_ET** using any of the methods. Connect these three variables to the parameters as in [Figure 40](#).

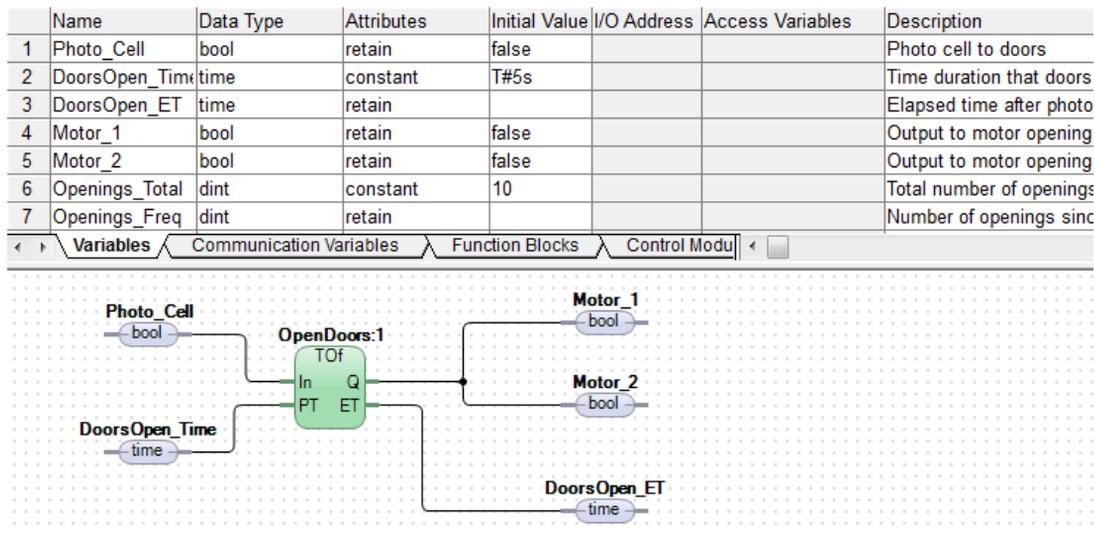


Figure 40. Variable connections to OpenDoors Function Block



The variables can also be connected by right-clicking the port and selecting **Connect**. In the Connect dialog, enter the first few characters of the variable to select the variable from the list. Click **OK**.

If the variable is not declared earlier, after entering the variable name in the Connect dialog, a **Declare Variable** dialog is shown. Select **Variable** or **Communication Variable**, and click **Declare**.

5. Click Save and Close .

What About the Q parameter in TOF?

The output Q parameter is a Boolean signal, which represents the status on the door position (open or closed) and is passed on to the motors. For both doors to open, the Q signal must be passed to both motors. The variables Motor_1 and Motor_2 are connected as in the Figure 27.

Making a Function Block Call in Number_Of_Customers

1. Open the **Number_Of_Customers** page. In the grid area, insert the variables **Photo_Cell**, **Reset_Counter**, and **Customers_Qty**.

2. Connect the variables to the **Customer_Count_Up** Function Block type as in the Figure 28.

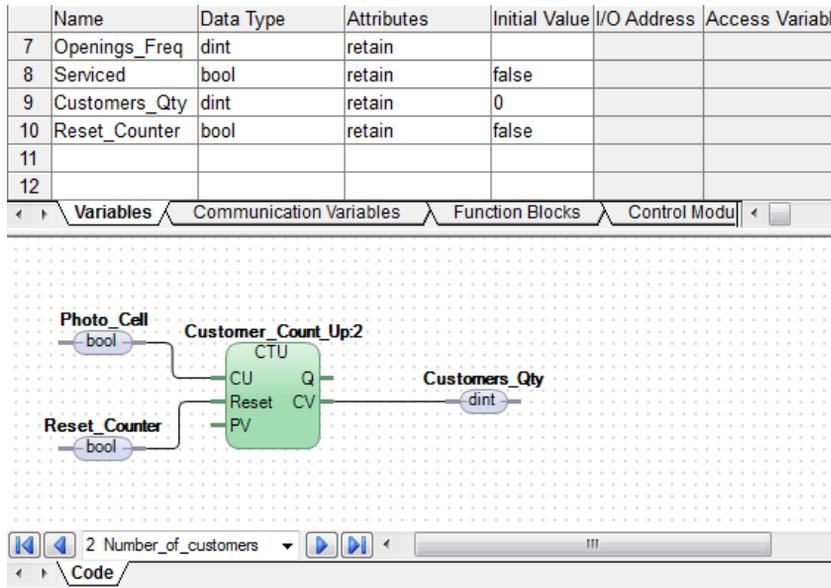


Figure 41. Variable Connections to **Customer_Count_Up** Function Block Type

3. Click Save and Close .

Making a Function Block Call in **Service_On_Doors**

1. Open the **Service_On_Doors** page. In the grid area, insert the variables **Motor_I**, **Serviced**, **Openings_Total**, **Service_Req**, and **Openings_Freq**.

2. Connect the variables to the **Service_Count_Doors** as in the Figure 29.

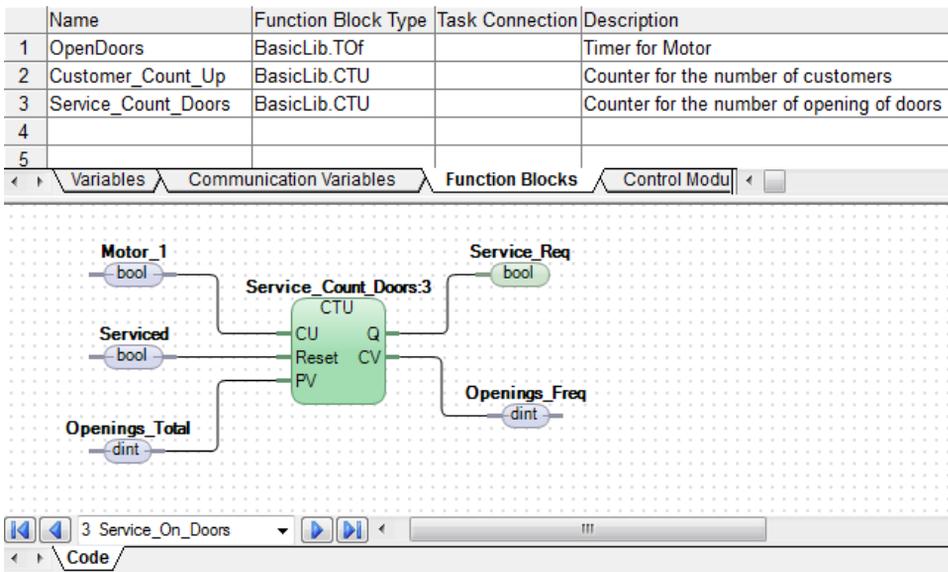


Figure 42. Variable Connections to Service_Count_Doors Function Block Type

Click Save and Close .



If an error message should be displayed in the message pane, double-click the error line and you will jump directly to the error location in the code. You will also find a brief description in the message pane, explaining the type of error that has occurred.

Testing MyDoors Project

Before downloading the application to a PLC and going online, it is necessary to first test the application in an offline mode to ensure that everything is working properly. This mode is called the Test Mode, where the Control Builder compiles and executes the code locally in the PC as if it is an AC 800M PLC.

The test mode is an easy way to test the application many times. However, external communication is disabled during the test mode, thus reading and writing variables connected to IO units cannot be validated in test mode.



A communication variable used between applications or between tasks within the applications does not work in Test Mode.

In Test Mode, the communication variable does only work within the same task in an application.



Before running the program in Test mode, there is an option to enable the Difference Report window. However, the Difference Report function is not important for this example since it does not generate a report in Test mode. For details on how to enable this function, see [Disable/Enable Difference Report](#) on page 122. This example assumes that the Difference Report has the default setting (not enabled).

1. In Project Explorer, click **Test Mode** . The Test Mode Analysis window opens.
2. Click **Cold Restart All**.
3. Click **Continue**.
4. Double-click **Diagram2** to display the editor.
5. Select **Motors_Doors** tab. All variables in **Diagram2** are listed in the upper pane and the code in the lower pane, see [Figure 43](#).

Name	Current Value	Data Type	Attributes	Initial Value	I/O Address
Photo_Cell	false	bool	retain	false	
DoorsOpen_Time	0d0h0m5s0ms	time	constant	T#5s	
DoorsOpen_ET	0d0h0m0s0ms	time	retain		
Motor_1	false	bool	retain	false	
Motor_2	false	bool	retain	false	
Openings_Total	10	dint	constant	10	
Openings_Freq	0	dint	retain		
Serviced	false	bool	retain	false	
Customers_Qty	0	dint	retain	0	
Reset_Counter	false	bool	retain	false	

Variables Communication Variables Function Blocks Control Modules Diagrams

1 Motors_Doors

Code

Figure 43. The Diagram2 editor in Test mode

Analyzing the Code During Program Executions

The test mode helps in testing and analyzing the project, without having a PLC ready in the Project Explorer tree. The variable values can be changed to study the program response.

Analyzing the variable conditions requires right-clicking of variables. These can be accessed either from the parameter list or from the code pane.

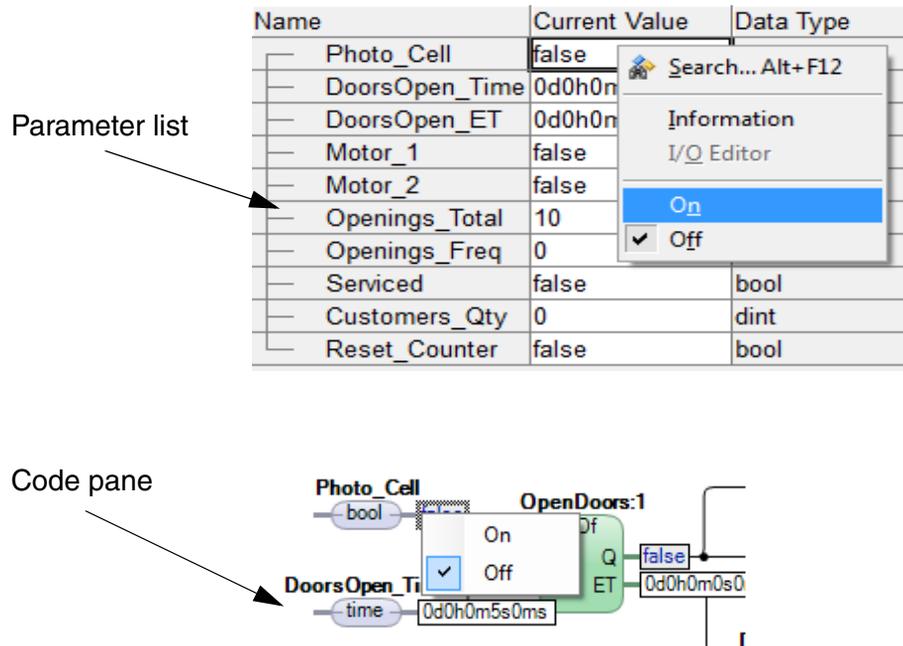


Figure 44. Changing the current value on a variable from the Parameter list, or in the code pane

- Right-click `Photo_Cell` and select **On** in the context menu.
The motors change to True (start) and the number of openings since last service increases by one, as does the number of customers.
- Right-click `Photo_Cell` and select **Off** in context menu.
Simulating that no customer is activating the photocell. The clock starts and counts up to five seconds at which point the motors are set to False (stop) and the doors close.
- Right-click `Photo_Cell` and select **On**, then QUICKLY select **Off** again.

Simulating that a customer has activated the photocell. The number of openings is increased, as does the number of customers.

4. Wait until the doors close. Right-click `Photo_Cell` and QUICKLY select **On, Off, On, Off, On, Off**.

Simulating that three customers are passing the photocell one by one. Notice that the clock starts when the first customer passes the photocell and resets to 0 when the next customer passes. Consequently, the opening time is extended for a new period of 5 seconds, and so on. The number of times the doors open increases by one, whereas the number of customers increases by three.

This results in three openings of the doors and five customers.

5. In the variables list, right-click `Reset_Counter` and select **On**, then select **Off** again. Reset the customer counter as well.
6. Activate the photocell so that when the number of openings (`Openings_Freq`) passes, `Openings_Total.Service_Req` becomes *True*.
7. Right-click `Serviced` and select **On**, then select **Off** again.

Study the reaction of the counters and flags. The variable `Openings_Freq` resets.

8. Close Diagram editor.
9. From Control Builder Menu bar, select **Tools > Stop Test Mode**.

Project Examples in Control Builder

All the examples are Read-only, which means they cannot be altered. To study these, see [Opening the ShopDoors Example \(Read Only\)](#) on page 79.

If these are used as a template or a skeleton for other projects, then the projects attribute needs to be changed from read only as described below.

Preparing the ShopDoors Example for a Project

From the disk where Compact Control Builder¹ is installed:

1. Start the Search tool in Windows and search for *ShopDoors_FD.prj*. The project file is located inside the example folder for the ShopDoors project.
2. Copy the complete **ShopDoors_FD** folder into the **Projects** folder².
3. Right-click the **ShopDoors_FD** folder and select **Properties** from the context menu.
4. Clear the folders properties Attribute Read-only. Apply changes to the folder, sub folder and files.
5. Follow the next steps under [Opening a Project](#) on page 78, to open the converted ShopDoors_FD project.

1. Compact Control Builder is normally installed on the Local Disk (C:)

2. The Projects folder is normally located at; C:\ABB Industrial IT Data\Engineer IT Data\Control Builder AC 800M\Projects

Opening a Project

1. From the Project Explorer, select **File > Open Project**. An Open Project window opens.

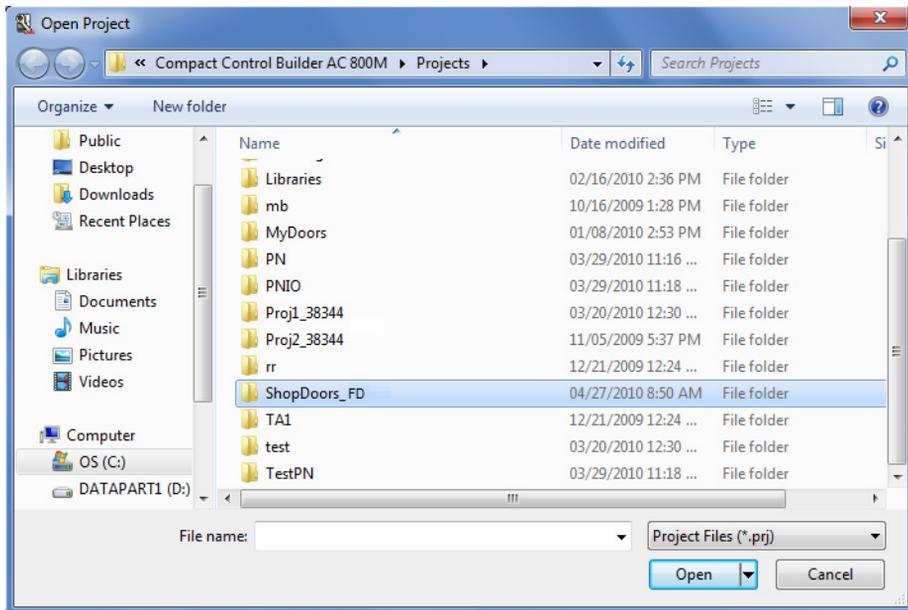


Figure 45. The Open project window

2. Select the **ShopDoors_FD** folder and click **Open**. The project ShopDoors_FD folder opens.
3. Select the **ShopDoors_FD.prj** file and click **Open**. The Project Explorer opens the ShopDoors_FD project.

