



Test Report				Date of issue: 25.11.2015					
				Type: M3JM 250SMC 2					
				Product Code: 3GJM251230-_DG					
				Protection type: Ex d I Mb					
				Cert. No.: LCIE 10 ATEX 3063X / IECEX LCI 04.0012X					
Rating:									
		V	Hz	kW	r/min	A	cos φ	Duty	
3~Motor		690	Y 50	90	2965	89,7	0,89	S1	
Insul.cl.F		400	D 50	90	2965	153	0,89	S1	
IP66		415	D 50	90	2968	149	0,88	S1	
Eff class IE2		50Hz : IE2 - 94,2%(100%) - 94,3%(75%) - 93,7%(50%)							
Resistance				Insulation resistance at 41 °C			Overload		
Line		Ambient: 21 °C		5000 MΩ		1000 V		Torque 160 % 15s	
U ₁ - V ₁		0,03072 Ω							
U ₁ - W ₁		0,03076 Ω							
V ₁ - W ₁		0,03075 Ω							
				High-voltage test winding 2900 V			1 s		
Test									
		Line U[V]		f[Hz]	Input I[A]		Output P2 [kW]		η [%]
No load test		400,0	D	50	32,8	2,09		2998	0,09
Locked rotor test		77,0	D	50	153,1	6,15		0	0,30
Thermal test (100% load)		400,1	D	50	154,2	95,5	90,0	2967	0,89
Partial load points:									
~75% load		400,3	D	50	117,0	71,5	67,5	2977	0,88
~50% load		400,0	D	50	82,4	48,0	45,0	2985	0,84
~25% load		400,2	D	50	51,7	24,9	22,5	2993	0,70
Temperature rise at rated load.				[°C]	[K]	Method		Measurement method	
Stator winding :				69	69	1		1 Resistance	
Frame :				35	35	2		2 Thermocouples	
Bearing D-end :				53	53	2		3 Thermometer	
Ambient Temperature :				25	25	2			
<p>These tests have been carried out on motor no. 3GF11094426, on date 2012-01-20, which is identical in electrical design with the above.</p> <p>Manufactured and tested in accordance with rules of IEC 60034-1 and IEC 60034-2-1. PLL determined from residual loss.</p>									
On behalf of customer									
On behalf of manufacturer									
Tested by ABB Oy, Motors and Generators, Vaasa, Finland						Telephone +358 10 2211 Telefax +358 10 22 47372			

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