Temperature Transmitter TEU421, TEU421-Ex
intelligent, four-wire

Operating Instructions

Document No. 42/11-38 EN
Date of issue: 11.2005
Revision: 03

Manufacturer

ABB Automation Products GmbH
Borsigstr. 2
63755 Alzenau
Germany
Tel: +49 551 905-534
Fax: +49 551 905-555
CCC-Support.deapr@de.abb.com

© Copyright 2005 by ABB Automation Products GmbH
We reserve the right to technical amendments.

This document is protected by copyright. Information in this document is intended only to assist the user in the
safe and efficient operation of the equipment. Its contents are not to be reproduced in full or part without prior
approval of the legal owner.
The software described in this document is licensed and may only be used, copied or disclosed in accordance
with the licensing terms.
# Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Important informationen</td>
<td>4</td>
</tr>
<tr>
<td>Necessary documentation</td>
<td>4</td>
</tr>
<tr>
<td>1 General safety instructions</td>
<td>5</td>
</tr>
<tr>
<td>2 Application and short description</td>
<td>6</td>
</tr>
<tr>
<td>3 Installation and commissioning</td>
<td>6</td>
</tr>
<tr>
<td>Accessories supplied with the unit</td>
<td>6</td>
</tr>
<tr>
<td>Rating plate labelling</td>
<td>7</td>
</tr>
<tr>
<td>3.1 Mounting location</td>
<td>7</td>
</tr>
<tr>
<td>3.2 Mounting the unit</td>
<td>8</td>
</tr>
<tr>
<td>Codes on the plug connectors design D and F</td>
<td>9</td>
</tr>
<tr>
<td>Internal reference junctions IP 00 and IP 20</td>
<td>10</td>
</tr>
<tr>
<td>3.3 Connecting the unit</td>
<td>10</td>
</tr>
<tr>
<td>3.4 Commissioning</td>
<td>12</td>
</tr>
<tr>
<td>3.5 Line compensation</td>
<td>12</td>
</tr>
<tr>
<td>3.6 Adjustment</td>
<td>13</td>
</tr>
<tr>
<td>4 Operation</td>
<td>14</td>
</tr>
<tr>
<td>4.1 Write protection</td>
<td>14</td>
</tr>
<tr>
<td>4.2 LKS interface</td>
<td>14</td>
</tr>
<tr>
<td>4.3 FSK interface</td>
<td>14</td>
</tr>
<tr>
<td>4.4 FSK bus</td>
<td>15</td>
</tr>
<tr>
<td>4.5 PC and Notebook requirements</td>
<td>15</td>
</tr>
<tr>
<td>4.6 Device data</td>
<td>16</td>
</tr>
<tr>
<td>4.7 Conversion</td>
<td>16</td>
</tr>
<tr>
<td>4.8 Changing the measuring circuit combination</td>
<td>17</td>
</tr>
<tr>
<td>4.9 Changing the power supply</td>
<td>17</td>
</tr>
<tr>
<td>4.10 Changing the output signal</td>
<td>17</td>
</tr>
<tr>
<td>4.11 Changing binary signals</td>
<td>17</td>
</tr>
<tr>
<td>5 Maintenance</td>
<td>20</td>
</tr>
<tr>
<td>5.1 Safety instructions for working on transmitter TEU 421 and TEU 421-Ex</td>
<td>20</td>
</tr>
<tr>
<td>5.2 Additional safety instructions for working on transmitter TEU421-Ex</td>
<td>20</td>
</tr>
<tr>
<td>6 Appendix</td>
<td>21</td>
</tr>
<tr>
<td>6.1 Description</td>
<td>21</td>
</tr>
<tr>
<td>6.1.1 Function modules</td>
<td>22</td>
</tr>
<tr>
<td>6.1.2 Measured value processing</td>
<td>22</td>
</tr>
<tr>
<td>6.1.3 Input weighting values</td>
<td>22</td>
</tr>
<tr>
<td>6.1.4 Reference junction compensation</td>
<td>22</td>
</tr>
<tr>
<td>6.1.5 Linearization/average value/difference</td>
<td>22</td>
</tr>
<tr>
<td>6.1.6 Damping</td>
<td>22</td>
</tr>
<tr>
<td>6.1.7 Scaling</td>
<td>22</td>
</tr>
<tr>
<td>6.1.8 Analog output</td>
<td>22</td>
</tr>
<tr>
<td>6.1.9 Binary signals</td>
<td>22</td>
</tr>
<tr>
<td>6.2 Technical data</td>
<td>23</td>
</tr>
<tr>
<td>6.3 Packaging</td>
<td>28</td>
</tr>
<tr>
<td>6.4 Accessories</td>
<td>28</td>
</tr>
</tbody>
</table>
Important informationen

Symbols
In order that you can make the best use of this document and to ensure safety during commissioning, operation and maintenance of the equipment, please note the following explanation of the symbols used.

Explanation of the symbols used.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Signal Word</th>
<th>Definitions</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Danger Symbol" /></td>
<td>DANGER</td>
<td>DANGER indicates an <strong>imminently hazardous</strong> situation which, if not avoided, <strong>will result</strong> in death or serious injury. (High level of risk.)</td>
</tr>
<tr>
<td><img src="image2.png" alt="Warning Symbol" /></td>
<td>WARNING</td>
<td>WARNING indicates a <strong>potentially hazardous</strong> situation which, if not avoided, <strong>could result</strong> in death or serious injury. (Medium level of risk.)</td>
</tr>
<tr>
<td><img src="image3.png" alt="Caution Symbol" /></td>
<td>CAUTION</td>
<td>CAUTION indicates a <strong>potentially hazardous</strong> situation which, if not avoided, <strong>could result</strong> in minor or moderate injury. (Low level of risk.)</td>
</tr>
<tr>
<td><img src="image4.png" alt="Notice Symbol" /></td>
<td>NOTICE</td>
<td>NOTICE indicates a <strong>potentially harmful</strong> situation which, if not avoided, <strong>may result</strong> in damage of the product itself or of adjacent objects. (Damage to property)</td>
</tr>
<tr>
<td><img src="image5.png" alt="Important Symbol" /></td>
<td>IMPORTANT</td>
<td>IMPORTANT indicates useful hints or other special information which, if not observed, could lead to a decline in operating convenience or affect the functionality. (Does not indicate a dangerous or harmful situation.)</td>
</tr>
</tbody>
</table>

As well as the instructions in this document, you must also follow the generally applicable accident prevention and safety regulations.