Opening the ShopDoors Example (Read Only)

1. From the Project Explorer, select **File > Open Project**. An Open Project window opens
2. In the Open Project window, go to the **Examples** folder in the Compact Control Builder installation folder in the drive (typically, C:\Program Files (x86)\ABB Industrial IT\Engineer IT\Compact Control Builder AC 800M).
3. Open the ShopDoors_FD folder and select **ShopDoors_FD.prj**.

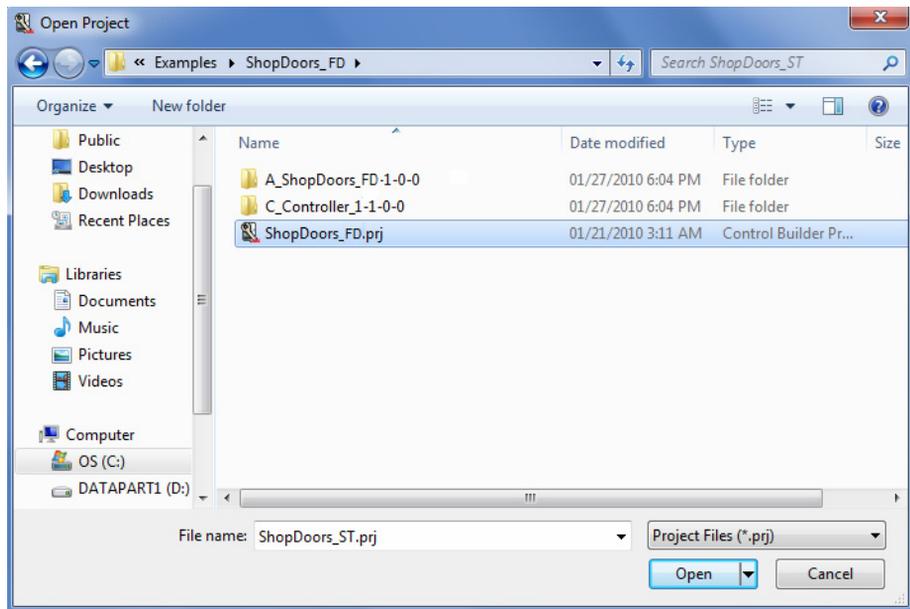


Figure 46. Selecting ShopDoors_FD project (Read Only)

4. Click **Open**. The ShopDoors example (read only) opens in Project Explorer.

Section 5 Hardware Configuration

This section describes about adding or removing hardware units from the tree structure in the Project Explorer. It covers the necessary steps for building a software model that represents a limited part of a hardware configuration in the plant.

The Controller object in Project Explorer is the root to which hardware objects are added.

Configure Hardware

Study the hardware configuration in [Figure 47](#). Assume a PLC, together with six I/O modules. In this example, two of them are added to the tree structure in Project Explorer. Add DO814 and DI810, at positions 1 and 2 respectively.

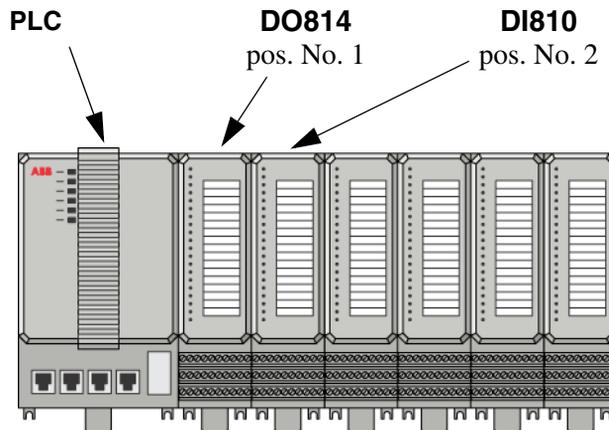


Figure 47. Hardware position for IO modules (for example DO814 at position 1 and DI810 at position 2)

Changing a CPU

The CPU connected in the Project Explorer must be same as in the physical PLC, else the application cannot be downloaded to the PLC.

However, if the application is run with a SoftController, the choice of the CPU model is optional.



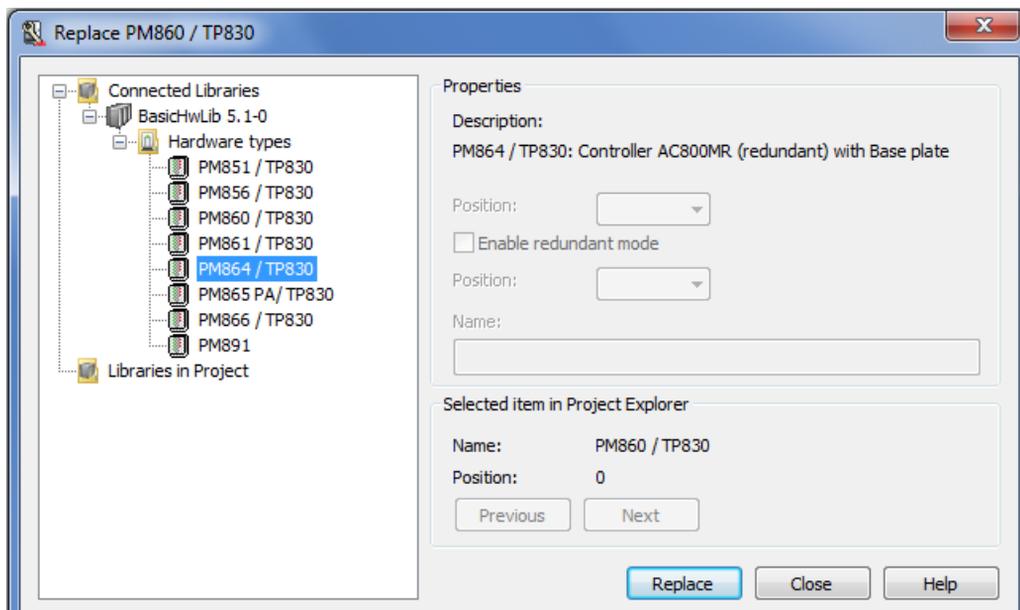
In this example, a default CPU PM860 is replaced with a CPU PM864.



To remove a hardware unit, right-click the object in the tree structure and select Delete.

To replace a CPU:

1. Expand **Controllers > PLC_1 > Hardware AC 800M** to view the **PM860 / TP830** item at position 0 in the Project Explorer tree.
2. Right-click the **PM860 / TP830** item and select **Replace Unit** in the context menu. A 'Replace' window opens.
3. Expand **Connected Libraries** and select, for example **PM864/TP830**.



- Click **Replace** and then **Yes** to accept the change.

Adding the IO Modules DO814 and DI810

The S800 IO modules are represented in Control Builder as hardware types located in the hardware library **S800IoModulebusHwLib**. Thus, before adding the IO modules, first insert the hardware library to the project. Once the library is inserted to the project, connect the library to the hardware configuration and then access the IO modules and add them to the controller configuration.

To insert and connect a hardware library:

- Expand **Libraries** folder to see the **Hardware** folder in the Project Explorer tree.

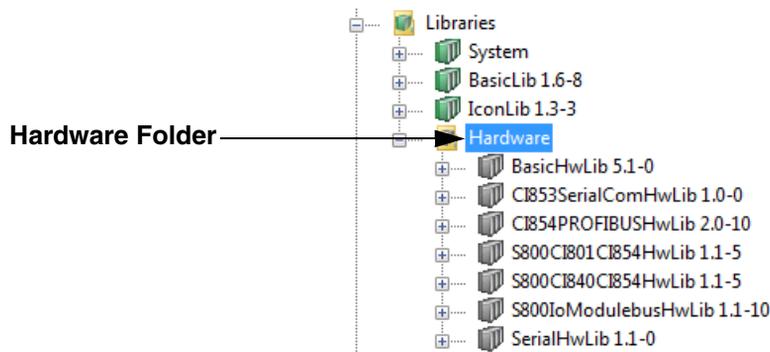


Figure 48. The hardware folder located inside Libraries folder in the Project Explorer



Among the hardware libraries listed under the Hardware folder, the S800IoModulebusHwLib library contains S800 IO units for the Modulebus.

- Expand **Controllers > PLC_1** to see the **Connected Hardware Libraries** folder in the Project Explorer tree.
- Right-click the **Connected Libraries** folder, select **Connect Library**, and select **S800IoModulebusHwLib** from the window.
- Click **OK**.

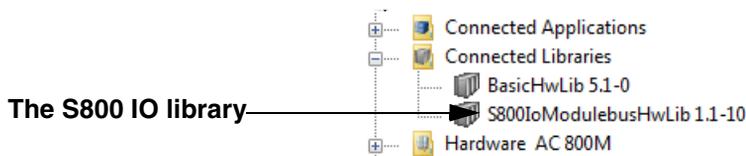
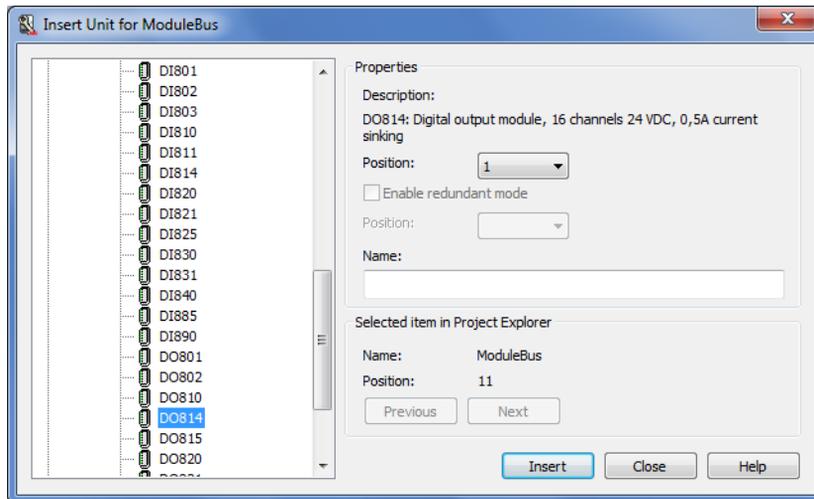


Figure 49. The new S800IO library has been connected to the controller

Adding the IO modules from the hardware library:

1. Expand **Controllers > PLC_1 > Hardware AC 800M > PM860/TP830** to see the **ModuleBus** item in the Project Explorer tree.
2. Right-click the **ModuleBus** item and select **Insert Unit** in the context menu. The 'Insert Unit for ModuleBus' window opens.
3. Expand **Connected Hardware Libraries > S800Io ModulebusHwLib > Hardware types** and select DO814.



4. Keep default position **1** from the *Position* drop-down menu and click **Insert**.
5. Select **DI810** from the list.
6. Keep default position **2** from the *Position* drop-down menu and click **Insert**.

When the two IO modules are added, the “hardware tree” looks like the configuration shown in [Figure 50](#).

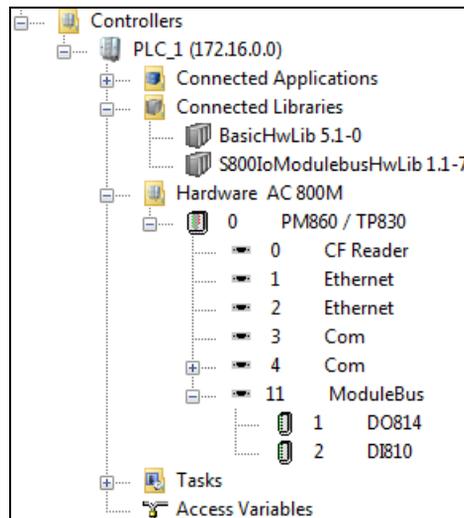


Figure 50. Hardware setup with the new IO Units added on the module bus



Information on an I/O unit, for example DO814 or DI810, can be accessible from the On-line Help; select the I/O unit in the Project Explorer and press F1.

Connect Variables to I/O Channels

Communication between I/O channels and code is established by connecting variables to I/O channels. Therefore, Control Builder provides two different connection methods. Both the methods can be followed for better understanding.



The MyDoors project is not completed unless both methods are followed.

[Method 1 - Using Dot Notation](#) on page 86 connects the variable Photo_Cell to the IO module DI810 by using dot notation. [Method 2 - Using a Path Selector](#) on page 86, connects the variables Motor_1 and Motor_2, to the IO module DO814 via a path selector menu.

Method 1 - Using Dot Notation

Connecting a Variable to DI810 Channel

From the Controllers in Project Explorer:

1. Double-click **DI810** I/O module. The DI810 hardware editor opens.
2. Select the **Connections** tab and place the cursor in the first empty white cell.
3. Type **A** (for Application_1) and observe how the editor fills in the rest.
4. Press “.” (dot) to move to the next level. All three Programs are displayed.
5. Select **Diagram2**, and press “.” (dot) again. A list of variables opens.
6. Select `Photo_Cell` in the list.
7. Press the ENTER key. The `Photo_Cell` variable has been connected to the first channel in DI810.

Channel	Name	Type	Variable	I/O Descrip
IX0.11.2.1	Input 1	BoollO	Application_1.Diagram2.Photo_Cell	
IX0.11.2.2	Input 2	BoollO		
IX0.11.2.3	Input 3	BoollO		

Figure 51. The variable `Photo_Cell` connected to first IO Channel

Method 2 - Using a Path Selector

Connecting a Variable to DO814 Channel

From the Controllers in Project Explorer:

1. Double-click the **DO814** I/O module. The hardware editor for DO814 opens.
2. Select the **Connections** tab and place the cursor in the first empty white cell (Channel QX0.11.3.1 in the **Variable** column).
3. Right-click **Insert > Insert Path From Tree** from the context menu. A list box opens.



The Menu bar action **Insert > Insert Path From Tree**, can also be done by clicking the  icon located in the hardware editor, or by pressing CTRL+T inside the cell.

- Expand **Application_1 > Diagram2**. Double-click **Motor_1** to insert the full path, see [Figure 52](#).

Channel	Name	Type	Variable	I/O Des
QX0.11.1.1	Output 1	BoolIO		
QX0.11.1.2	Output 2	BoolIO		
QX0.11.1.3	Output 3	BoolIO		
QX0.11.1.4	Output 4	BoolIO		
QX0.11.1.5	Output 5	BoolIO		
QX0.11.1.6	Output 6	BoolIO		
QX0.11.1.7	Output 7	BoolIO		
QX0.11.1.8	Output 8	BoolIO		
QX0.11.1.9	Output 9	BoolIO		
QX0.11.1.10	Output 10	BoolIO		
QX0.11.1.11	Output 11	BoolIO		
QX0.11.1.12	Output 12	BoolIO		

Figure 52. The path for **Motor_1** variable selected in the tree

- Place the cursor in the second empty white cell (Channel QX0.11.3.2 in the **Variable** column) and connect **Motor_2**. Use the  icon.

After connecting the variables, the hardware editor looks as in [Figure 53](#).

Channel	Name	Type	Variable	I/O Des
QX0.11.1.1	Output 1	BoolIO	Application_1.Diagram2.Motor_1	
QX0.11.1.2	Output 2	BoolIO	Application_1.Diagram2.Motor_2	
QX0.11.1.3	Output 3	BoolIO		

Figure 53. The **Motor_1** and **Motor_2** connected to DO814

6. Click **Check**  to check the declaration.
7. Click **Save and Close** .

Reading I/O addresses from the Application

An easy way to read the I/O address is to open **Diagram2** in the program editor and check the column labeled **I/O Address**. This column shows the address for the photocell and the motors, as shown in **Figure 54**.

	Name	Data Type	Attributes	Initial Value	I/O Address	
1	Photo_Cell	bool	retain	false	Controller_1.0.11.2.1	← DI810
2	DoorsOpen_Time	time	constant	T#5s		
3	DoorsOpen_ET	time	retain			
4	Motor_1	bool	retain	false	Controller_1.0.11.1.1	← DO814
5	Motor_2	bool	retain	false	Controller_1.0.11.1.2	
6	Openings_Total	dint	constant	10		
7	Openings_Freq	dint	retain			

Figure 54. The I/O Address column shows how variables are connected to I/O channels

Changes made to I/O connections in the hardware editor are reflected in both editors.

