Data sheet DS/G5S-52-53A-EN_Rev. NC

G5S

3 Gallon (11 liter) and 5 Gallon (19 liter) seal pot for API plan 52 & 53A

K-TEK products

Measurement made easy

Features:

- Simple threaded barrier fluid (process) & cooling water connections
- Mounting bracket allows for vertical installation with adjustable height settings
- Standard materials are 316 SS for shell and cooling coil tubing
- Level transmitter and indicator options

Operational Data:

- Mounting
 - Mount vertically with cooling water/supply connections at the bottom
- Cooling coils available to reduce seal fluid temperature



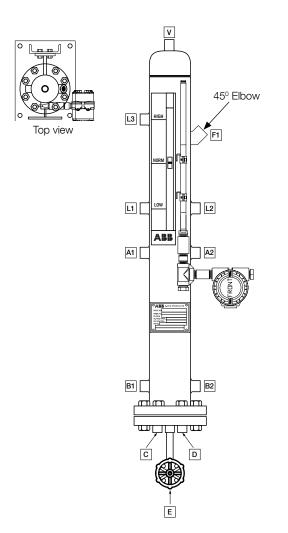
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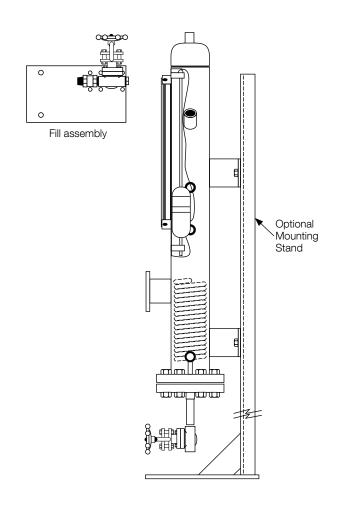
Technical Data

Rating	Up to 600# ANSI/ASME
Material	316/316L SS (Std.), Optional Alloy 20, Hastelloy® C or Monel®
Volume (at normal liquid level)	3 Gallon (11 Liter) / 5 Gallon (19 Liter)
Flange Fasteners	Teflon® coated
Designed to	ASME B31.3 Optional PED Design
Optional Coating	Epoxy Finish, Medium Gray Color
Optional Cooling Coil	316 SS tubing
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Primary Connection Specifications

Connection Description	Туре	Quantity	DOW P&ID Label
Barrier Fluid Return (Inlet)	3/4" NPT	2	A ₁ , A ₂
Barrier Fluid Supply (Outlet)	3/4" NPT	2	B ₁ , B ₂
Barrier Fluid Fill Connection	1" NPT	1	F,
Drain	3/4" NPT	1	Е
Low Level Switch	3/4" NPT	2	L ₁ , L ₂
High Level Switch	3/4" NPT	1	L ₃
Cooling Water Supply	3/4" NPT	1	С
Cooling Water Return	3/4" NPT	1	D
Vent	3/4" NPT	1	V





Ordering Information

G5S.a.b.c.d.e.f.g.h.i.j				
a.	Seal Pot Volume			
•••••	3	3 gallon (11 liter)		
	5	5 gallon (19 liter)		
b.	Flange Rating			
	150	150#		
	300	300#		
	600	600#		
c.	Material Type			
	SS	316/316L SS		
	A20	Alloy 20		
	HC	Hastelloy® C		
	MN	Monel®		
d.	Cooling Coil Option			
	SS	316/316L cooling coil		
	IN	Incoloy® 825 cooling coil Note: Available with Hastelloy bottom flange only.		
	A20	Alloy 20 cooling coil		
	HC	Hastelloy® C cooling coil		
	MN	Monel® cooling coil		
•••••	NC	No cooling coil		
e.	Level Measurement			
	RLT	Guided Wave Radar Level Indicating Transmitter		
•••••	MLT	Magnetostrictive Level Transmitter		
•••••	SWL	Low Level Switch		
•••••	2SWHL	Low Level Switch and High Level Switch		
f.	External Paint			
	Р	Painted per G16S-0201-03		
	NP	Painting not Required		

g.	g. Auxillary Components				
	THD	Threaded Connections per Standard Detail			
	SpTHD	Special Threaded, Number and location as specified			
	SpFLG	Special Flanged, Number and location as specified			
h.	Code requirements				
	PED	European PED/ATEX required			
*********	Χ	ASME B 31.3 requirements			
**********	SPEC	Special Design Standards			
i.	Barrier Fluid SG				
***************************************		Barrier Fluid Specific Gravity (only when a radar is not provided)			
********	Χ	When a radar level indicating transmitter is provided			
j.	Float Material				
*********	SS	316 SS			
**********	TN	Titanium			
**********	HC	Hastelloy® C			
**********	MN	Monel®			
	X	No float provided when radar level indicating transmitter is specified			

Notes:

- The following certificates and/or reports can be provided:
 - Material test reports
 - Hydrotest reports
- 2. Each unit can be ASME code stamped upon request.
- Optional Coating: External SS surfaces are painted with an epoxy finish in accordance with Dow® specification G16S-0201-03, Final Color RAL7035, Medium Gray.
- Support Stand (items 12, 13, and 14) is galvanized per Dow® specification G16S-0205-03.
- 5. All tapped holes are fitted with solid pipe plugs of same material as seal pot.
- Cooling water supply and return are clearly marked with SS tag attached to coupling with SS wire.
- Level indication is with a shuttle type indicator in a glass tube. The scale will have "LOW," "NORM" and "HIGH" markings.
- 8. Flange fasteners are SA-193 B7 studs and SA-194 GR. 2H nuts. Studs and nuts are both teflon coated per Dow® specification G4S-3252-01.
- The standard gasket is 1/8", spiral wound, 316 SS windings, teflon filler.
- * Dow® (The Dow Chemical Company)
- * TEFLON®, Incoloy® (Registered trademark of Dupont)
- * Hastelloy® (Registered trade mark of Haynes International, Inc.)
- * Monel® (Registered trademark of the INCO)

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