If the information in this document is insufficient in any situation, please contact our service department, who will be happy to help you.

Please read this document carefully before installation and commissioning.

Necessary documentation
Data Sheet 10/11-3.20 EN
1 General safety instructions

Important Instructions for Your Safety. Please read and observe.

Correct and safe operation of the transmitters TEU421 and TEU421-Ex, calls for appropriate transporta-
tion and storage, expert installation and commissioning as well as correct operation and meticu-
loous maintenance.

Only those persons conversant with the installation, commissioning, operation and maintenance of sim-
ilar apparatuses and who possess the necessary qualifications are allowed to work on the transmitters
TEU471 and TEU471-Ex.

Please take note of
– the contents of these Operating Instructions,
– the safety regulations affixed to the transmitters TEU421 and TEU421-Ex,
– the safety regulations pertaining to the installation and operation of electrical systems as well as
– the directives and guidelines on explosion protection.

The user must ensure that units connected to the transmitter TEU421 and TEU421-Ex fulfil the appropri-
ate requirements of the accident prevention regulations VBG4.

The directives, norms and guidelines mentioned in these Operating Instructions are applicable in the
Federal Republic of Germany. When using the transmitters TEU421 and TEU421-Ex in other countries,
please observe the national regulations prevailing in the respective country.

The transmitters TEU471 and TEU471-Ex have been designed and tested in accordance with IEC 1010-1
(correspond to DIN EN 61010-1 and DIN VDE 0411 part 1) “Safety requirements for electrical measure-
ment, control and laboratory equipment”, and have been supplied in a safe condition. In order to retain
th is condition and to ensure safe operation, the safety instructions in these Operating Instructions bear-
ing the headline “DANGER”, „WARNING“, „CAUTION“ or „NOTICE“ must be observed. Otherwise, per-
sons can be endangered and the transmitters themselves as well as other equipment and facilities can
be damaged.

If the information in these Operating Instructions should prove to be insufficient in any point, the ABB Service
Department will be delighted to give you more information.

Declaration of conformity
The requirements of the European directive 72/23/EEC (PLV) are met.
The requirements of the European directive 94/9/EC (ATEX) are met.
The product conforms with the European Directive 89/336/EEC (EMC) and its amendments as it meets the re-
quirements of the following standards:
– Interference emission: EN 50 081-1:1992
– Test: EN 61 000-4 Parts 2, 3, 4, 5 and 6.
2 Application and short description

The transmitter TEU 421 (Ex) serves to measure temperature and other process parameters. It converts the input parameters into a load independent DC (0/4 ... 20 mA) or a direct voltage (0 ... 10 V).

The transmitter is supplied either
– with standard parameters or
– with customer specific parameters.

3 Installation and commissioning

When installing the TEU421-Ex, the the requirements for setting up of electrical apparatus in hazardous areas (DIN EN 60079-14) and the provisions of the EC type examination certificate (PTB 04 ATEX 2063) must be observed.

Fig. 3-1 Front view of TEU421 (-Ex)

Accessories supplied with the unit

A test jack for line compensation is supplied with TEU421 (-Ex).
Installation and commissioning

Rating plate labelling

### Explanation of symbols

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>□</td>
<td>Additional insulation (DIN 30 600)</td>
</tr>
<tr>
<td>✈</td>
<td>Input (DIN 30 600)</td>
</tr>
<tr>
<td>🔄</td>
<td>Output (DIN 30 600)</td>
</tr>
<tr>
<td>🔄</td>
<td>Internal reference junction (DIN 30 600)</td>
</tr>
<tr>
<td>🔄</td>
<td>Electrical power (DIN 30 600)</td>
</tr>
<tr>
<td>⚠️</td>
<td>Observe Operating Instructions! (DIN 30 600)</td>
</tr>
<tr>
<td>🤔</td>
<td>Electrical apparatus tested for type examination certificate (DIN 40 012)</td>
</tr>
<tr>
<td>☑️</td>
<td>Measured value constant (DIN 30 600) – last valid value held</td>
</tr>
<tr>
<td>☑️</td>
<td>Measured value ascending (DIN 30 600) – overranging</td>
</tr>
<tr>
<td>☑️</td>
<td>Measured value descending (DIN 30 600) – underranging</td>
</tr>
<tr>
<td>50 °C</td>
<td>Default value</td>
</tr>
<tr>
<td>LKS</td>
<td>LKS interface</td>
</tr>
<tr>
<td>FSK</td>
<td>FSK interface</td>
</tr>
<tr>
<td>2L/w/f</td>
<td>2-wire circuit</td>
</tr>
<tr>
<td>3L/w/f</td>
<td>3-wire circuit</td>
</tr>
<tr>
<td>4L/w/f</td>
<td>4-wire circuit</td>
</tr>
</tbody>
</table>

### 3.1 Mounting location

Position of use  + Front panel vertical
Ambient temperature  -10...+20...+70 °C
Condensation  none
Degree of protection  IP 00 (19" plug-in card)
                     IP 20 (surface mounting case IP 20)

The input circuit of the transmitter TEU421-Ex is approved for the intrinsic safety EEx ia IIC/IIB or EEx ib IIC/IIB types of protection. The input circuit may be set up within areas subject to explosion hazard under observance of the EC type examination certificate (PTB 04 ATEX 2064 and 2062). Since only the input circuit is intrinsically safe, the transmitter TEU421-Ex must be installed outside the hazardous area.
3.2 Mounting the unit

(Dimensional drawings see Fig. 3-2)

**DANGER**

When installing the TEU421-Ex, the requirements for the setting up of electrical apparatus in hazardous areas DIN EN 60079-14 (VDE0165 part 1) and the provisions of the EC type examination certificates (PTB 04 ATEX 2064 and PTB 04 ATEX 2062) must be observed.