The project has now been tested offline and the hardware configuration is complete.

Section 6 Connecting the PLC and Go Online

This section describes the prerequisites for connecting a PLC and the general procedure for downloading a project to the PLC.

Before completing the MyDoors project by downloading the application to a PLC, create a project according to [Section 4, MyDoors Project](#). Then, follow the instructions in [Section 5, Hardware Configuration](#).

If there is no access to a PLC or IO modules, use a **SoftController**. In that case, refer to [Setting the System Identity in Control Builder](#) on page 96.

Firmware Upgrade

The PLC firmware version and the Compact Control Builder version must be identical. If the firmware version is different, perform the steps in this section to upgrade the firmware.



Firmware upgrade can be performed from the Compact Control Builder via the Ethernet network (see the Control Builder Online Help). The Serial line upgrade procedure is also available.



Serial Firmware Upgrade Tool cannot be used for firmware upgrade of PM891. The firmware upgrade of PM891 can be done using an SD card or from the Remote System dialog in Control Builder.

Firmware Upgrade via the Serial Cable (TK212A)

1. Connect the serial cable between the Control Builder PC and the PLC, as specified in [Table 3](#). For the type of cable, see [Appendix D, Communication Cables](#).

Table 3. Cable connection for the PLC

PLC	Tool Port	Connector	Cable Name
AC 800M	COM 4	RJ 45	TK212A



During the upgrade, do not run any program capable of blocking the selected COM port. This applies in particular to the MMS Server program.

2. Turn on the power to the PLC.
3. From the ABB Start menu select **ABB Compact Product Suite > Utilities > Serial Firmware Upgrade**. The following dialog box appears.

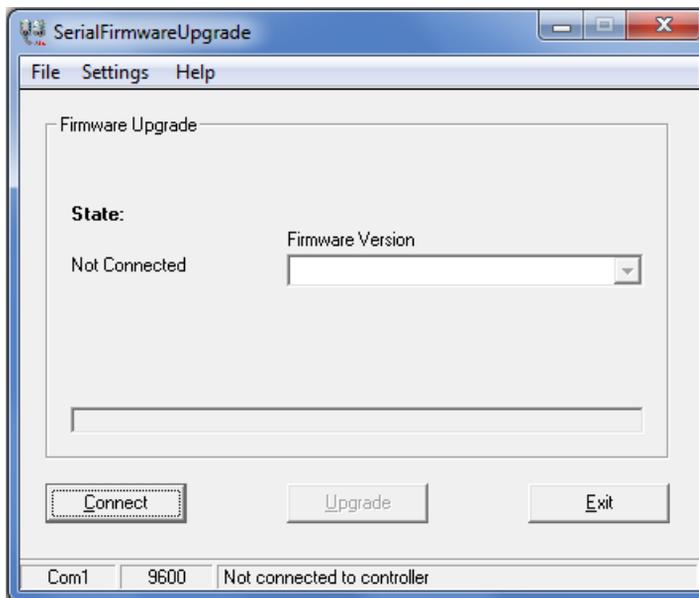


Figure 55. The Serial Firmware Upgrade dialog box

4. Select **Settings > COM Port** from the drop-down menu. Make sure the settings correspond to the physical COM port (on the PC) to which the cable is connected.

- Click **Connect** button and press the **Init** push-button on the PLC until the **Run** LED starts to blink. Wait for a minute until a message appears. If the connection is successful, a confirmation text appears in the Firmware Version text field (Figure 56).

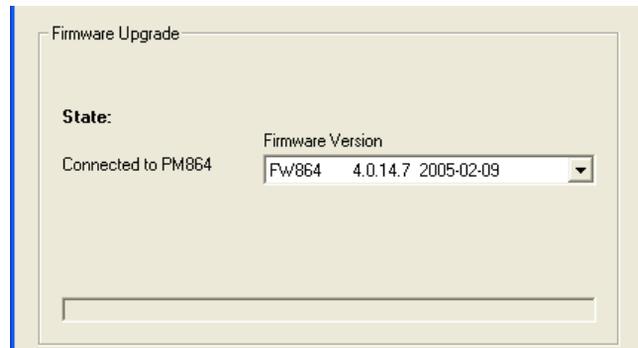


Figure 56. A Firmware version displayed in the text field



- If an error message “Connection failed” appears, check the cables and repeat the steps again.
- Select Firmware version¹ from the drop-down menu and click **Upgrade**. File transmission starts to the PLC. A confirmation window opens when the PLC is upgraded, see Figure 57.

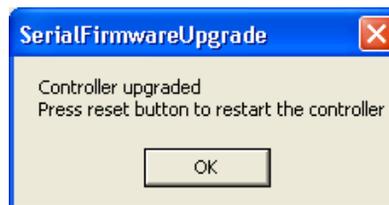


Figure 57. The Serial Firmware Upgrade window

- Click **OK**.
- Click **Exit**.
- Press the **Init** push-button on the PLC until the **Run** LED starts to blink.

1. The firmware version must be supported by the installed Control Builder version.

Setting an IP Address

A unique PLC IP address must be set to avoid conflict with other devices on the Control Network. This subsection describes setting up an IP address for the PLC using the serial cable (TK212A), without any connection to the network. Furthermore, it provides instructions to setup the PC that runs the Control Builder. However, these instructions are strictly Microsoft Windows specific. A configuring tool, named IPConfig, is used to set the IP address for the PLC.

Setting IP Address for PLC

Preparations

Connecting the cable between the Control Builder and the PLC are exactly the same as described in [Firmware Upgrade](#) on page 89.

1. Connect a serial cable between the Control Builder PC and the PLC, as specified in [Table 4](#). For the type of cable, see [Appendix D, Communication Cables](#).

Table 4. Cable connection for the PLC

PLC	Tool Port ⁽¹⁾	Connector	Cable Name
AC 800M	COM 4	RJ 45	TK212A

(1) The tool port COM4 is part of PLCs PM85x and PM86x. COM4 is not part of PM891 PLC.



During the upgrade, any program that is capable of blocking the selected COM port should not be run. This applies in particular to the MMS Server program.

2. Turn on the power to PLC.

Starting the IPConfig Tool

1. From the ABB Start menu select **ABB Compact Product Suite > Utilities > IPConfig**. An IP Config dialog opens.

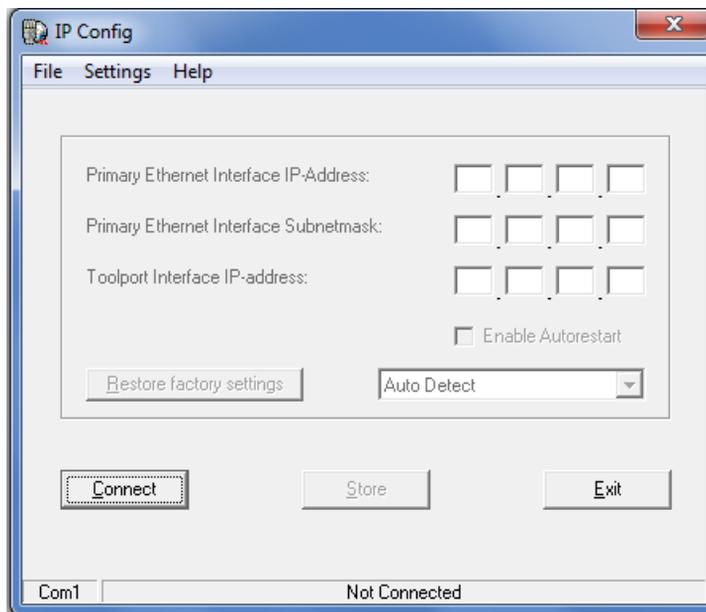


Figure 58. The IP Config dialog box

2. Click the **Connect** button and press the **Init** push-button on the PLC until the **Run LED** starts to blink. Wait for a minute until a message appears, see [Figure 59](#).

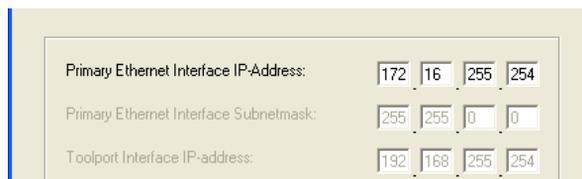


Figure 59. The IPConfig dialog box with factory default setting



If the error message “Connection failed” appears, check the cables and repeat the steps again.

3. From the IP Config dialog menu, select **Settings > Advanced Mode**.

4. Enter a unique IP address (obtainable from the Control Network Administrator). Example: 172.16.84.124, see [Figure 60](#).



Figure 60. IP Config window for setting unique IP address

5. Type Primary Ethernet Interface Subnetmask (255.255.252.0) and click **Set IP**. The new address is sent to the PLC and an IP Config window opens, see [Figure 61](#).

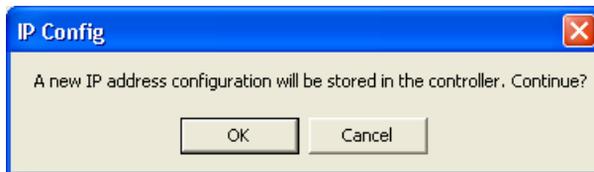


Figure 61. IP Config confirmation dialog window

6. Click **OK**.
7. Press the **Init** push-button on the PLC until the **Run** LED starts to blink. The new IP address is not valid until the PLC is restarted.

Setting IP Address for PC

The following instructions help in setting up the IP address (in Windows) for the Control Builder PC.

1. Go to **Control Panel (> Network and Internet¹) > Network and Sharing Center**.
2. Select **Change Adapter Settings**.

1. The path in the parenthesis depends on the Control Panel view by Category.



The Control Builder uses the IP address of the last network adaptor. Hence, setup the correct order of network adaptors in the Control Builder PC, so that Control Network adaptor comes last.

3. Right-click **Local Area Connection** and select **Properties**. The Local Area Connection Properties dialog opens.
4. Select **Internet Protocol Version 4 (TCP/IPv4)** and click **Properties**. The 'Internet Protocol Version 4 (TCP/IPv4) Properties' dialog opens.
5. Select **Use the following IP address**.



The PC and PLC NetID must be the same for the first three positions (start from left to right). For example, if the PLC has the IP address 172.16.84.124, then the PC must have the IP address 172.16.84.Q. The number represented by Q must not be same as in the PLC (124 in this example).

6. Enter an IP address, in this example (172.16.84.120) and then enter Subnet mask (255.255.252.0).
7. Click **OK** to close all dialog windows.
8. Connect a network cable. The port and channel positions are shown in [Table 5](#).



To check that the IP configuration works; open the command prompt DOS window and ping the PLC by writing the following command: ping 172.16.84.n, where "n" is the address selected for the PLC.



If the PLC is to be connected to a PC via a switch or hub, then a *straight-through* Ethernet cable should be used. If there is a direct connection between the PLC and the PC, then use a *cross-over* Ethernet cable.

Table 5. Channel positions for connecting the Ethernet cable in the PLC

PLC	Communication Interface	Position	Channel
AC 800M	Built-in	-	CN1



CN2 port on the PLC must not be connected to the network. This port is used for connecting the PLC to a secondary network.

Downloading the Project via Ethernet

The connection with the PLC is established, once the upgraded firmware (Serial Firmware Upgrade) is downloaded and the IP addresses are given. This means that the application is ready to download projects to the PLC and Go Online.

Setting the System Identity in Control Builder

To download projects to the PLC, first set the system identity in Project Explorer.

Setting the IP address for PLC_1

1. In the Project Explorer, expand **Controllers**.

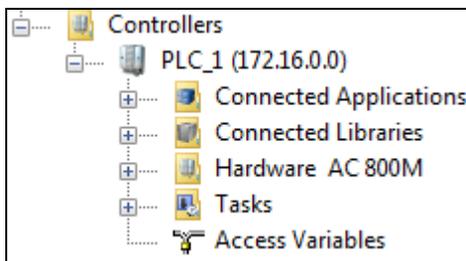


Figure 62. The Controllers expanded in Project Explorer

2. Right-click **PLC_1** and select **Properties > System Identity** from the context menu. The System Identity window opens.

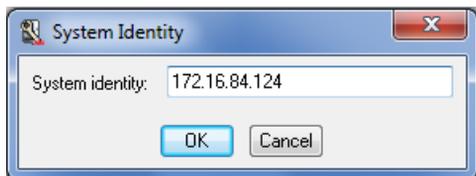


Figure 63. The System Identity window for setting the IP address

3. Enter the IP address of the PLC (for example: 172.16.84.124) and click **OK**. The System Identity window closes.



If the application is run with a **SoftController**, then enter the computer's IP address and add a colon and the digit 2. Example: 10.46.35.117:2

4. Expand **Hardware AC 800M** to view **1 Ethernet**. Right-click the **Ethernet** icon (at position 1) and select **Editor** to open the editor.
5. Select the **Settings** tab (lower left corner, see Figure 64) and enter the IP address in the IP address Value field.



Note that the IP address of the first Ethernet port has to be the same as the IP address of the PLC (system identity). The second Ethernet port (at position 2) is only used if the PLC is connected to a redundant network. For more information about redundant networks, study the subsection [Setting Up Redundant Network](#) on page 123

Parameter	Value	Type	Unit	Min	Max
IP address	172.16.84.124	string			
IP subnet mask	255.255.252.0	string			
Network Area	0	dint		0	35
Path Number	0	dint		0	3
Node Number	0	dint		0	500
Network Area Local	false	bool			
Send Period	1	dint	s	1	60
Max Lost Messages	3	dint		1	10
Proxy router	0.0.0.0	string			
Target address	0.0.0.0	string			

Settings | Connections | Unit Status

Figure 64. IP address for PLC Ethernet port at position 1 (in this case 172.16.84.124 which is the same IP address as given in System Identity)

Click **Save and Close** .

Downloading the Project to a PLC

Ensure that the project has no errors, before downloading the application to a PLC.

If the application is run with a SoftController, see [Downloading to a SoftController](#) on page 99.



Ensure that the PLC and all other hardware units have the right firmware. For instructions on how to check and upgrade firmware versions, see [Firmware Upgrade](#) on page 89.

Downloading to the PLC

The following instructions address the project MyDoors, which was previously created in [Section 4, MyDoors Project](#). However, these instructions are common for downloading any project application.

1. Ensure that the MyDoors project is in Offline mode.
2. Click **Download Project and Go Online** . The Online analysis window opens.
3. Click **Cold Restart All**.
4. Click **Continue**.
5. In the Task Analysis dialog, click  to accept the download, and go online.



Figure 65. Task Analysis dialog

Downloading to a SoftController

Make sure that the project (in this example, MyDoors) is in Offline mode (not running in test mode).

1. Enable the Hardware Simulation feature in Control Builder. Go to **Tools > Setup > Station > Application Download** to open the Setup - Application Download dialog, and then set the parameter *HWSimulationAllowed* to **true**.
2. From Project Explorer, expand the Controllers folder.
3. Right-click **PLC_1** and select **Simulate Hardware** from context menu.
4. Start the SoftController from ABB Start menu: **ABB Compact Product Suite > SoftController > SoftController**. The SoftController start panel opens.
5. Click the **Start** button. The Status field displays *Started* and the SoftController starts.

From Project Explorer:

6. Click **Download Project and Go Online** . The Online analysis window opens.
7. Click **Cold Restart All**.
8. Click **Continue**.

Test the Diagram Online

This subsection describes how to force the variable Photo cell that is connected to the IO unit DI810 in the MyDoors sample project.

The *forcing* function can be used to activate/deactivate an I/O.

