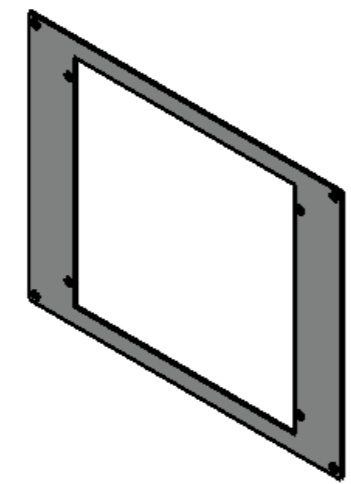


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Form and position:  
 DIN ISO 2768 T.2

Standard tolerances for machining and forming:  
 DIN ISO 2768  
 "fine"  
 "medium"  
 "coarse"



Painting:  
 Powder coating: INFRALIT PE 8350 (Teknos Oy) or comparable  
 t = 80µm ± 30µm  
 RAL 7035 flat  
 Gloss 60L 65-85 acc. to EN-ISO 2813  
 Pre-treatment: Degreasing wash  
 Painting side: \_\_\_\_\_

Material <b>PL.1,5ST.HOT-DIP COATED.EN10327-DX51D+Z275-NA-C</b>		Weight <b>0.20 kg</b>	Surface <b>35688.24 mm</b>	Surface code
Type		Derived from		Drawing status <b>Rel. for Production</b>
Revision <b>A</b>	EC No. <b>EDO-C0000817</b>	Responsible <b>FISUB</b>		Title <b>Installation plate 615 to SPA300</b>
Drawn <b>FI-VAA</b>	Location <b>2010-11-19</b>	Date <b>P.Saari</b>	Scale <b>1:2</b>	
Checked <b>FI-VAA</b>	Date <b>2011-09-15</b>	Name <b>T. Rintamäki</b>	Language <b>EN</b>	
Approved <b>FI-VAA</b>	Date <b>2011-09-15</b>	Name <b>T.H. Rintamäki</b>	Format <b>A3</b>	
<b>ABB</b>		ABB Technology Ltd.		Drawing No. <b>2RCA026756P0001</b>
				Sheet No. <b>1 / 1</b>