Fig. 3-2 Dimensional drawing
Codes on the plug connectors design D and F
(see Fig. 3-3 and Fig. 3-4)

Nooth er card may befitted intothe slot intendedfora 19" plug-in card in the explosion protection version. To ensure this, codes are marked on the plug connectors. The slot in the 19" subrack must be adapted to this coding.

The 19" plug-in card has a width of 4T, hence up to 21 transmitters can be installed in a single 19" subrack. Observe the permissible ambient temperature.

Fit the 19" plug-in card into the slot on the 19" subrack and secure it with two screws.
Internal reference junctions IP 00 and IP 20
– The reference junction IP 00 is mounted at the rear (wiring section) of the 19" subrack, e.g. beside the spring contact strip of the transmitter (1 slot occupied).
– The reference junction IP 20 is mounted on the cover flap of a spring contact strip. Take account of the installation depth!

IMPORTANT
If other reference junction constructions are used make sure that the Pt 100 is connected to a 2-wire circuit. Balancing can be carried out with the TEU421.

3.3 Connecting the unit
(see Fig. 3-5)

DANGER
Before all other connections are made the protective-conductor terminal must be connected to a protective conductor.

The apparatus can be dangerous if the protective conductor is interrupted inside or outside the apparatus or if the protective-conductor terminal is disconnected

All pole disconnection must be provided in the mains supply line. This device may also disconnect a group of units if it has the requisite current and voltage carrying capacity.

Where a unit with a certified intrinsically safe output circuit is connected to the intrinsically safe input circuit of the transmitter TEU471-Ex, then evidence of the intrinsic safety of the connection must be provided DIN EN 60079-14 (VDE0165 part 1).

If, for functional reasons, the intrinsically safe current circuit has to be earthed through connection to the equipotential bonding, it may only be earthed at one point.

Before switching on the apparatus make sure it is set to the voltage of the power supply.

The requirements of DIN VDE 0100 must be fulfilled when selecting the line material and laying the measuring and output signal lines. DIN EN 60079-14 (VDE0165 part 1) must further be adhered to for the explosion-protected version.

– Wire the spring contact strip mounted in the 19" subrack according to the connection diagram.
Installation and commissioning

Temperature Transmitter TEU421, TEU421-Ex

**Fig. 3-5 Connection diagram**

1) At line break monitoring for 4-wire circuit the bridge BR30 must be open (see Fig. 4-4)

* Jumps (in the apparatus) for pin compatibility with the transmitter Contor T TEU 315/325 (-Ex)

** MK 42 or R > 391 Ohm

- Resistance thermometer or resistance measurement (MK 41/42)
- Thermocouple or mV measurement (MK 41/42)
- Current or voltage measurement (MK 44/45)
- Analog output
- Binary outputs
- FSK
- Power supply

**Plug connector F**

- Plug connector D

**Resistance teletransmitter**

With internal reference junction

External or no reference junction

Difference (T1-T2) or average value

Resistance teletransmitter

**Plug connector D**

- Plug connector D

**Analog output**

- Analog output

**Binary outputs**

- Binary outputs

**Current or voltage measurement (MK 44/45)**

**FSK**

- FSK

**Power supply**

- Power supply
3.4 Commissioning

**WARNING**
When the apparatus is connected to its supply, terminals may be live, and the opening of covers or removal of parts except those to which access can be gained by hand is likely to expose live parts.

Electrostatic energy first has to be discharged by operating personnel before opening the ESD 1) cap.

– Turn on the power supply. The green LED lights up to indicate the unit is ready for operation after approx. 4 s.

<table>
<thead>
<tr>
<th>Signal</th>
<th>Green LED</th>
<th>Red LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>oN</td>
<td>Unit ready for operation</td>
<td>Overranging</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Underranging</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Sensor fault</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Unit fault</td>
</tr>
<tr>
<td>Flashes slowly</td>
<td>Line compensation</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Unit fault</td>
<td></td>
</tr>
<tr>
<td>Flashes rapidly</td>
<td>External fault:</td>
<td>Line compensation with test jack</td>
</tr>
<tr>
<td></td>
<td>sensor break</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Senso short-circuit</td>
<td></td>
</tr>
<tr>
<td>Out</td>
<td>Unit not ready for operation</td>
<td>Overranging</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Underranging</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Sensor fault</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Unit fault</td>
</tr>
</tbody>
</table>

Table 3-1   Signals of the green and red LEDs

1) ESD = Electrostatical discharge

3.5 Line compensation

Line compensation is necessary if
– a resistance thermometer or ohmmeter is used in a 2-wire circuit
– carrying out measurements using a resistance remote signalling unit (2-wire circuit)

Line compensation is not necessary if
– a resistance thermometer or ohmmeter is used in a 3-wire circuit

**WICHTIG**
If the line resistances are not the same for each wire than symmetry can be restored using the Device Management Tool DSV4xx (SMART VISION).
– a resistance thermometer or ohmmeter is used in a 4-wire circuit.

**LINE COMPENSATION**
The connected sensors must be short circuited before carrying out line compensation:

– USING Device Management Tool DSV4xx (SMART VISION)
  Select menu option: unit data / specialist / unit / compensation / line compensation/ balancing
  The Device Management Tool DSV4xx (SMART VISION) provides additional information through help texts.
– using the test jack
  (see Table 3-2)
**3.6 Adjustment**

The transmitter TEU421 (Ex) is supplied in an adjusted condition. Readjustment is only necessary:

– if resistances other than those specified are incorporated when modifying the measuring circuit combination
– if greater accuracy is required than that specified in the technical data (precision balancing of lower range value and upper range value)
– when switching the output from mA to V or vice versa.