1. In Project Explorer, right-click **Diagram2** and select **Online Editor** to open the online editor.
2. Right-click I/O module **DI810** and select **Editor**.
3. In the Status tab, check the box in the **Forced** column, see [Figure 66](#). Change the variable `Photo_Cell` value to 1 (true), return quickly to 0 (false) and inspect the motor's values in the online editor (values change to 1 for five seconds and then return to 0).

Channel	Channel Value	Forced	Variable Value	Variable
I\X0.11.2.1	false	<input checked="" type="checkbox"/>	false	ShopDoors_ST.Normal.Photo_Cell
I\X0.11.2.2		<input type="checkbox"/>		
I\X0.11.2.3		<input type="checkbox"/>		
I\X0.11.2.4		<input type="checkbox"/>		

Figure 66. The status of the photocell and the motors can be forced in the I/O editor

Name	Current Value	Data Type	Attributes	Initial Value	I/O Address	I/O Description	Access
Photo_Cell	true	bool	retain	false	Controller_1.0.11.5.1	Photocell to doors	
DoorsOpen_T	0d0h0m5s0ms	time	constant	T#5s			
DoorsOpen_ET	0d0h0m0s0ms	time	retain				
Motor_1	true	bool	retain	false	Controller_1.0.11.3.1	Outout to motor ope	
Motor_2	true	bool	retain	false	Controller_1.0.11.3.2	Outout to motor ope	
Openings_Tot	10	dint	constant	10			
Openings_Fre	3	dint	retain				
Serviced	false	bool	retain	false			
Service_Req	false	bool	retain	false			
Customers_Q	3	dint	retain	0			
Reset_Counte	false	bool	retain	false			

```

OpenDoors ( In : = Photo_Cell,
            PT : = DoorsOpen_Time [ 0d0h0m5s0ms ],
            ET : = >DoorsOpen_ET [ 0d0h0m0s0ms ] );
Motor_1 : = OpenDoors.Q;
Motor_2 : = OpenDoors.Q;
    
```

Figure 67. The changing motor values can be inspected in the online editor of the Diagram2

The MyDoors project is now completed.

Appendix A Compact Control Builder AC 800M Settings

This appendix contains information about the Setup Wizard for Compact Control Builder. If a single-user configuration is set up with minor adjustments, then the wizard guides the user through the settings. However, if a multi-user configuration is to be setup, then the file path in the last dialog, 'File Location' (under Product settings), needs to be changed.

This appendix contains:

- [Starting the Setup Wizard for Compact Control Builder](#) on page 102.
- [Product Settings for Compact Control Builder](#) on page 102.
- [Multi-User Configuration](#) on page 104.
- [Download](#) on page 116.
- [Disable/Enable Difference Report](#) on page 122.



If the default settings for a single-user configuration are to be used, there is no need to configure the settings in the two Setup Wizards in this appendix.



Exclude the ABB Industrial IT Data folder and any used shared network disk from a virus scan, if the files are scanned at access. The user must configure the anti-virus program to scan these files and folders on demand or at a scheduled scan.

Starting the Setup Wizard for Compact Control Builder

From ABB Start Menu select **ABB Compact Product Suite > Utilities > Setup Wizard Control Builder M**.



Specified settings are not implemented until this button is clicked.

All *Setup Wizard* dialog boxes contain a Show Settings button. Click this button to open a log file on screen containing all available Wizard settings. It also contains a list of system environment variables.

Product Settings for Compact Control Builder

Language

The language to be used for the programming tool, the libraries, and the Online Help files is selected under the Language tab (see [Figure 68](#)). By default, the installation program selects English.

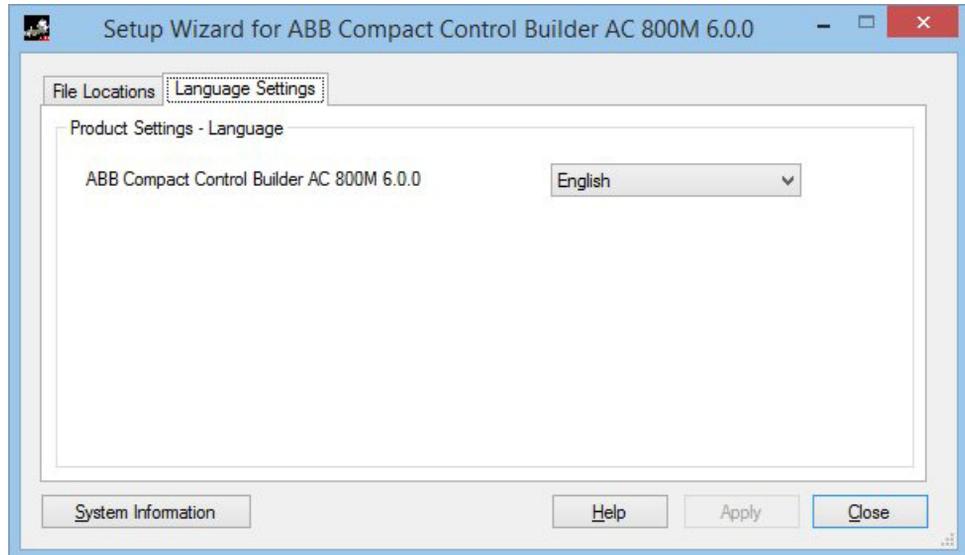


Figure 68. The Product setting dialog for Language

File Locations

Compact Control Builder has three file locations which can be managed by the Setup Wizard. The Working folder and the MMS server working folder are handled by the system, thus should never be modified. The Project folder should only be changed, if the Compact Control Builder station should be part of a multi-user configuration.

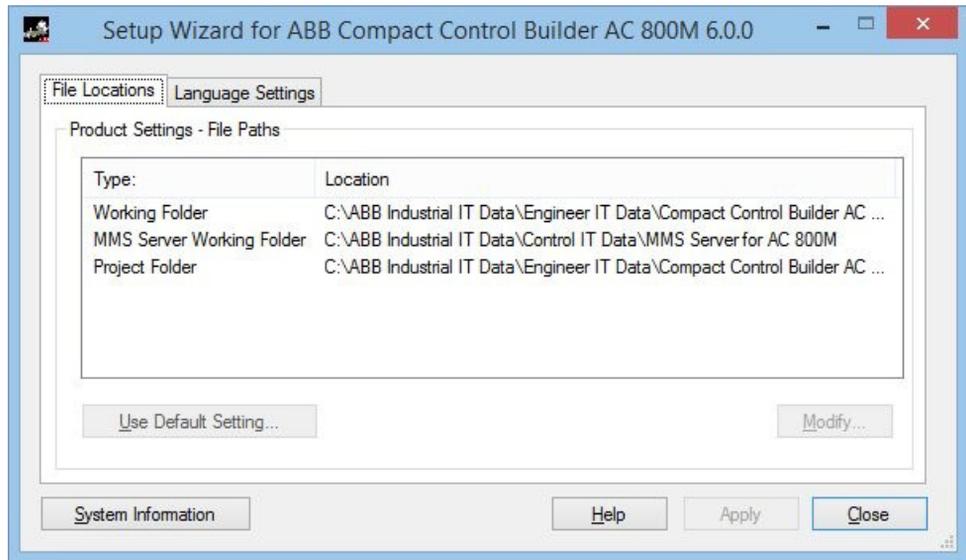


Figure 69. Product topic for file locations.

- Working folder; contains Compact Control Builder station log files, settings etc.
- MMS Server working folder; contains MMS Server log files.
- Project folder; contains projects.

Clicking *Use Default Settings*, resets the manual settings to the general default settings.



How to change the file location for the Project Folder, see [Multi-User Configuration](#) on page 104.

Multi-User Configuration

The Compact Control Builder must be installed on every PC before setting up a multi-user environment. The OPC Server can be installed on one of the Compact Control Builder stations or on a standalone PC. All PCs must be connected to the same network.

A multi-user configuration requires that all Compact Control Builder stations and an OPC Server have access to the common project files¹. During multi-user engineering, all Control Builder stations must write/read engineering changes to the common project files located in a shared project folder.

The OPC Server reads run-time data directly from the PLC over the network, by accessing the configuration data located in the common project folder. Thus, the project folder must be both shared and placed on a network server, before the team starts multi-user engineering.

Multi-user configuration consists of the following sections:

- [Creating a Shared Project Folder](#) on page 105.
- [Setting Up Compact Control Builder Stations](#) on page 108.
- [Setting Up OPC Server](#) on page 110.
- [Configuration Example](#) on page 113.
- [Guide lines for Multi-User Engineering](#) on page 115.

1. A Compact Control Builder project contains several files. These project files hold configuration data for libraries, applications, hardware, project constants etc.

Creating a Shared Project Folder

Select a PC station as the network File server (from now on MyServer). Start Windows and login with administrator role.

1. Create a project folder (from now on **AC800Mprojects**) on MyServer.
2. In Windows Explorer, right-click **AC800Mprojects** and select **Properties** from the context menu. A Properties dialog opens.
3. Select the **Sharing** tab.

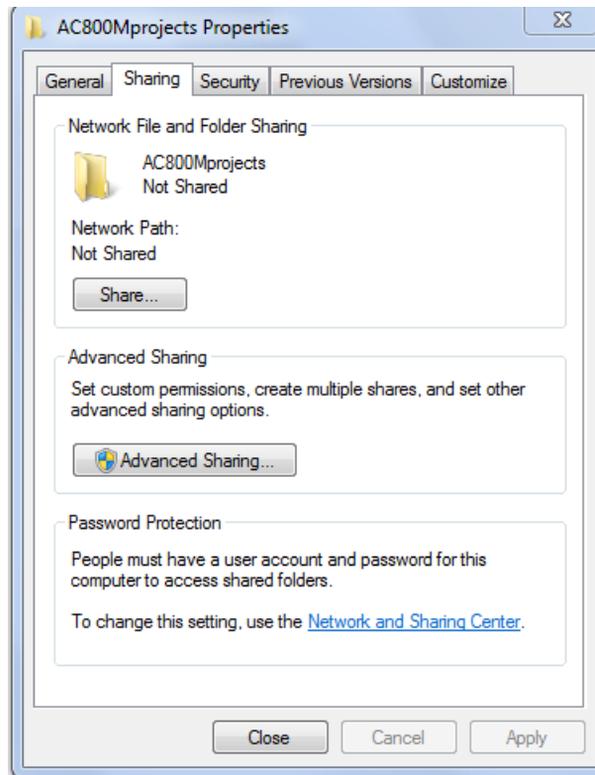


Figure 70. Properties dialog with the Sharing tab active.

4. Click **Advanced Sharing...** to open the Advanced Sharing dialog.
5. Select the **Share this folder** check box.

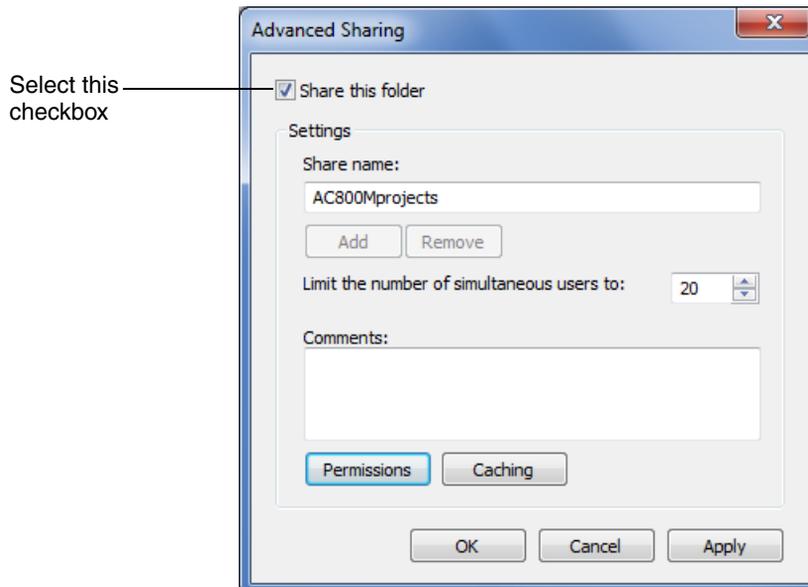


Figure 71. Advanced Sharing dialog

6. Click **Permissions** to open the Permissions for AC800Mprojects dialog.
7. Select the Everyone group, and select the **Allow** checkbox corresponding to Change.

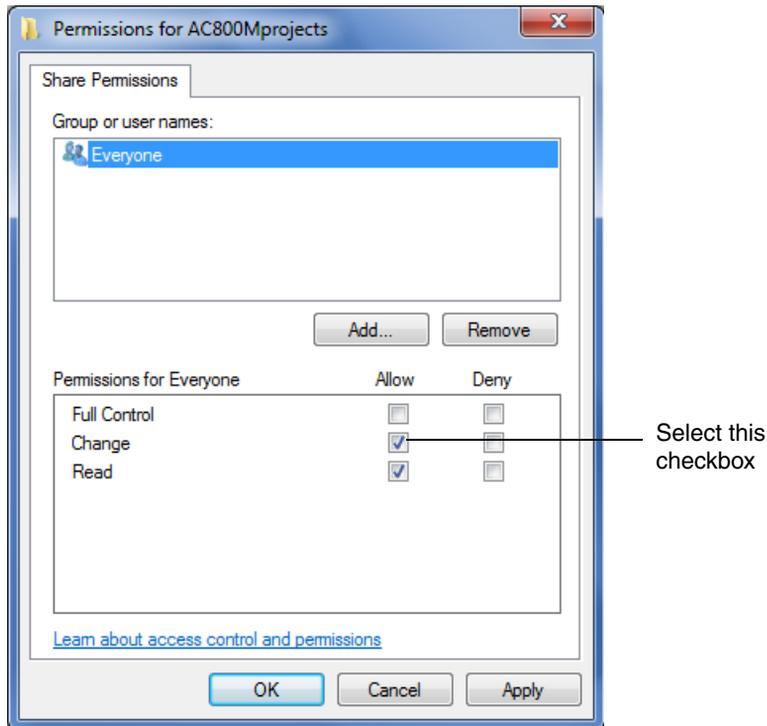


Figure 72. Permissions for Everyone

8. Click **Apply** and **OK**.
9. Click **OK**.
10. Click **Apply** in the Properties dialog.



It is preferable to create a new user group (for example MyTeam) in Windows and add the project members to MyTeam group. Then, select the permission as **Change** for MyTeam, instead of for Everyone.

Setting Up Compact Control Builder Stations

Ensure that the Compact Control Builder is installed and the PC station is connected to Ethernet. For installation instructions see [Section 2, Installing Software](#).

1. Start the **Setup Wizard** according to [Starting the Setup Wizard for Compact Control Builder](#) on page 102.
2. Select Project Folder on **File Locations**, and click **Modify** to open the Modify Working Folder dialog.

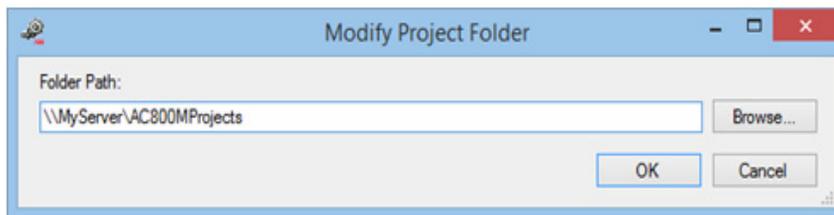


Figure 73. Modify Project Folder dialog for opening the shared project folder



Type the path in the Folder Path field as in [Figure 73](#). The path must be specified with an UNC path that contains the server name and the shared folder name \\MyServer\AC800Mprojects.



Exclude the ABB Industrial IT Data folder and any used shared network disk from a virus scan, if the files are scanned at access. Configure the anti-virus program to scan these files and folders on demand or at a scheduled scan.

3. Type the UNC path to the shared AC800Mprojects folder in the Folder Path field.
4. Click **OK** to close the Modify Project Folder dialog.

