	<b>Lifecycle Statement</b>			3ADR025089K0201
Issued by	Date	Language	Revision	Page
Product Group PLC	22.11.2012	en	A	1(3)
Creator name	Rémy Ameloot		Distribution	Public

## Some AC500 CPU, communication module CM and TB modules

### 1. CURRENT LIFECYCLE STATUS

The following AC500 CPU, communication modules and terminal bases TB (see list), hereafter the product, are in the obsolete phase since the end of 2012 according to the ABB Life cycle model outlined below.

### 2. SUPPORT AVAILABILITY

During the obsolete phase ABB cannot guarantee availability of product support within reasonable cost or technically:

- Sale of AC500 obsolete parts is limited to available inventory
- Sale of AC500 obsolete repair services is limited to component availability

### 3. RECOMMENDED ACTION

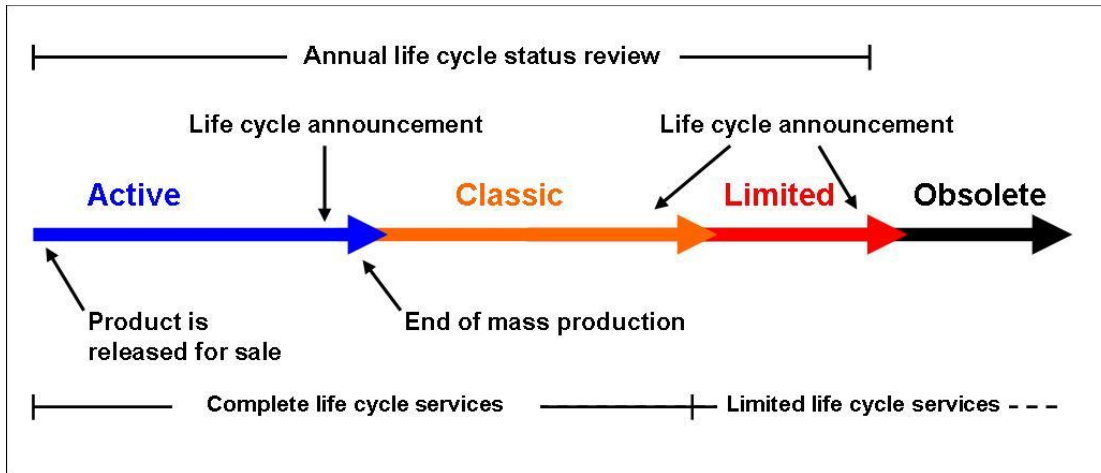
It is recommended that the AC500 obsolete parts (see list) will be replaced with other ABB AC500 programmable PLC Classic direct replacement or active for new projects.

### 4. FURTHER INFORMATION

For further information please contact your local ABB organization or ABB Product Support Sales & Marketing by e-mail [plc.support@de.abb.com](mailto:plc.support@de.abb.com).

<b>ABB</b>	<b>Lifecycle Statement</b>			3ADR025089K0201
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## 5. ABB LIFECYCLE MODEL



### Active

- Normal product sales and promotion phase

### Classic (product maintenance phase)

- Product actively sold but without any major development
- An announcement within Classic phase is made to remove products from active price lists and catalogs
- It is still available for sale – mainly for expansion of existing systems
- No further enhancements – major latent anomalies still fixed
- Product is actively maintained
- Price may increase (e.g. due to lower volume, vendor components costs, etc...)
- Step-Up migration from older products to this version supported

### Limited (Spare part)

- The manufacture of new hardware is no longer supported by development
  - new hardware availability may continue, but is not guaranteed
  - no new development to replace obsolete components
  - increasing use of refurbished hardware
- Service support (field service, phone support, etc) continues, but may diminish over time with decreasing installed base
- Spare Parts available from stock
- Price will increase due to lower volume and vendor component costs

### Obsolete

- Only occurs when
  - ABB is no longer capable of supporting the product technically
  - It's no longer commercially feasible to do so
  - Components / technology no longer available or direct replacement available



## Lifecycle Statement

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P/N	Description	Life cycle status
1SAP111100R0160	TB511-ARCNET	Obsolete
1SAP111100R0170	TB511-ETH	Obsolete
1SAP112100R0160	TB521-ARCNET	Obsolete
1SAP140100R0170	TB521-ETH	Obsolete
1SAP140100R7170	TB521-ETH (customer specific version)	Obsolete
1SAP114100R0170	TB541-ETH	Obsolete
1SAP130100R0100	PM571	Obsolete
1SAP130100R0170	PM571-ETH	Obsolete
1SAP140100R0100	PM581	Obsolete
1SAP140100R0160	PM581-ARCNET	Obsolete
1SAP140100R0170	PM581-ETH	Obsolete
1SAP140200R0100	PM582	Obsolete
1SAP140200R7100	PM582 (customer specific version)	Obsolete
1SAP140200R0160	PM582-ARCNET	Obsolete
1SAP140200R0170	PM582-ETH	Obsolete
1SAP140100R1170	BCU06-ETH (customer specific version)	Obsolete
1SAP140500R3160	EC581-ARCNET (customer specific version)	Obsolete
1SAP150000R0100	PM590	Obsolete
1SAP150000R0160	PM590-ARCNET	Obsolete
1SAP150000R0170	PM590-ETH	Obsolete
1SAP150100R0100	PM591	Obsolete
1SAP150100R0160	PM591-ARCNET	Obsolete
1SAP150100R0170	PM591-ETH	Obsolete
1SAP170700R7001	CM577-ETH (customer specific version)	Obsolete