The Device Management Tool DSV4xx (SMART VISION) provides information on adjustment.

Additional aids
– Precission (for the input),
– Measuring instrument (for output).

<table>
<thead>
<tr>
<th>Sequence</th>
<th>Signal LED1 and LED2</th>
<th>Green LED</th>
<th>Waiting time</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short circuit sensor</td>
<td>Dependent on parameterization</td>
<td>on or flashing (with active sensor short circuit monitoring)</td>
<td>–</td>
<td>Operational</td>
</tr>
<tr>
<td>Insert test jack</td>
<td>Flashes rapidly</td>
<td>Flashes slowly</td>
<td>&lt; 1 s or 5 min</td>
<td>Analog output fixed</td>
</tr>
<tr>
<td>Remove test jack</td>
<td>Flashes rapidly</td>
<td>Flashes slowly</td>
<td>&gt; 1 s or 10 s</td>
<td>Alarm value frozen</td>
</tr>
<tr>
<td>Insert test jack</td>
<td>Flashes rapidly</td>
<td>on or flashing (with active sensor short circuit monitoring)</td>
<td>&lt; 1 s or 5 min</td>
<td>Compensation starts</td>
</tr>
<tr>
<td>Remove jack</td>
<td>Flashes rapidly</td>
<td>on or flashing (with active sensor short circuit monitoring)</td>
<td>&gt; 1 s or 10 s</td>
<td>–</td>
</tr>
<tr>
<td>Insert jack</td>
<td>Dependent on parameterization</td>
<td>on or flashing (with active sensor short circuit monitoring)</td>
<td>&gt; 1 s or 10 s</td>
<td>Compensation data stored</td>
</tr>
<tr>
<td>Remove jack</td>
<td>Dependent on parameterization</td>
<td>on or flashing (with active sensor short circuit monitoring)</td>
<td>&gt; 1 s or 10 s</td>
<td>Compensation completed</td>
</tr>
<tr>
<td>Remove sensor short circuit</td>
<td>Dependent on parameterization</td>
<td>on</td>
<td>–</td>
<td>Operational</td>
</tr>
</tbody>
</table>

Table 3-2 Line compensation with test plug
4 Operation

The transmitter is controlled via the Device Management Tool DSV4xx (SMART VISION).

4.1 Write protection

In order to avoid unwanted parameter changes, the parameters are write-protected. The jumpers BR111 (write protection active) and BR110 (write protection inactive - standard setting) must be set as seen in Fig. 4-4.

The following interfaces are available, depending on the communication between the PC and the transmitter:

4.2 LKS interface

(LKS = local communication interface)

(see Fig. 4-1)

DANGER

Potential separation is necessary with the LKS interface if the output is electrically connected to earth.

Operating apparatus:
– With Device Management Tool DSV4xx (SMART VISION)
– LKS adapter

Fig. 4-1 PC communication with the LKS interface and LKS adapter

Both off-line and on-line communication are possible with transmitters with the LKS interface.

On-line communication
– Transmitter operational

Off-line communication
– Transmitter not operational

Important

The transmitter can be parameterized without power supply.

4.3 FSK interface

(FSK = Frequency Shift Keying)

(see Fig. 4-2)

Operating apparatus:
– PC with Device Management Tool DSV4xx (SMART VISION)
– FSK modem with terminal leads

Only on-line communication is possible with transmitters with the FSK interface. The FSK interface may be operated within a bus.
4.4  FSK bus

(see Fig. 4-3)
The FSK plug-in sockets on the transmitter front panel enable stand-alone operation, i.e., the FSK connection to the terminal level is interrupted.
The transmitter is factory-set to the bus address 00000:00. This address does not permit bus operation. Bus operation is only possible if set to ≠ 00000:00. Setting of the bus address is described in the Device Management Tool DSV4xx (SMART VISION).
Further technical information is provided in Data Sheet 10/63-6.71 EN.

Fig. 4-2  PC communication with the FSK interface and FSK modem

Fig. 4-3  PC communication with the FSK bus (example)

4.5  PC and Notebook requirements

See Data Sheet 10/63-1.20 EN
4.6 Device data

The device data of the transmitter are set according to the customer requirements (customized parameter definition) or according to the manufacturer's specifications (standard parameter definition, see Table 4-1).

<table>
<thead>
<tr>
<th>Measuring circuit combination</th>
<th>MK 41/42</th>
<th>MK 44</th>
<th>MK 45</th>
</tr>
</thead>
<tbody>
<tr>
<td>No. of measuring points</td>
<td>-/-</td>
<td>-/-</td>
<td>-/-</td>
</tr>
<tr>
<td>Description of measuring points</td>
<td>-/-</td>
<td>-/-</td>
<td>-/-</td>
</tr>
<tr>
<td>Bus address</td>
<td>00000:00</td>
<td>00000:00</td>
<td>00000:00</td>
</tr>
<tr>
<td>Type of measurement</td>
<td>Simple</td>
<td>Simple</td>
<td>Simple</td>
</tr>
<tr>
<td>Sensor</td>
<td>Pt 100, 3-wire circuit</td>
<td>V-linear</td>
<td>mA-linear</td>
</tr>
<tr>
<td>Measuring range</td>
<td>0...100 °C</td>
<td>0...10 V</td>
<td>0...20 mA</td>
</tr>
<tr>
<td>Output</td>
<td>4...20 mA</td>
<td>4...20 mA</td>
<td>4...20 mA</td>
</tr>
<tr>
<td>Underranging value</td>
<td>3.6 mA</td>
<td>3.6 mA</td>
<td>3.6 mA</td>
</tr>
<tr>
<td>Overranging value</td>
<td>22 mA</td>
<td>22 mA</td>
<td>22 mA</td>
</tr>
<tr>
<td>Output behaviour in the event of sensor fault</td>
<td>overranging</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Damping</td>
<td>0.90 s</td>
<td>0.90 s</td>
<td>0.90 s</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>LED1/Binary output 1 Assignment Behaviour Circuit Switching point</th>
<th>Sensor fault</th>
<th>–</th>
<th>–</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assignment Behaviour Circuit Switching point</td>
<td>Alarm value min.</td>
<td>Load current</td>
<td>0 V</td>
</tr>
<tr>
<td>Assignment Behaviour Circuit Switching point</td>
<td>Alarm value max.</td>
<td>Load current</td>
<td>100 °C</td>
</tr>
<tr>
<td>LED2/Binary output 2 Assignment Behaviour Circuit Switching point</td>
<td>Alarm value max.</td>
<td>Load current</td>
<td>10 V</td>
</tr>
<tr>
<td>Assignment Behaviour Circuit Switching point</td>
<td>Alarm value max.</td>
<td>Load current</td>
<td>20 mA</td>
</tr>
</tbody>
</table>