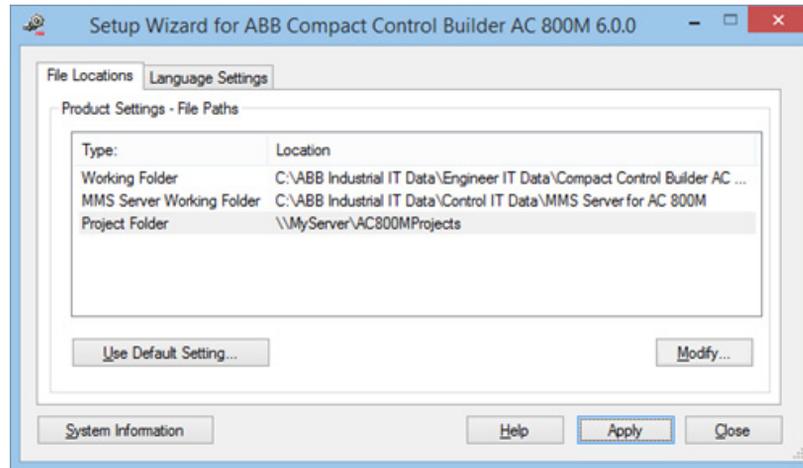


Figure 74. The new file location for the common project folder.



For more information about the differences between the Working folder and Project folder, see [File Locations](#) on page 103.

5. Click **Apply** to save the new folder name.
6. Click **Close** to close the Setup Wizard.
7. Repeat these steps for all Compact Control Builder stations.

Setting Up OPC Server

An OPC Server configuration for multi-user engineering requires the following:

- The path to the common project folder. This path is to be specified under the tab 'File Locations' in the Setup Wizard.
- A Service Account.

Ensure that the OPC Server is installed. For installation instructions see [Installing the OPC Server for AC 800M](#) on page 31.

1. From the **ABB Start Menu** select **ABB Compact Product Suite > OPC Server for AC 800M > Setup Wizard OPC Server for AC 800M**.

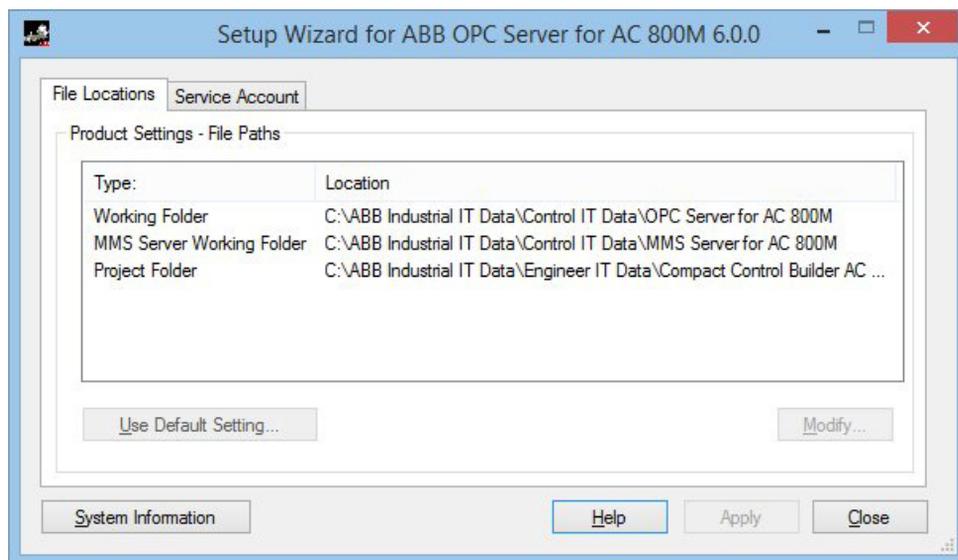


Figure 75. Setup Wizard for OPC Server.

2. Select Project Folder on the **File Locations** tab and click **Modify** to open the Project Folder dialog.

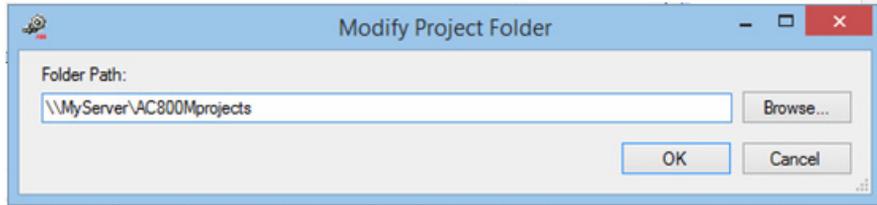


Figure 76. The Modify Project Folder dialog for opening the shared project folder



Type the path in the Folder Path Product Setting field as in [Figure 76](#).

The path must be specified with an UNC path that contains the server name and the shared folder name \\MyServer\AC800Mprojects.

3. Enter the path to the shared AC800Mprojects folder.
4. Click **OK** to close the Modify Project Folder dialog.

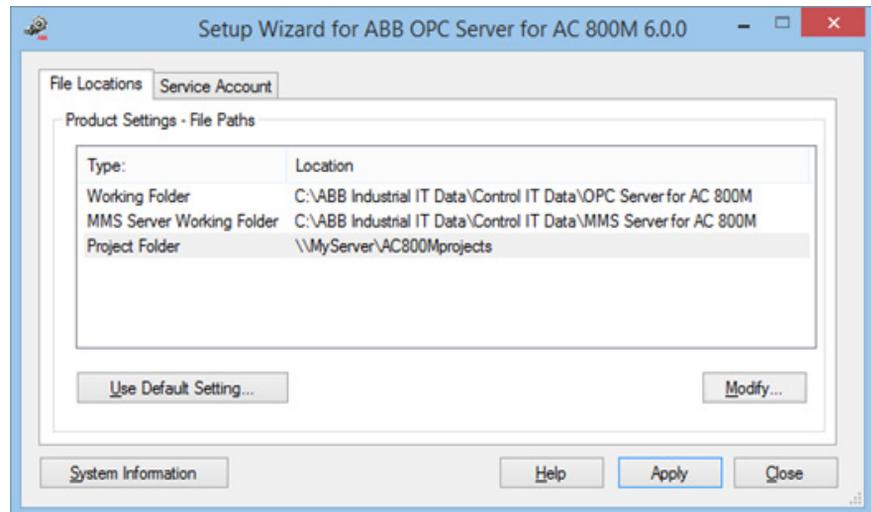


Figure 77. An example of a path to a shared project folder located on a network server.

5. Select the topic **Service Account**.

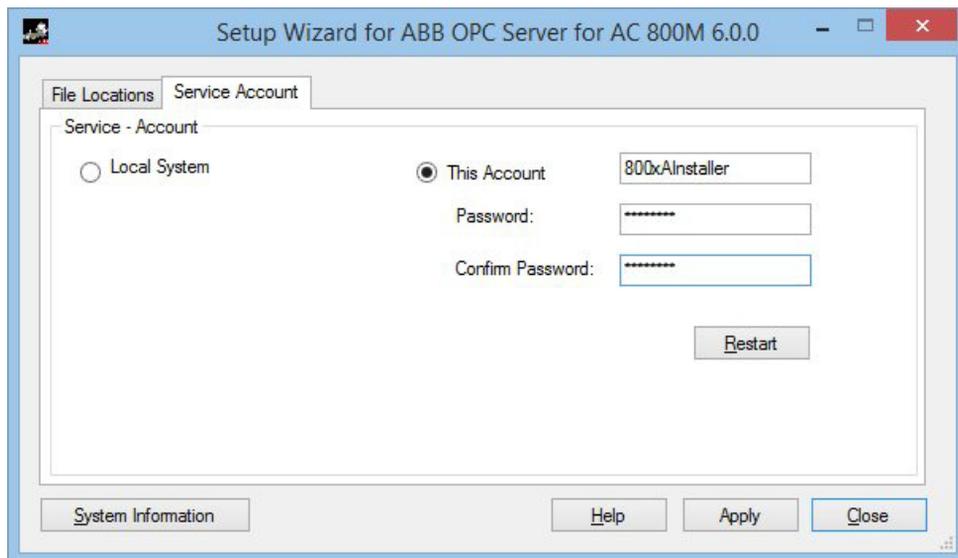


Figure 78. The Service Account topic for OPC server showing the current login name

Choosing the Service Account

The choice between 'Local System Account' and 'This Account' depends on the OPC Server location and the other software products that are installed on the same PC (as the OPC Server). The two account options are:

- **Local System Account** cannot read from/write to a network file server. The project folder must be created locally on the same PC as the OPC server runs. This is irrespective of the user that is logged in.
- If a network file server holds the project folder the OPC service must run with **This Account** and the User account (user, password) must have change privileges to the project folder.

Communication Failure between OPC Server and the OPC Panel

If a communication failure occurs between the OPC Server and the OPC Panel, then a pop-up menu appears with the message 'Access denied', and the OPC Panel stops responding. In such a scenario, proceed with the following steps:

- a. In Windows, search for the **OPCServerPanel.exe** file¹.
- b. Right-click **OPCServerPanel.exe** and select **Run as** in the context menu.
- c. Select the OPC Server user account (with administrator role) for running the OPC Server Panel application.

For more information about setting up user account in Windows, refer to Windows User Documentation.

6. Click **Close** to close the Setup Wizard.



Create a small project in one of the Compact Control Builder stations and verify that the project can be opened from all the other Compact Control Builder stations.

Configuration Example

Assume the following network configuration:

- The OPC Server is installed on a PC together with an operator interface. The OPC Server has the Project folder path set to the File Server.
 - OPC Server copies the configuration data from the project folder to its own local working folder. It uses the configuration data to translate the live data traffic from the PLC.
 - OPC Server writes cold retain values to the shared project folder. This is one of the reasons to set the permission *Change* in Windows.
- If *Local System Account* (see [Figure 78](#)) has been selected previously in the Setup Wizard, only members of MyTeam group should login to the PC machine, or the OPC Server is interrupted.
- If *This Account* (see [Figure 78](#)) has been selected previously in the Setup Wizard, any user including an operator can login to the PC machine without interrupting the OPC Server traffic.

1. Normally located at C:\Program Files (x86)\ABB Industrial IT\Control IT\OPC Server for AC 800M\Bin\

- Two Compact Control Builder stations with their project folder shared on the network File Server.
- One File Server with the shared project folder AC800Mprojects.

Figure 79 shows this multi-user configuration. The connected control system is a PLC.

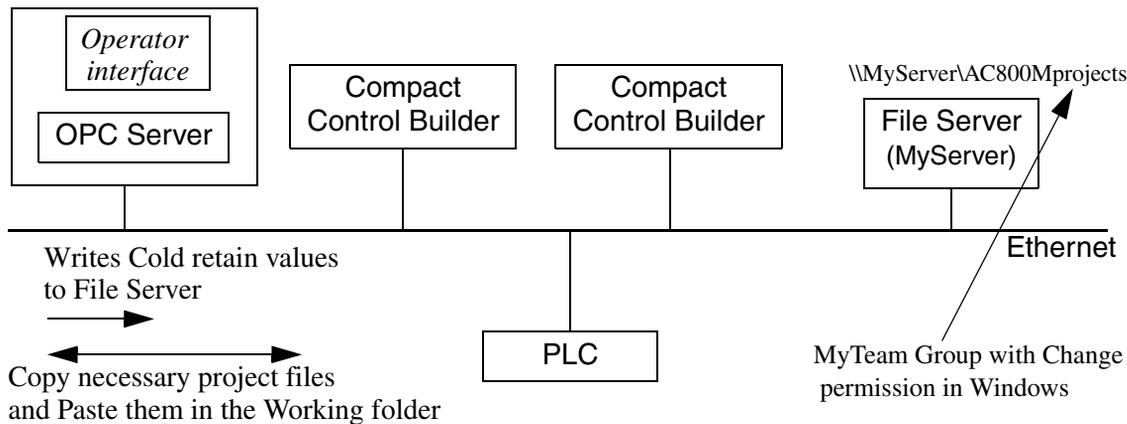


Figure 79. An example of a multi-user configuration.

Guide lines for Multi-User Engineering

A project contains a number of files, whereas every member in a multi-user environment has a decisive impact on these project files. This means that a project folder shared by several Compact Control Builders may be subjected to multiple changes at the same time.

To avoid unwanted read/write results on the project files, follow these guidelines:

1. Several members may work with different libraries etc. without difficulties, but always strive to assign one member to a specific library, application or PLC at the time.
2. If several members must work with the same library or application, then allow only one member to work with a specific Type (Program, Function block type etc.) at the time.
3. Allow only one member to work with control modules in an application at the same time.
4. If several members must work with a specific PLC, then permit only one member to work with a specific Hardware unit, Task or Access variables, at the same time.



If a rename operation affects several files, Control Builder shows the alert message and displays the corresponding files before proceeding with the rename operation.

Download

This section describes download and the checks and reports associated with download.

General Download

Select **Tools > Download Project and Go Online** to download the project in Control Builder and enter the Online mode.

Version and Online Analysis

During the version check, the project in the Control Builder is analyzed and compared with the project downloaded in the controller (if any).

The version check detects the following conditions and provide solutions:

- If the project versions are identical, and neither the application nor the controller configuration has been changed, then the project is not downloaded. The effect is the same as going online without download.
- If there is no project version mismatch, but the application or controller configuration is changed, then the changed parts are downloaded. This download depends on the next two conditions.
- If the project in the controller contains an application that is not part of the project to be downloaded, but has been downloaded as part of the same project, then this application is deleted during the download process.
- If there is another project in the controller, different from the one to be downloaded, the user must delete the project and restart the controller, before downloading the new project. See [Download New Project to Controller](#) on page 119.

The Online Analysis dialog displays the present applications and controller configurations, and whether or not they have been changed in the Control Builder. An application or controller configuration is considered changed if the version in the Control Builder is different from the version running in the controller.

Compilation

Compilation is performed in Control Builder. If any warnings or errors are detected during the compilation, a Compilation Summary dialog shows a summary of the warnings and errors. Then choose (if there are no errors) to continue or cancel the compilation.



Compiler switches can be used to set additional restrictions for the code. For more information, see the manual *Compact 800 Engineering, Compact Control Builder AC 800M, Planning (3BSE040935*)*.

Change Analysis

Control Builder performs a change analysis if any of the following are changed:

- Variables, function blocks, diagrams, or control modules.
- Data types, function block types, diagram types, or control module types.
- Libraries.
- Applications.

The change analysis is performed before downloading, to check the possibility of maintaining variable values after restart.

The change analysis detects mismatches between the application version in the controller and the application version to be downloaded.

A mismatch can occur if:

- A variable is assigned another data type.
- A variable, function block, diagram, or control module is renamed.
- A data type, function block type, diagram type, or control module type is missing, renamed, or moved to another library.
- A library is given a new name (this results in a mismatch for all data types, function blocks types, and control module types from this library).
- An application has been renamed (this results in a mismatch for all data types and variables, function blocks, and control modules in the application).

For variables with attributes *Retain* or *ColdRetain*, the change analysis is performed in the following way:

1. All data types, function block types, diagram type, and control module types, which existed before the change, are checked for name matching.
2. All variables, function blocks, diagrams, and control modules are checked for name and type matching.

If the change analysis detects mismatches, Control Builder cannot determine how to retain variable values. A warning dialog displays information about detected mismatches. Then the mismatching names should be corrected, by giving the renamed object the new name (click **Rename** in the dialog).

Download and Go Online

The changed parts of the project (application and/or controller configuration) are downloaded to the controller(s). The controller(s) stops the running application(s), and restarts with the new/changed versions, and with variable values maintained (depending on the type of attribute and restart).

After the download is completed, Control Builder enters Online mode. In Online mode, Control Builder communicates with the controller(s), and the user can view variables and execution of the application in the controller(s) using online editors. Furthermore, the user can issue operations to the controller.



