

MEDIUM VOLTAGE PRODUCTS / SUCCESS STORY

# Grid automation solution increases reliability of BP oil refinery

BP Refinery Kwinana, Australia



BP Kwinana Refinery increased its network's reliability and moreover its personnel's safety and reduced the risk of substation damage caused by arc flash by using a new concept of bus transfer with ABB's high-speed transfer device SUE 3000.

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01 BP Kwinana  
Refinery

## Project at glance

Customer: BP, the largest oil refinery in Australia  
Segment: Oil and Gas

ABB products: SUE3000 High Speed Transfer Device including Control cabinet, LV- Circuit breaker (EMAX 2 ACB), Feeder protection relays (PR122)

## Customer challenge

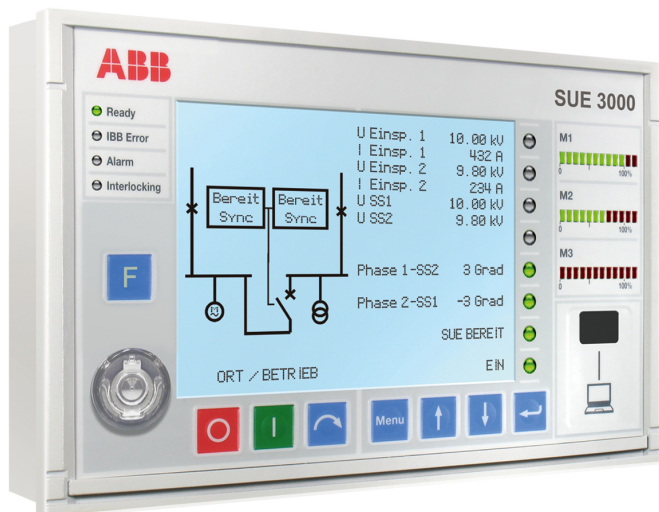
BP Kwinana Refinery searched for a new solution that responds to different safety and operational requirements. The old concept of low-voltage switchgear operated with 'open' bus-tie was used to limit the risks of arc faults and to avoid losing the entire substation or injuring personnel. But this provision reduced the reliability of the switchgear, making them susceptible to upstream tripping causing that section of the bus to fail.

## ABB's solution

The key idea of the operating philosophy was to reduce arc fault occurrence and enable a bus transfer in the event of failure of any single incoming feeder due to an upstream fault or feeder trip.

Using the bus transfer with SUE 3000 at the substations ensures availability respectively by automatically transferring supply to a healthy incoming feeder. ABB engineered, tested and installed the entire new concept of the bus transfer with the high-speed transfer device SUE 3000.

ABB's high speed transfer device SUE 3000 is applied to the changeover of the feeding busbars from their normal to backup supply feeder and vice-versa. This function is usually needed in auxiliary supply systems of power stations and industrial plants.



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02 high-speed transfer device SUE 3000

03 SUE 3000 central unit



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The SUE 3000 is easily combined with the existing protection devices and circuit breakers - independent of the manufacturer. The device ensures continued supply to the consumer through the automatic transfer to a stand-by feeder, which protects the subsidiary process from expensive stoppage times.

In addition to SUE 3000, the refinery is also powered by EMAX 2 ACB and feeder protection relays.

#### Customer benefits

- Reduced downtime, maintenance and repair cost
- Fast installation and commissioning of the Bus Transfer Scheme
- Complete support in engineering, designing and fabricated supply including documentation, drawings, calculations and certification
- Seamless integration in existing substation supported by start up and commissioning spare parts, special tools, software and firmware
- Inspection and factory acceptance testing with evaluation of a fully assembled Bus Transfer Scheme components in a simulated reacceleration switchboard environment

#### About the project

BP Kwinana Refinery is located approximately 35-kilometers south-west of Perth. The refinery started operations in 1955. It is the only oil refinery in Western Australia and, with a capacity of 146,000 barrels per day, it is the largest oil refinery in Australia. In early 2017, the refinery invested approximately \$80 million in its largest ever maintenance activity to upgrade the facility and it continues to make targeted investments in order to continue to operate safely and at its best.

ABB delivered SUE 3000 solution in 2017.

ABB Medium Voltage Products  
Oberhausener Strasse 33  
40472 Ratingen, Germany

[abb.com/mediumvoltage](http://abb.com/mediumvoltage)

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DEABB2552 REV- 2017