Table 4-1 Standard parameters

4.7 Conversion

(see Fig. 4-4 and Fig. 4-5)
The transmitter can be modified to perform another measurement task. The following can be changed:
– the measuring circuit combination
– the power supply
– the output signal
– the binary signal

It is not possible to change the interface.

NOTICE
The catalog number (P ...) on the rating plate describes the hardware configuration. This number is also stored in the transmitter. When changing the hardware, which also necessitates a change in the catalog number, this must be stored in the transmitter using the Device Management Tool DSV4xx (SMART VISION). No plausibility check is carried out for the modification. This change must be indicated on the rating plate.
4.8 Changing the measuring circuit combination

Changing from MK 41 to MK 42 or vice versa is carried out with the parameter setting program Device Management Tool DSV4xx (SMART VISION) (no hardware access). See the connection diagram.

The following resistors or bridges have to be changed to yield further variations (see Table 4-2).

<table>
<thead>
<tr>
<th>MK</th>
<th>Jumper Br 3</th>
<th>Resistor R 50</th>
<th>Resistor R 51</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK 41/42</td>
<td>closed</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>MK 44</td>
<td>open</td>
<td>99 kΩ</td>
<td>1 kΩ</td>
</tr>
<tr>
<td>MK 45</td>
<td>closed</td>
<td>–</td>
<td>5 Ω</td>
</tr>
</tbody>
</table>

Table 4-2 Jumper assignment

All resistors are metal film resistors of DIN size 0207, tolerance ≤ ± 0.1 % and TK ≤ 15 ppm.

4.9 Changing the power supply

NOTICE

When changing the power supply the rating plate must be changed correspondingly.

The 230 V AC version may be changed to a 24 V UC version. The 115 V AC and 24 V UC versions cannot be changed.

<table>
<thead>
<tr>
<th>Power supply</th>
<th>Plug-in jumper BR 201</th>
<th>Jumper BR 202</th>
<th>Jumper Br 203</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 V UC</td>
<td>in position</td>
<td>closed</td>
<td>closed</td>
</tr>
<tr>
<td>230 V AC</td>
<td>open (parked)</td>
<td>open</td>
<td>open</td>
</tr>
</tbody>
</table>

Table 4-3 Jumper assignment

4.10 Changing the output signal

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>0/4...20 mA</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>open</td>
<td>open</td>
</tr>
<tr>
<td>(Load 700 Ω;</td>
<td>test jack active)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>0/4...20 mA</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>closed</td>
<td>open</td>
<td>open</td>
</tr>
<tr>
<td>(Load 750 Ω;</td>
<td>test jack inactive)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>0...10 V</td>
<td>open</td>
<td>closed</td>
<td>closed</td>
<td>open</td>
<td>closed</td>
<td>closed</td>
</tr>
</tbody>
</table>

Table 4-4 Jumper assignment

IMPORTANT

Re-adjustment is necessary if switching from V to mA or vice versa.

4.11 Changing binary signals

The relays for the digital signals (1 or 2) are accommodated on a separate PCB. This module is to be plugged in the dedicated slot.
Operation

Fig. 4-4 Motherboard (component side)
Fig. 4-5 Motherboard (solder side)
5 Maintenance

Check the housing, the cables, the cable glands, the potential equalization line, etc. at sufficiently short intervals for possible damage, depending on the load to which they are exposed during operation.

If any of the parts that are relevant for the device protection (e.g. any of the housing panels, the cable glands, the cover thread, etc.) should be defective, put the device out of operation immediately and disconnect it from power. Do not return it to operation unless it is fully operational again.

5.1 Safety instructions for working on transmitter TEU 421 and TEU 421-Ex

WARNING

When the apparatus is connected to its supply, terminals may be live, and the opening of covers or removal of parts except those to which access can be gained by hand is likely to expose live parts.

Before starting any commissioning or repair work requiring the device to be opened, always make sure that the device is fully disconnected from power.

Capacitors inside the unit may still be charged even if the unit has been disconnected from all voltage sources.

Whenever it is likely that protection has been impaired, the unit shall be made inoperative and be secured against any unintended operation.

It must be assumed that the protection has been impaired when
– it shows visible signs of damage
– it no longer functions
– it has been stored for long periods under unfavourable conditions
– it has been subjected to adverse transport conditions.

Only fuses of the specified type and rated current may be used as a replacement. Makeshift fuses must not be used.
The fuse-holder may not be short-circuited.

The power supply fuse is on the motherboard. Only M 0.1 C fuses may be used (for all forms of power supply).

5.2 Additional safety instructions for working on transmitter TEU421-Ex

DANGER

Before beginning work on the instrument, the safety measures pertaining to the explosion protection must absolutely be borne in mind.

Components determining the explosion protection must only be replaced by components of similar quality, which are certified if necessary.

If a part of the device which determines the explosion protection has been repaired it may only be placed in operation again after an expert has checked it and certified that it complies with the explosion protection requirements. This check is not necessary if the work has been performed by authorized ABB personnel.

The transmitter TEU471 (-Ex) does not require any maintenance. In the event of errors, the power source should first be inspected, then the source, connection leads and output circuit.