During download, if an error is detected in the downloaded controller configuration, then the message “Download aborted. See the controller log for further information.” appears. A common cause is that there is no sufficient controller memory. The details are found in the controller log. If the controller is still running, try to compile and download again. Refer to *3BSE040935**, *Compact 800 Engineering, Compact Control Builder, AC 800M Configuration* manual to locate the log file.

Download New Project to Controller

When **Tools > Download Project and Go Online** is selected, the Confirm Deletion of Project dialog is displayed if there is another project in the controller. To reset and restart the controller, click **Complete Reset** in the dialog. See [Figure 80](#).



Another way to reset and restart the controller is to press controller's INIT button for more than 3 seconds.

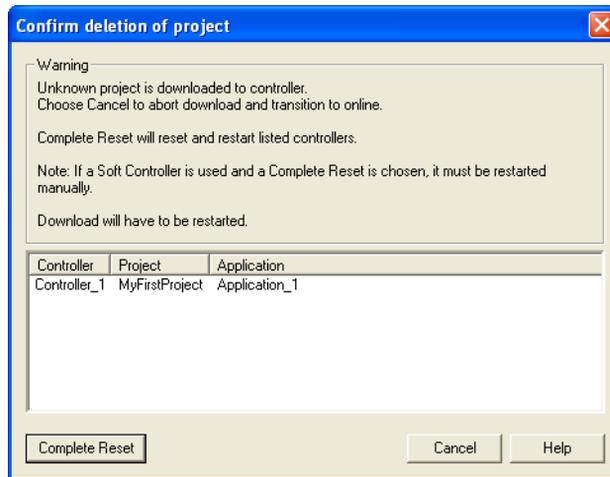


Figure 80. Confirm Deletion of Project dialog

The controller is reset, all existing applications in the controller are deleted, and the controller is restarted. The download of the new project can then be continued (see [General Download](#) on page 116).

Download Project to Selected Controllers

It is possible to select the controllers to download and go online, for a project that contains more than one controller. In this way, certain applications and controller configurations can be excluded from the download, and can go online with only a subset of the project to a selected controller. This reduces the compilation time.

When working in a multi-user environment, one user can work with some parts of the project, while other users can work with other parts. If the other parts of the project cannot be compiled because they are not completed, the user can go online with parts that are completed.



If an application is connected to several controllers, it is not possible to select only one controller. The remaining controllers are added automatically.

When **Tools > Download Project and Go Online** is selected for a project with more than one controller, the Selection of Controllers dialog is displayed. For example, in [Figure 81](#), “Controller_2” and “Controller_3” cannot be separately selected or excluded since one application is connected to both these controllers.

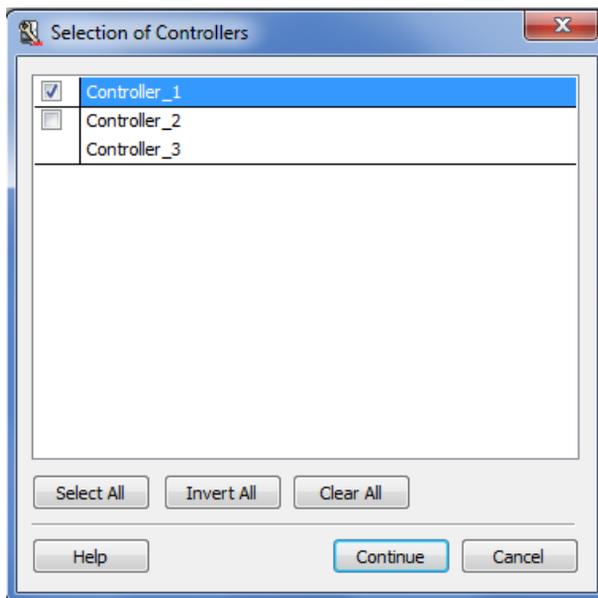


Figure 81. Selection of Controllers dialog

Another way to select a specific controller is to right-click the controller in Project Explorer, and select **Download and Online Mode**.

The Selective Download function is by default enabled, but can be disabled by selecting **Tools > Setup > Station > Application Download**, and in the Setup dialog setting the parameter *SuppressOnlineSelectionDialog* to true.

Selecting an Application to Download

Besides connecting several applications to one controller and downloading all of them, a single application can be selected for download. This is convenient when some parts, for example, in Application_1, are not ready but Application_2 is completed and ready for testing. If both applications are connected to Controller_1, then there is an option to select if both applications should be downloaded or just Application_2.

1. Click **Continue**-button in [Figure 81](#), an Online Analysis window opens.
2. Select the application to be downloaded. See the example in [Figure 82](#).

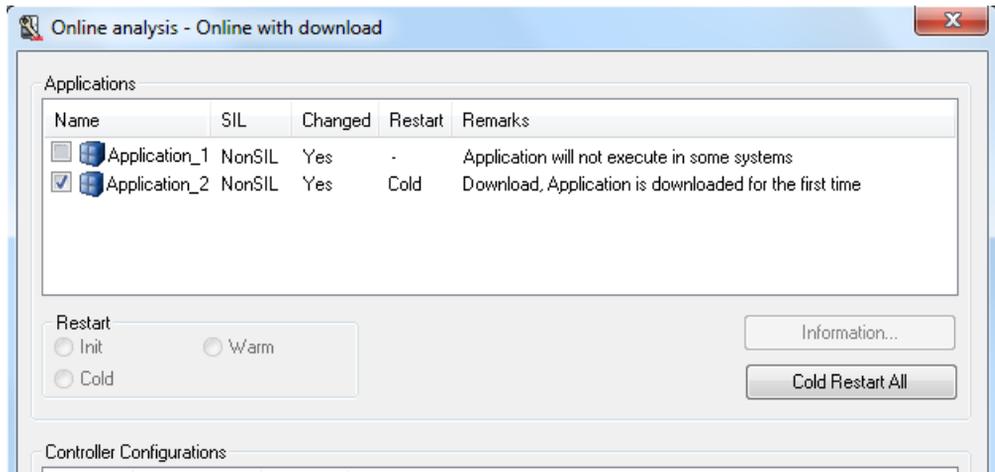


Figure 82. Connected applications to a controller. Only Application 2 will be downloaded.

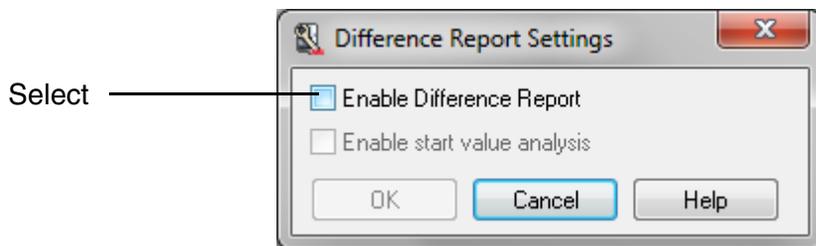
Disable/Enable Difference Report

The following instructions enable the Difference Report, thus displaying the Difference Report dialog to pop-up when selecting *Test Mode*, *Online*, *Download Project* and *Go Online*.

Enable Difference Report

From the Project Explorer tree:

1. Right-click the Project icon (root level) and select **Settings > Difference Report** from the context menu. A 'Difference Report Settings' dialog opens.
2. Select the **Enable Difference Report** option.



3. Click **OK**.

Appendix B Network Redundancy



The information given in this Appendix applies only to users who intend to setup Redundant Networks.

For more information about Redundant Networks and clock synchronization, refer to the online help and the *AC 800M Communication Protocols (3BSE035982*)* manual (in particular, the MMS section in the manual).

Setting Up Redundant Network

The following example explains how to set up two separate redundant networks with the so called *implicit IP addressing* method. It also explains configuring IP addresses for the two PLCs and two PCs. The following sub-sections have step-by-step instructions which can be applied in the projects. After completing this example, the user must be able to add another PLC or Compact Control Builder station.

Two Separate Redundant Networks

The example consists of PLC_1 and PLC_2 on one redundant Control Network, and PC_1 with a Control Builder on another redundant Client/Server Network. PC_2, with for example an OPC Server to access the right network components, connects the two separate redundant networks according to [Figure 83](#).

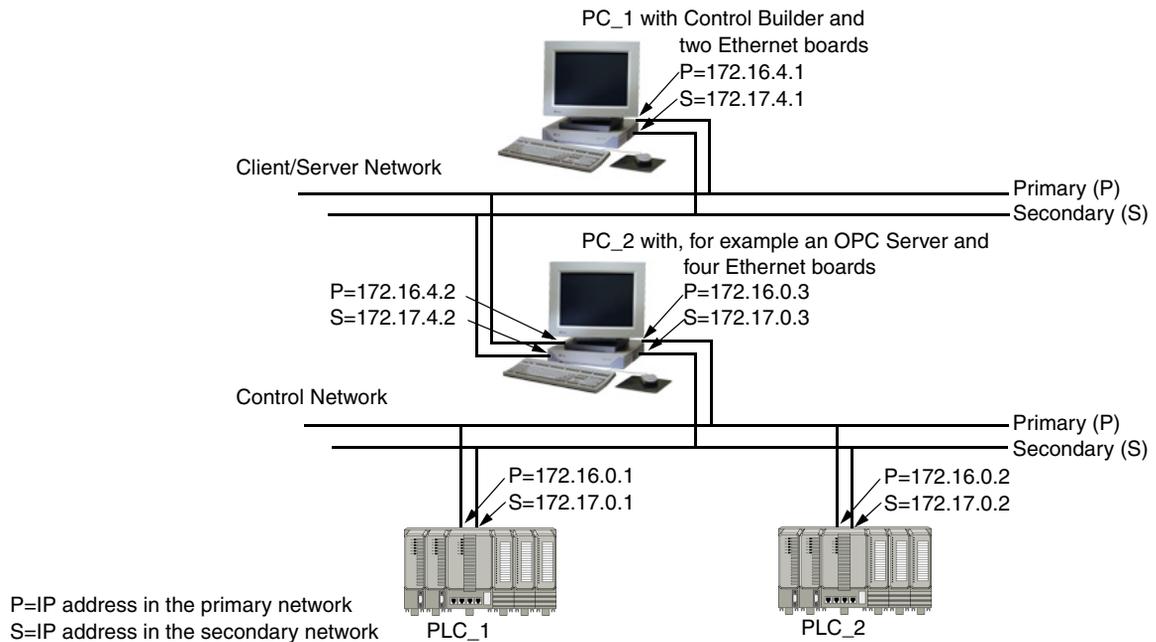


Figure 83. Redundant Control Network and redundant Client/Server Network.

Changing in RNRP Setup Wizard

Run the RNRP Setup Wizard for PC_2, otherwise the routing from PC_1, via PC_2, to the PLCs does not work.

1. Right-click the **ABB RNRP**-icon located at the lower right-side of the Windows desktop. The RNRP Wizard opens.

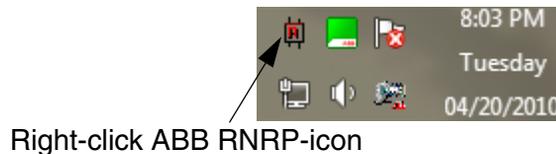


Figure 84. ABB RNRP-icon for opening the Setup wizard.

2. Make sure the **Base Parameters** tab are active.

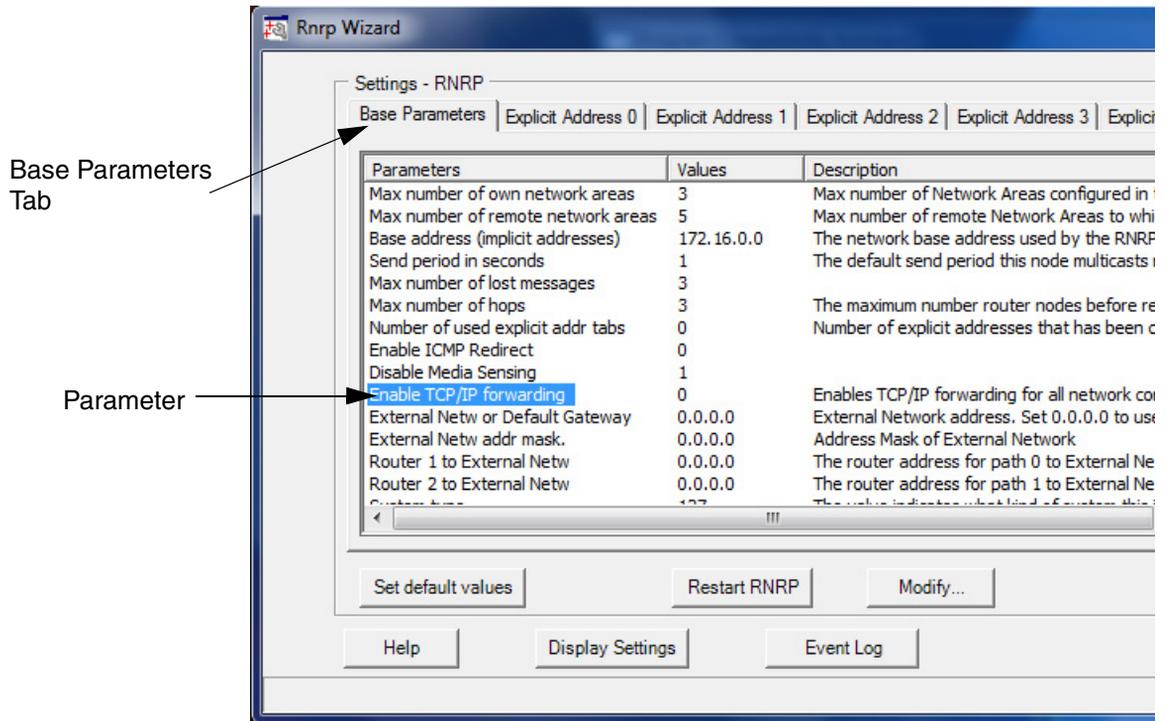


Figure 85. Rnrp Wizard

3. Select the **Enable TCP/IP forwarding** parameter and click the **Modify** button. A value dialog opens.

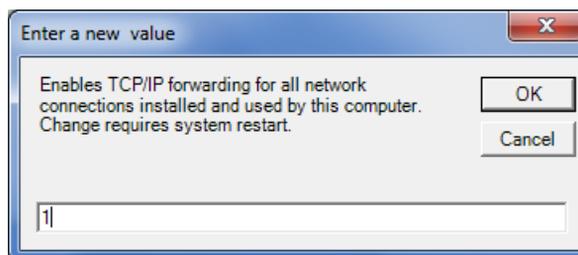


Figure 86. Parameter dialog for changing parameter values.

4. Change the parameter value to **1** instead of the default value **0** and click **OK**.
5. Click **Close** to close the RNRP Wizard.

Decide IP Addresses

First the IP addresses must be decided, and then the IP subnet mask to use for each Ethernet connection port. These redundant networks must have two IP addresses for each PLC and in PC_1 with the Control Builder. In PC_2, with the OPC Server, four IP addresses are required to the four ports in the Ethernet PC boards.

In this example, select the IP addresses displayed in [Table 6](#) below and in [Figure 83](#) as follows.

Subnet mask

Use the following subnet mask for **all** IP addresses: **255.255.252.0**.

IP addresses (X.Y.Z.Q)

- Use the recommended IP addresses in the **X.Y.** positions of X.Y.Z.Q for both redundant networks; **172.16.Z.Q** for the primary network, and **172.17.Z.Q** for the secondary network.
- Due to the subnet mask value, select the **Z.** position of X.Y.Z.Q as a multiple of four. Choose two values between; 172.16.**0.Q**, 172.16.**4.Q**, 172.16.**8.Q**, 172.16.**12.Q** etc. up to 172.16.**124.Q**. Note that the **Z.** value must also be different for Control Network and Client/Server Network.
- Select the **Q** position of X.Y.Z.**Q** as a free serial number in the range 1 - 254, for each **node** on each separate network. Thus one serial **Q** number for the primary and the secondary network ports of each PLC and PC.

Table 6. Selected settings of the IP addresses with the 255.255.252.0 subnet mask.

Network	PLC_1 (X.Y.Z.Q)	PLC_2 (X.Y.Z.Q)	PC_1 with Control Builder M (X.Y.Z.Q)	PC_2 with OPC Server (X.Y.Z.Q)
Primary Control Network	172.16.0.1	172.16.0.2		172.16.0.3
Secondary Control Network	172.17.0.1	172.17.0.2		172.17.0.3
Primary Client/Server Network			172.16.4.1	172.16.4.2
Secondary Client/Server Network			172.17.4.1	172.17.4.2

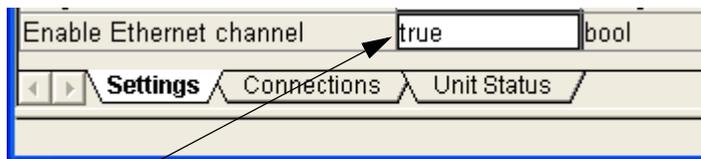
Setup Using the IPConfig Tool

To get initial access to the PLCs, assign them with a first primary IP address.

1. Connect a PC, running the program *IPConfig* tool, to the PLC_1 Tool port (via a serial cable).
2. Follow IPConfig online help instructions and set the primary IP address to 172.16.0.1 (see [Table 6](#)).
3. Repeat Step 1 and Step 2, for PLC_2.

Configure PLC Ports from Project Explorer

1. In the Project Explorer of PC_1, configure the project with PLC_1 and PLC_2.
2. In PLC_1, double-click Ethernet port number 1 to open its editor.
3. In the editor Settings tab, set the IP address parameter to 172.16.0.1 (see [Table 6](#)), and the IP subnet mask to 255.255.252.0. No other parameter setting is required.
4. Repeat step 2 and 3 for Ethernet port number 2 of PLC_1, set its IP address to 172.17.0.1 (see [Table 6](#)).
5. From Ethernet port number 2, select **Settings** tab and set the **Enable Ethernet channel** parameter to true ([Figure 87](#)).



Change the parameter from false to true

Figure 87. Hardware editor for Ethernet port No. 2 in Project Explorer. The parameter must be true for Network redundancy.

6. Repeat step 2 to 5 for PLC_2.

Configure PC Ports in Windows 8

Configure the Ethernet board ports for PC_1 and PC_2, using the following steps:

1. In PC_1, go to **Control Panel** (> **Network and Internet**¹) > **Network and Sharing Center**.
2. Click **Change adapter settings**.
3. Right-click Local Area Connection and select **Properties**. The Local Area Connection Properties dialog is displayed.
4. In the Connect Using list, select the Ethernet board that is to be connected to the primary network.
5. Select **Internet Protocol Version 4 (TCP/IP)** and click **Properties**. The Internet Protocol Version 4 (TCP/IP) Properties dialog is displayed.
6. Select **Use the following IP address** and enter the IP address (172.16.4.1 for the primary network in PC_1, see [Table 6](#)), and the subnet mask 255.255.252.0. Click **OK**.
7. Repeat steps 1 to 7 for the secondary network (using the IP address 172.16.4.2).
8. Click **OK**.
9. For PC_2, repeat steps 1 to 9 for **all four** Ethernet boards to be configured.

1. The path in the parenthesis depends on the Control Panel view by Category.

10. Click **OK**. The PC IP addresses and subnet masks have now been set for all Ethernet ports connected to the two networks.

Download Project and Go Online

When all IP addresses and subnet masks are set, download the project and go online in the Control Builder. After a while, redundant network communication is enabled.

Setting Clock Synchronization using the CNCP Protocol

This subsection describes how to setup a clock synchronization using the CNCP protocol. CNCP offers relative clock synchronization down to milliseconds, which means that the real time clocks in the controllers will never be more than a few milliseconds apart. Hence, absolute time will not necessarily be totally correct. See also the *AC 800M Communication Protocols (3BSE035982*)* manual for other available clock synchronization methods.



CNCP requires that RNRP is properly configured in the PLCs.

When using AC 800M controllers, CNCP is the recommended protocol for time synchronization to all nodes on the Control Network that support CNCP.

Configure the CNCP clock master

Assign one controller to be the clock master (any type of controller is adequate). From the Project Explorer tree:

1. Right-click the assigned PM unit and select **Editor** from the context menu. The hardware editor opens.
2. Select the **Settings** tab and locate the following parameters.
3. Set the following (four) parameters according to [Figure 88](#). The setting *CS Time Set Enabled* can be set to `True` if local time source is used.

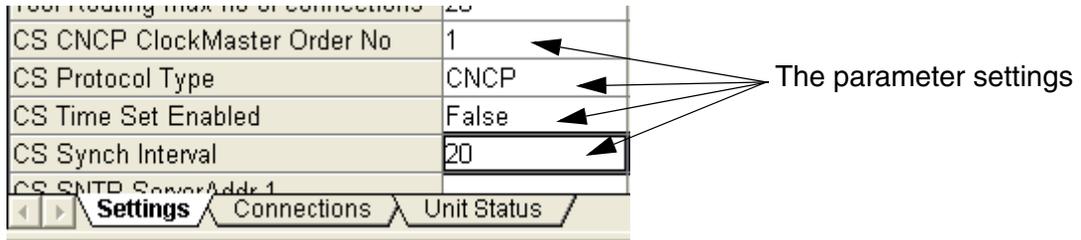


Figure 88. The parameter settings under the Settings tab in the hardware editor.

4. Save the settings and close the editor (**Ctrl+U**).
5. Perform a download to the (clock master) controller.

The CNCP Clock Master periodically sends time updates to the clock slaves with multicast messages.

Configure the CNCP clock slaves

Assign all the other controllers to be clock slaves (they should all be configured in the same way). From the Project Explorer tree:

1. Right-click the PM unit and select **Editor** from the context menu. The hardware editor opens.
2. Select the **Settings** tab and locate the following parameters.
3. Set the following (four) parameters according to [Figure 89](#). The setting *CS Time Set Enabled* can be set to `True` if local time source is used.

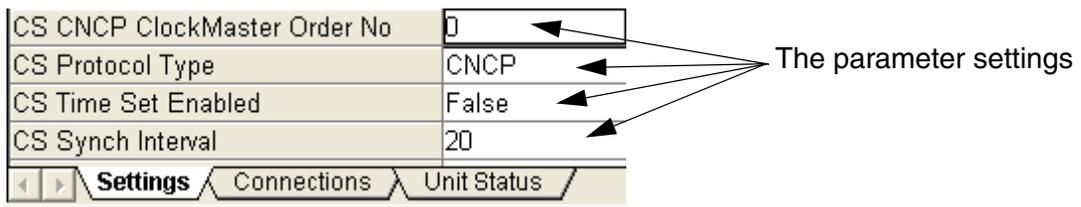


Figure 89. The parameter settings under the Settings tab in the hardware editor.

4. Save the settings and close the editor (**Ctrl+U**).
5. Perform a download to the (clock slave) controller.

Design

IP Address

A communication channel IP address is a 32-bit word (4×8 bits) that can be entered as a string X.Y.Z.Q of four decimal numbers 0-255, separated by periods. The IP standard uses the terms *NetID* and *HostID*. The *subnet mask* specifies the boundary between the NetID part and the HostID part of the IP address (the zero bits indicate the HostID part). Depending on the value of X, IP addresses are divided mainly into three classes, A–C:

Table 7. IP address classes.

Class	Value of X	NetID	HostID	Possible host IP addresses	Default subnet mask
A	1-126	X	Y.Z.Q	X.0.0.1-X.255.255.254	255.0.0.0
B	128-191	X.Y	Z.Q	X.Y.0.1-X.Y.255.254	255.255.0.0
C	192-223	X.Y.Z	Q	X.Y.Z.1-X.Y.Z.254	255.255.255.0

The *Redundant Network Routing Protocol (RNRP)* developed by ABB handles alternative paths between nodes and automatically adapts to topology changes. RNRP uses more terms than the standard IP, namely *network area* and *node number*. By selecting 225.255.252.0 as the subnet mask, the last 10 bits constitute the node number (i.e. host ID, 0-1023). Note that the largest permitted node number is 500. The remaining NetID part is used for network ID (16 bits), local flag (1 bit), and network area number (5 bits). The last two bits of the network ID make up the path number, where 0 indicates the primary network and 1 the redundant secondary network.

Consequently, RNRP requires a different interpretation of the IP address to the IP standard.

It is recommended that the RNRP interpretation of the IP address be used. If the decimal numbers are converted to binary numbers, the address can be interpreted as follows:

XXXXXXXX.XXXXXXPP.LAAAAANN.NNNNNNNN

Each position represents a binary digit (0 or 1). The different parts of the address signify the following:

Table 8. IP address converted into binary.

Binary number	Number of bits	IP term	RNRP term
XXXXXXXX.XXXXXXPP	16	Network ID	Network ID
LAAAAA		Subnetwork ID	
PP	2		Path number
L	1		Local flag
AAAAA	5		Network area number
NNNNNNNNNN	10	Host ID	Node number

The subnet mask sets the boundary between the host ID part and the subnet ID part and is selected as 11111111.11111111.11111100.00000000 (=255.255.252.0 in decimal notation).



The network ID must be identical for all nodes on the same network. It is recommended that an address be selected from the private IP address space, which has the following advantages:

- There is no requirement to apply to the licensing authorities for an IP address.
- Some protection is gained against illegal access, since private addresses are not permitted on the public Internet.
- The firm connection between IP and RNRP parameters reduces the risk of inconsistency.



The following primary network IP addresses are recommended (class B):

172.16.0.0
172.20.0.0
172.24.0.0
or 172.28.0.0

By converting the second decimal number into binary, the path number is converted to 0 (see also [Table 6](#) and [Table 8](#)).

Example 1:

Convert the subnet ID 11111111.11111111.11111100.00000000 to decimal.

By writing the first part in groups of four binary digits (1111), the hexadecimal equivalent is FF. The decimal equivalent is 255. The second part is identical, that is, 255. The third part 1111 1100 equals FC (hexadecimal) and 252 (decimal). The fourth part equals 0 in both decimal and hexadecimal notation. Consequently the subnet ID is written 255.255.252.0 in decimal notation.

Example 2:

IP address 192.168.255.25 written in binary notation:

It can be written C0.A8.FF.19 in hexadecimal form, which means 11000000.10101000.11111111.00011001 in binary notation.

Separating Client/Server and Control Network

The Control Network must be protected from foreign traffic that can be a security risk and also cause undesired load on both the nodes and network. To avoid these risks the Control Network should be physically separated from the Internet and protected by servers and/or fire walls. In large configurations such separation may also be desirable between the Control Network and client/server networks.

Client Node and Server Node

In a large network topology, only nodes with real-time communication requirements may be connected to the Control Network. *Client nodes* (such as engineering stations, operator stations, etc.) not belonging to the Control Network may go

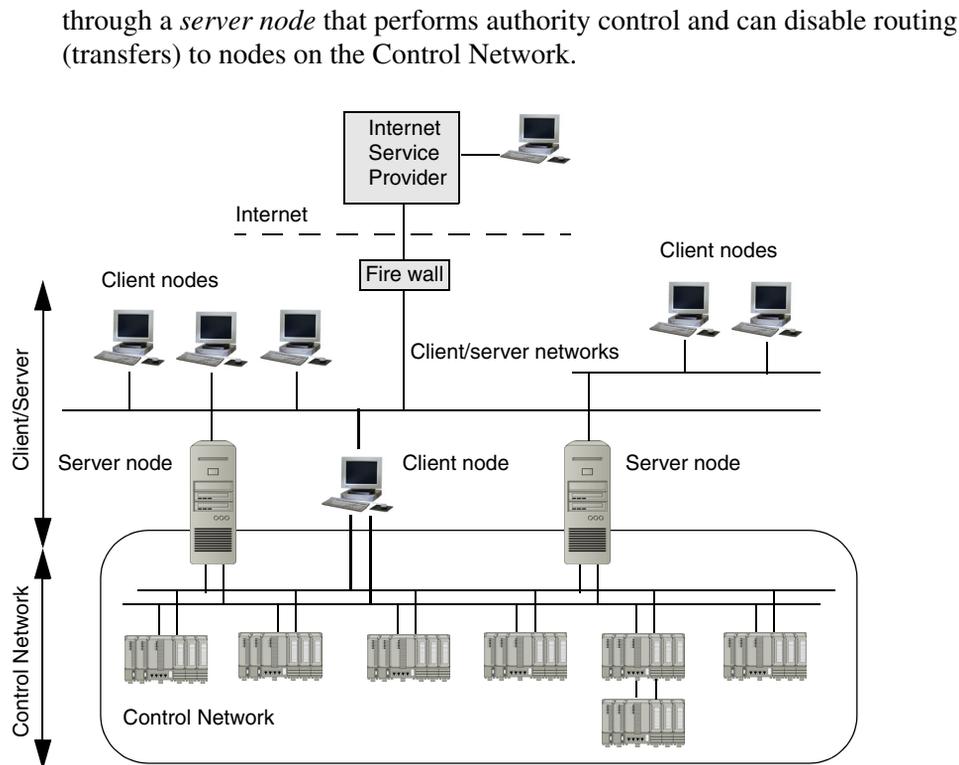


Figure 90. Separation of Control Network and Client/server networks.

It is, however, possible to have client nodes such as operator stations and engineering stations connected directly to the Control Network. If such a client needs access to the client/server network, a separate network connection is possible.



Traffic other than that between Compact Control Builder products may jeopardize performance.

Only IP traffic generated by Industrial^{IT} products is allowed to reach the PLCs on the Control Network.

Summary of Configuration Steps

1. Specify network ID (IP address and subnet mask).

2. Split the control network into network areas.
3. Specify local network areas.
4. Specify network area numbers.
5. Assign path numbers.
6. Decide which devices should run the routing functionality.
7. Assign IP addresses to each device.
8. Assign redundant functionality to each system.

Appendix C Upgrade

This appendix describes how to upgrade Compact Control Builder 5.0.2, 5.1.0 and 5.1.1 projects to a 6.0.0 project version.

Figure 91 shows the possible options for upgrade to Compact Control Builder version 6.0.

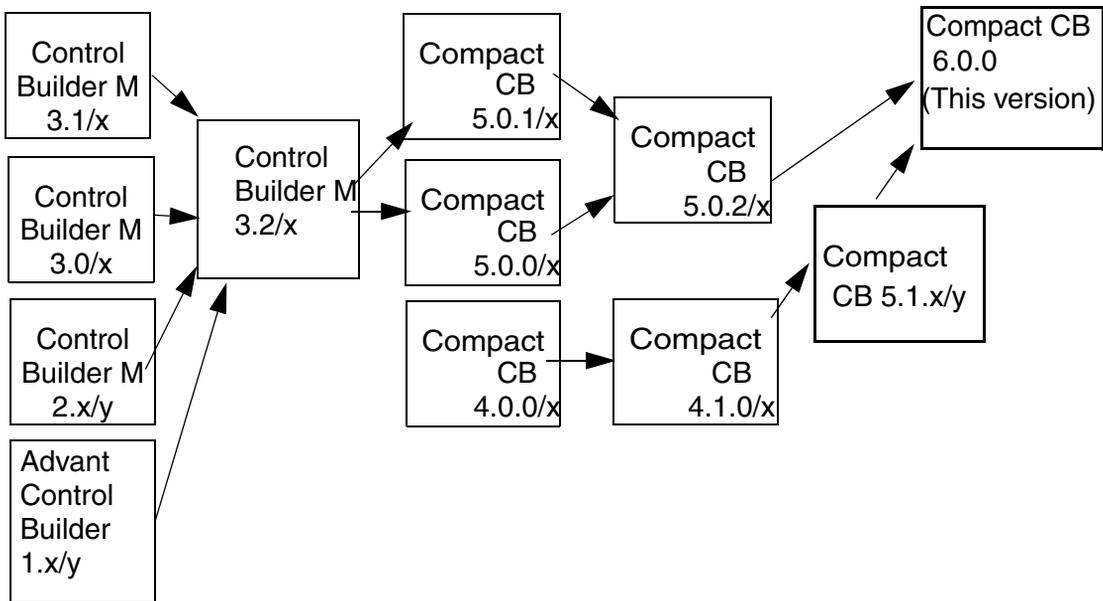


Figure 91. Options for upgrade to Compact Control Builder Version 6.0



This appendix covers only the upgrade from 5.0.2, 5.1.0 and 5.1.1 to Compact Control Builder 6.0.