Diagnostic functions can be effected with Device Management Tool DSV4xx (SMART VISION). See menu branches: “Measured value display”, “Device status”, “Self test”.
6 Appendix

6.1 Description

(see Fig. 6-1)

The input signals are fed to the measuring point selector (MPS) via the input protection circuit. The standard input parameters (mV, Ω, V, mA) can be matched to the input voltage range of the amplifier through a filter network. The amplifier converts the low input voltage to the working range of the A/D converter.

The pulse-amplitude modulator (PAM) converts the voltage from the amplifier into a mark-space ratio. Correction values for the zero point and slope are determined from the test measurements (zero point and reference) and stored. The (sensor) break monitoring checks the sensor impedance to a maximum value. The input signal is fed with electrical isolation to the CPU. The CPU is the central component of the transmitter and fulfils a number of functions.

The following routines
- Monitoring (dead man, watchdog)
- A/D converter (read-in, plausibility checks, ...)
- Communication (reading, writing)
- Measured value processing (linearization, damping, ...)
- Self-test
are called up in succession.

The EEPROM contains data which describe the transmitter at its installation site. This type of data includes all user-specific parameterization data (e.g. measuring range, linearization, measuring point number). The EEPROM also contains data which only relates to the particular transmitter, e.g. deviations from reference values or the F-number.

The ROM contains the firmware of the transmitter. Either the LKS interface (3 V CMOS) or the FSK interface (electrically isolated) is used for communication with the PC.

Power is supplied via a transformer with an electrically isolated output voltage.
6.1.1 Function modules
(see Fig. 6-2)
The function modules shown below are configured through the Device Management Tool DSV4xx (SMART VISSION) according to the measurement task.
The "readable variables" are displayed in the menu option "Diagnosis".

<table>
<thead>
<tr>
<th>Readable variables</th>
<th>Status</th>
<th>Default value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 = XEU 1 Sensor signal input</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2 = XEU 2 Sensor signal auxiliary input</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 = Twerr Reference junction temperature</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 = WEU 3 Linearized measured value</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 = WMAT Percentage value of output span</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6 = WOUT Output value in mA/V</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

6.1.2 Measured value processing
Measuring range setting (measuring circuit selection and sensor selection); sensor monitoring (break and short-circuit); reference junction measurement for the internal reference junction temperature.

6.1.3 Input weighting values
Average value derivation by linking several sensors to one input; simulation of sensor characteristics from the same basic data (e.g. Pt 1000 from the Pt 100 characteristics - 10 × Pt 100)

6.1.4 Reference junction compensation
Correction of the measured value for the internal/external reference junction in thermocouple measurement

6.1.5 Linearization/average value/difference
According to standardized or customer-specific characteristics (max. 32 coincidence points); average value/difference from input and auxiliary input. The characteristics of the standardized sensors are saved in the transmitter.

6.1.6 Damping
Filter with 1st order delay

6.1.7 Scaling
Lower-range value and upper-range value

6.1.8 Analog output
Output signal adjustment for current/voltage, over- and underranging, behaviour in the event of sensor or unit fault

6.1.9 Binary signals
(not shown in the Figure)
Assignment of LED 1 + 2, binary outputs 1 + 2 for signalling of sensor, apparatus and alarm value errors.
6.2 Technical data

**Input**

Max. potential
230 V AC \(^1\)

**Resistance thermometers in**
2-, 3- and 4-wire circuits

**Thermocouples**
Without/with internal or external reference junction

**Resistance remote signalling unit**
Ω, mV, mA, V sources

**Measurement options**
- Simple: 1 Sensor at input
- Average value: 1 Sensor at input and 1 Sensor at auxiliary input
- Difference: 1 Sensor at input and 1 Sensor at auxiliary input

(Average value and difference only for mV and Ω sources MK 41 in 2-wire circuit)

**Measuring circuit combinations MK**

<table>
<thead>
<tr>
<th>Measuring circuit combination</th>
<th>Complete span</th>
<th>Minimum span</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK 41</td>
<td>0...391 Ω</td>
<td>6.7 Ω</td>
</tr>
<tr>
<td></td>
<td>-8...+120 mV</td>
<td>2 mV</td>
</tr>
<tr>
<td>MK 42</td>
<td>0...3250 Ω</td>
<td>58 Ω</td>
</tr>
<tr>
<td></td>
<td>-8...+120 mV</td>
<td>2 mV</td>
</tr>
<tr>
<td>MK 44</td>
<td>-0.8...+12 V</td>
<td>0.5 V</td>
</tr>
<tr>
<td>MK 45</td>
<td>-1.6...+24 mA</td>
<td>1 mA</td>
</tr>
</tbody>
</table>

**Measuring range**
may be parameterized

**Measuring current**
- MK 41: approx. 0.29 mA
- MK 42: approx. 35 μA

**Input resistance**
- MK 44: 100 kΩ
- MK 45: 5 Ω

**Overload limit** \(^1\)
- Thermocouple measurement/mV measurement (MK 41/MK 42)
-0.5...+3.5 V
- Resistance thermometer and resistance measurement (MK 41/MK 42)
- Open or short-circuited input permitted
- Voltage measurement (MK 44) -50...+100 V
- Current measurement (MK 45) -100...+100 mA

**Sensor monitoring**
- mV measurement
  - Break: response threshold > 1.5 MΩ
  - or gradient < -3 mV/s / gradient > + 3 mV/s
  - or < -8mV / > +120 mV

**Ω measurement**
- Response threshold for sensor breaks:
  - MK 41 > 391 Ω
  - MK 42 > 3250 Ω
- Response threshold for short-circuits: < 5 Ω

\(^1\) For TEU471-Ex observe the EC type examination certificate!
Line resistance
\((R_m = \text{measuring resistance}; R_L = \text{line resistance of a conductor})\)