It is not possible to upgrade a project created in Control Builder Professional to Compact Control Builder 6.0.

Save Application and Configuration Data

The application and configuration data must be saved on a safe media before upgrading, if the upgrade involves change of Windows version. It is also possible to take a backup of the entire project (which saves the application and configuration data) and restore it in the new version.

To save the application and configuration data:

1. Open the project in the Compact Control Builder.
2. Go to the Online mode.
3. From Control Builder menu bar, select **Tools > Save ColdRetain Values**. Failure to make new files can cause some or all Cold Retain marked variables to revert to older values after upgrading.
4. Go to Offline mode.
5. From Control Builder menu bar, select **Tools > Maintenance > Project Backup**, select **Complete backup** as the option, and save the project to a safe media.
6. Repeat the procedure for each Control Builder project.
7. From the OPC Server Configuration window, select **File > Save Configuration**.
The OPC configurations are saved in:
`...\ABB Industrial IT Data\Control IT Data\OPC Server for AC 800M\Files.`
8. Copy the following OPC Server files from the OPC Server to a safe media:
 - `systemsetup.sys`, located in:
`...\ABB Industrial IT Data\Control IT Data\OPC Server for AC 800M`
 - Configuration files (*.cfg), located in:

```
... \ABB Industrial IT Data \Control IT Data \
OPC Server for AC 800M \Files
```

Remove Products

Stop all third party OPC Clients and shut down the Control Builder on all nodes.

In order to upgrade, the previous version or revision must be **removed** before installing the new version. If several products (that is, Control Builder and OPC Server, SoftController, User Documentation, Firmware and RNRP) are installed on the same PC, all should be removed before the new versions are installed.

The following services must be manually stopped before the products are removed/updated:

- MMS Server for AC 800M.
- OPC Server for AC 800M.
- RNRP Service.



It also applies for any other service that automatically starts any of above services.

The RNRP Service should be stopped in the Windows Services Overview, which is found at **Control Panel > System and Security > Administrative Tools > Services**.



When the PC is upgraded to a new Windows version, the existing Control Builder projects (made in the previous version) may be deleted from the local disc. In case of re-install of Control Builder on the same Windows version, no existing projects will be deleted from disc when the Control Builder version is removed. In this case, the new Control Builder will be able to open the projects left on disc.

Install Products

Install the Compact Control Builder 6.0.0 products by follow the instructions given in [Section 2, Installing Software](#).

Make sure to install the needed coexistence features. See [Coexistence with Previous Versions](#) on page 31. For example, if a project saved in Compact Control Builder 5.0.2 is to be upgraded, select AC 800M Coexistence 5.0.2.

Restore Application and Configuration Data

OPC Server for AC 800M

1. Restore the previously saved systemsetup.sys file to the following location:
`ABB Industrial IT Data\Control IT Data\OPC Server for AC 800M`
2. Restore the configuration files (*.cfg) to the Files folder in the same location.

Compact Control Builder

1. From Compact Control Builder menu bar, select **Tools > Maintenance > Restore**, select **Complete restore** as the option, and restore the project from the safe media to a new folder in the following destination:
`...\ABB Industrial IT Data\Engineer IT Data\Compact Control Builder AC 800M\Projects`
2. Repeat the procedure for each Control Builder project.
3. Ensure that all the files in the Projects folder are not marked as Read-only (especially, if the files have been stored on a CD-ROM).

4. Upgrade the 5.0.2, 5.1.0 or 5.1.1 projects to Compact Control Builder 6.0.0 by performing one of the following two methods:
 - Open the project in Compact Control Builder 6.0.0.
 - In Compact Control Builder 6.0, select **Tools > Maintenance > Upgrade Project**.

Upgrade by Opening the Project

1. Open the 5.0.2, 5.1.0 or 5.1.1 project in Compact Control Builder 6.0.0 by selecting the option **File > Open Project**.
2. If the project needs to be upgraded, a dialog pops-up and informs the user about the upgrade of project to the current version.

During the upgrade, a check is made for the version of BasicHwLib. If any old version is connected to the project, the user is asked if the old libraries shall be kept or replaced by the newest library in the system

When the BasicHwLib is replaced, the firmware in the controllers also needs to be upgraded.



If other hardware libraries exist in newer major versions and the versions are dependent on the BasicHwLib version, then they are also replaced if the user selects to replace BasicHwLib. This is the case for the new versions of CI-HwLibraries delivered in Compact Control Builder 6.0.0.

Upgrade by Selecting the Upgrade Project Option



Libraries, Applications, and Controllers originally placed in folders different from the project folder will not be upgraded if the project backup on safe media are restored using Windows Explorer.

1. From the Compact Control Builder, select **Tools > Maintenance > Upgrade Project**.
2. Browse to the project file (*.prj) and click **Open**. The 'Save Upgraded Project As' dialog opens.
3. Select location and click **Save** in the project folder.

4. Wait for the upgrade to finish.
 - a. During the upgrade process, some messages may be displayed. Read the messages and choose among the available options.
 - b. The upgrade may take up to 30 minutes. The Compact Control Builder may stop responding during that time. If the process is interrupted, it must be restarted. The Windows Task Manager can be used to supervise the completeness.
5. Repeat [Step 1](#) to [Step 4](#) for all other projects.

Upgrade PLC Firmware

Upgrade PLC firmware to the new version in order to be compatible with other products of version 6.0.0. Firmware in all communication interfaces must also be upgraded to the latest version, refer to [Firmware Upgrade](#) on page 89.

Downloading the Project



Before handling a download, refer to the compatibility issues given in [Table 9](#).

Compatibility Issues

There are no compatibility issues between version 5.1.0, 5.1.1 and the current version (6.0.0).

CCB Version 5.0.2 to 6.0.0 Compatibility Issues

[Table 9](#) lists the Compact Control Builder compatibility issues, and the suggested solutions, when upgrading from version 5.0.2 to 6.0.0.

Table 9. CCB Version 5.0.2 to 6.0.0 Compatibility Issues

Condition	Issue	Solution
Mixing formal and informal parameter passing in a function call is not allowed.	<p>Prior to Compact Control Builder 5.1 it was allowed to mix formal and informal parameter passing in a function call.</p> <p>The Control Builder compiler in Compact Control Builder 6.0 gives a compile error for mixed parameter passing.</p> <p>Allowed: AddSuffix(String := StrVar, Suffix := StrSuffix); or AddSuffix(StrVar, StrSuffix);</p> <p>Not allowed: AddSuffix(String := StrVar, StrSuffix);</p>	Correct the code to use either formal or informal parameter passing for all parameters in the function call.
Writing to components of a structured function block parameter with direction [in] via control module parameter is prohibited.	If a function block has a parameter p1 with direction [in] of a structured data type, it was possible to write to its components by connecting it to a control module that writes to the parameter. This is prohibited in compact control builder 6.0	Correct the code to not use this illegal construction.
New attributes for function block, control module, and data types have been introduced.	<p>Some new attributes have been introduced in compact control builder 5.1 that affect function block, control module, and data types.</p> <p>For example:</p> <ul style="list-style-type: none"> - Direction attribute on control module parameters. - Reverse and ISP attribute on datatype components. 	For detailed information on the new attributes and their consequences, refer to <i>Compact Control Builder AC 800M Configuration (3BSE040935*)</i> .

Appendix D Communication Cables

Serial communication between Control Builder and the PLC is performed by using the TK212A cable.

Connect the DB9 Female connector to a Control Builder PC COM port, thus the RJ45 (8P8C) plug to the PLC COM4 port. The [Figure 92](#) illustrates the TK212A pin-out configuration.

Connecting Control Builder PC to a PLC

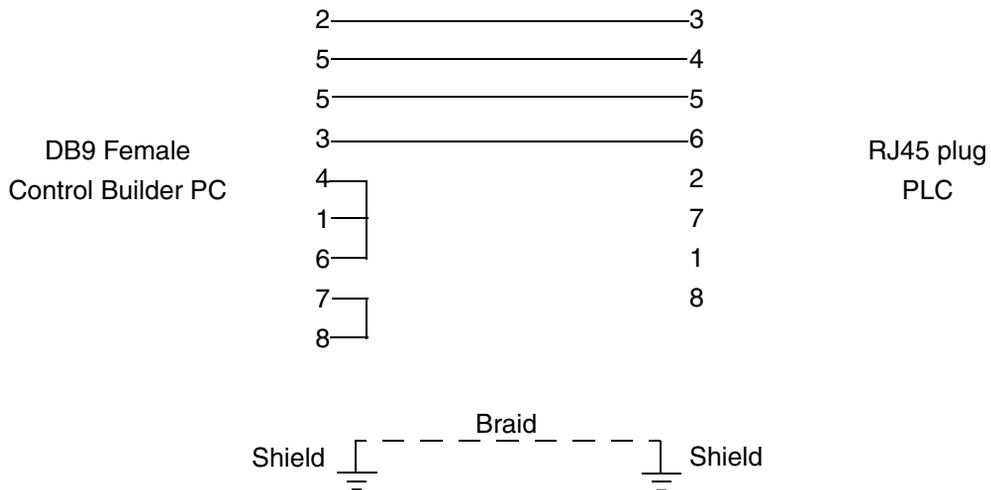


Figure 92. Cable TK212A Pinout configuration.

Appendix E Programming Languages

Compact Control Builder provides five different programming languages according to IEC 61131-3. These are Function Block Diagram (FBD), Structured Text (ST), Instruction List (IL), Ladder Diagram (LD) and Sequential Function Chart (SFC). In addition to these, Control Builder supports creation of logic using Diagrams (which use the Function Diagram (FD) language) and Control Module Diagrams.

The specific rules and syntax of the programming languages will not be discussed in detail in this manual. For more information, refer to the Control Builder Online Help.



SFC Viewer is not supported by Compact Control Builder AC 800M.

General

The IEC 61131-3 standard defines five of the most commonly used programming languages on the market. Depending on previous experience, programmers often have their own personal preference for a certain language. All the languages have advantages and disadvantages, and no single one of them is suitable for all control tasks. We start with three basic statements and then proceed to some important characteristics of each language.

- In small applications with relatively few logical conditions, the demand for good structure and re-use of code is not as great as in larger systems.
- ST and IL are textual languages, while FBD, LD, and SFC are based on graphical metaphors.
- LD and IL are not as powerful as ST or FBD.



The definition of function block is allowed in all five languages, not only in FBD. A function block is a method of encapsulating the code in a “black box” with inputs and outputs.

All instructions and functions viewed in this section are explained in detail in Control Builder online help.

For more information on the different languages, refer to the manual *IEC 61131 Control Languages, Introduction*.

Some important characteristics of the languages are listed in [Table 10](#).

Table 10. Compact Control Builder programming languages.

Language	Function
Function Block Diagram (FBD)	A graphical language for depicting signal and data flows through function blocks and re-usable software elements. Function blocks and variables are interconnected graphically, which makes the resulting control diagrams easy to read.
Structured Text (ST)	A high-level programming language. ST is highly structured and has a comprehensive range of constructs for assignments, function/function block calls, expressions, conditional statements, iterations, etc. It is easy to write advanced, compact, but clear ST code, due to its logical and structured layout.
Instruction List (IL)	A traditional PLC language. It has a structure similar to simple machine assembler code.
Ladder Diagram (LD)	Ladder diagram (LD) is a graphical language based on relay ladder logic.

Table 10. Compact Control Builder programming languages.

Language	Function
Sequential Function Chart (SFC)	Sequential function chart (SFC) is a graphical language for depicting the sequential behavior of a control program.
Function Diagram (FD)	Function Diagram (FD) is a graphical language that allows mixing of functions, function blocks, control modules, and diagrams in one code block and create graphical connections between them.

Appendix F Glossary

The following is a list of terms associated with Compact Control Builder. The list contains some terms and abbreviations that are unique to ABB or have a usage or definition that is different from standard industry usage.

Term/Acronym	Description
Application	The application contains the program code to be compiled and downloaded for execution in the PLC. Applications are displayed in the Project Explorer.
Control Builder	A programming tool with a compiler for control software. Control Builder is accessed through the Project Explorer interface.
Control Module (Type)	A program unit that supports object-oriented data flow programming. Control modules offer free-layout graphical programming, code sorting and static parameter connections. Control module instances are created from control module types.
Diagram Type	A diagram type is a POU that consists of parameters, variables, and code that supports FD language. It is based on the object type design, which means that they are described by their types. From the object types, create instances that behave exactly as the type.
Firmware	The system software in the hardware.
Hardware Description	The tree structure in the Project Explorer, that defines the hardware's physical layout.
IEC 61131-3	A standard for control system languages defined by the IEC.

Term/Acronym	Description
Industrial ^{IT}	ABB's vision for enterprise automation.
Industrial ^{IT} 800xA System	A computer system that implements the Industrial IT vision.
Interaction Window	A graphical interface used by the programmer to interact with an object. Available for many library types.
MMS	Manufacturing Message Specification, a standard for messages used in industrial communication. This is the application layer used within MAP (Manufacturing Automation Protocol), a specification for open communication based on the OSI model.
OPC	OLE for Processing Control.
OPC/DA	An application programming interface defined by the standardization group OPC Foundation. The standard defines how to access large amounts of real-time data between applications. The OPC standard interface is used between automation/control applications, field systems/devices and business/office application.
Process Object	A process concept/equipment such as valve, motor, conveyor or tank.
Project Explorer	The Control Builder interface. Used to create, navigate and configure libraries, applications and hardware. All objects such as data types, functions and function block types can be selected and displayed in an editor. The software and hardware is configured in the Project Explorer.
RNRP	Redundant Network Routing Protocol.

Term/Acronym	Description
Security	<p>Security controls a user's authority to perform different operations on (Aspect) Objects, depending on several parameters:</p> <ul style="list-style-type: none">• The user's credentials, as provided by Windows• The node where the user is logged in. This makes it possible to give users different authority depending on where they are located, for example close to the process equipment, in a control room, or at home accessing the system through Internet.• The task that the user wants to perform.
Type	<p>A type solution that is defined in a library or locally, in an application. A type is used to create instances, which inherit the properties of the type.</p>

Revision History

Introduction

This section provides information on the revision history of this User Manual.

Revision History

The following table lists the revision history of this User Manual.

Revision Index	Description	Date
-	First version published for 800xA 6.0.0-0	August 2014
A	Version published for 6.0.0-1	May 2016
B	Version published for 6.0.0-1	May 2016

Updates in Revision Index A

The following table shows the updates made in this User Manual for Revision Index A.

Updated Section/Sub-section	Description of Update
Section 1, Basic Functions and Components	Added Windows 10 and Word 2016 updates to the section.
Section 2, Installing Software	Added Windows 10 updates to the section. Added Windows Firewall settings when running multiple SoftControllers on the same PC.

Updates in Revision Index B

The following table shows the updates made in this User Manual for Revision Index B.

Updated Section/Sub-section	Description of Update
Section 1, Introduction	Added new .Net Framework updates to the section.

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