2-wire circuit
Max. 10 \(\Omega\) for both conductors
with MK 41 (average / difference): \(R_{m1} + (2R_{L1}) + R_{m2} + (2R_{L2}) < 415 \Omega\)

3-wire circuit
Max. 10 \(\Omega\) per conductor

4-wire circuit
Max. 50 \(\Omega\) per conductor
with MK 41: \((R_m + R_L) < 415 \Omega\)

Internal reference junction
In-built Pt 100 in 2-wire circuit

Linearization
As per DIN IEC standardized characteristics
Resistance thermometers: Pt 100, Ni 100
(Extended to e.g. Pt 1000, Ni 50, by means of weighting Pt 100, Ni 100)
Thermocouple types: B, E, J, K, L, N, R, S, T, U or customerspecific (max. 32 coincidence points)

Input weighting values
\(n = 1, 2, 3, 4, 5, 6, 7, 8, 9, 10\)
(for resistance measurement additionally \(n = 0.5\))

Damping
Filter with first order delay (\(\tau = 0 \text{ s, } 0.9...100 \text{ s}\))

Output
Max. potential
50 V AC

Output signal (rising/falling)
\(0/4...20 \text{ mA (open output permitted)}\)
Load
\(\leq 700 \Omega\) test jack active
\(\leq 750 \Omega\) test jack not active
\(0...10 \text{ V (short-circuit proof)}\)
Load \(> 10 \text{ k}\Omega\)

Residual ripple \(\leq 0.5 \%\)

Control range (parameterizable)
Underranging: \(-0.2...0/4 \text{ mA (test jack not active)}\) \(^2\)
\(-0.1...0/4 \text{ mA (Prüfbuchse active)}\)
\(-0.1...0 \text{ V}\)
Overranging:
\(20...23.6 \text{ mA}\)
\(20...22 \text{ mA (with load } \geq 600 \Omega\text{ or 2 binary outputs)}\)
\(10...11.8 \text{ V}\)
\(10...11 \text{ V (with 2 binary outputs)}\)

Output action in the event of a fault
Type of fault
Sensor fault or sensor/device fault

Underranging
\((= \text{user underranging})\)

Overranging
\((= \text{user overranging})\)

Default value
Parameterizable (-0.2...23.6 mA, -0.1...11.8 V) \(^3\)

Hold last valid value

\(^2\) Test jack bridged
\(^3\) Can also be parameterized via the control range set (e.g. for overranging/underranging signal)
Appendix

**Appendix**

**Relay output**

1 or 2 relays with NO contact  
Switching capacity \( P_{\text{max.}} = 10 \text{ W}, 10 \text{ VA}; \cos \varphi \geq 0.7; L/R \leq 7 \text{ ms} \)  
Switching current \( I \approx \text{max.} = 0.5 \text{ A} \)  
Switching voltage \( U \approx \text{max.} = 50 \text{ V} \)

**Damping**

Filter with delay  
1st order delay (\( \tau = 0 \text{ s}; 0.9...100 \text{ s} \))

<table>
<thead>
<tr>
<th>Time constant ( \tau \text{ set to} )</th>
<th>Response time ( T )</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 s</td>
<td>typ. 0.8 s</td>
</tr>
<tr>
<td></td>
<td>max. 1 s</td>
</tr>
<tr>
<td>0.9 s</td>
<td>ca. 2.7 s</td>
</tr>
<tr>
<td>1 s</td>
<td>ca. 3.3 s</td>
</tr>
<tr>
<td>1.5 s</td>
<td>ca. 5.8 s</td>
</tr>
<tr>
<td>2 s</td>
<td>ca. 8.2 s</td>
</tr>
<tr>
<td>&gt; 5 s</td>
<td>( 1 + 4.6 \times \tau )</td>
</tr>
</tbody>
</table>

**Interfaces**

**Lokal Communication Interface (LKS)**  
for workshop parameterization (power supplied from PC)

**Frequency Shift Keying (FSK)**  
for remote parameterization and bus operation

**Data format**

HART protocol

**Power supply**

**Supply voltage**

- 24 V UC  
- 115 V AC  
- 230 V AC (switchable to 24 V UC) \(^4\)

**Alternating voltage**

-15...+10 %; 48...62 Hz

**Direct voltage**

18...33 V

**Residual ripple**

\( \leq 20 \text{ %} \) within the tolerance range

**Power consumption**

- 24 V UC: ca. 1.2 W, 1.5 VA  
- 115 V AC: ca. 2 W, 5 VA  
- 230 V AC: ca. 2 W, 8 VA

**Characteristics under rated conditions** (accord. to IEC 770)

(MV = measured value; K1, K2, K3 see table)  
(Examples of calculations, see Data Sheet 10/11-1.02 EN)

**Measuring deviation (with respect to the span set,)**

\( 0.1 \% \times \text{MV} + 0.1 \% + K1 \)

Additional error for internal reference junction: 0.25 K  
Additional error with MK 44, MK 45: 0.1 \% \times \text{MV}

**Conformity error (contained within the measuring deviation)**

\( 0.1 \% + K2 \)

\(^4\) Conforms to NAMUR under mains interruption only for 230 V AC
5) Insert temperature value which corresponds to the slope of 10 µV or 2 µV at the measurement point.

### Effects

**Ambient temperature (with respect to the span set)**

\[(0.05 \% \times MW + 0.05 \% + K3) / 10 K\]

with an internal reference junction additionally \( h 0.1 K / 10 K \)

**Power supply (with respect to the span set)**

- < 0.05 % for 10 % voltage variation
- < 0.05 % for 48...62 Hz frequency change

**Influence on the output (with respect to the output span)**

Effect on current \( \leq 0.1 \% \) in load range \( 0...700 \Omega \)

Effect on voltage \( \leq 0.1 \% \) from \( 10 k\Omega...\infty \)

**Parasitic voltage in input (with respect to the span set)**

- 50 Hz symmetrical
  - < 0.5 % for \( U_{\text{para. (ss)}} = 0.3 \times \text{span} \) \( (t = 0 \text{ s}) \)
  - (elevated residual ripple)
  - < 0.5 % for \( U_{\text{para. (ss)}} = 4 \times \text{span} \) \( (t \geq 0.9 \text{ s}) \)

- 50 Hz unsymmetrical (to \( U_{\text{eff}} = 250 \text{ V} \)) (for TEU421)
  - < 0.006 % \times \text{full scale} / \text{span} \( (t \geq 0.9 \text{ s}) \)
  - < 0.05 % \times \text{full scale} / \text{span} \( (t = 0 \text{ s}) \)

**DC component of fault voltage (to \( U_- = 250 \text{ V DC} \))**

- < 0.006 % \times \text{full scale} / \text{span} \( (t \geq 0.9 \text{ s}) \)
- < 0.05 % \times \text{full scale} / \text{span} \( (t = 0 \text{ s}) \)

**Time behavior**

**Response time** (damping not active)

Typically 0.8 s \( (1 \text{ s max.}) \)

### Electromagnetic compatibility (EMC) according to DIN EN 61326

General immunity to interference meets NAMUR recommendations for:

- mains supply tolerances
- mains interruption (max. 1 relay active)
General and safety data

Environment conditions

Climatic category
JSF to DIN 40 040

Ambient temperature
-10...+20 °C...
+70 °C

Permissible ambient temperature of an equipped 19” subrack ≤ 60 °C

Transportation and storage temperature
-25...+85 °C

Relative humidity
≤ 75 %

Condensation
None

Mechanical stress

Tested
to DIN IEC 68 Part 2-27 and DIN IEC 68 Part 2-6

During transportation
Shock 30g/18 ms

During operation
Vibration 2g / ± 0.15 mm / 5...150 Hz 3 × 5 cycles
Vibration 2g / ± 10 mm / 1...35 Hz 3 × 1 cycle

Connection, housing and mounting

<table>
<thead>
<tr>
<th>Electrical connections</th>
<th>32-pole blade connector strip accor. to DIN 41 612 design D or F</th>
</tr>
</thead>
</table>
| Degree of protection (DIN 40 050) | IP 00 (19” version)  
IP 20 (IP 20 version) |
| Class of protection accord. to IEC 1010-1  
(correspond to DIN EN 61010-1 and DIN VDE 0411 part 1) | I |
| Degree of contamination | II |
| Overvoltage category | II Input/output  
III Mains |
| Test voltage accord. to IEC 1010-1  
(correspond to DIN EN 61010-1 and DIN VDE 0411 part 1) | Mains against input/output 3.71 kV 6)  
Input against output 3.71 kV  
Outputs against each other 0.75 kV  
Input/output/mains against protective conductor 1.5 kV |
| Material | Polycarbonat GV |
| Color | RAL 7032 |
| Position of use | Front panel vertical |
| Weight | approx. 0.6 kg |

6) Disconnect Y capacitors
Appendix

Explosion protection

EC type examination certificate
single-channel: PTB 04 ATEX 2062
two-channel: PTB 04 ATEX 2064

Input circuit, Ex identification
Type of protection intrinsic safety
TEU421-Ex.A  II (1) GD [EEx ia] IIC /II B or
TEU421-Ex.B  II (2) GD [EEx ib] IIC / II B

Ambient temperature
19" plug-in card maximum +70 °C
Surface-mounting case IP 20 maximum +55 °C (only single-channel)

Mounting
Outside the hazardous area

Maximum transmitter values and permitted connection data see table and EC type examination certificate

<table>
<thead>
<tr>
<th>Maximum values of the transmitter</th>
<th>Resistance measurement</th>
<th>Thermocouple measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>R</td>
<td>1506 Ω</td>
<td>1506 Ω</td>
</tr>
<tr>
<td>U₀</td>
<td>8.9 V</td>
<td>8.9 V</td>
</tr>
<tr>
<td>I₀</td>
<td>23.9 mA</td>
<td>23.9 mA</td>
</tr>
<tr>
<td>P</td>
<td>160 mW</td>
<td>160 mW</td>
</tr>
<tr>
<td>L₀</td>
<td>330 μH</td>
<td>500 μH</td>
</tr>
<tr>
<td>C₀</td>
<td>397 nF</td>
<td>500 nF</td>
</tr>
<tr>
<td>Perm. L₀  II B</td>
<td>4.6 mH</td>
<td>4.5 mH</td>
</tr>
<tr>
<td>Perm. C₀</td>
<td>3.7 μF</td>
<td>3.6 μF</td>
</tr>
<tr>
<td>Perm. L₀  II C</td>
<td>1.6 mH</td>
<td>1.5 mH</td>
</tr>
<tr>
<td>Perm. C₀</td>
<td>480 nF</td>
<td>380 nF</td>
</tr>
</tbody>
</table>

6.3 Packaging

Packaging for transport or return to the manufacturer
If the original packaging material is no longer available, wrap the device in a padded plastic film or corrugated paper board and place it in a box of sufficient size lined with a shock-absorbing material (e.g. foam rubber). The thickness of the shock-absorber should be in accordance with the device weight and the type of shipment.

The box must be handled with care and has to be labeled accordingly.

For overseas shipment always add a desiccant (e.g. silica gel) and wrap the device and the desiccant bag in polyethylene foil of 0.2 mm. Adapt the amount of desiccant to the packing volume and the expected transport time (at least sufficient for 3 months). Additionally line the box with a layer of union paper.

6.4 Accessories

<table>
<thead>
<tr>
<th>Accessories</th>
<th>Catalog number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Set of resistors for changing the measuring circuit combinations</td>
<td>345838</td>
</tr>
<tr>
<td>Module with 1 relay output</td>
<td>345825</td>
</tr>
<tr>
<td>Module with 2 relay outputs</td>
<td>345826</td>
</tr>
</tbody>
</table>
ABB has Sales & Customer Support expertise in over 100 countries worldwide.

www.abb.com/instrumentation

The Company’s policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.


© ABB 2005